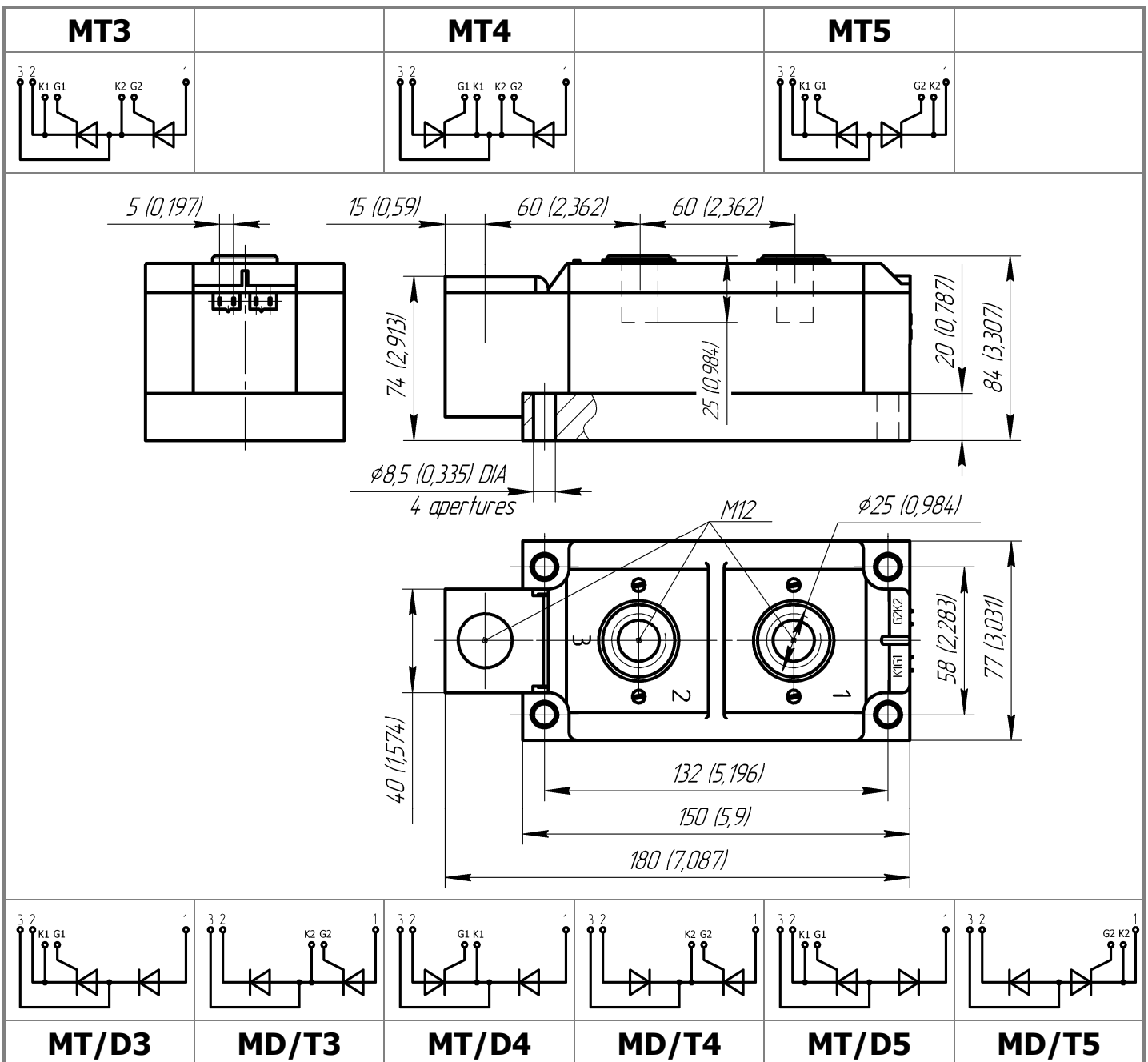




Electrically isolated base plate  
Industrial standard package  
Simplified mechanical design, rapid assembly  
Pressure contact

**Double Thyristor Module  
For Phase Control  
MTx-400-44-D**

|                                   |            |      |               |      |
|-----------------------------------|------------|------|---------------|------|
| Mean on-state current             | $I_{TAV}$  |      | 400 A         |      |
| Repetitive peak off-state voltage | $V_{DRM}$  |      | 3800 ÷ 4400 V |      |
| Repetitive peak reverse voltage   | $V_{RRM}$  |      |               |      |
| Turn-off time                     | $t_q$      |      | 500 $\mu$ s   |      |
| $V_{DRM}, V_{RRM}, V$             | 3800       | 4000 | 4200          | 4400 |
| Voltage code                      | 38         | 40   | 42            | 44   |
| $T_{jv}, ^\circ C$                | - 40 ÷ 125 |      |               |      |




All dimensions in millimeters (inches)

## MAXIMUM ALLOWABLE RATINGS

| Symbols and parameters    |                                                                                    | Units                          | Values                                     | Test conditions                                                                                                                                                                                                                                                       |
|---------------------------|------------------------------------------------------------------------------------|--------------------------------|--------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>ON-STATE</b>           |                                                                                    |                                |                                            |                                                                                                                                                                                                                                                                       |
| $I_{TAV}$                 | Mean on-state current                                                              | A                              | 400                                        | $T_c=88\text{ }^\circ\text{C}$ ;<br>180° half-sine wave; 50 Hz                                                                                                                                                                                                        |
| $I_{TRMS}$                | RMS on-state current                                                               | A                              | 628                                        |                                                                                                                                                                                                                                                                       |
| $I_{TSM}$                 | Surge on-state current                                                             | kA                             | 14.0<br>16.0                               | $T_j=T_{j\text{ max}}$<br>$T_j=25\text{ }^\circ\text{C}$<br>180° half-sine wave; 50 Hz<br>( $t_p=10\text{ ms}$ ); single pulse;<br>$V_D=V_R=0\text{ V}$ ;<br>Gate pulse: $I_G=2\text{ A}$ ;<br>$t_{GP}=50\text{ }\mu\text{s}$ ; $di_G/dt\geq 1\text{ A}/\mu\text{s}$  |
|                           |                                                                                    |                                | 15.0<br>17.0                               | $T_j=T_{j\text{ max}}$<br>$T_j=25\text{ }^\circ\text{C}$<br>180° half-sine wave; 60 Hz<br>( $t_p=8.3\text{ ms}$ ); single pulse;<br>$V_D=V_R=0\text{ V}$ ;<br>Gate pulse: $I_G=2\text{ A}$ ;<br>$t_{GP}=50\text{ }\mu\text{s}$ ; $di_G/dt\geq 1\text{ A}/\mu\text{s}$ |
| $I^2t$                    | Safety factor                                                                      | $\text{A}^2\text{s}\cdot 10^3$ | 980<br>1280                                | $T_j=T_{j\text{ max}}$<br>$T_j=25\text{ }^\circ\text{C}$<br>180° half-sine wave; 50 Hz<br>( $t_p=10\text{ ms}$ ); single pulse;<br>$V_D=V_R=0\text{ V}$ ;<br>Gate pulse: $I_G=2\text{ A}$ ;<br>$t_{GP}=50\text{ }\mu\text{s}$ ; $di_G/dt\geq 1\text{ A}/\mu\text{s}$  |
|                           |                                                                                    |                                | 930<br>1195                                | $T_j=T_{j\text{ max}}$<br>$T_j=25\text{ }^\circ\text{C}$<br>180° half-sine wave; 60 Hz<br>( $t_p=8.3\text{ ms}$ ); single pulse;<br>$V_D=V_R=0\text{ V}$ ;<br>Gate pulse: $I_G=2\text{ A}$ ;<br>$t_{GP}=50\text{ }\mu\text{s}$ ; $di_G/dt\geq 1\text{ A}/\mu\text{s}$ |
| <b>BLOCKING</b>           |                                                                                    |                                |                                            |                                                                                                                                                                                                                                                                       |
| $V_{DRM}, V_{RRM}$        | Repetitive peak off-state and<br>Repetitive peak reverse voltages                  | V                              | 3800÷4400                                  | $T_{j\text{ min}} < T_j < T_{j\text{ max}}$ ;<br>180° half-sine wave; 50 Hz;<br>Gate open                                                                                                                                                                             |
| $V_{DSM}, V_{RSM}$        | Non-repetitive peak off-state and<br>Non-repetitive peak reverse voltages          | V                              | 3900÷4500                                  | $T_{j\text{ min}} < T_j < T_{j\text{ max}}$ ;<br>180° half-sine wave; 50 Hz; single pulse;<br>Gate open                                                                                                                                                               |
| $V_D, V_R$                | Direct off-state and<br>Direct reverse voltages                                    | V                              | $0.75\cdot V_{DRM}$<br>$0.75\cdot V_{RRM}$ | $T_j=T_{j\text{ max}}$ ;<br>Gate open                                                                                                                                                                                                                                 |
| <b>TRIGGERING</b>         |                                                                                    |                                |                                            |                                                                                                                                                                                                                                                                       |
| $I_{FGM}$                 | Peak forward gate current                                                          | A                              | 8                                          | $T_j=T_{j\text{ max}}$                                                                                                                                                                                                                                                |
| $V_{RGM}$                 | Peak reverse gate voltage                                                          | V                              | 5                                          |                                                                                                                                                                                                                                                                       |
| $P_G$                     | Gate power dissipation                                                             | W                              | 4                                          | $T_j=T_{j\text{ max}}$ for DC gate current                                                                                                                                                                                                                            |
| <b>SWITCHING</b>          |                                                                                    |                                |                                            |                                                                                                                                                                                                                                                                       |
| $(di_T/dt)_{\text{crit}}$ | Critical rate of rise of<br>on-state current<br>non-repetitive ( $f=1\text{ Hz}$ ) | $\text{A}/\mu\text{s}$         | 630                                        | $T_j=T_{j\text{ max}}$ ; $V_D=0.67\cdot V_{DRM}$ ;<br>$I_{TM}=2\text{ }I_{TAV}$ ;<br>Gate pulse: $I_G=2\text{ A}$ ;<br>$t_{GP}=50\text{ }\mu\text{s}$ ; $di_G/dt\geq 1\text{ A}/\mu\text{s}$                                                                          |
| <b>THERMAL</b>            |                                                                                    |                                |                                            |                                                                                                                                                                                                                                                                       |
| $T_{\text{stg}}$          | Storage temperature                                                                | $^\circ\text{C}$               | -40 ÷ 125                                  |                                                                                                                                                                                                                                                                       |
| $T_j$                     | Operating junction temperature                                                     | $^\circ\text{C}$               | -40 ÷ 125                                  |                                                                                                                                                                                                                                                                       |
| <b>MECHANICAL</b>         |                                                                                    |                                |                                            |                                                                                                                                                                                                                                                                       |
| a                         | Acceleration under vibration                                                       | $\text{m}/\text{s}^2$          | 50                                         |                                                                                                                                                                                                                                                                       |

## CHARACTERISTICS

| Symbols and parameters |                                                                        | Units                     | Values               | Conditions                                                                                                                                                                     |                                                           |
|------------------------|------------------------------------------------------------------------|---------------------------|----------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------|
| <b>ON-STATE</b>        |                                                                        |                           |                      |                                                                                                                                                                                |                                                           |
| $V_{TM}$               | Peak on-state voltage, max                                             | V                         | 2.70                 | $T_j=25\text{ }^\circ\text{C}; I_{TM}=2512\text{ A}$                                                                                                                           |                                                           |
| $V_{T(TO)}$            | On-state threshold voltage, max                                        | V                         | 1.20                 | $T_j=T_{j\text{ max}};$                                                                                                                                                        |                                                           |
| $r_T$                  | On-state slope resistance, max                                         | m $\Omega$                | 0.650                | $0.5\pi I_{TAV} < I_T < 1.5\pi I_{TAV}$                                                                                                                                        |                                                           |
| $I_L$                  | Latching current, max                                                  | mA                        | 1500                 | $T_j=25\text{ }^\circ\text{C}; V_D=12\text{ V};$<br>Gate pulse: $I_G=2\text{ A};$<br>$t_{GP}=50\text{ }\mu\text{s}; di_G/dt \geq 1\text{ A}/\mu\text{s}$                       |                                                           |
| $I_H$                  | Holding current, max                                                   | mA                        | 300                  | $T_j=25\text{ }^\circ\text{C};$<br>$V_D=12\text{ V};$ Gate open                                                                                                                |                                                           |
| <b>BLOCKING</b>        |                                                                        |                           |                      |                                                                                                                                                                                |                                                           |
| $I_{DRM}, I_{RRM}$     | Repetitive peak off-state and<br>Repetitive peak reverse currents, max | mA                        | 150                  | $T_j=T_{j\text{ max}};$<br>$V_D=V_{DRM}; V_R=V_{RRM}$                                                                                                                          |                                                           |
| $(dv_D/dt)_{crit}$     | Critical rate of rise of<br>off-state voltage, min                     | V/ $\mu\text{s}$          | 1000                 | $T_j=T_{j\text{ max}};$<br>$V_D=0.67 \cdot V_{DRM};$ Gate open                                                                                                                 |                                                           |
| <b>TRIGGERING</b>      |                                                                        |                           |                      |                                                                                                                                                                                |                                                           |
| $V_{GT}$               | Gate trigger direct voltage, max                                       | V                         | 5.00<br>3.00<br>2.00 | $T_j= T_{j\text{ min}}$<br>$T_j=25\text{ }^\circ\text{C}$<br>$T_j= T_{j\text{ max}}$                                                                                           | $V_D=12\text{ V}; I_D=3\text{ A};$<br>Direct gate current |
| $I_{GT}$               | Gate trigger direct current, max                                       | mA                        | 500<br>300<br>200    | $T_j= T_{j\text{ min}}$<br>$T_j= 25\text{ }^\circ\text{C}$<br>$T_j= T_{j\text{ max}}$                                                                                          |                                                           |
| $V_{GD}$               | Gate non-trigger direct voltage, min                                   | V                         | 0.35                 | $T_j=T_{j\text{ max}};$<br>$V_D=0.67 \cdot V_{DRM};$                                                                                                                           |                                                           |
| $I_{GD}$               | Gate non-trigger direct current, min                                   | mA                        | 15.00                | Direct gate current                                                                                                                                                            |                                                           |
| <b>SWITCHING</b>       |                                                                        |                           |                      |                                                                                                                                                                                |                                                           |
| $t_{gd}$               | Delay time                                                             | $\mu\text{s}$             | 3.50                 | $T_j=25\text{ }^\circ\text{C}; V_D=0.4 \cdot V_{DRM}; I_{TM}=I_{TAV};$<br>Gate pulse: $I_G=2\text{ A};$<br>$t_{GP}=50\text{ }\mu\text{s}; di_G/dt \geq 1\text{ A}/\mu\text{s}$ |                                                           |
| $t_q$                  | Turn-off time, max                                                     | $\mu\text{s}$             | 500                  | $dv_D/dt=50\text{ V}/\mu\text{s}; T_j=T_{j\text{ max}}; I_{TM}= I_{TAV};$<br>$di_R/dt=-10\text{ A}/\mu\text{s}; V_R=100\text{V};$<br>$V_D=0.67 V_{DRM};$                       |                                                           |
| <b>THERMAL</b>         |                                                                        |                           |                      |                                                                                                                                                                                |                                                           |
| $R_{thjc}$             | Thermal resistance, junction to case                                   |                           |                      | 180° half-sine wave, 50 Hz                                                                                                                                                     |                                                           |
|                        | per module                                                             | $^\circ\text{C}/\text{W}$ | 0.0250               |                                                                                                                                                                                |                                                           |
|                        | per arm                                                                | $^\circ\text{C}/\text{W}$ | 0.0500               |                                                                                                                                                                                |                                                           |
| $R_{thch}$             | Thermal resistance, case to heatsink                                   |                           |                      |                                                                                                                                                                                |                                                           |
|                        | per module                                                             | $^\circ\text{C}/\text{W}$ | 0.0080               |                                                                                                                                                                                |                                                           |
|                        | per arm                                                                | $^\circ\text{C}/\text{W}$ | 0.0160               |                                                                                                                                                                                |                                                           |
| <b>INSULATION</b>      |                                                                        |                           |                      |                                                                                                                                                                                |                                                           |
| $V_{ISOL}$             | Insulation test voltage                                                | kV                        | 3.00                 | Sine wave, 50 Hz;<br>RMS                                                                                                                                                       | t=1 min                                                   |
|                        |                                                                        |                           | 3.60                 |                                                                                                                                                                                | t=1 sec                                                   |
| <b>MECHANICAL</b>      |                                                                        |                           |                      |                                                                                                                                                                                |                                                           |
| $M_1$                  | Mounting torque (M8) <sup>1)</sup>                                     | Nm                        | 9.00                 | Tolerance $\pm 15\%$                                                                                                                                                           |                                                           |
| $M_2$                  | Terminal connection torque (M12) <sup>1)</sup>                         | Nm                        | 18.00                | Tolerance $\pm 15\%$                                                                                                                                                           |                                                           |
| w                      | Weight                                                                 | g                         | 3500                 |                                                                                                                                                                                |                                                           |

| PART NUMBERING GUIDE                                                                           |   |                               |     |   |    | NOTES |   |   |   |                                             |
|------------------------------------------------------------------------------------------------|---|-------------------------------|-----|---|----|-------|---|---|---|---------------------------------------------|
| MT                                                                                             | 3 | -                             | 400 | - | 44 | -     | D | - | N | <sup>1)</sup> The screws must be lubricated |
| 1                                                                                              | 2 |                               | 3   |   | 4  |       | 5 |   | 6 |                                             |
| 1. Thyristor module (MT)<br>Thyristor – Diode module (MT/D)<br>Diode – Thyristor module (MD/T) |   |                               |     |   |    |       |   |   |   |                                             |
| 2. Circuit Schematic:<br>3 – serial connection<br>4 – common Cathode<br>5 – common Anode       |   |                               |     |   |    |       |   |   |   |                                             |
| 3. Average On-state Current, A                                                                 |   |                               |     |   |    |       |   |   |   |                                             |
| 4. Voltage Code                                                                                |   |                               |     |   |    |       |   |   |   |                                             |
| 5. Package Type (M.D)                                                                          |   |                               |     |   |    |       |   |   |   |                                             |
| 6. Ambient Conditions:<br>N – Normal                                                           |   |                               |     |   |    |       |   |   |   |                                             |
|               |   | UL certified file-No. E255404 |     |   |    |       |   |   |   |                                             |