



**Fast Thyristor  
Type TFI373-1600-28**

Low switching losses  
Low reverse recovery charge  
Distributed amplified gate for high  $di_T/dt$

Mean on-state current	$I_{TAV}$		1600 A		
Repetitive peak off-state voltage	$V_{DRM}$		2000 ÷ 2800 V		
Repetitive peak reverse voltage	$V_{RRM}$				
Turn-off time	$t_q$		50.0, 63.0 $\mu s$		
$V_{DRM}, V_{RRM}, V$	2000	2200	2400	2600	2800
Voltage code	20	22	24	26	28
$T_j, ^\circ C$	- 60 ÷ 125				

**MAXIMUM ALLOWABLE RATINGS**

Symbols and parameters		Units	Values	Test conditions
<b>ON-STATE</b>				
$I_{TAV}$	Mean on-state current	A	1600 2610	$T_c=90^\circ C$ ; Double side cooled; $T_c=55^\circ C$ ; Double side cooled; 180° half-sine wave; 50 Hz
$I_{TRMS}$	RMS on-state current	A	2510	$T_c=90^\circ C$ ; Double side cooled; 180° half-sine wave; 50 Hz
$I_{TSM}$	Surge on-state current	kA	34.5 40.0	$T_j=T_{jmax}$ $T_j=25^\circ C$ 180° half-sine wave; $t_p=10$ ms; single pulse; $V_D=V_R=0$ V; Gate pulse: $I_G=I_{FGM}$ ; $V_G=20$ V; $t_{GP}=50$ $\mu s$ ; $di_G/dt=2$ A/ $\mu s$
			36.0 41.0	$T_j=T_{jmax}$ $T_j=25^\circ C$ 180° half-sine wave; $t_p=8.3$ ms; single pulse; $V_D=V_R=0$ V; Gate pulse: $I_G=I_{FGM}$ ; $V_G=20$ V; $t_{GP}=50$ $\mu s$ ; $di_G/dt=2$ A/ $\mu s$
$I^2t$	Safety factor	$A^2s \cdot 10^3$	5900 8000	$T_j=T_{jmax}$ $T_j=25^\circ C$ 180° half-sine wave; $t_p=10$ ms; single pulse; $V_D=V_R=0$ V; Gate pulse: $I_G=I_{FGM}$ ; $V_G=20$ V; $t_{GP}=50$ $\mu s$ ; $di_G/dt=2$ A/ $\mu s$
			5300 6900	$T_j=T_{jmax}$ $T_j=25^\circ C$ 180° half-sine wave; $t_p=8.3$ ms; single pulse; $V_D=V_R=0$ V; Gate pulse: $I_G=I_{FGM}$ ; $V_G=20$ V; $t_{GP}=50$ $\mu s$ ; $di_G/dt=2$ A/ $\mu s$
<b>BLOCKING</b>				
$V_{DRM}, V_{RRM}$	Repetitive peak off-state and Repetitive peak reverse voltages	V	2000÷2800	$T_{jmin} < T_j < T_{jmax}$ ; 180° half-sine wave; 50 Hz; Gate open
$V_{DSM}, V_{RSM}$	Non-repetitive peak off-state and Non-repetitive peak reverse voltages	V	2100÷2900	$T_{jmin} < T_j < T_{jmax}$ ; 180° half-sine wave; single pulse; Gate open
$V_D, V_R$	Direct off-state and Direct reverse voltages	V	$0.6 \cdot V_{DRM}$ $0.6 \cdot V_{RRM}$	$T_j=T_{jmax}$ ; Gate open

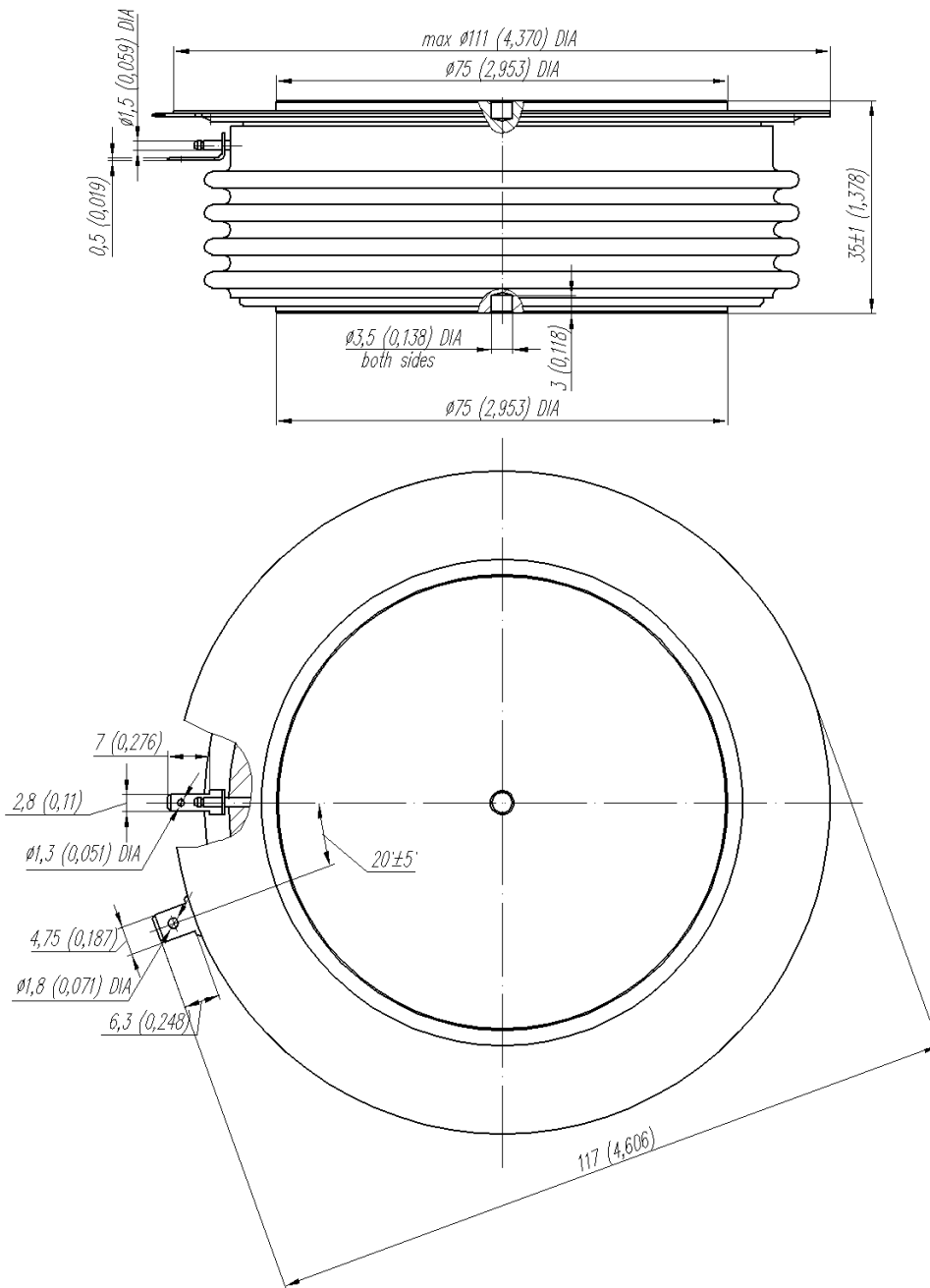
<b>TRIGGERING</b>				
$I_{FGM}$	Peak forward gate current	A	10	$T_j = T_{j\max}$
$V_{RGM}$	Peak reverse gate voltage	V	5	
$P_G$	Gate power dissipation	W	8	$T_j = T_{j\max}$ for DC gate current
<b>SWITCHING</b>				
$(di_T/dt)_{crit}$	Critical rate of rise of on-state current non-repetitive (f=1 Hz)	A/ $\mu$ s	2500	$T_j = T_{j\max}$ ; $V_D = 0.67 \cdot V_{DRM}$ ; $I_{TM} = 2 I_{TAV}$ ; Gate pulse: $I_G = 2$ A; $V_G = 20$ V; $t_{GP} = 50$ $\mu$ s; $di_G/dt = 2$ A/ $\mu$ s
<b>THERMAL</b>				
$T_{stg}$	Storage temperature	$^{\circ}$ C	-60 $\div$ 50	
$T_j$	Operating junction temperature	$^{\circ}$ C	-60 $\div$ 125	
<b>MECHANICAL</b>				
F	Mounting force	kN	40.0 $\div$ 50.0	
a	Acceleration	m/s <sup>2</sup>	50	Device clamped

## CHARACTERISTICS

Symbols and parameters		Units	Values	Conditions		
<b>ON-STATE</b>						
$V_{TM}$	Peak on-state voltage, max	V	2.26	$T_j = 25$ $^{\circ}$ C; $I_{TM} = 5024$ A		
$V_{T(TO)}$	On-state threshold voltage, max	V	1.40	$T_j = T_{j\max}$ ;		
$r_T$	On-state slope resistance, max	m $\Omega$	0.200	$0.5 \pi I_{TAV} < I_T < 1.5 \pi I_{TAV}$		
$I_H$	Holding current, max	mA	1000	$T_j = 25$ $^{\circ}$ C; $V_D = 12$ V; Gate open		
<b>BLOCKING</b>						
$I_{DRM}, I_{RRM}$	Repetitive peak off-state and Repetitive peak reverse currents, max	mA	300	$T_j = T_{j\max}$ ; $V_D = V_{DRM}$ ; $V_R = V_{RRM}$		
$(dv_D/dt)_{crit}$	Critical rate of rise of off-state voltage <sup>1)</sup> , min	V/ $\mu$ s	200, 320, 500, 1000	$T_j = T_{j\max}$ ; $V_D = 0.67 \cdot V_{DRM}$ ; Gate open		
<b>TRIGGERING</b>						
$V_{GT}$	Gate trigger direct voltage, max	V	5.00	$T_j = T_{j\min}$ $T_j = 25$ $^{\circ}$ C $T_j = T_{j\max}$	Direct gate current $V_D = 12$ V; $I_D = 3$ A;	
			3.00			
$I_{GT}$	Gate trigger direct current, max	mA	500	$T_j = T_{j\min}$ $T_j = 25$ $^{\circ}$ C $T_j = T_{j\max}$		
			300			
			200			
$V_{GD}$	Gate non-trigger direct voltage, min	V	0.35	$T_j = T_{j\max}$ ; $V_D = 0.67 \cdot V_{DRM}$ ;		
$I_{GD}$	Gate non-trigger direct current, min	mA	15.00	Direct gate current		
<b>SWITCHING</b>						
$t_{gd}$	Delay time, max	$\mu$ s	1.06	$T_j = 25$ $^{\circ}$ C; $V_D = 1500$ V; $I_{TM} = I_{TAV}$ ; $di/dt = 200$ A/ $\mu$ s;		
$t_{gt}$	Turn-on time <sup>2)</sup>	$\mu$ s	2.50, 3.20, 4.00, 6.30	Gate pulse: $I_G = 2$ A; $V_G = 20$ V; $t_{GP} = 50$ $\mu$ s; $di_G/dt = 2$ A/ $\mu$ s		
$t_q$	Turn-off time <sup>3)</sup> , max	$\mu$ s	50.0, 63.0	$dv_D/dt = 50$ V/ $\mu$ s;	$T_j = T_{j\max}$ ; $I_{TM} = I_{TAV}$ ; $di_R/dt = -10$ A/ $\mu$ s; $V_R = 100$ V; $V_D = 0.67 V_{DRM}$	
			63.0, 80.0			$dv_D/dt = 200$ V/ $\mu$ s;
$Q_{rr}$	Total recovered charge(linear), max	$\mu$ C	1250	$T_j = T_{j\max}$ ; $I_{TM} = 2000$ A;		
$t_{rr}$	Reverse recovery time, max	$\mu$ s	9.0	$di_R/dt = -50$ A/ $\mu$ s;		
$I_{rrM}$	Peak reverse recovery current, max	A	280	$V_R = 100$ V		

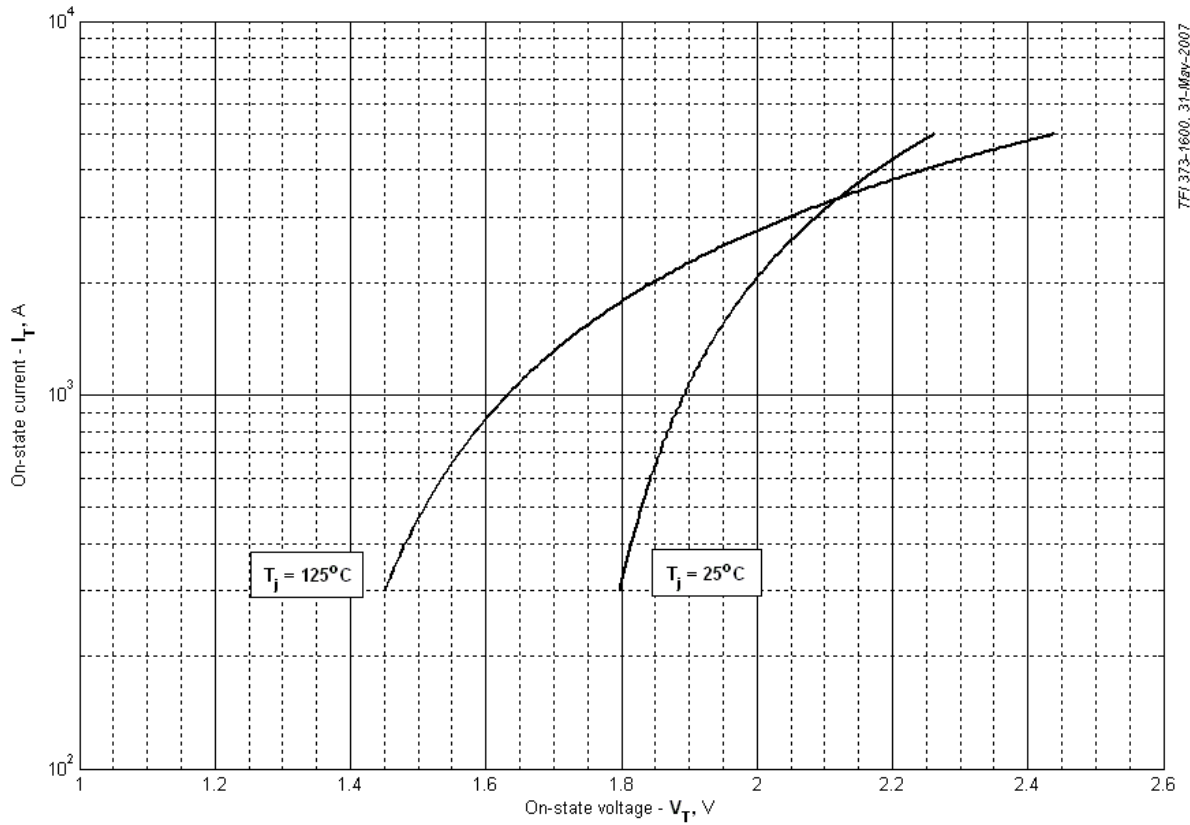
THERMAL					
$R_{thjc}$	Thermal resistance, junction to case, max	°C/W	0.0100	Direct current	Double side cooled
$R_{thjc-A}$			0.0220		Anode side cooled
$R_{thjc-K}$			0.0180		Cathode side cooled
$R_{thck}$	Thermal resistance, case to heatsink, max	°C/W	0.0020	Direct current	
MECHANICAL					
w	Weight, typ	g	1600		
$D_s$	Surface creepage distance	mm (inch)	55.13 (2.170)		
$D_a$	Air strike distance	mm (inch)	25.10 (0.988)		

PART NUMBERING GUIDE								NOTES						
TFI	373	1600	28	A2	E3	M4	N	1) Critical rate of rise of off-state voltage						
1	2	3	4	5	6	7	8	Symbol of group	P2	K2	E2	A2		
1. TFI — Fast Thyristor TFIS — Fast Thyristor with Distributed Amplified Gate. Design version 3. Mean on-state current, A 4. Voltage code 5. Critical rate of rise of off-state voltage 6. Group of turn-off time ( $dv_D/dt=50\text{ V}/\mu\text{s}$ ) 7. Group of turn-on time 8. Ambient conditions: N – normal; T – tropical								$(dv_D/dt)_{crit}, \text{ V}/\mu\text{s}$	200	320	500	1000		
								2) Turn-on time						
								Symbol of group	M4	K4	H4	C4		
								$t_{gt}, \mu\text{s}$	2.50	3.20	4.00	6.30		
								3) Turn-off time ( $dv_D/dt=50\text{ V}/\mu\text{s}$ )						
								Symbol of group	E3		C3			
								$t_{qf}, \mu\text{s}$	50.0		63.0			



All dimensions in millimeters (inches)

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TFI373-1600, 31-May-2007

**Fig 1 – On-state characteristics of Limit device**

Analytical function for On-state characteristic:

$$V_T = A + B \cdot i_T + C \cdot \ln(i_T + 1) + D \cdot \sqrt{i_T}$$

	Coefficients	
	$T_j = 25^\circ\text{C}$	$T_j = T_{j \max}$
<b>A</b>	1.663692	1.248421
<b>B</b>	0.047151	0.141128
<b>C</b>	-0.169918	-0.226937
<b>D</b>	0.298768	0.399026

**On-state characteristic model (see Fig. 1).**

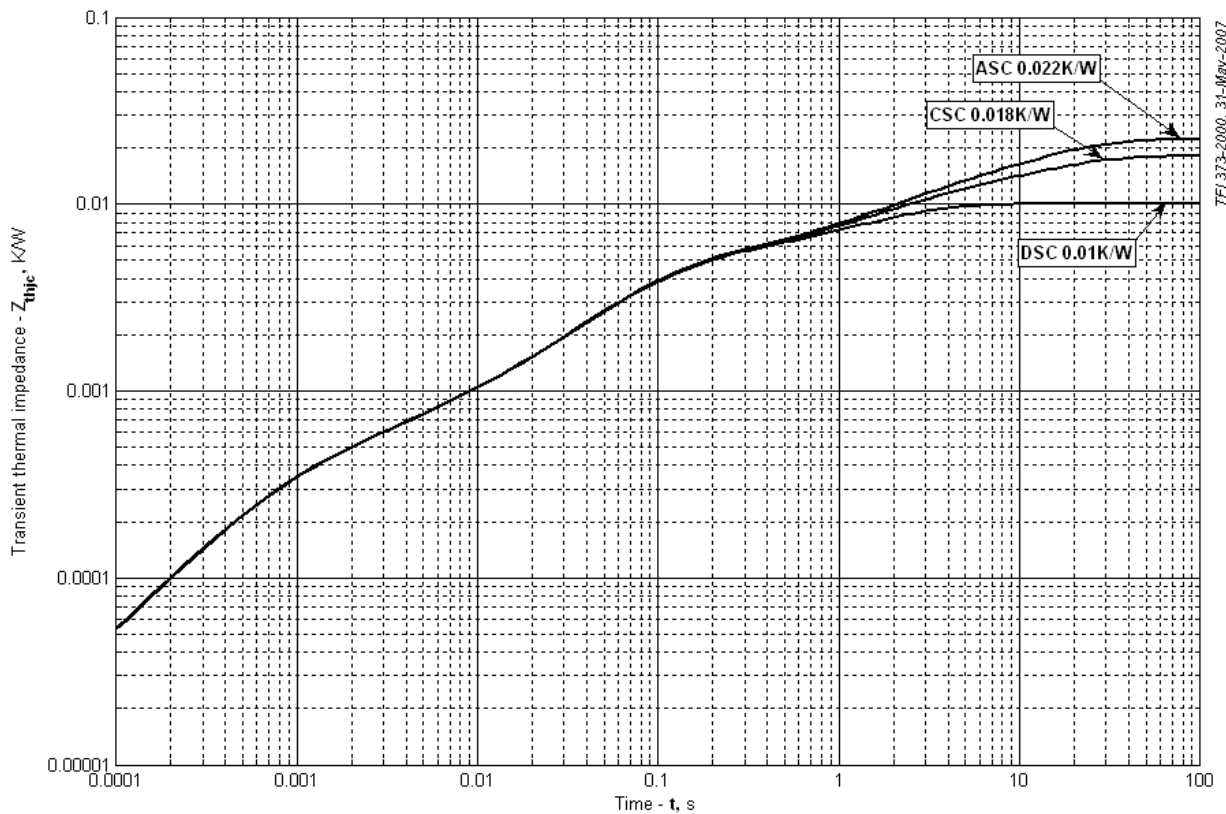


Fig 2 – Transient thermal impedance

Analytical function for Transient thermal impedance junction to case  $Z_{thjc}$  for DC:

$$Z_{thjc} = \sum_{i=1}^n R_i \left( 1 - e^{-\frac{t}{\tau_i}} \right)$$

Where  $i = 1$  to  $n$ ,  $n$  is the number of terms in the series.

$t$  = Duration of heating pulse in seconds.

$Z_{thjc}$  = Thermal resistance at time  $t$ .

$R_i$  = Amplitude of  $p_{th}$  term.

$\tau_i$  = Time constant of  $r_{th}$  term.

DC Double side cooled

$i$	1	2	3	4	5	6
$R_i$ , K/W	0.002047	0.003474	0.0002566	0.0009157	0.0002537	0.003053
$\tau_i$ , s	2.208	0.07263	0.002379	0.1468	0.0006251	1.336

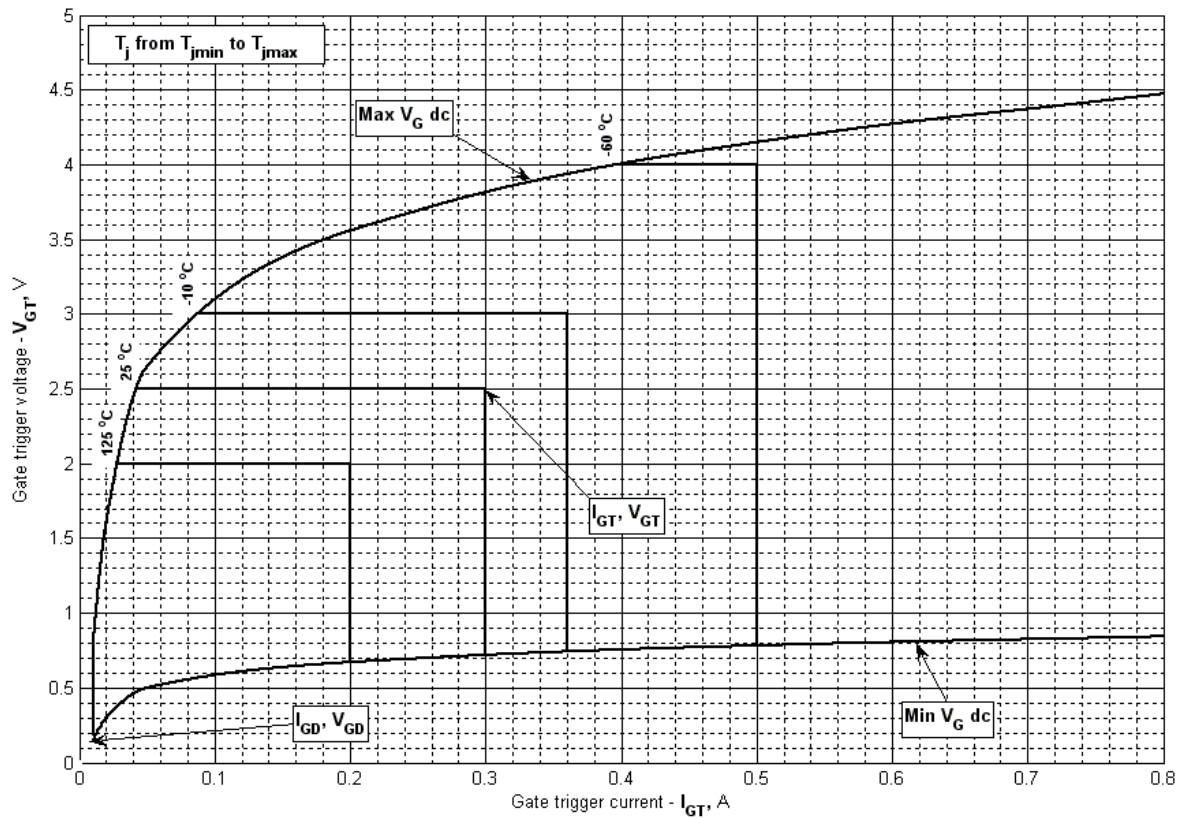
DC Anode side cooled

$i$	1	2	3	4	5	6
$R_i$ , K/W	0.01236	0.004677	0.0005872	0.004097	0.0002182	0.000307
$\tau_i$ , s	13.330	2.000	0.4303	0.07916	0.003128	0.0007049

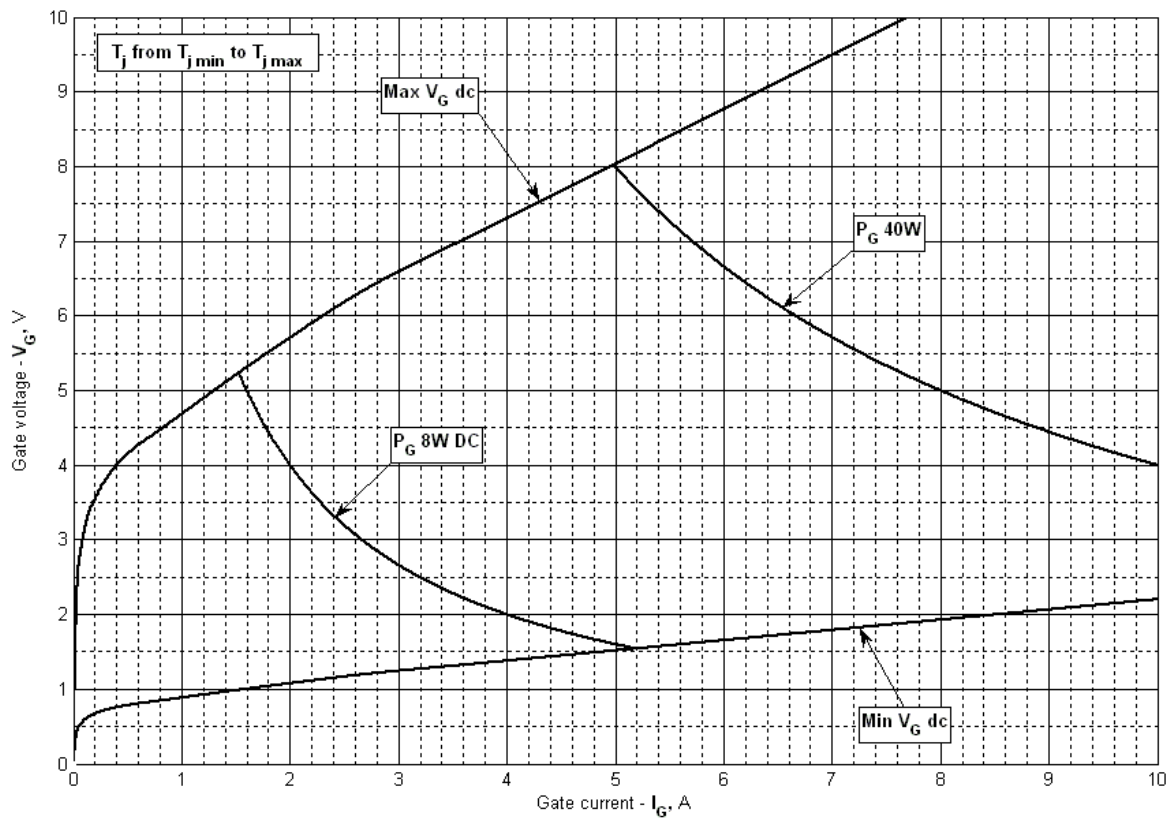
DC Cathode side cooled

$i$	1	2	3	4	5	6
$R_i$ , K/W	0.008162	0.004629	0.000628	0.004107	0.0002172	0.0003086
$\tau_i$ , s	13.290	1.911	0.4529	0.0791	0.003157	0.0007072

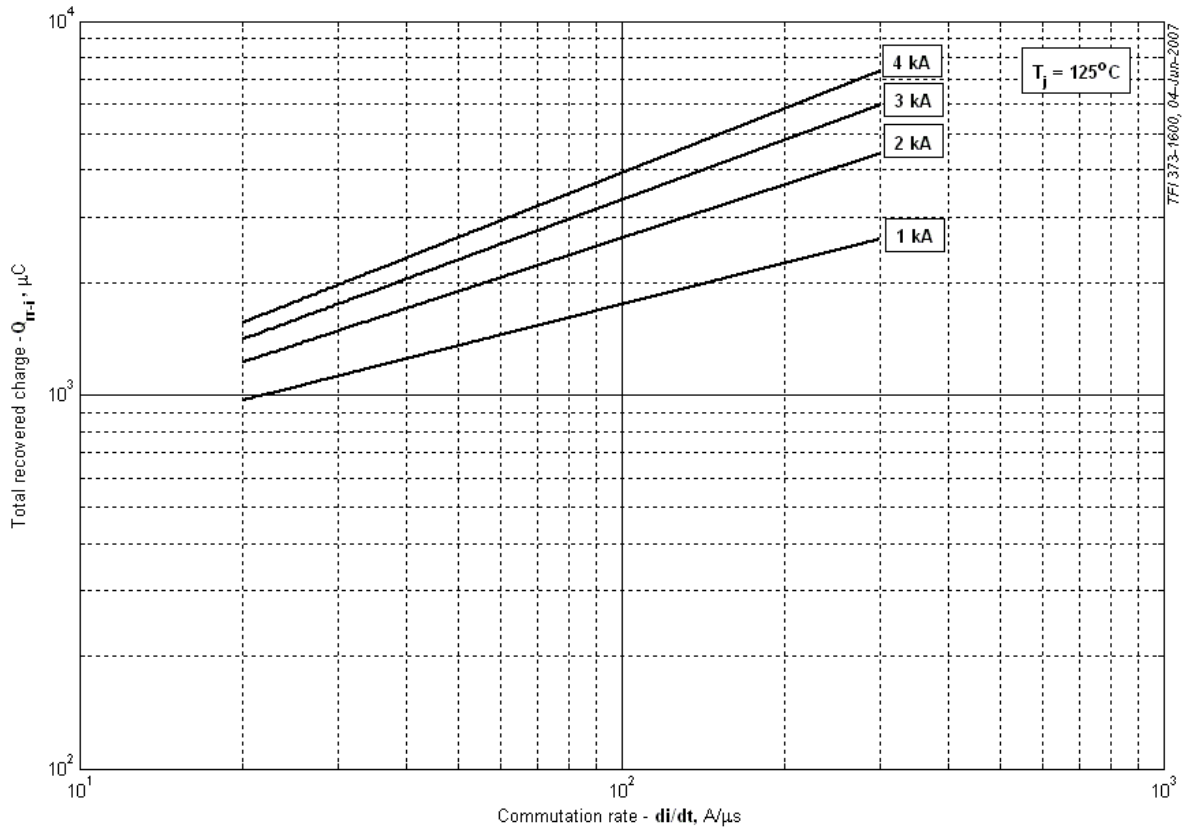
**Transient thermal impedance junction to case  $Z_{thjc}$  model (see Fig. 2).**



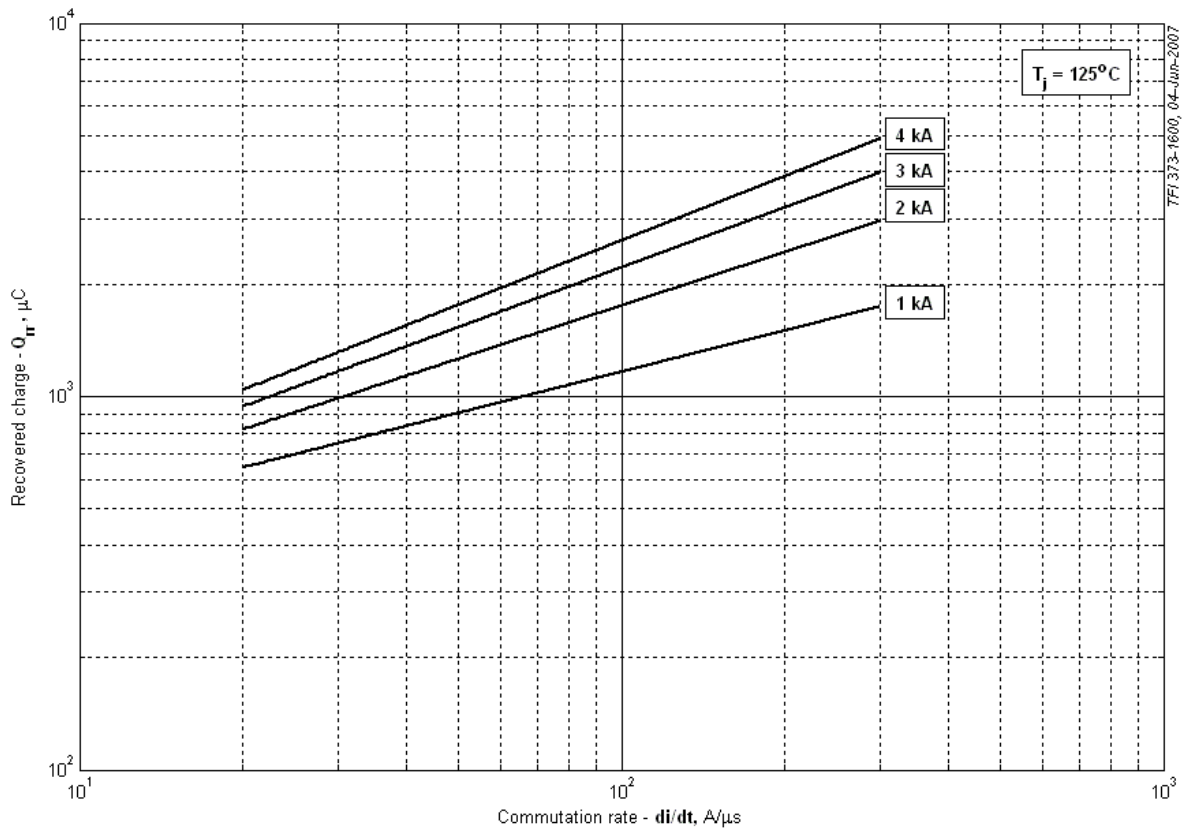
**Fig 3 – Gate characteristics – Trigger limits**



**Fig 4 - Gate characteristics –Power curves**

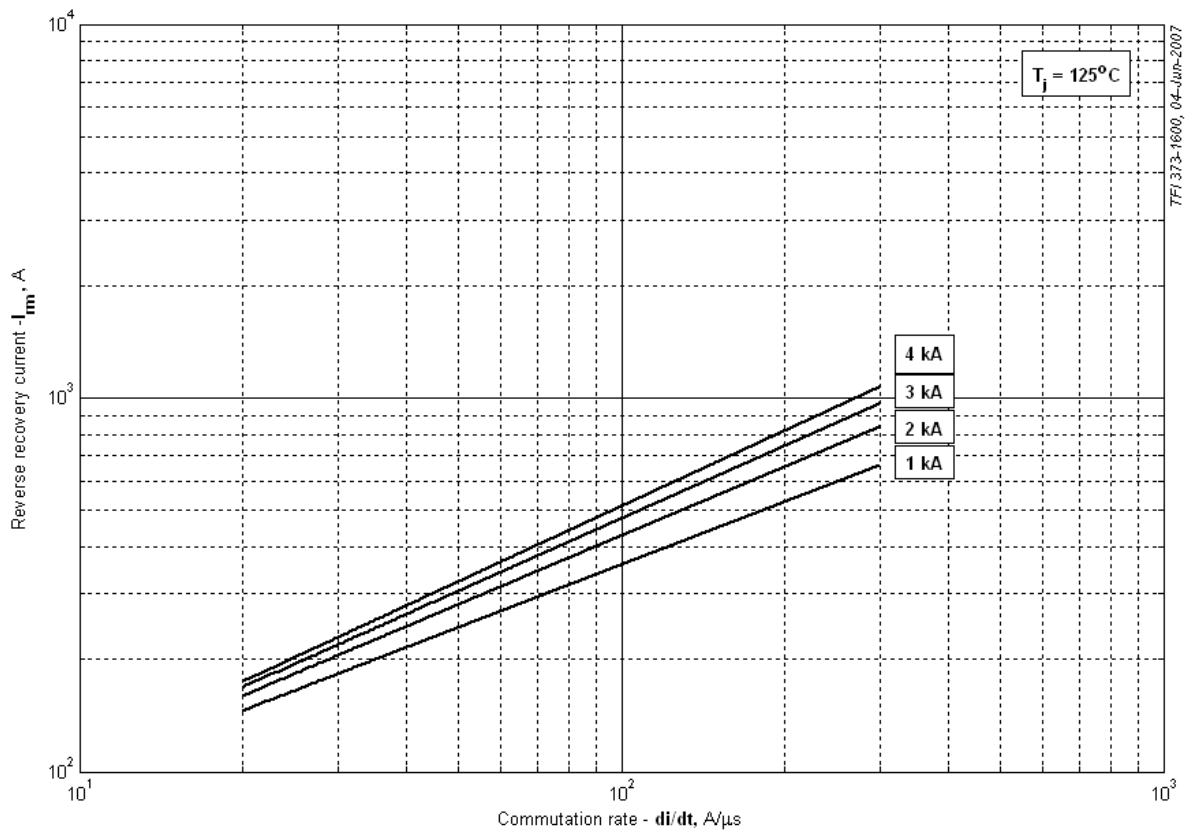


**Fig 5 – Total recovered charge,  $Q_{rr-i}$  (integral)**

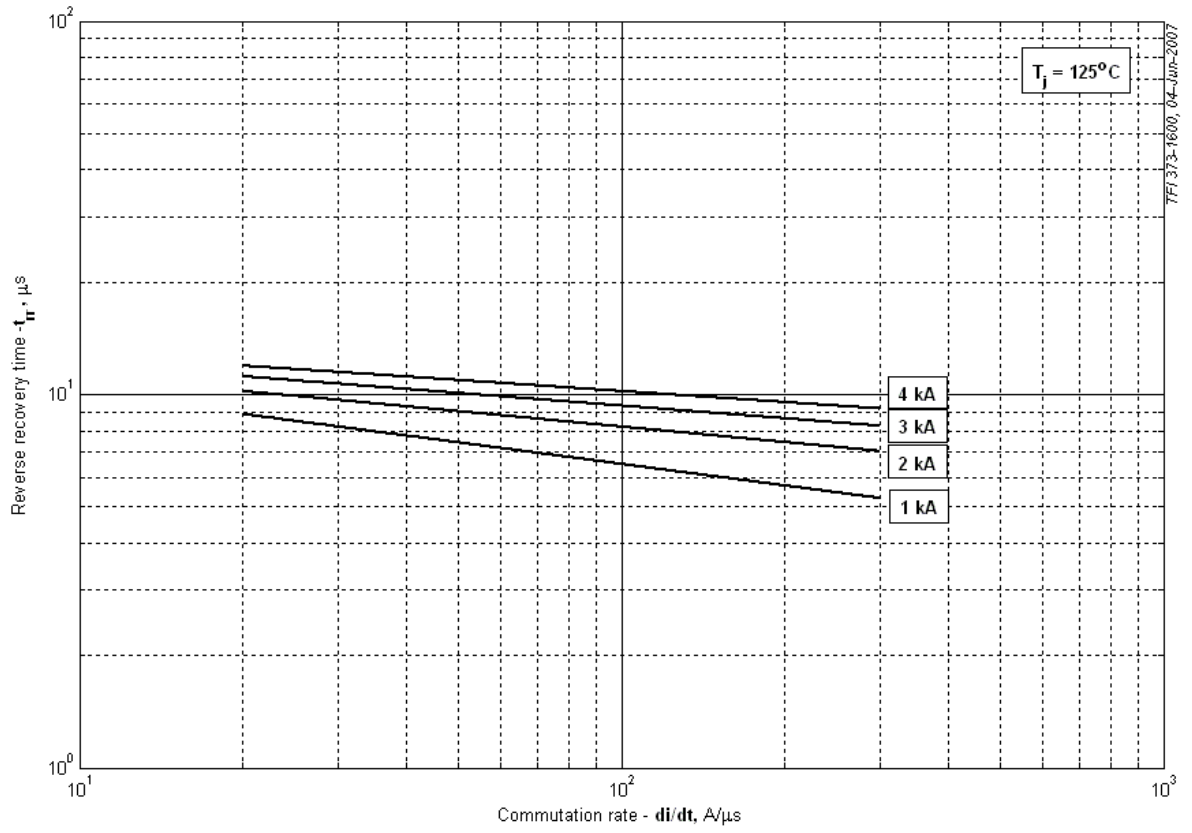


**Fig 6 - Recovered charge,  $Q_{rr}$  (25% chord)**

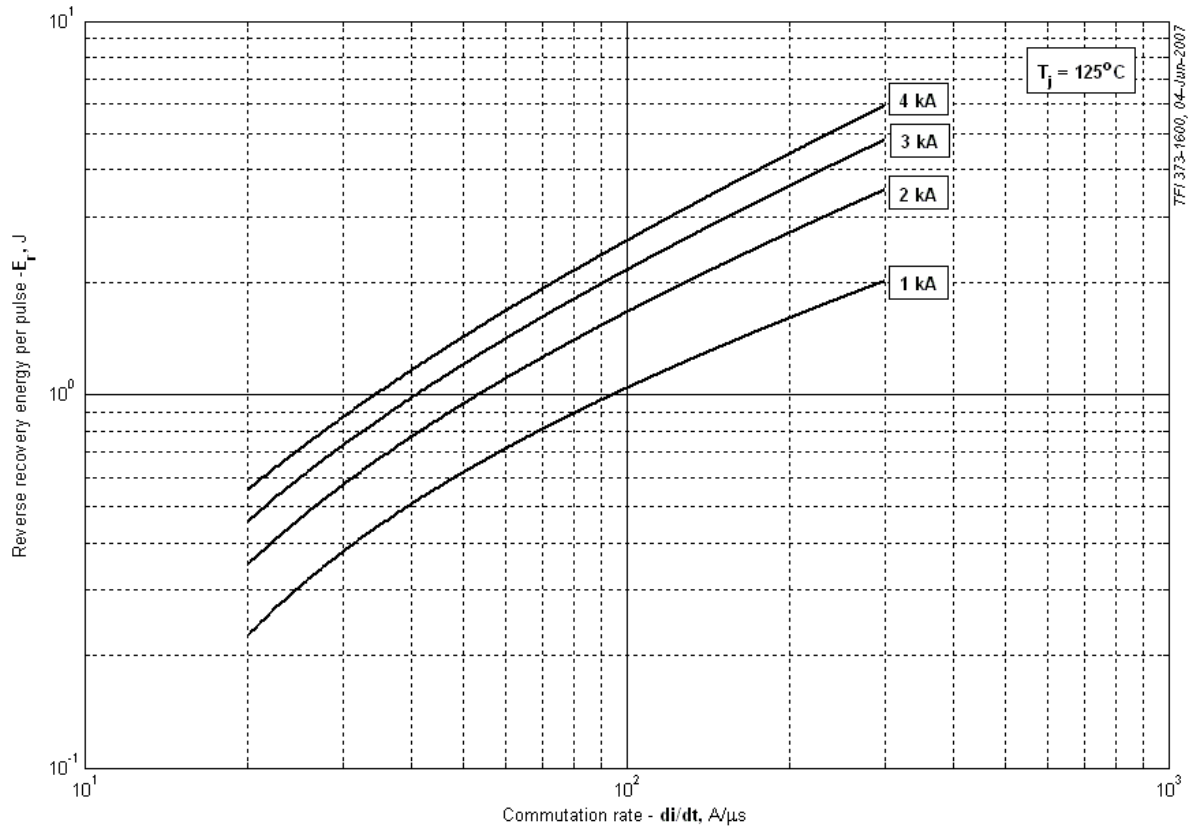




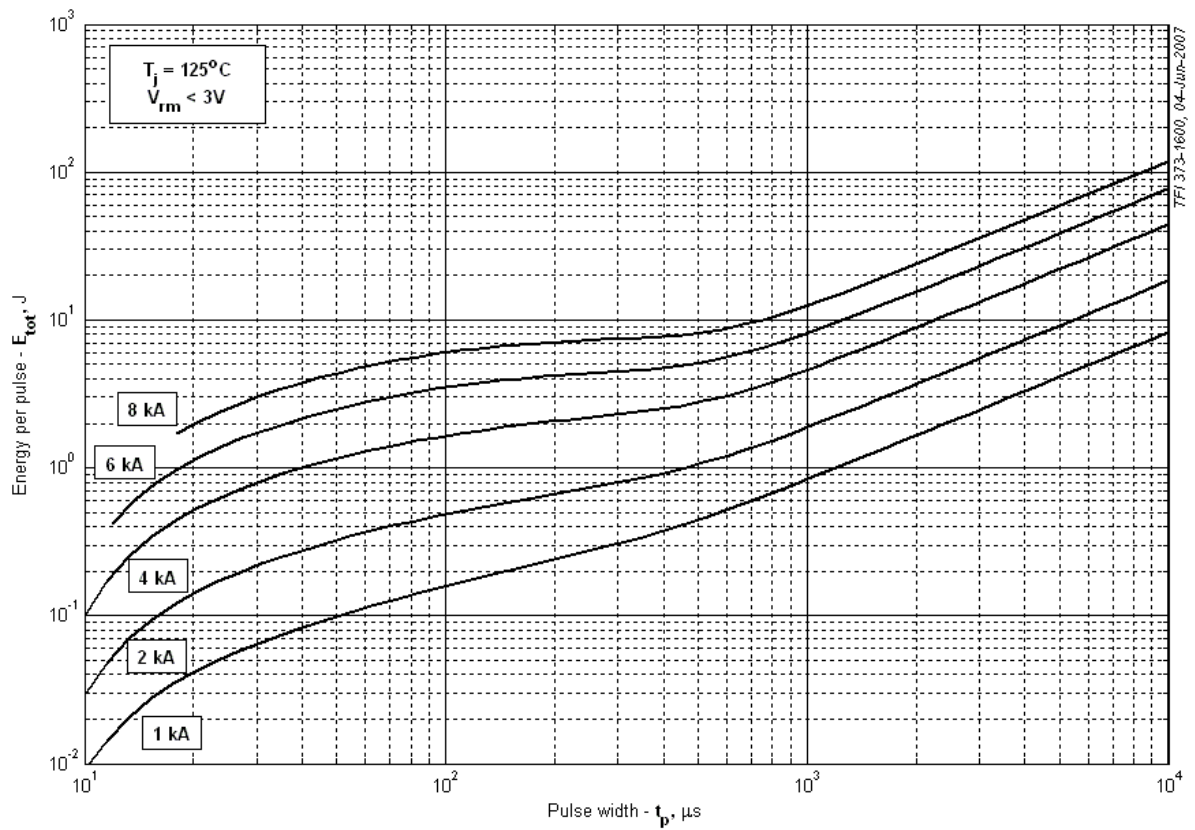
**Fig 7 – Peak reverse recovery current,  $I_{rm}$**



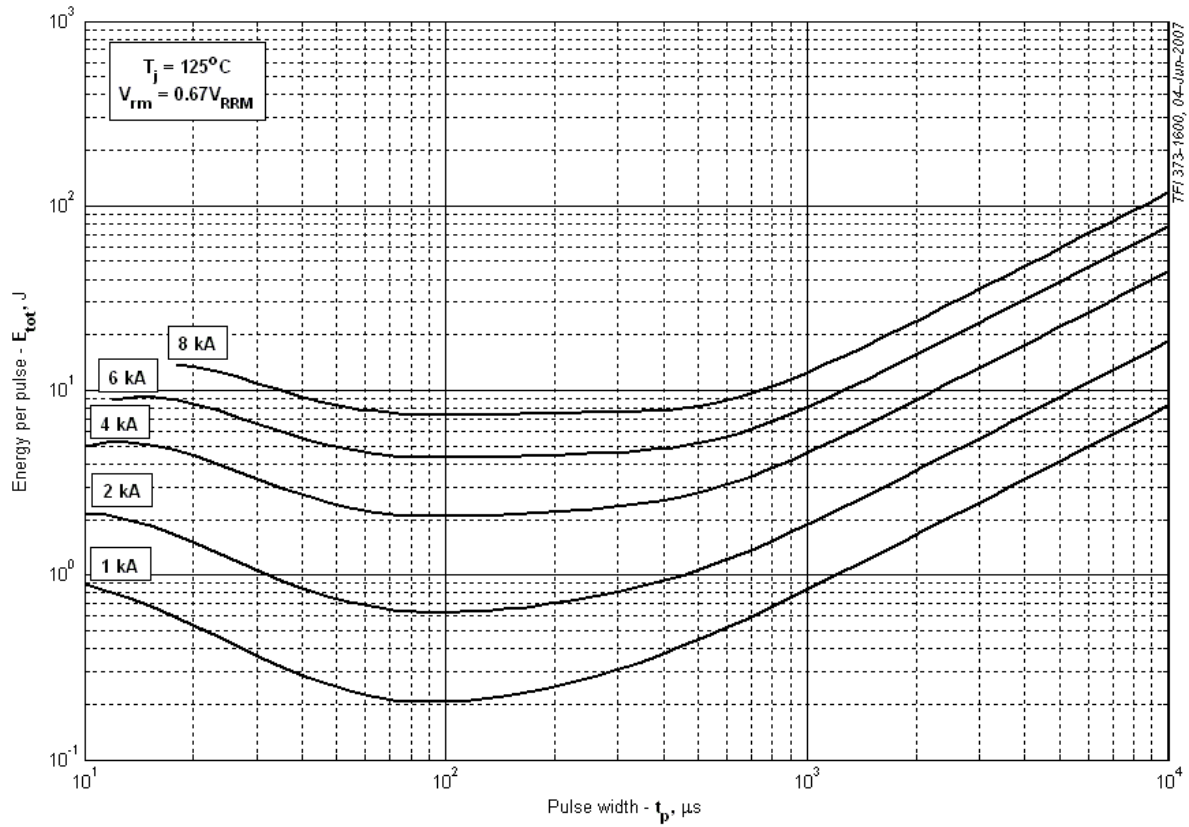
**Fig 8 – Maximum recovery time,  $t_{rr}$  (25% chord)**



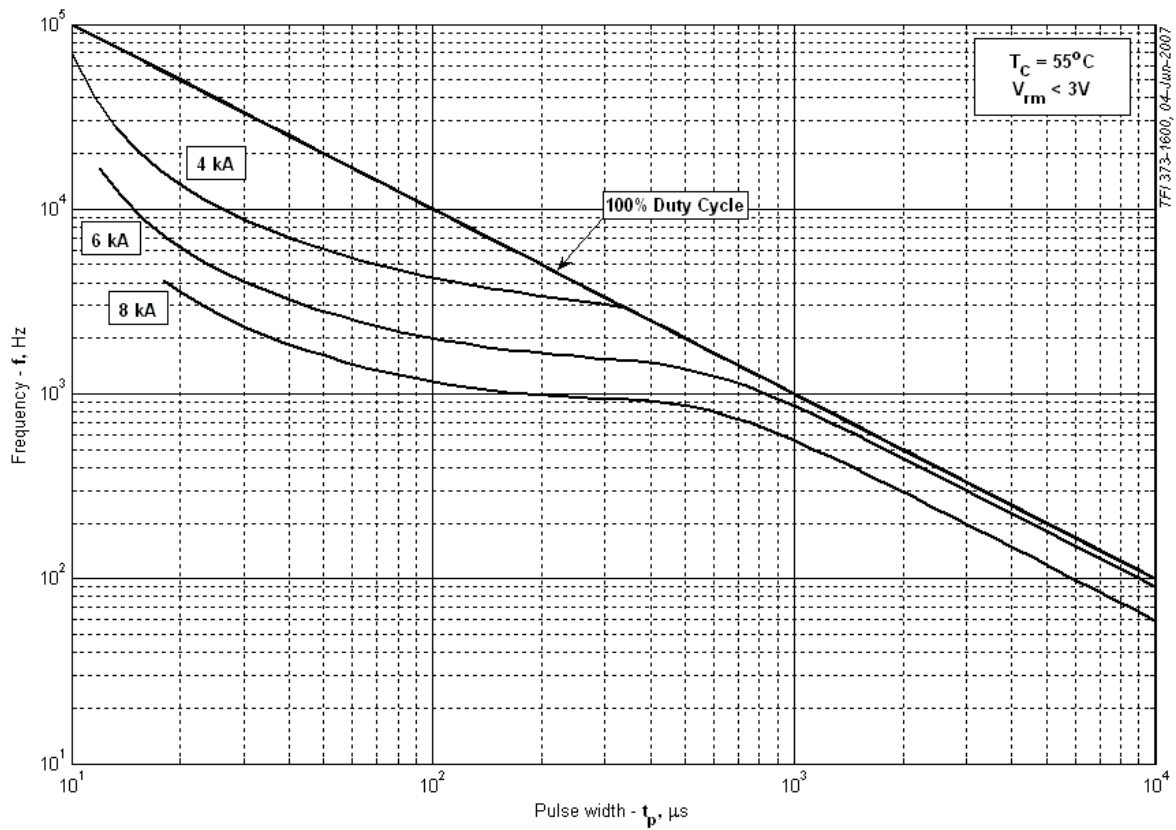
**Fig 9 – Reverse recovery energy per pulse**



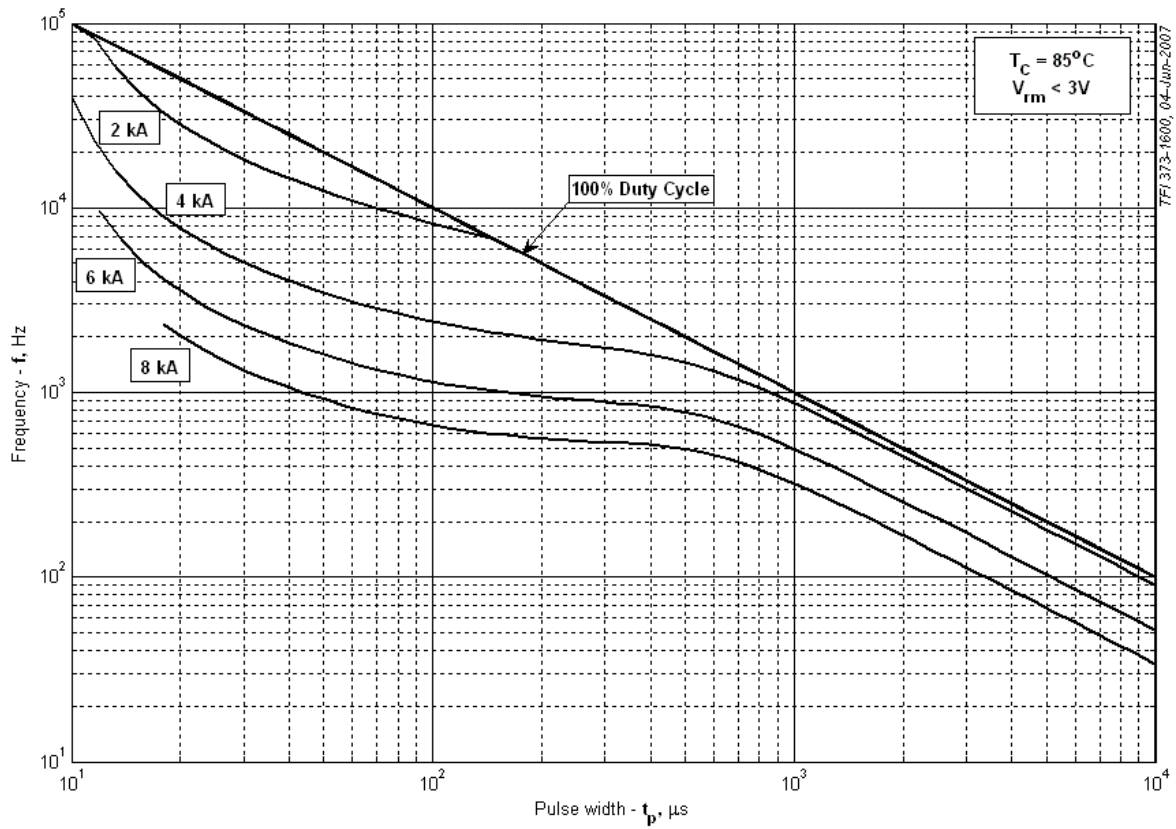
**Fig 10 – Sine wave energy per pulse**



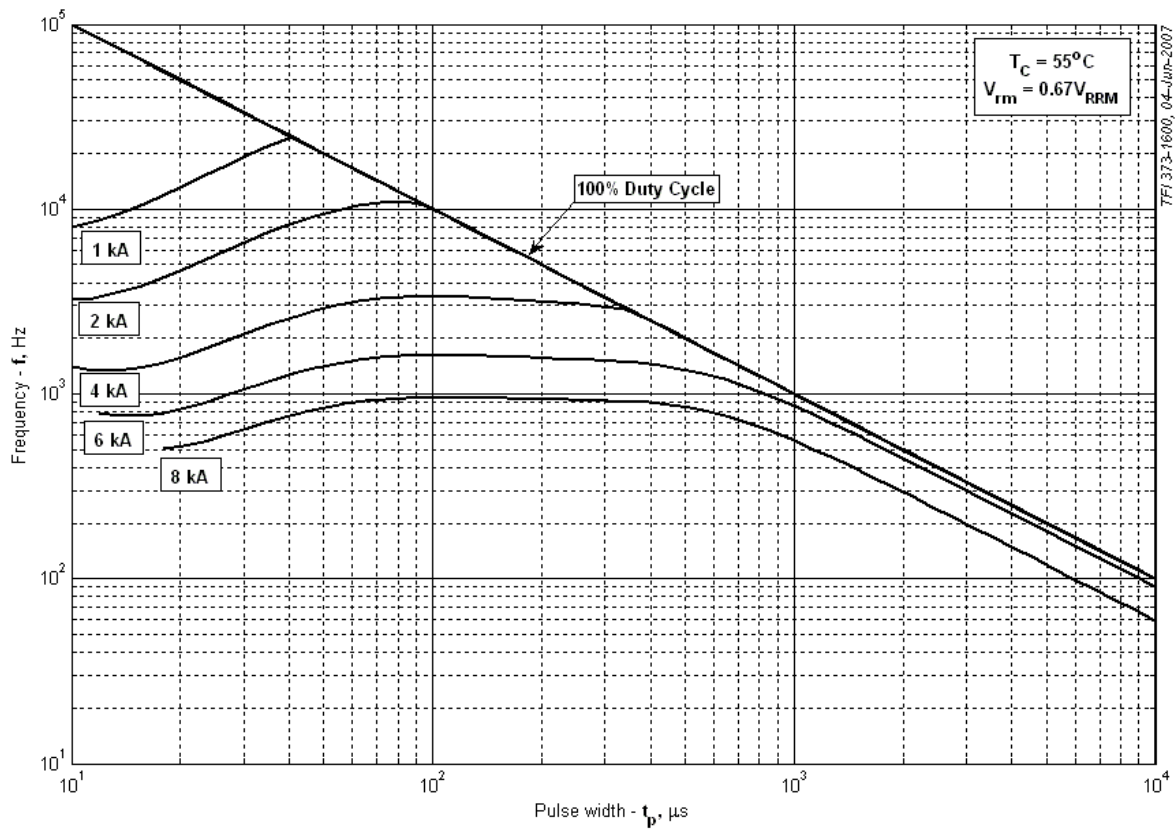
**Fig 11 – Sine wave energy per pulse**



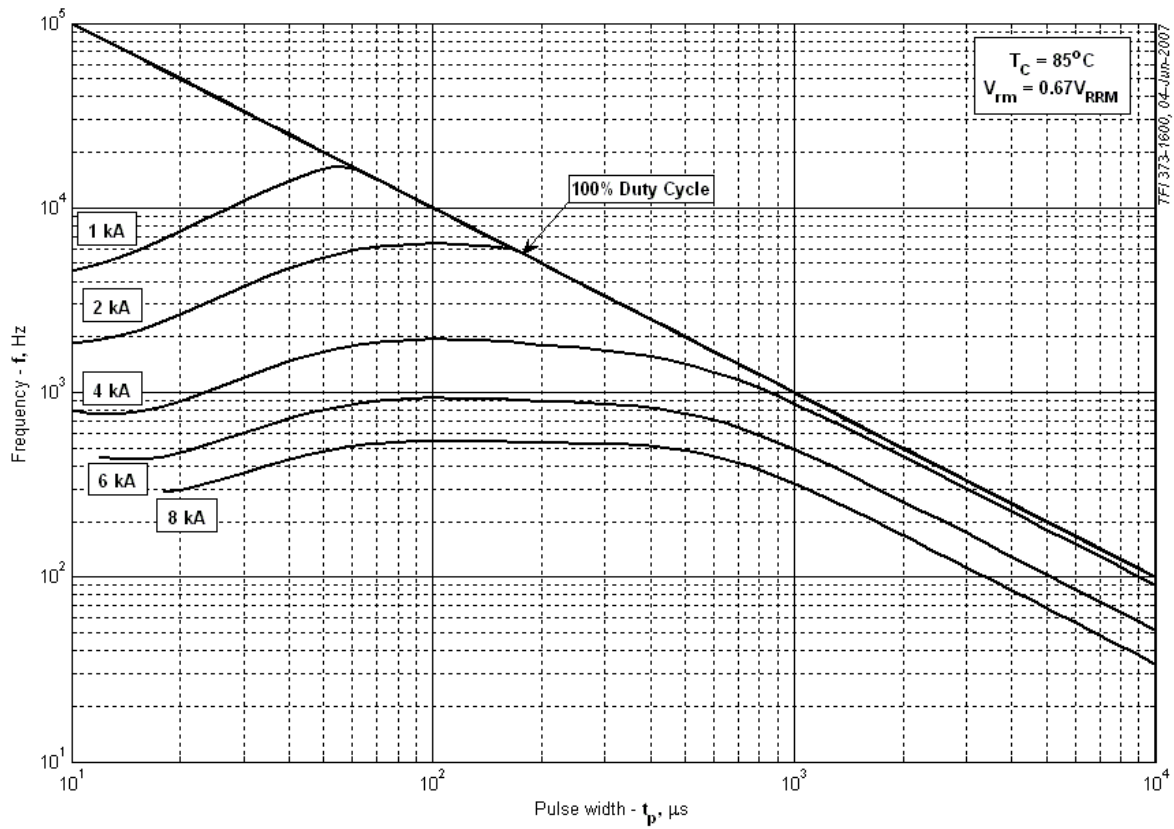
**Fig 12 – Sine wave frequency ratings**



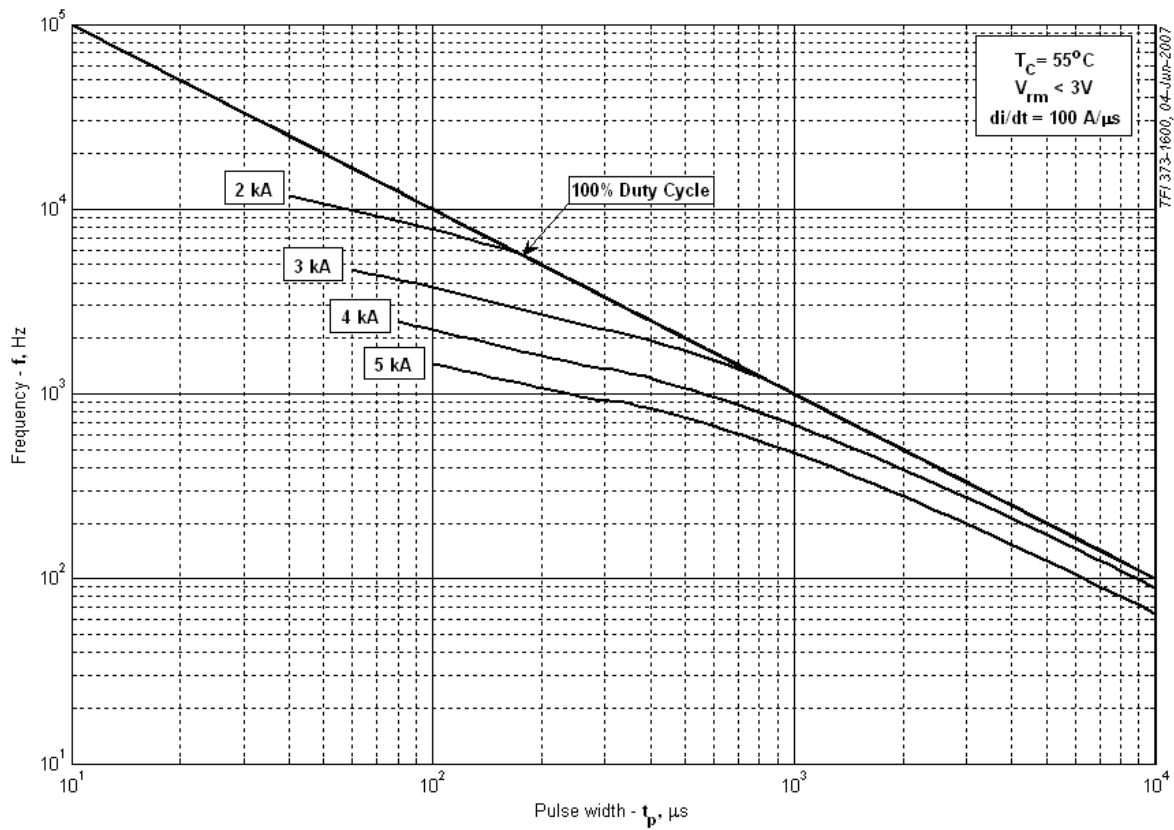
**Fig 13 – Sine wave frequency ratings**



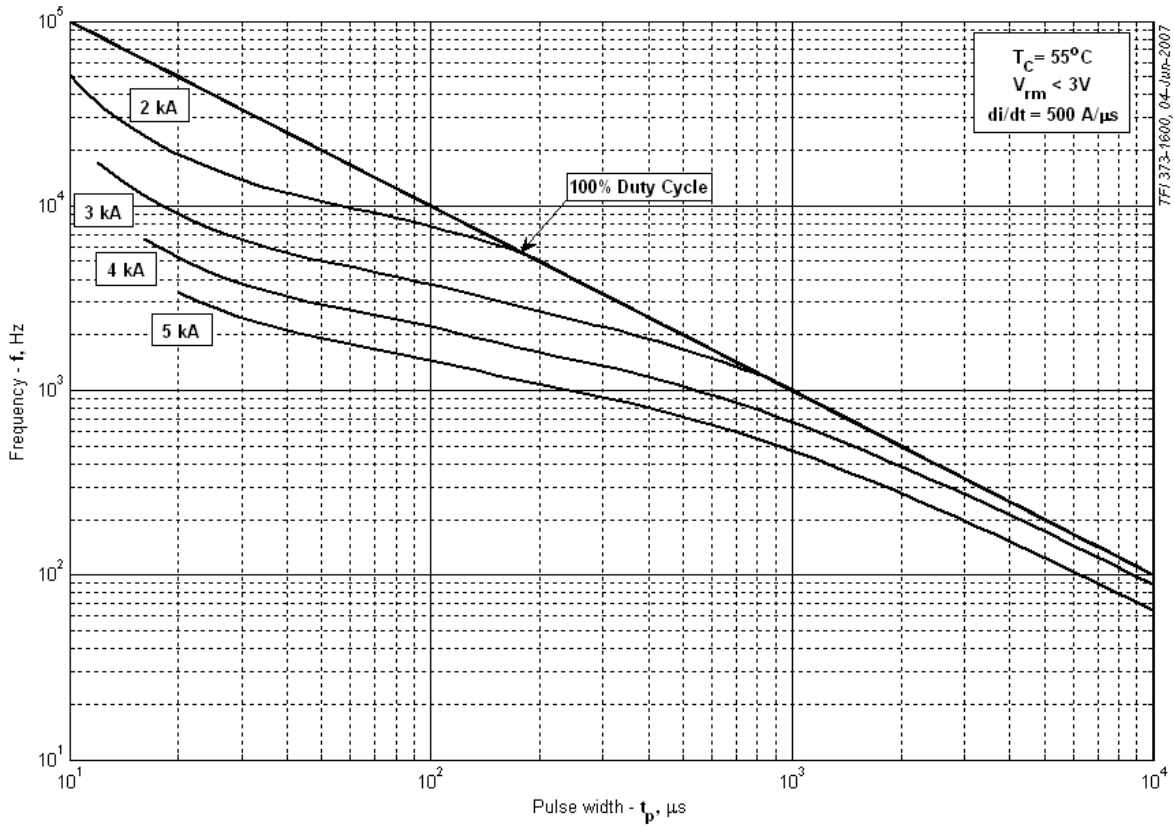
**Fig 14 – Sine wave frequency ratings**



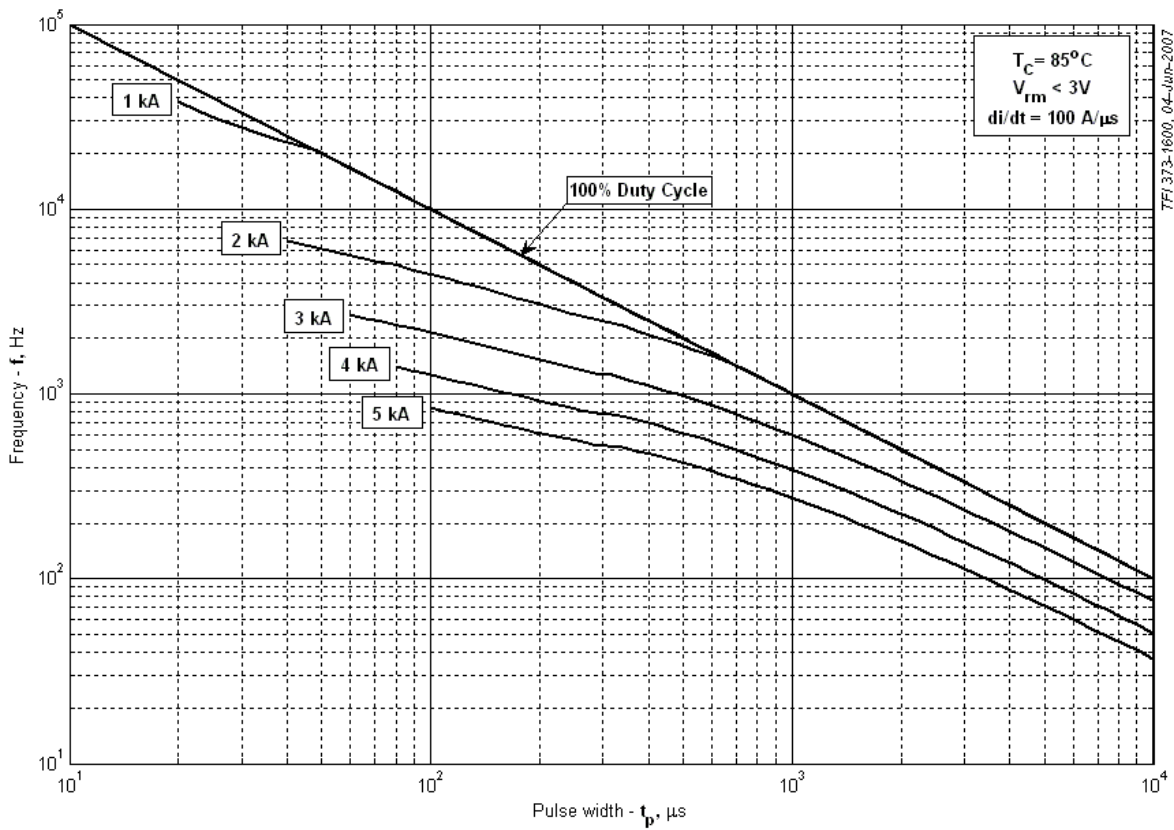
**Fig 15 – Sine wave frequency ratings**



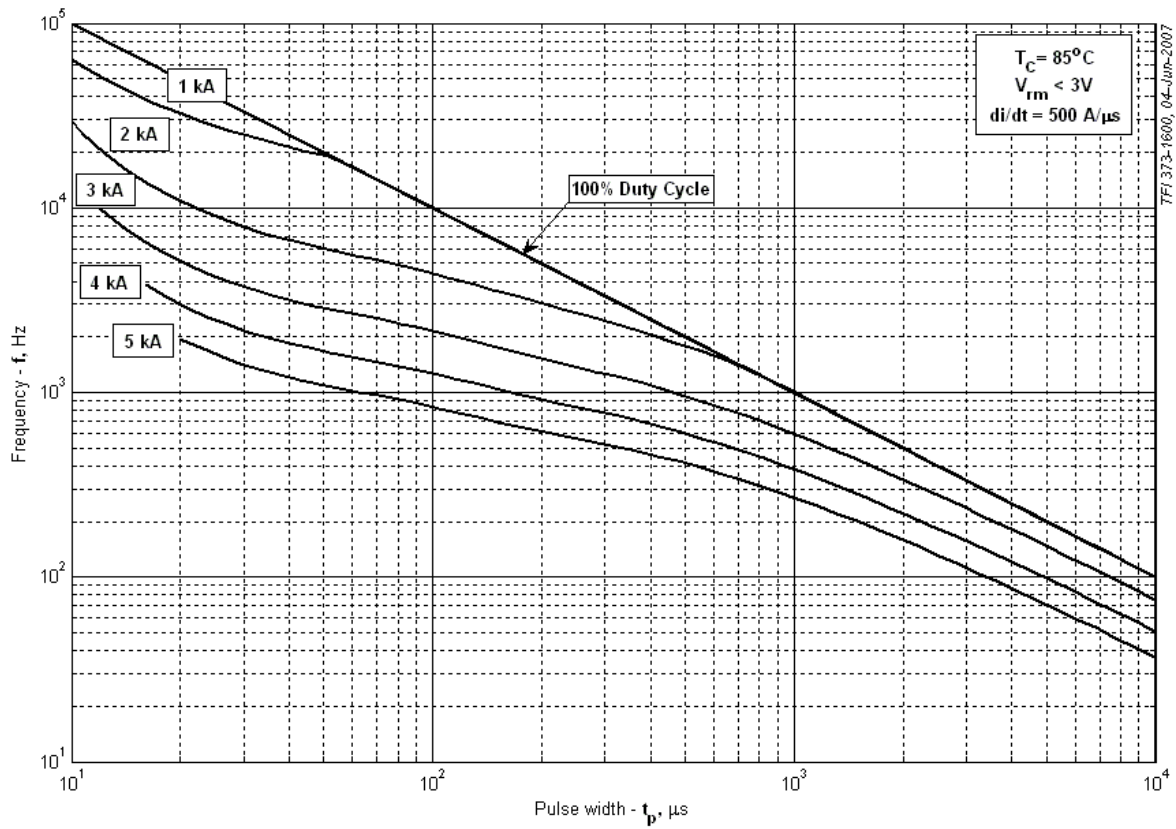
**Fig 16 – Square wave frequency ratings**



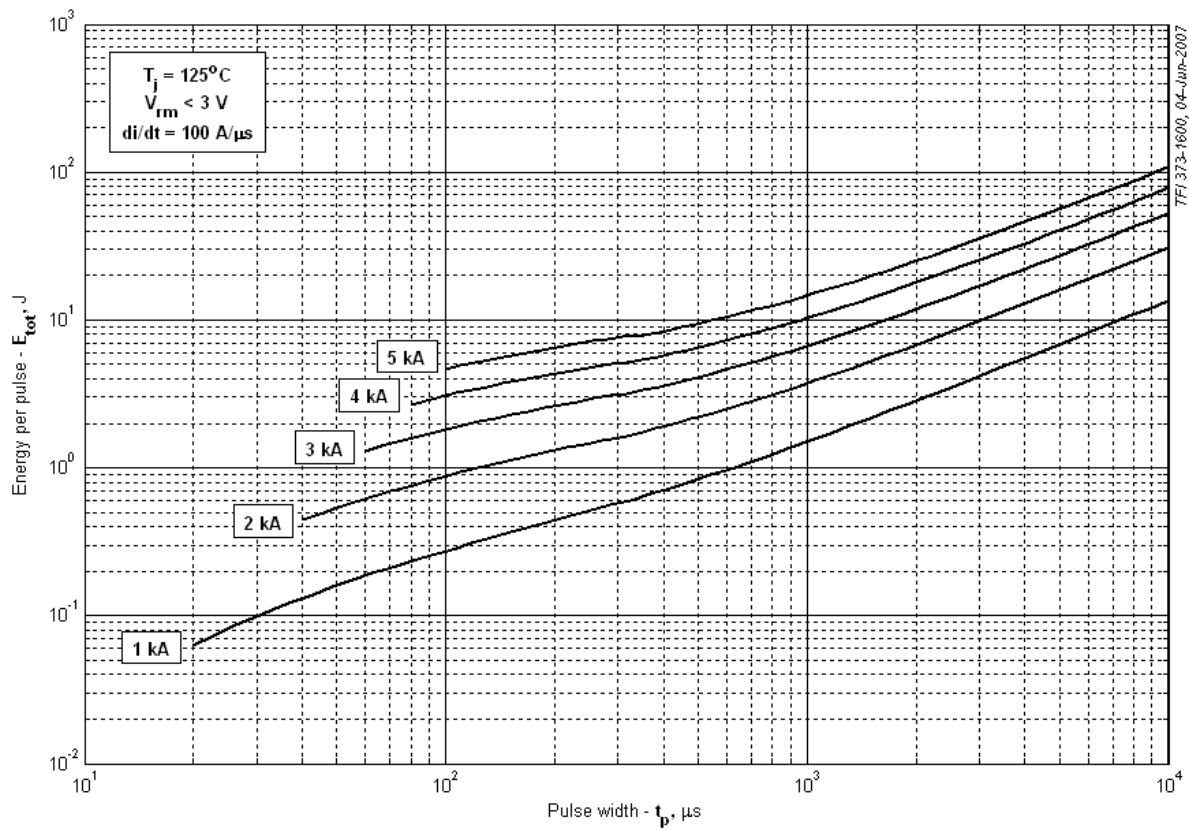
**Fig 17 – Square wave frequency ratings**



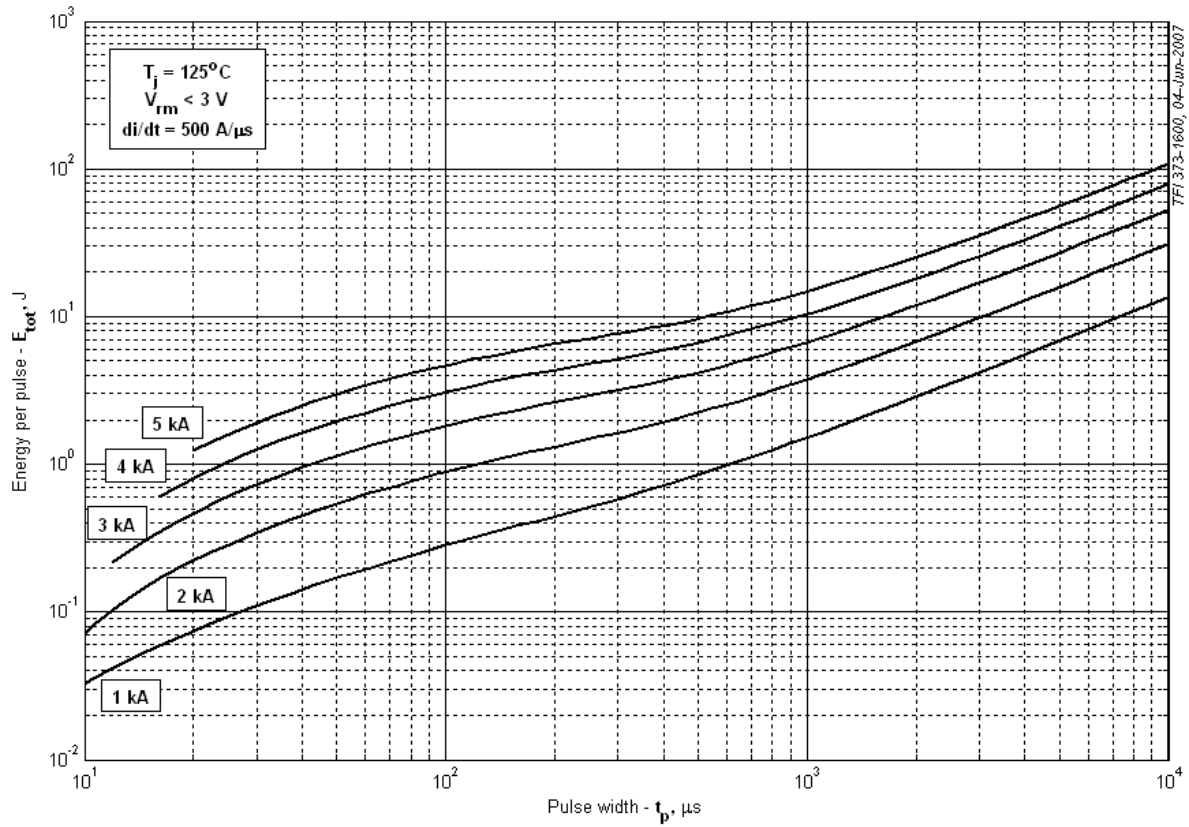
**Fig 18 – Square wave frequency ratings**



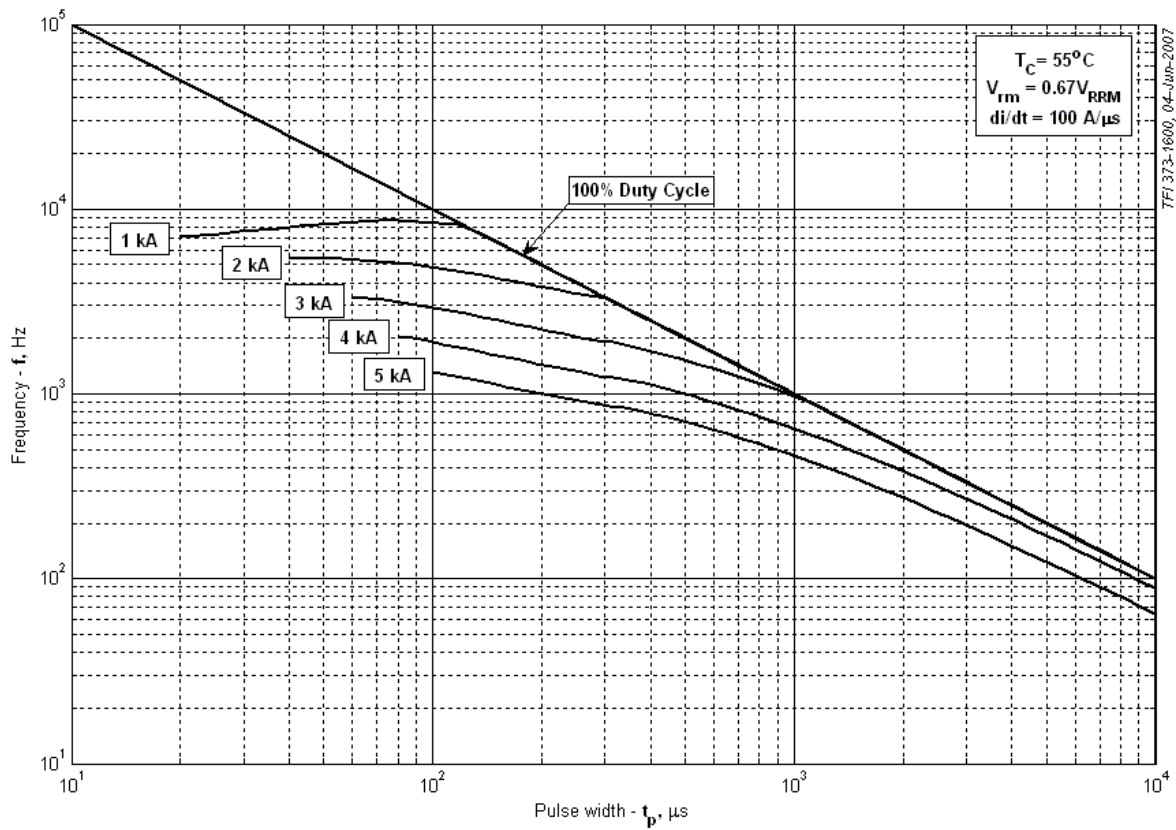
**Fig 19 – Square wave frequency ratings**



**Fig 20 – Square wave energy per pulse**

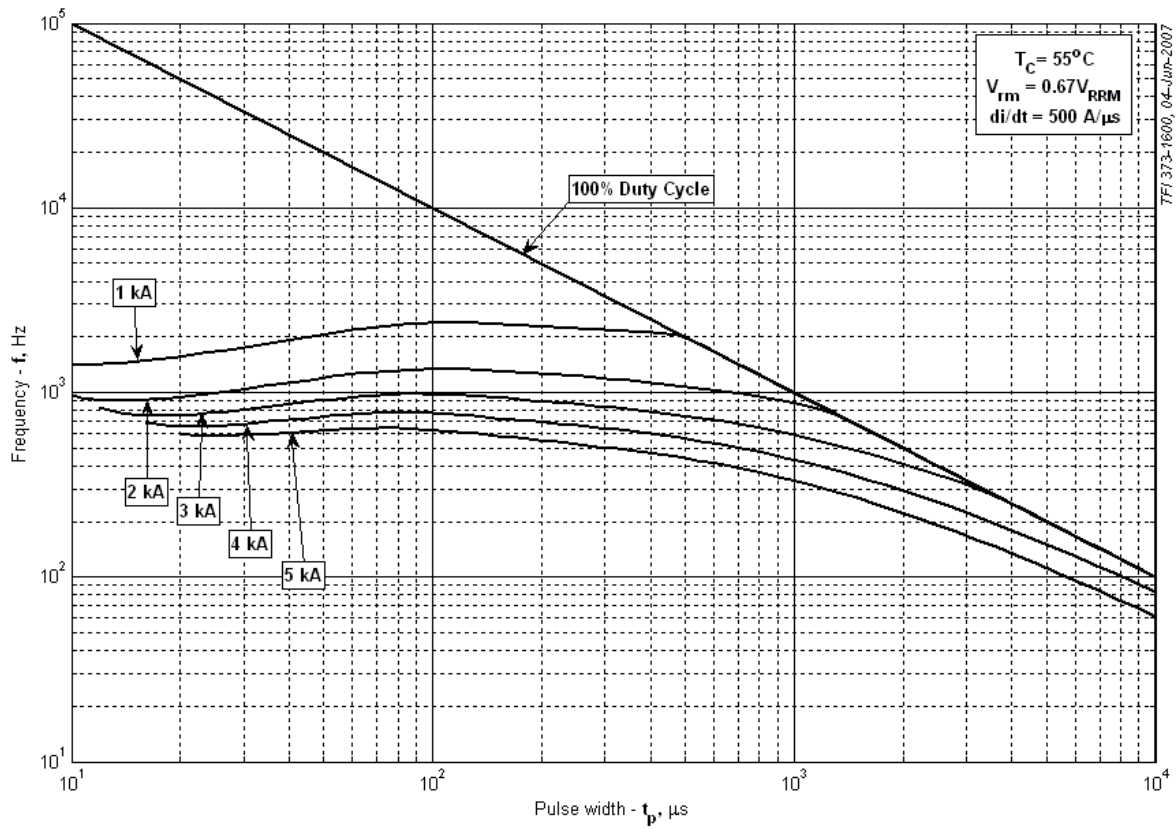


**Fig 21 – Square wave energy per pulse**

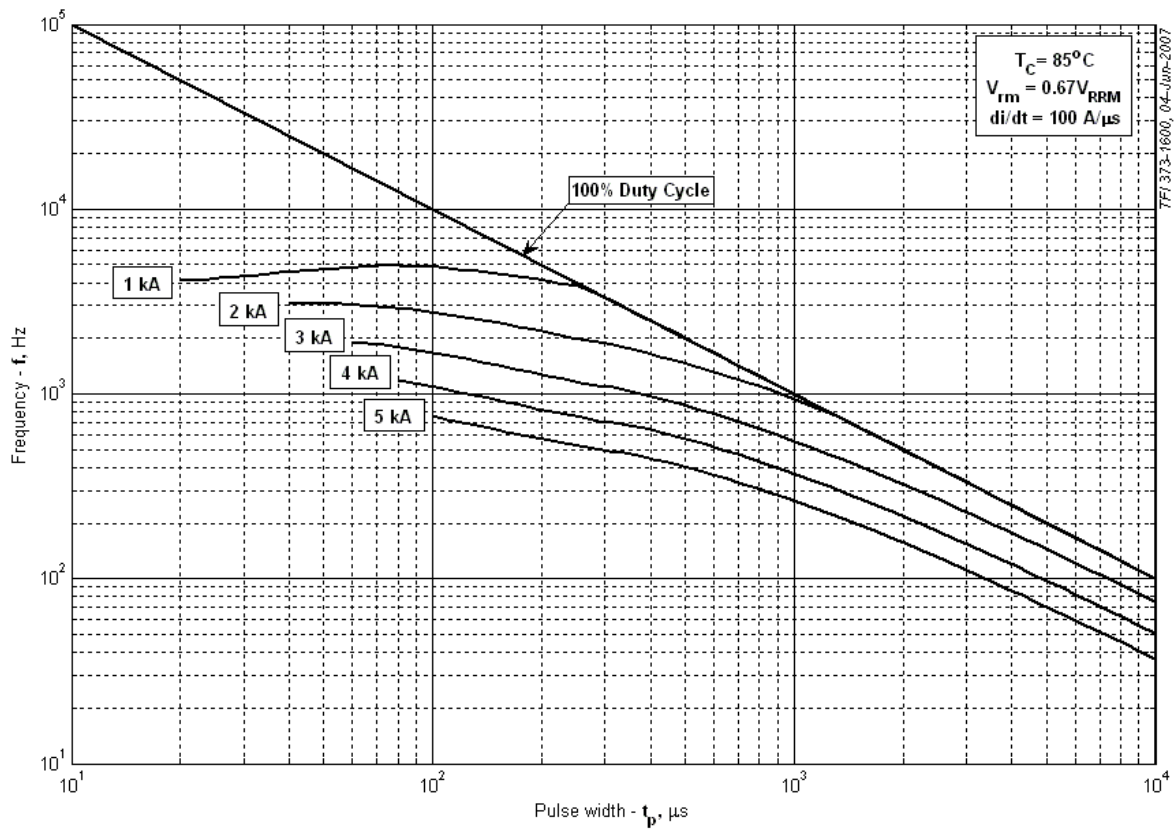


**Fig 22 – Square wave frequency ratings**

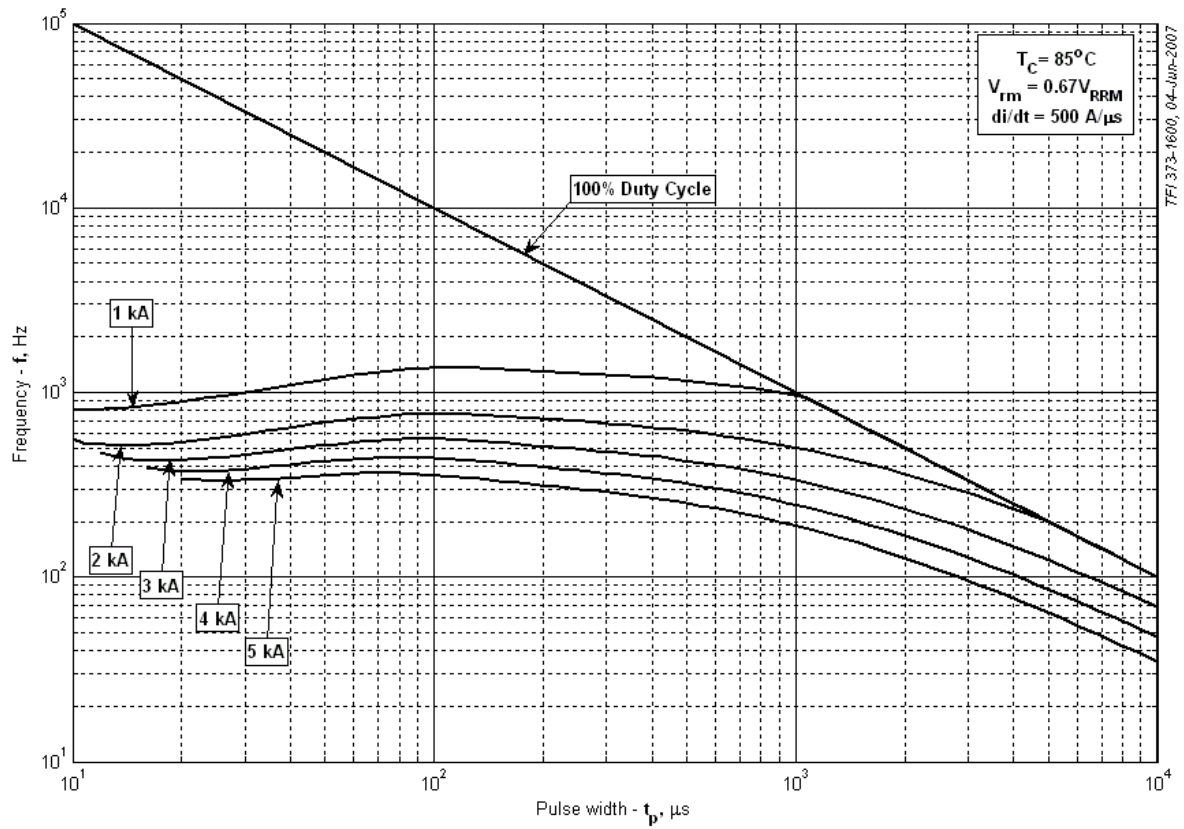




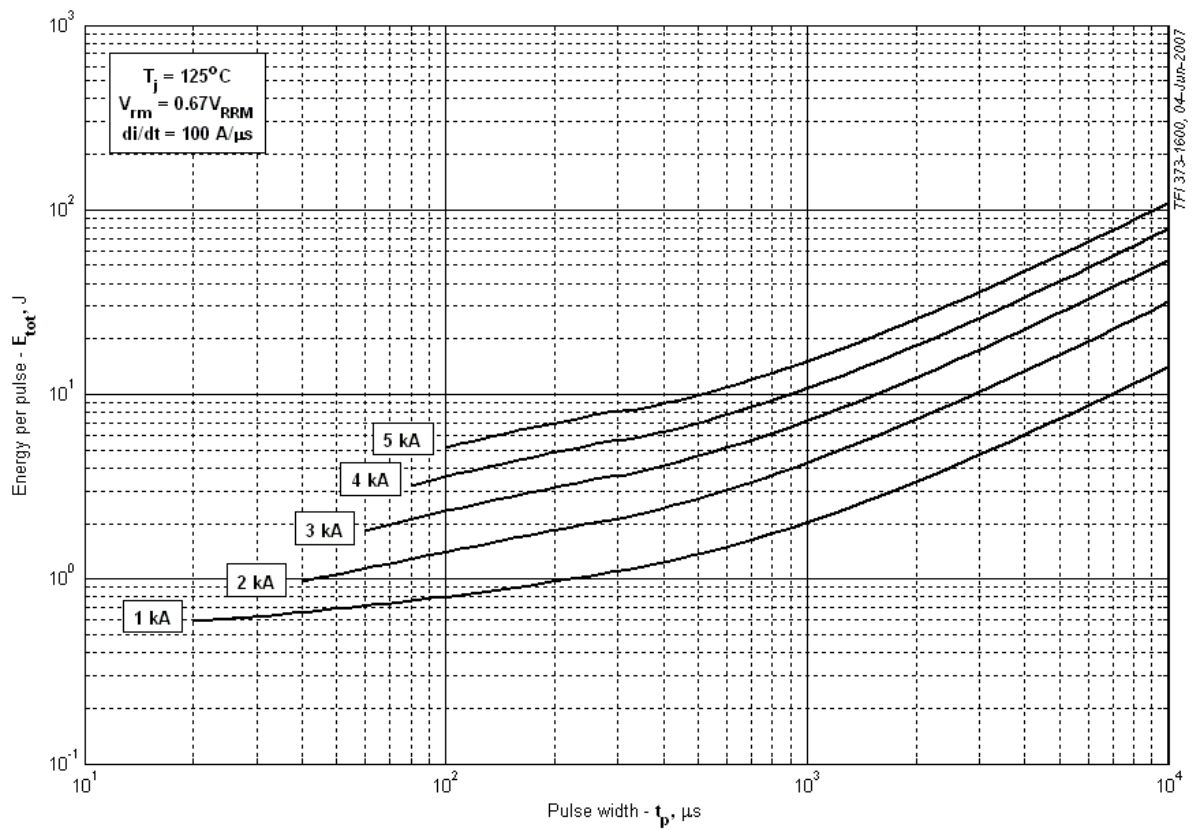
**Fig 23 – Square wave frequency ratings**



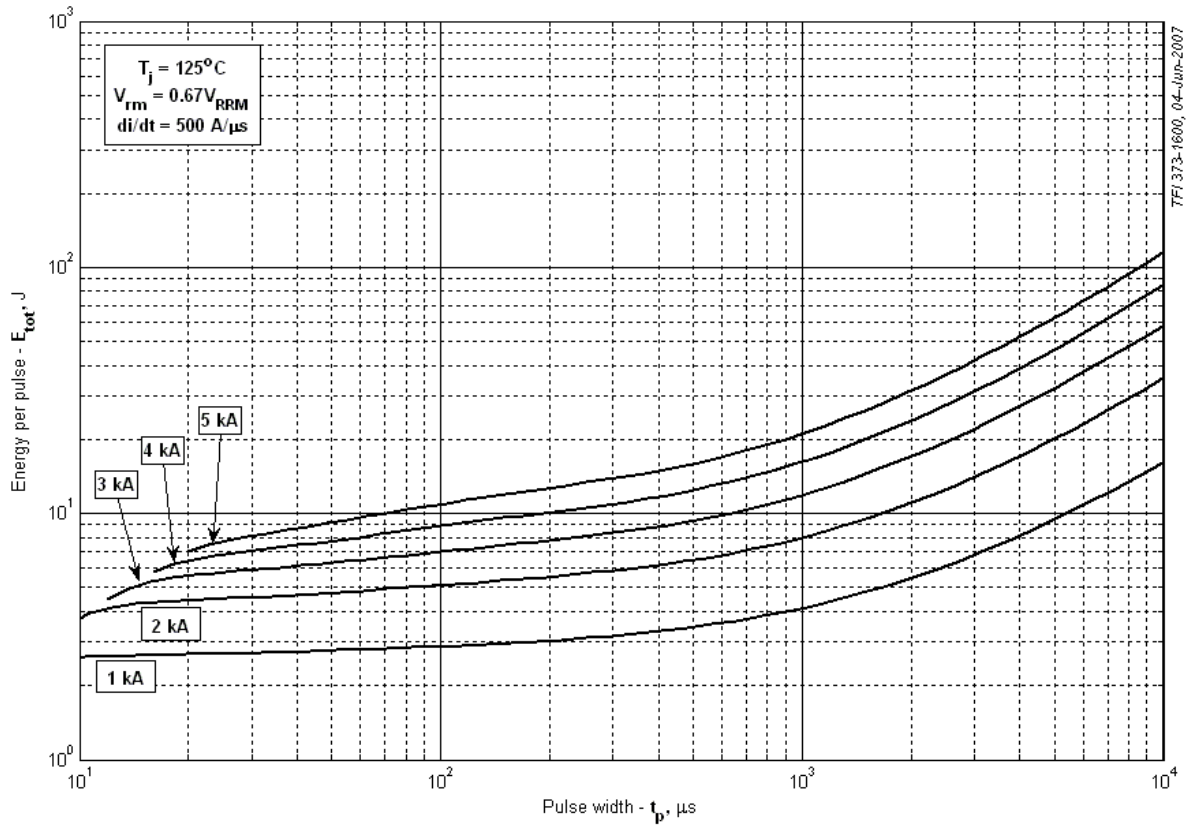
**Fig 24 – Square wave frequency ratings**



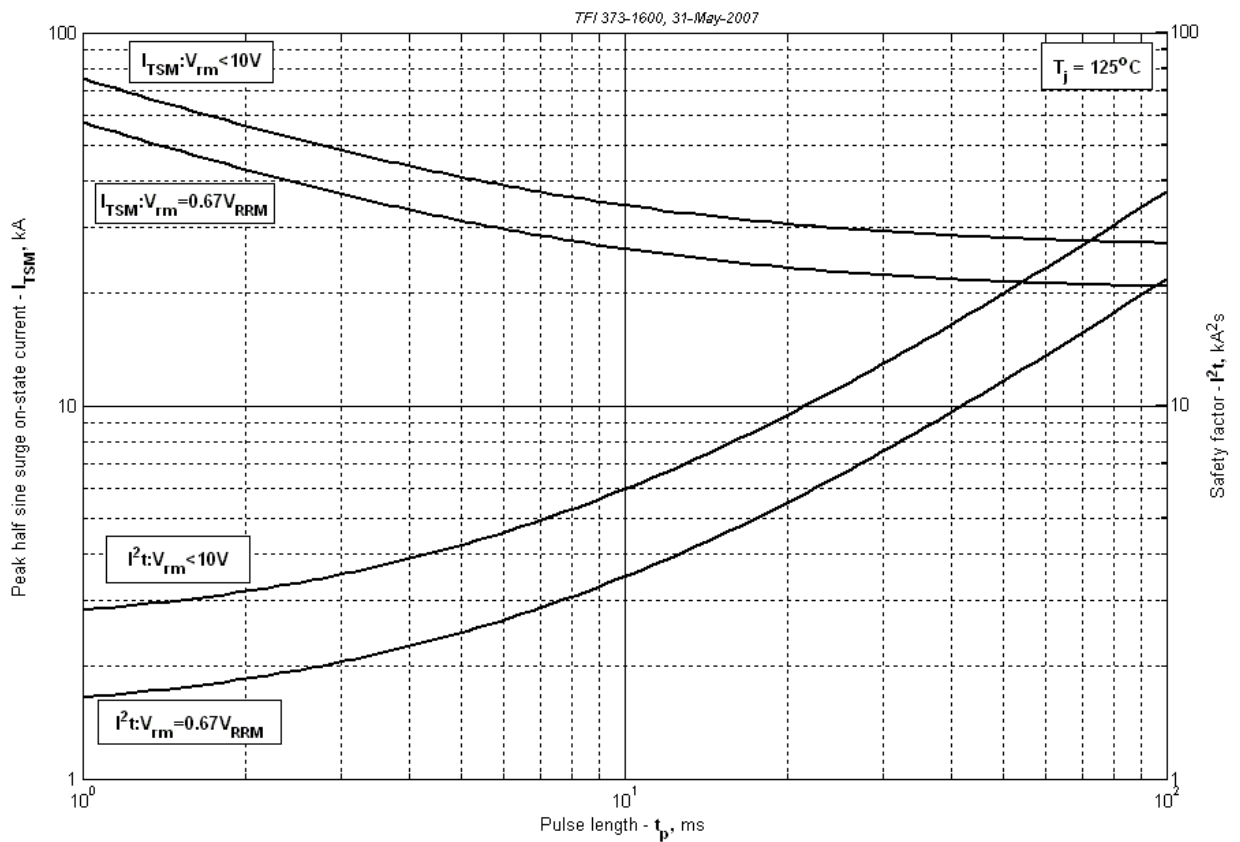
**Fig 25 – Square wave frequency ratings**



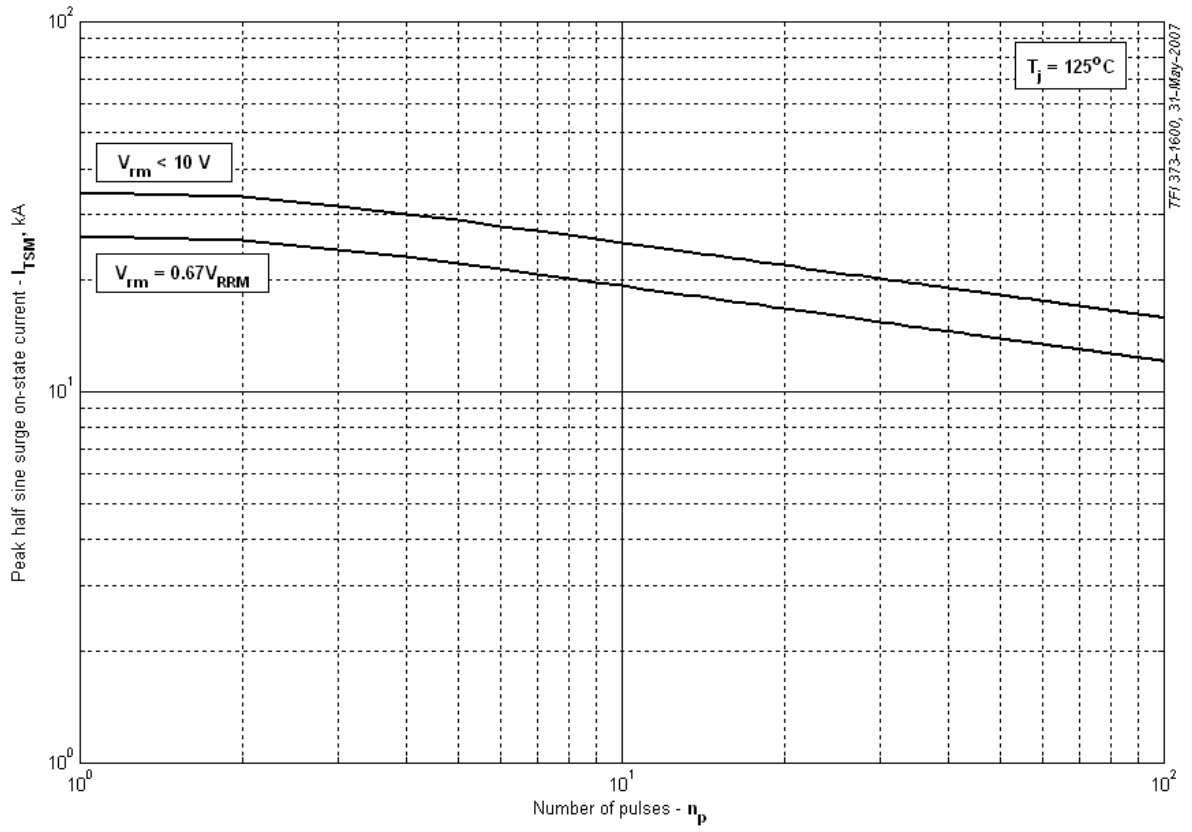
**Fig 26 – Square wave energy per pulse**



**Fig 27 – Square wave energy per pulse**



**Fig 28 – Maximum surge and  $I^2t$  ratings**



**Fig 29 – Maximum surge ratings**