



**Fast Thyristor
Type TFIS133-400-12**

Low switching losses
Low reverse recovery charge
Distributed amplified gate for high di_T/dt

Mean on-state current	I_{TAV}	400 A	
Repetitive peak off-state voltage	V_{DRM}	1000...1200 V	
Repetitive peak reverse voltage	V_{RRM}		
Turn-off time	t_q	5.00, 6.30, 8.00, 10.0 μs	
V_{DRM}, V_{RRM}, V	1000	1100	1200
Voltage code	10	11	12
$T_j, ^\circ C$	-60...+125		

MAXIMUM ALLOWABLE RATINGS

Symbols and parameters		Units	Values	Test conditions
ON-STATE				
I_{TAV}	Mean on-state current	A	358 400 533	$T_c = 85^\circ C$; Double side cooled; $T_c = 78^\circ C$; Double side cooled; $T_c = 55^\circ C$; Double side cooled; 180° half-sine wave; 50 Hz
I_{TRMS}	RMS on-state current	A	628	$T_c = 78^\circ C$; Double side cooled; 180° half-sine wave; 50 Hz
I_{TSM}	Surge on-state current	kA	5.5 6.5	$T_j = T_{jmax}$ $T_j = 25^\circ C$ 180° half-sine wave; $t_p = 10$ ms; single pulse; $V_D = V_R = 0$ V; Gate pulse: $I_G = I_{FGM}$; $V_G = 20$ V; $t_{GP} = 50 \mu s$; $di_G/dt = 1$ A/ μs
			6.0 7.0	$T_j = T_{jmax}$ $T_j = 25^\circ C$ 180° half-sine wave; $t_p = 8.3$ ms; single pulse; $V_D = V_R = 0$ V; Gate pulse: $I_G = I_{FGM}$; $V_G = 20$ V; $t_{GP} = 50 \mu s$; $di_G/dt = 1$ A/ μs
I^2t	Safety factor	$A^2s \cdot 10^3$	150 210	$T_j = T_{jmax}$ $T_j = 25^\circ C$ 180° half-sine wave; $t_p = 10$ ms; single pulse; $V_D = V_R = 0$ V; Gate pulse: $I_G = I_{FGM}$; $V_G = 20$ V; $t_{GP} = 50 \mu s$; $di_G/dt = 1$ A/ μs
			140 200	$T_j = T_{jmax}$ $T_j = 25^\circ C$ 180° half-sine wave; $t_p = 8.3$ ms; single pulse; $V_D = V_R = 0$ V; Gate pulse: $I_G = I_{FGM}$; $V_G = 20$ V; $t_{GP} = 50 \mu s$; $di_G/dt = 1$ A/ μs
BLOCKING				
V_{DRM}, V_{RRM}	Repetitive peak off-state and Repetitive peak reverse voltages	V	1000...1200	$T_{jmin} < T_j < T_{jmax}$; 180° half-sine wave; 50 Hz; Gate open
V_{DSM}, V_{RSM}	Non-repetitive peak off-state and Non-repetitive peak reverse voltages	V	1100...1300	$T_{jmin} < T_j < T_{jmax}$; 180° half-sine wave; single pulse; Gate open
V_D, V_R	Direct off-state and Direct reverse voltages	V	$0.6 \cdot V_{DRM}$ $0.6 \cdot V_{RRM}$	$T_j = T_{jmax}$; Gate open

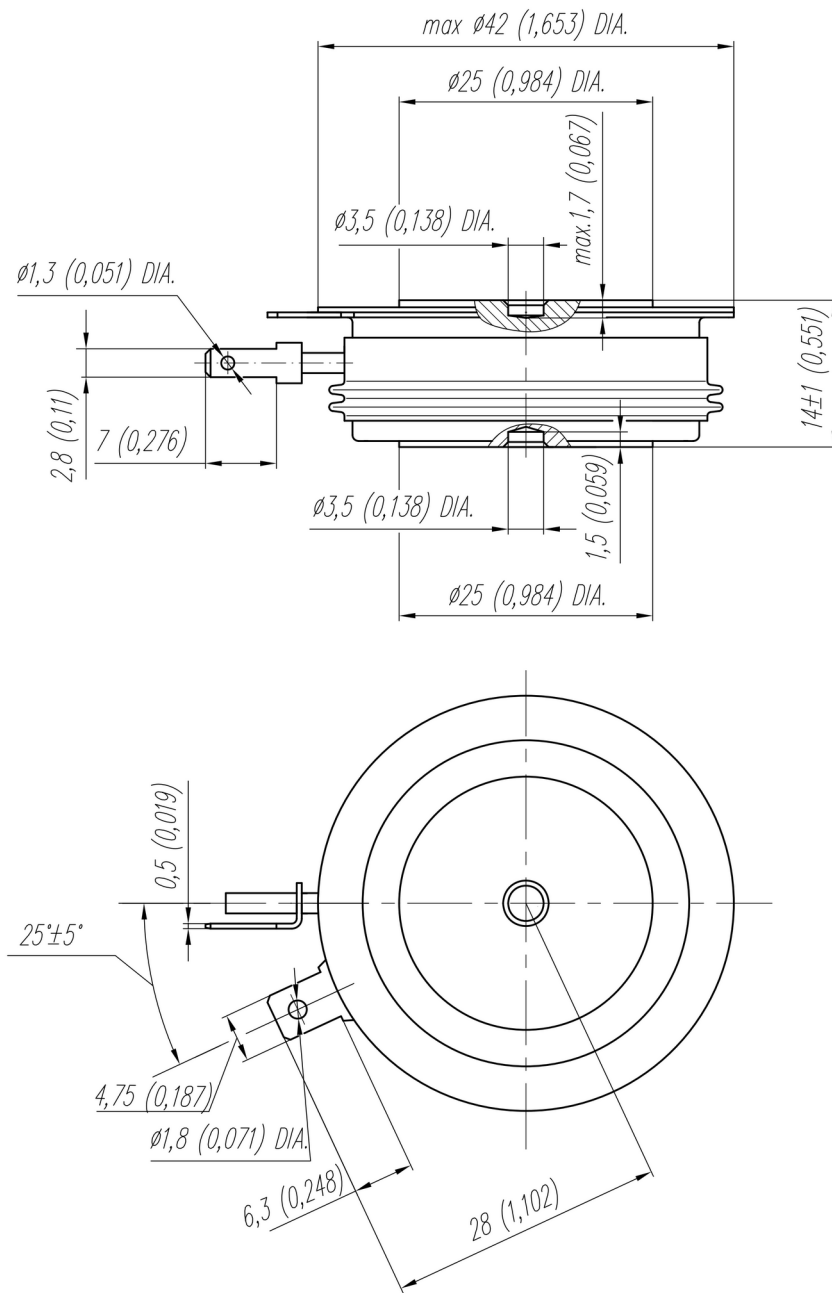
TRIGGERING				
I_{FGM}	Peak forward gate current	A	6	$T_j = T_{j\ max}$
V_{RGM}	Peak reverse gate voltage	V	5	
P_G	Gate power dissipation	W	3	$T_j = T_{j\ max}$ for DC gate current
SWITCHING				
$(di_T/dt)_{crit}$	Critical rate of rise of on-state current non-repetitive (f=1 Hz)	A/ μ s	2000	$T_j = T_{j\ max}$; $V_D = 0.67 \cdot V_{DRM}$; $I_{TM} = 900$ A; Gate pulse: $I_G = I_{FGM}$; $V_G = 20$ V; $t_{GP} = 50$ μ s; $di_G/dt = 2$ A/ μ s
THERMAL				
T_{stg}	Storage temperature	$^{\circ}$ C	-60...+50	
T_j	Operating junction temperature	$^{\circ}$ C	-60...+125	
MECHANICAL				
F	Mounting force	kN	9.0...11.0	
a	Acceleration	m/s ²	50	Device clamped

CHARACTERISTICS

Symbols and parameters		Units	Values	Conditions	
ON-STATE					
V_{TM}	Peak on-state voltage, max	V	3.30	$T_j = 25$ $^{\circ}$ C; $I_{TM} = 1256$ A	
$V_{T(TO)}$	On-state threshold voltage, max	V	1.775	$T_j = T_{j\ max}$;	
r_T	On-state slope resistance, max	m Ω	1.155	$0.5 \pi I_{TAV} < I_T < 1.5 \pi I_{TAV}$	
I_H	Holding current, max	mA	500	$T_j = 25$ $^{\circ}$ C; $V_D = 12$ V; Gate open	
BLOCKING					
I_{DRM}, I_{RRM}	Repetitive peak off-state and Repetitive peak reverse currents, max	mA	70	$T_j = T_{j\ max}$; $V_D = V_{DRM}$; $V_R = V_{RRM}$	
$(dv_D/dt)_{crit}$	Critical rate of rise of off-state voltage ¹⁾ , min	V/ μ s	200, 320, 500, 1000, 1600, 2000, 2500	$T_j = T_{j\ max}$; $V_D = 0.67 \cdot V_{DRM}$; Gate open	
TRIGGERING					
V_{GT}	Gate trigger direct voltage, max	V	3.00 2.50 1.50	$T_j = T_{j\ min}$ $T_j = 25$ $^{\circ}$ C $T_j = T_{j\ max}$	$V_D = 12$ V; $I_D = 3$ A; Direct gate current
I_{GT}	Gate trigger direct current, max	mA	500 300 150	$T_j = T_{j\ min}$ $T_j = 25$ $^{\circ}$ C $T_j = T_{j\ max}$	
V_{GD}	Gate non-trigger direct voltage, min	V	0.40	$T_j = T_{j\ max}$; $V_D = 0.67 \cdot V_{DRM}$;	
I_{GD}	Gate non-trigger direct current, min	mA	70.00	Direct gate current	
SWITCHING					
t_{gd}	Delay time, max	μ s	0.70	$T_j = 25$ $^{\circ}$ C; $V_D = 600$ V; $I_{TM} = I_{TAV}$; $di/dt = 200$ A/ μ s;	
t_{gt}	Turn-on time ²⁾ , max	μ s	1.25, 1.60, 2.00, 2.50	Gate pulse: $I_G = I_{FGM}$; $V_G = 20$ V; $t_{GP} = 50$ μ s; $di_G/dt = 2$ A/ μ s	
t_q	Turn-off time ³⁾ , max	μ s	5.00, 6.30, 8.00, 10.0	$dv_D/dt = 50$ V/ μ s;	
			6.30; 8.00, 10.00, 12.5	$dv_D/dt = 200$ V/ μ s;	
Q_{rr}	Total recovered charge, max	μ C	60	$T_j = T_{j\ max}$; $I_{TM} = I_{TAV}$;	
t_{rr}	Reverse recovery time, typ	μ s	1.85	$di_R/dt = -50$ A/ μ s;	
I_{rrM}	Peak reverse recovery current, max	A	65	$V_R = 100$ V	

THERMAL					
R_{thjc}	Thermal resistance, junction to case, max	°C/W	0.0400	Direct current	Double side cooled
R_{thjc-A}			0.0880		Anode side cooled
R_{thjc-K}			0.0720		Cathode side cooled
R_{thck}	Thermal resistance, case to heatsink, max	°C/W	0.0060	Direct current	
MECHANICAL					
w	Weight, max	g	92		
D_s	Surface creepage distance	mm (inch)	10.30 (0.405)		
D_a	Air strike distance	mm (inch)	6.30 (0.248)		

PART NUMBERING GUIDE								NOTES									
TFIS	133	400	12	A2	A4	M4	N	1) Critical rate of rise of off-state voltage									
1	2	3	4	5	6	7	8	Symbol of Group	P2	K2	E2	A2	T1	P1	M1		
1. TFIS — fast high frequency inverter thyristor								$(dv_D/dt)_{crit}$, V/ μ s	200	320	500	1000	1600	2000	2500		
2. Design version								2) Turn-on time									
3. Mean on-state current, A								Symbol of group	X4	T4	P4	M4					
4. Voltage code								t_{gt} , μ s	1.25	1.60	2.00	2.50					
5. Critical rate of rise of off-state voltage								3) Turn-off time ($dv_D/dt=50$ V/ μ s)									
6. Group of turn-off time ($dv_D/dt=50$ V/ μ s)								Symbol of group	E4	C4	B4	A4					
7. Group of turn-on time								t_q , μ s	5.00	6.30	8.00	10.0					
8. Ambient conditions: N – normal; T – tropical																	



All dimensions in millimeters (inches)

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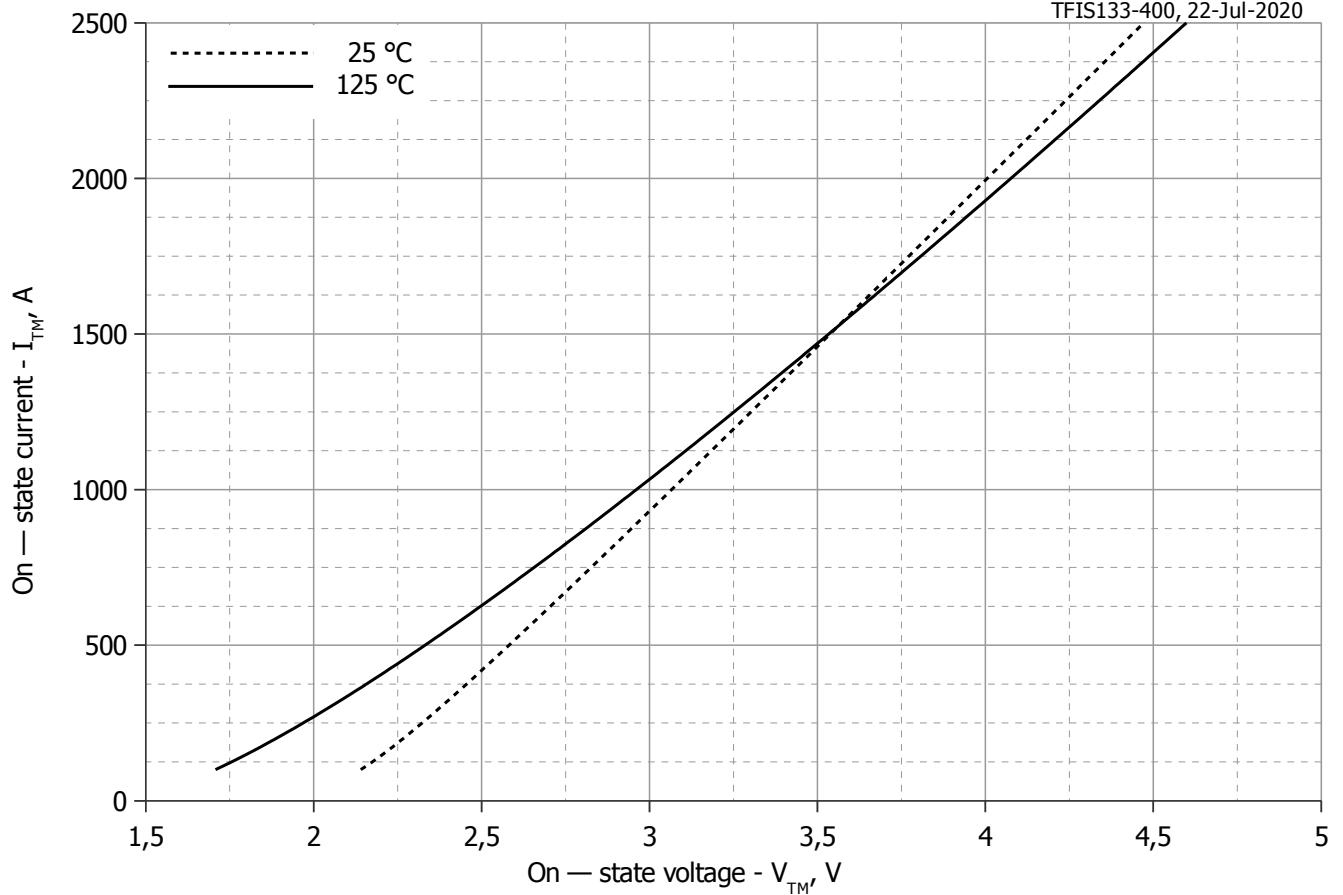


Fig 1 – On-state characteristics of Limit device

Analytical function for On-state characteristic:

$$V_T = A + B \cdot i_T + C \cdot \ln(i_T + 1) + D \cdot \sqrt{i_T}$$

	Coefficients for max curves	
	$T_j = 25^\circ\text{C}$	$T_j = T_{j\text{max}}$
A	1.76894707	1.45654520
B	0.00093748	0.00074239
C	0.06748631	-0.02625939
D	-0.00338307	0.02983140

On-state characteristic model (see Fig. 1)

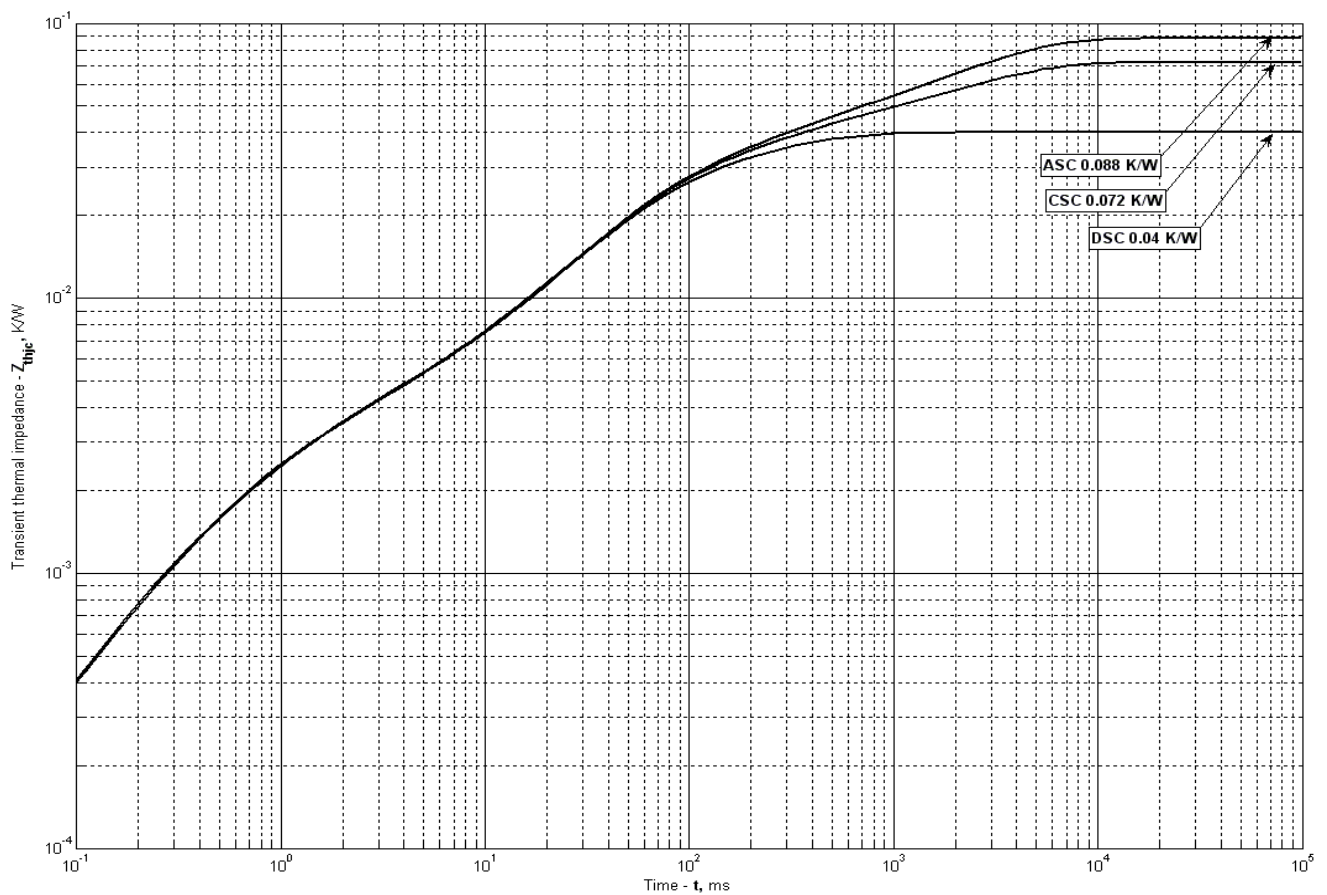


Fig 2 – Transient thermal impedance Z_{thjc} vs. time t

Analytical function for Transient thermal impedance junction to case Z_{thjc} for DC:

$$Z_{thjc} = \sum_{i=1}^n R_i \left(1 - e^{-\frac{t}{\tau_i}} \right)$$

Where $i = 1$ to n , n is the number of terms in the series.

t = Duration of heating pulse in seconds.

Z_{thjc} = Thermal resistance at time t .

R_i = Amplitude of p_{th} term.

τ_i = Time constant of r_{th} term.

DC Double side cooled

i	1	2	3	4	5	6
R_i , K/W	0.01423	0.01906	0.003576	0.002535	-4.666e-005	0.0006479
τ_i , s	0.265	0.05901	0.03499	0.001252	0.000001	0.0002488

DC Anode side cooled

i	1	2	3	4	5	6
R_i , K/W	0.04804	0.001789	0.01342	0.02147	0.001374	0.001945
τ_i , s	2.651	0.4195	0.2622	0.05451	0.002585	0.0005847

DC Cathode side cooled

i	1	2	3	4	5	6
R_i , K/W	0.03216	0.01306	0.002934	0.02064	0.001493	0.001786
τ_i , s	2.647	0.2831	0.1455	0.05284	0.002255	0.0005519

Transient thermal impedance junction to case Z_{thjc} model (see Fig. 2)

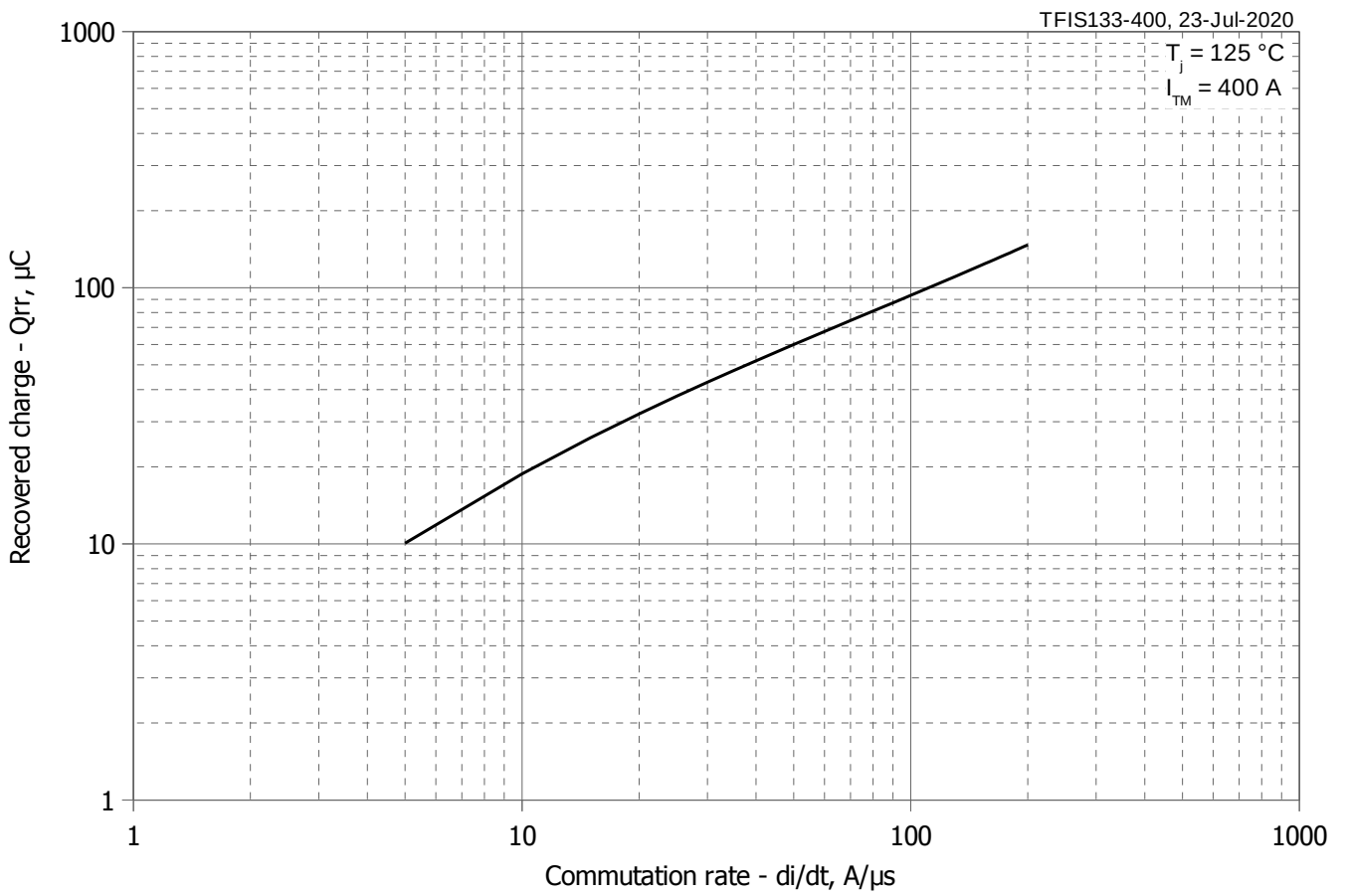


Fig 3 – Maximum recovered charge Q_{rr} vs. commutation rate di_R/dt (25% chord)

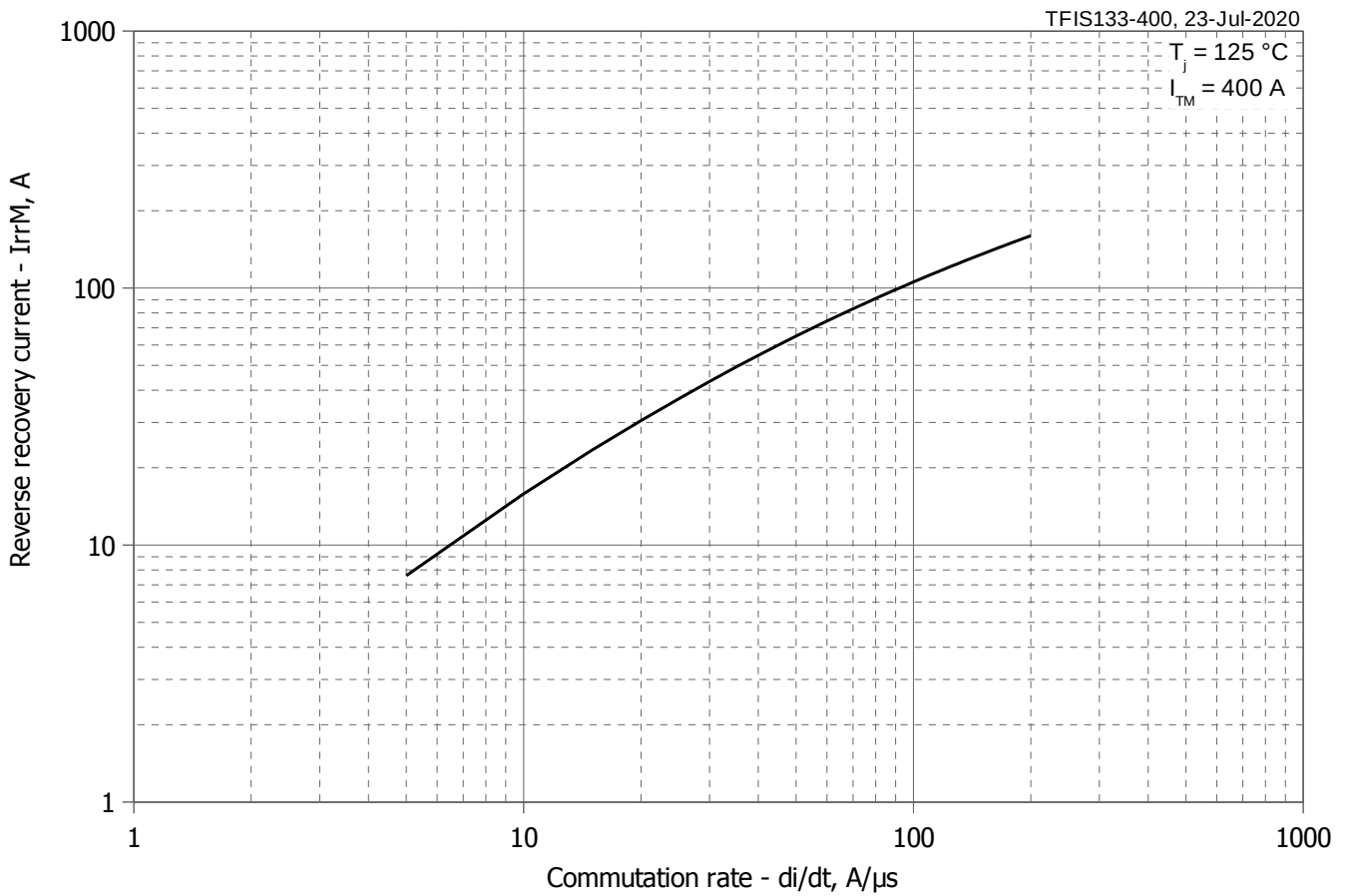


Fig 4 – Maximum reverse recovery current I_{rrM} vs. commutation rate di_R/dt

$T_j = 125\text{ }^\circ\text{C}$
 $I_{TM} = 400\text{ A}$

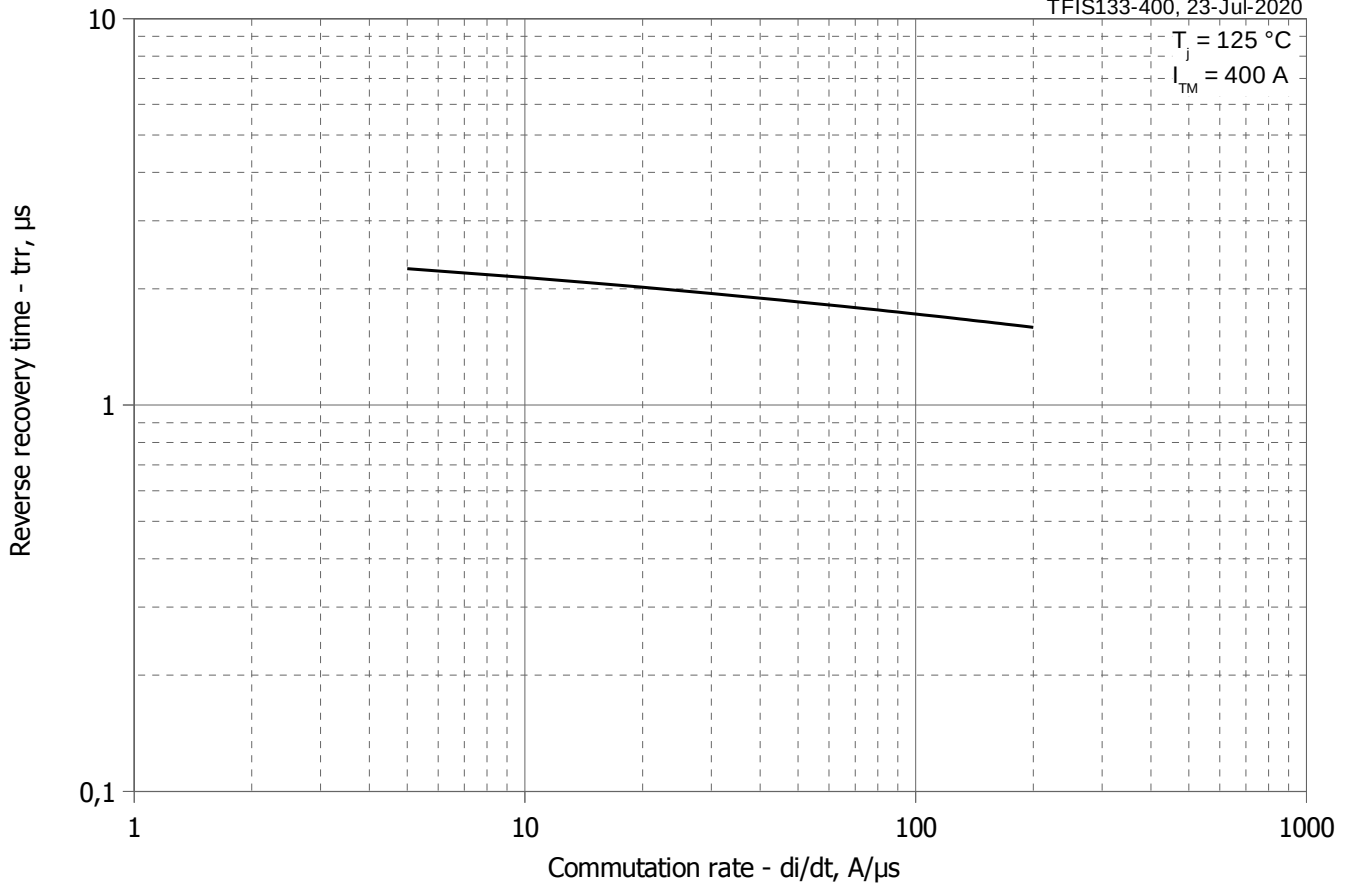
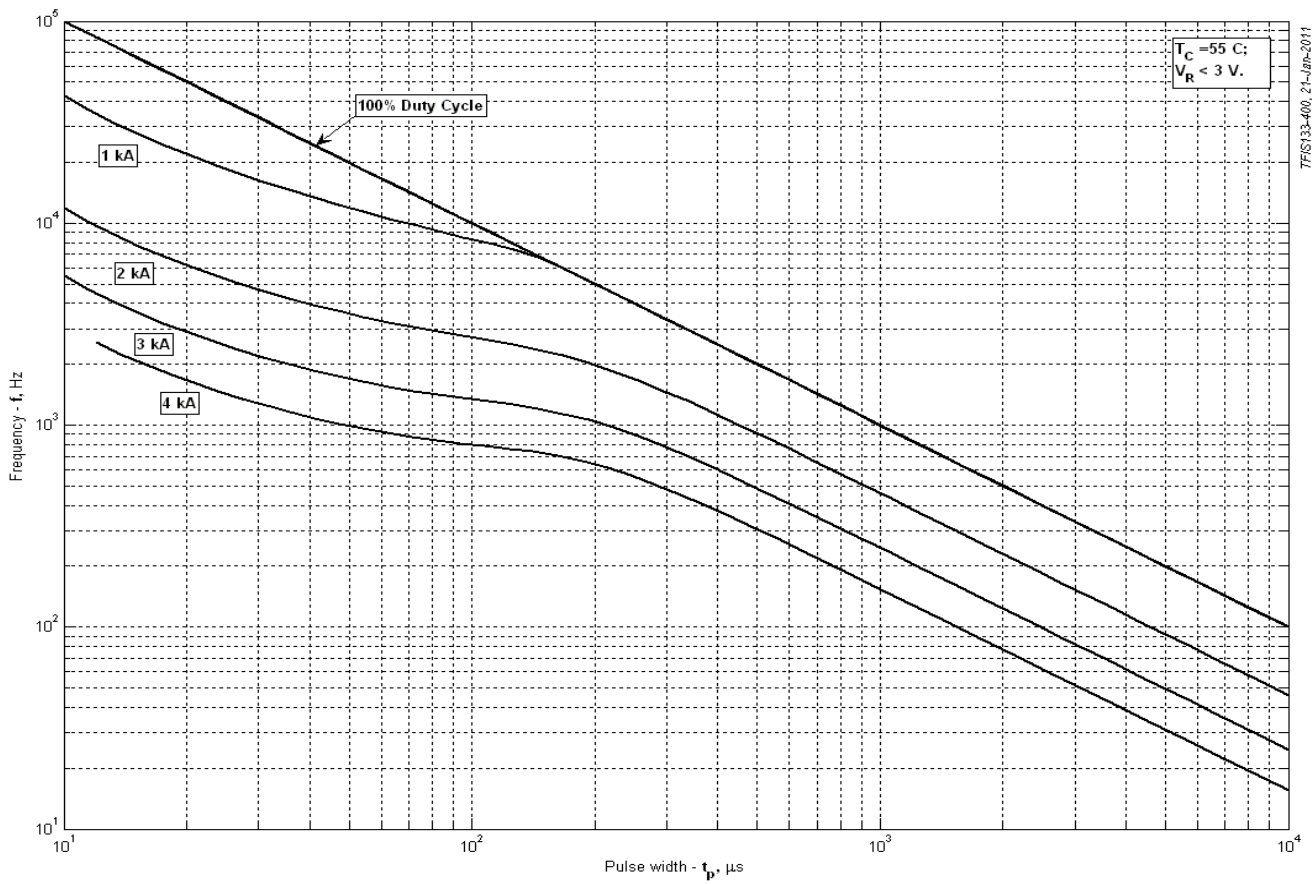


Fig 5 – Maximum recovery time t_{rr} vs. commutation rate di_R/dt (25% chord)



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Fig 6 - Sine wave frequency ratings

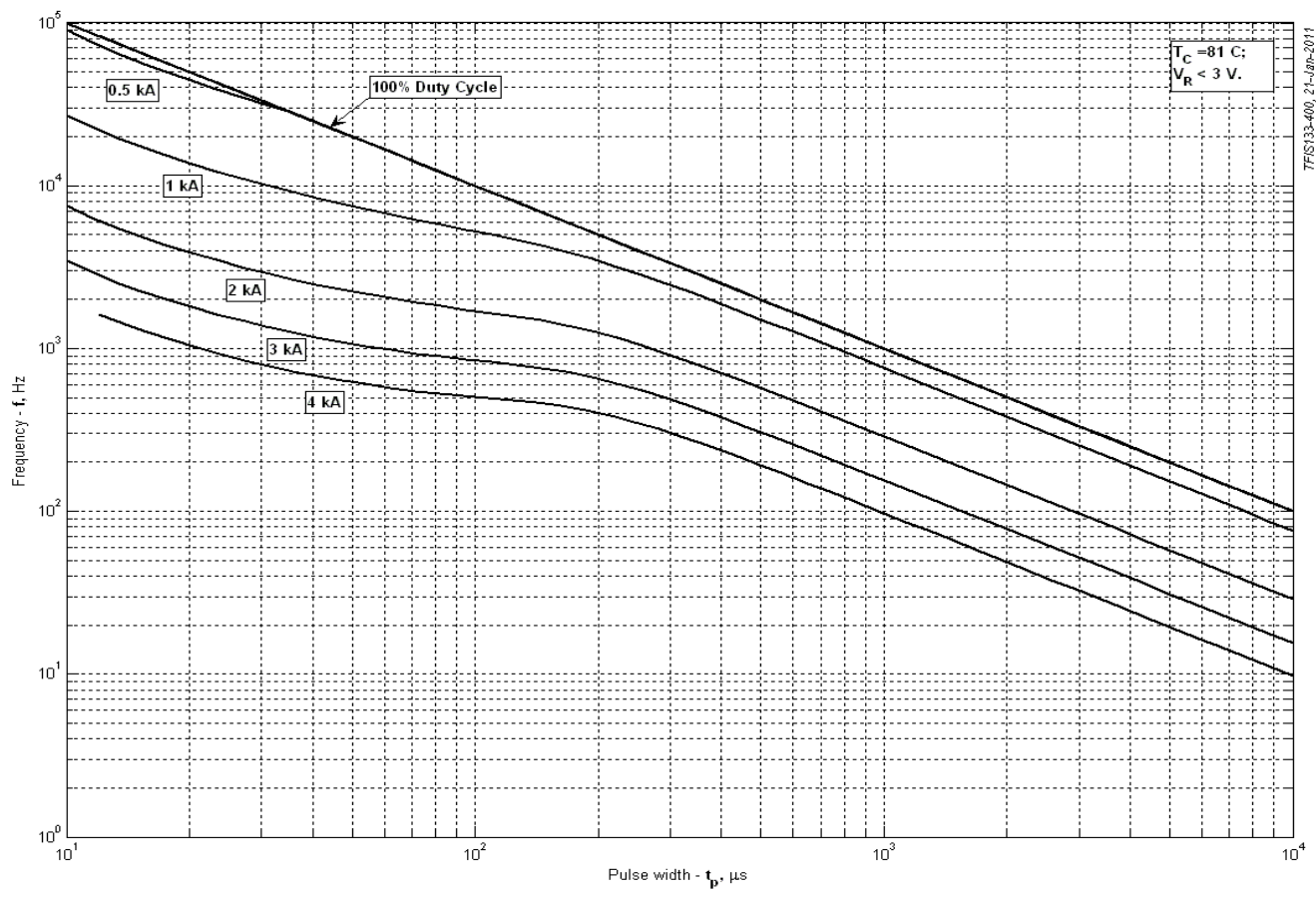


Fig 7 - Sine wave frequency ratings

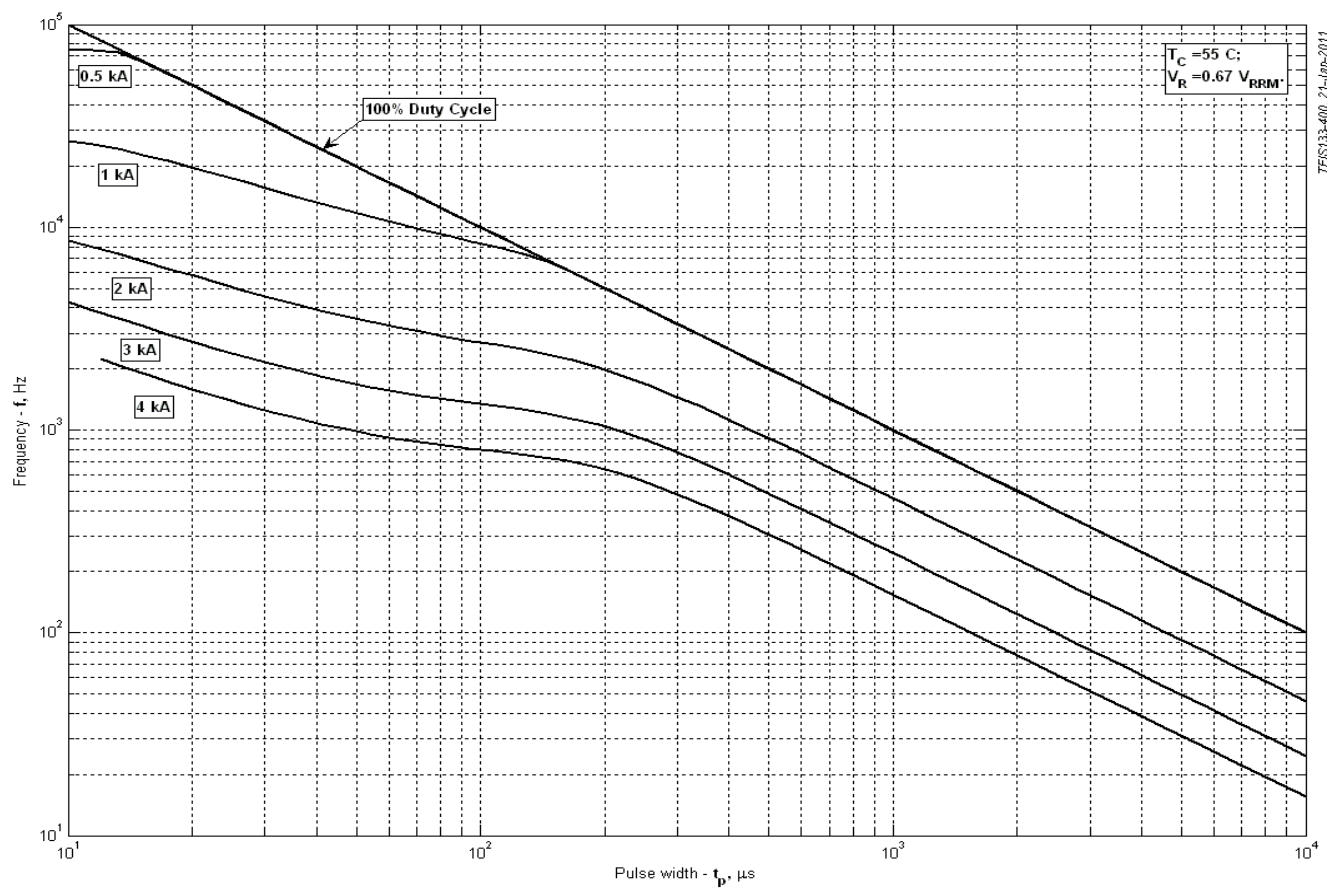


Fig 8 - Sine wave frequency ratings

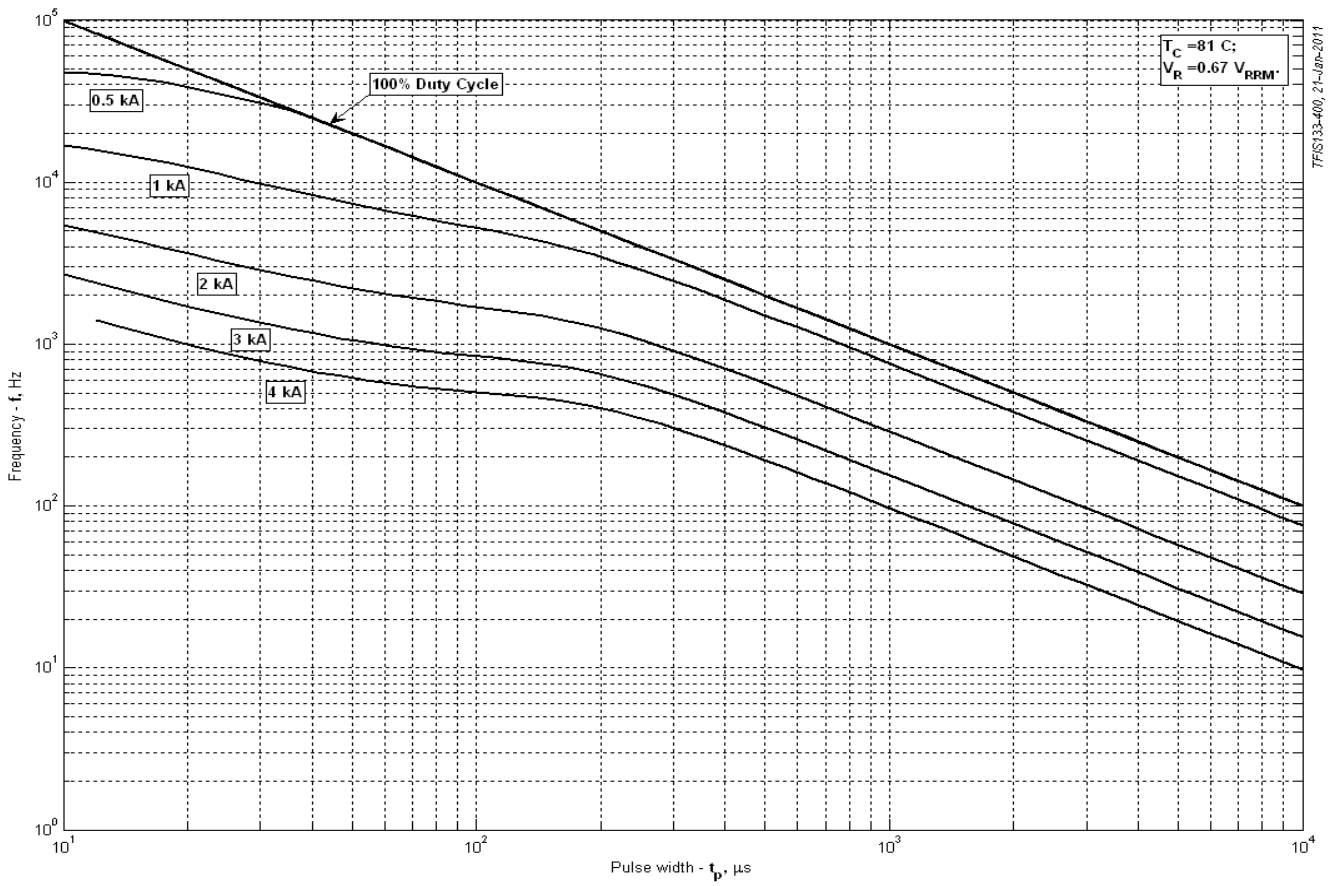


Fig 9 - Sine wave frequency ratings

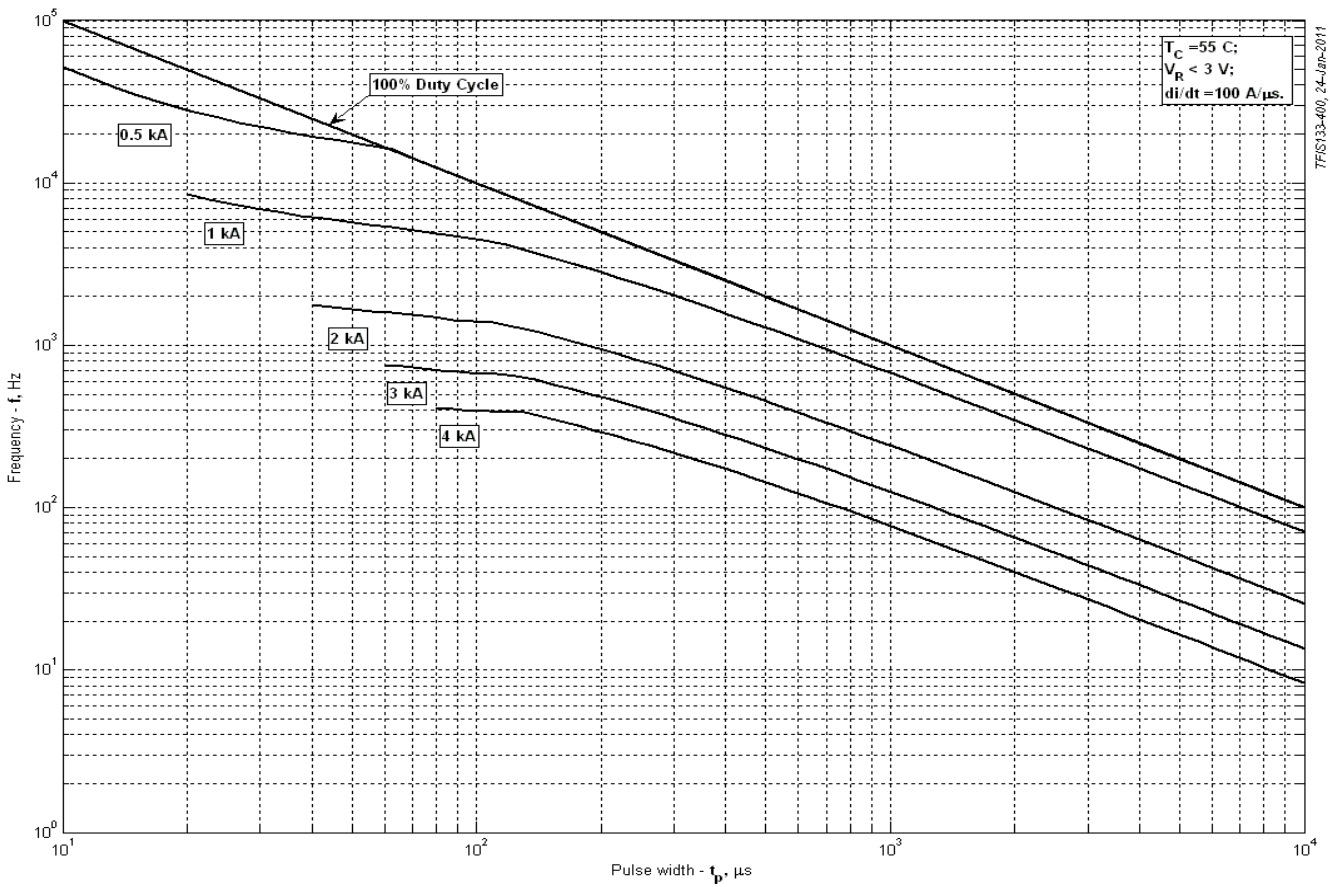


Fig 10 - Square wave frequency ratings

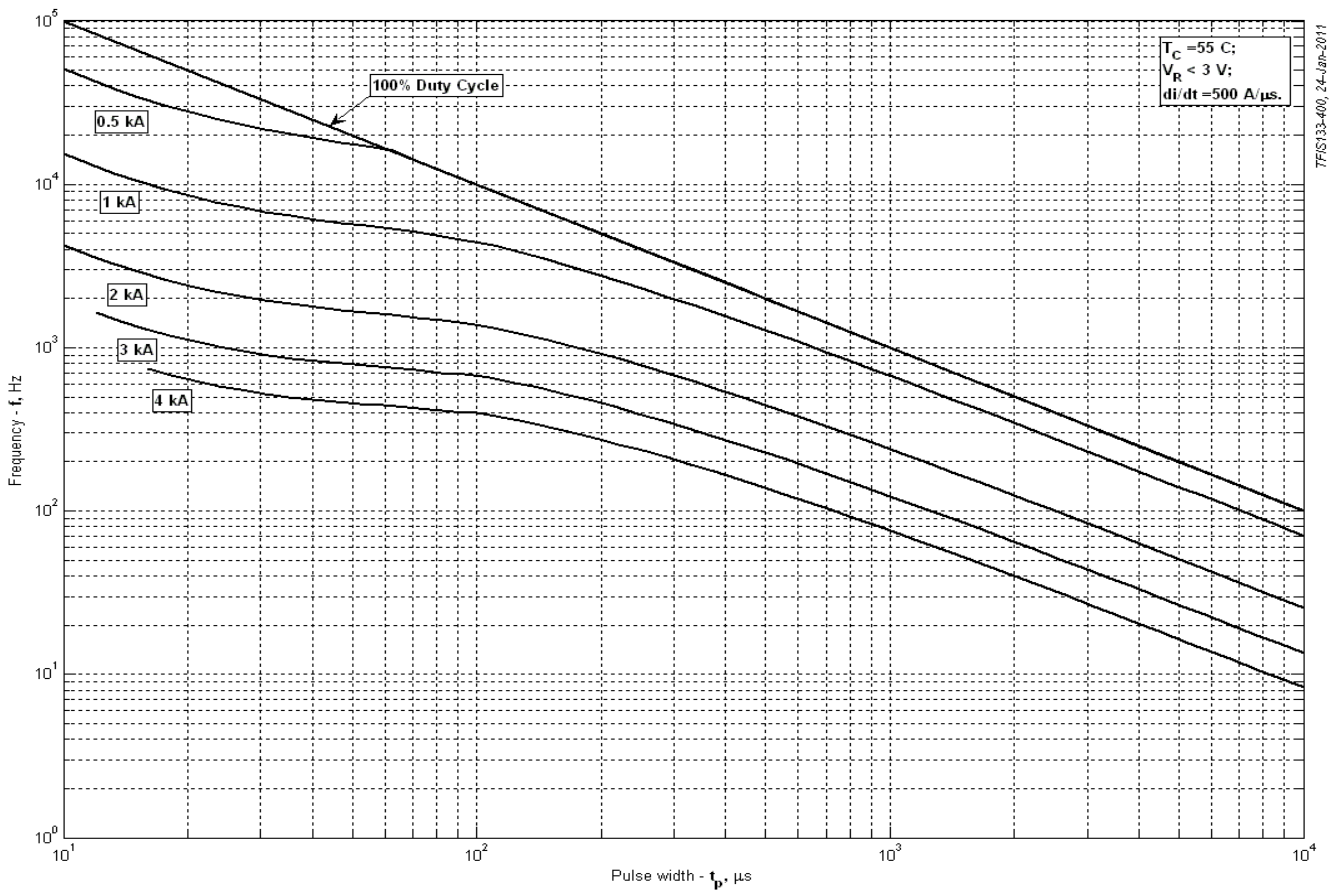


Fig 11 - Square wave frequency ratings

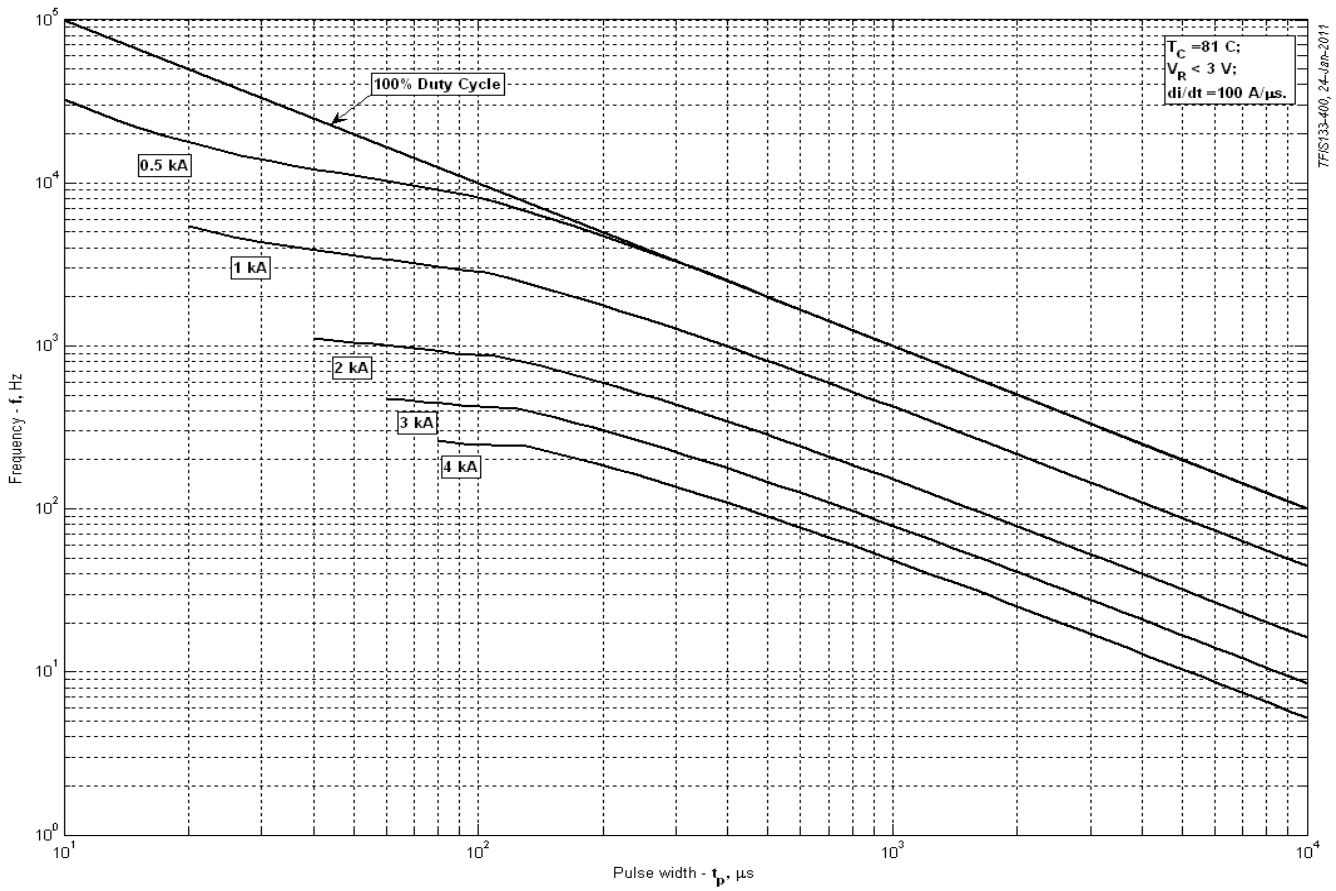


Fig 12 - Square wave frequency ratings

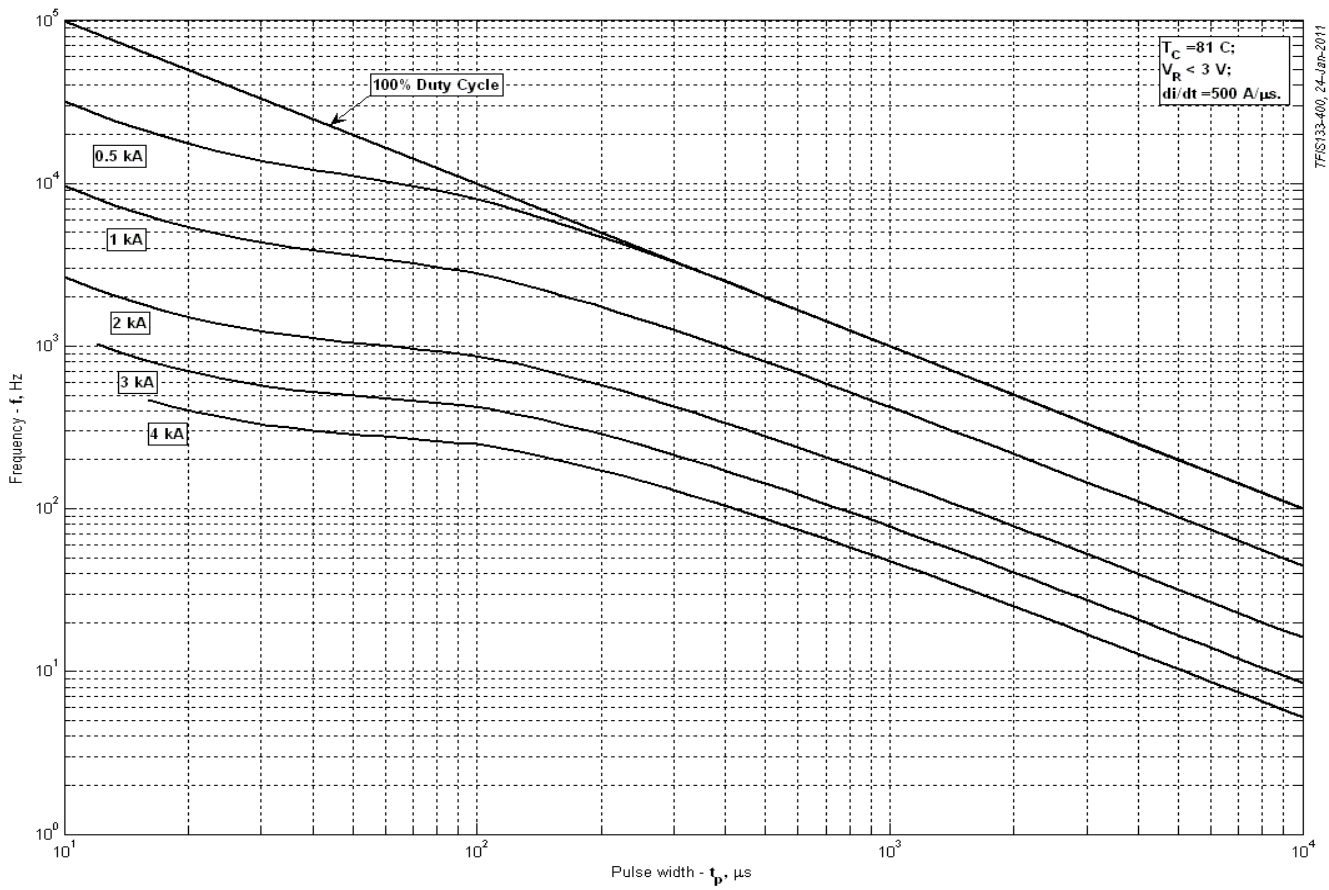


Fig 13 - Square wave frequency ratings

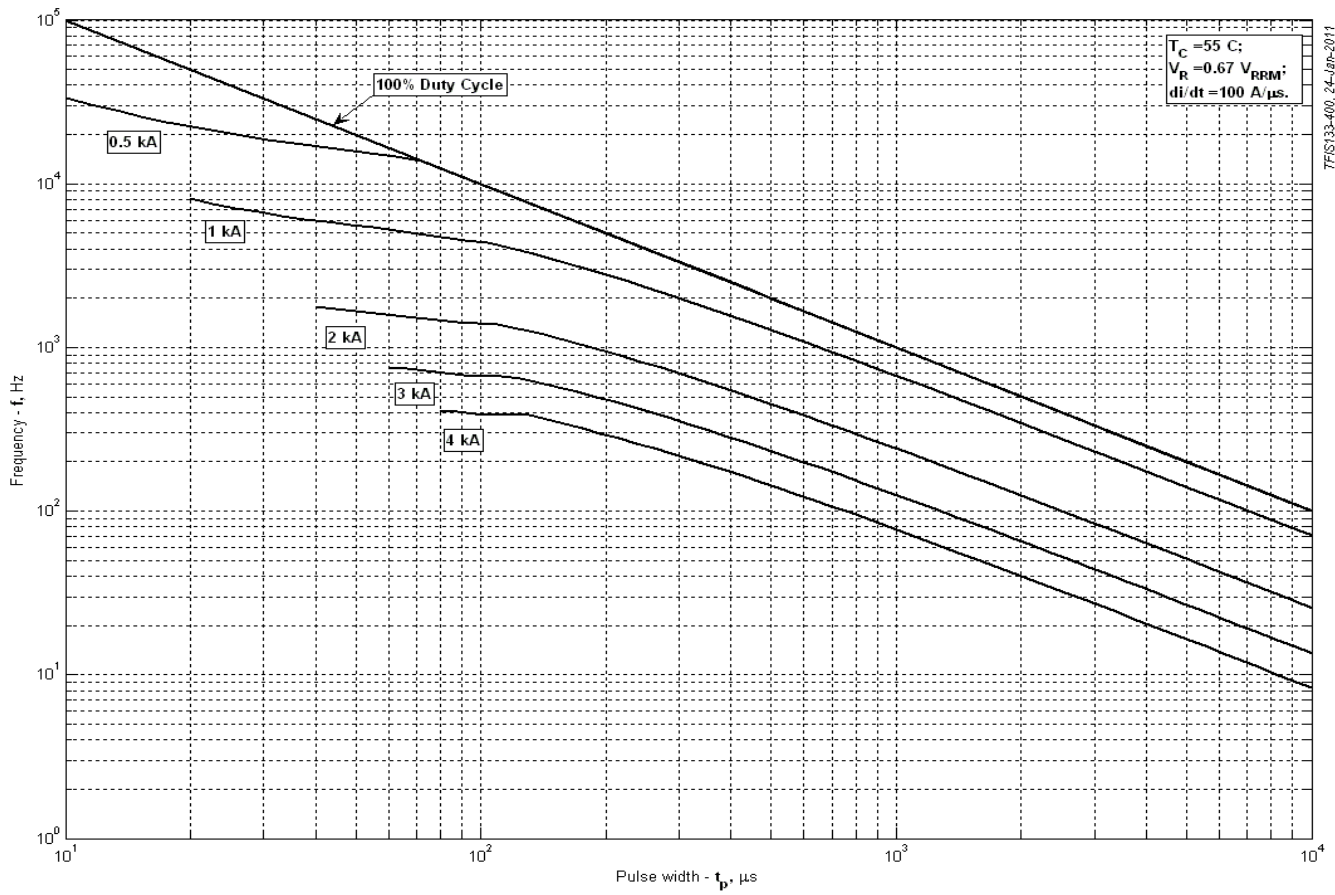


Fig 14 - Square wave frequency ratings

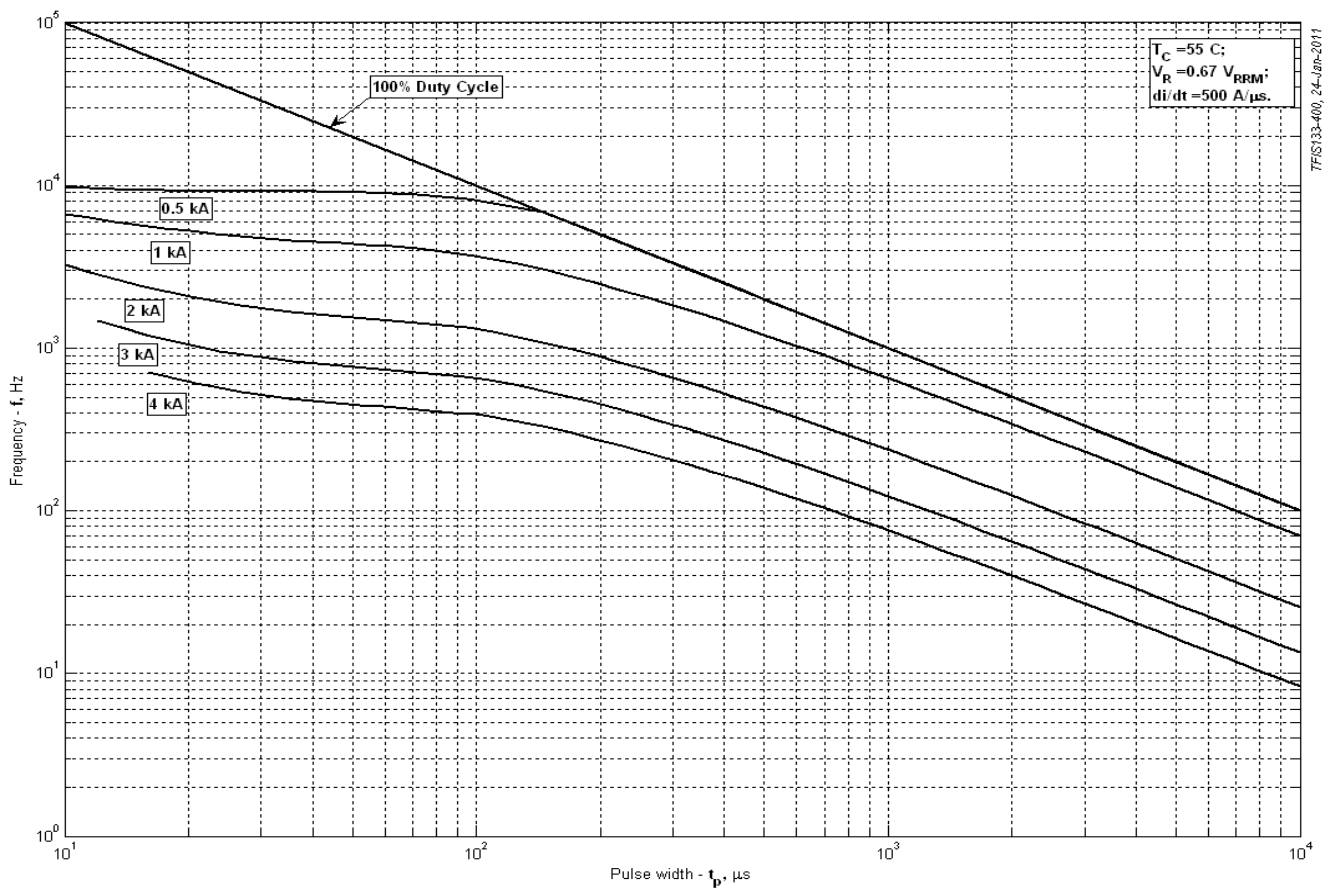


Fig 15 - Square wave frequency ratings

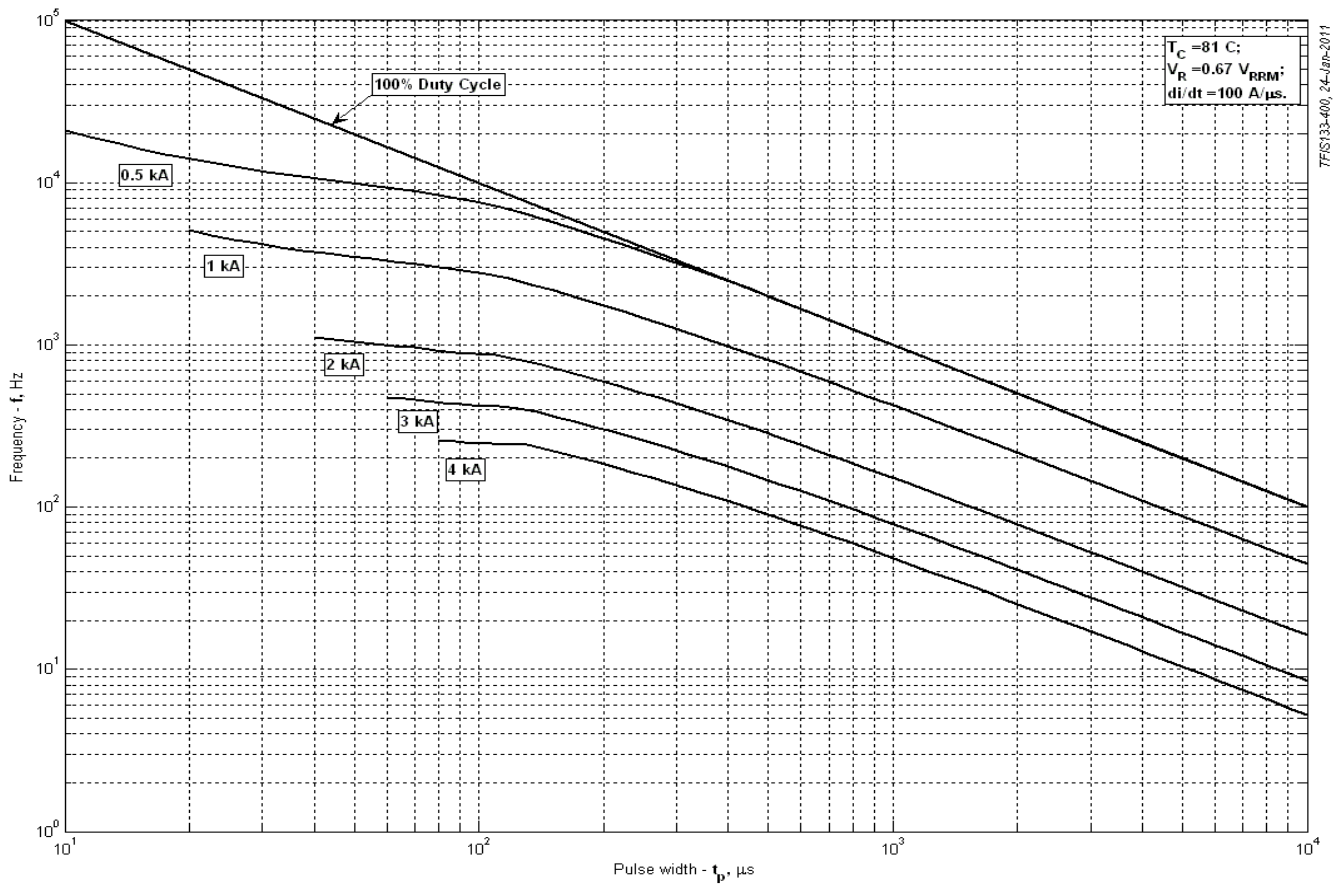


Fig 16 - Square wave frequency ratings

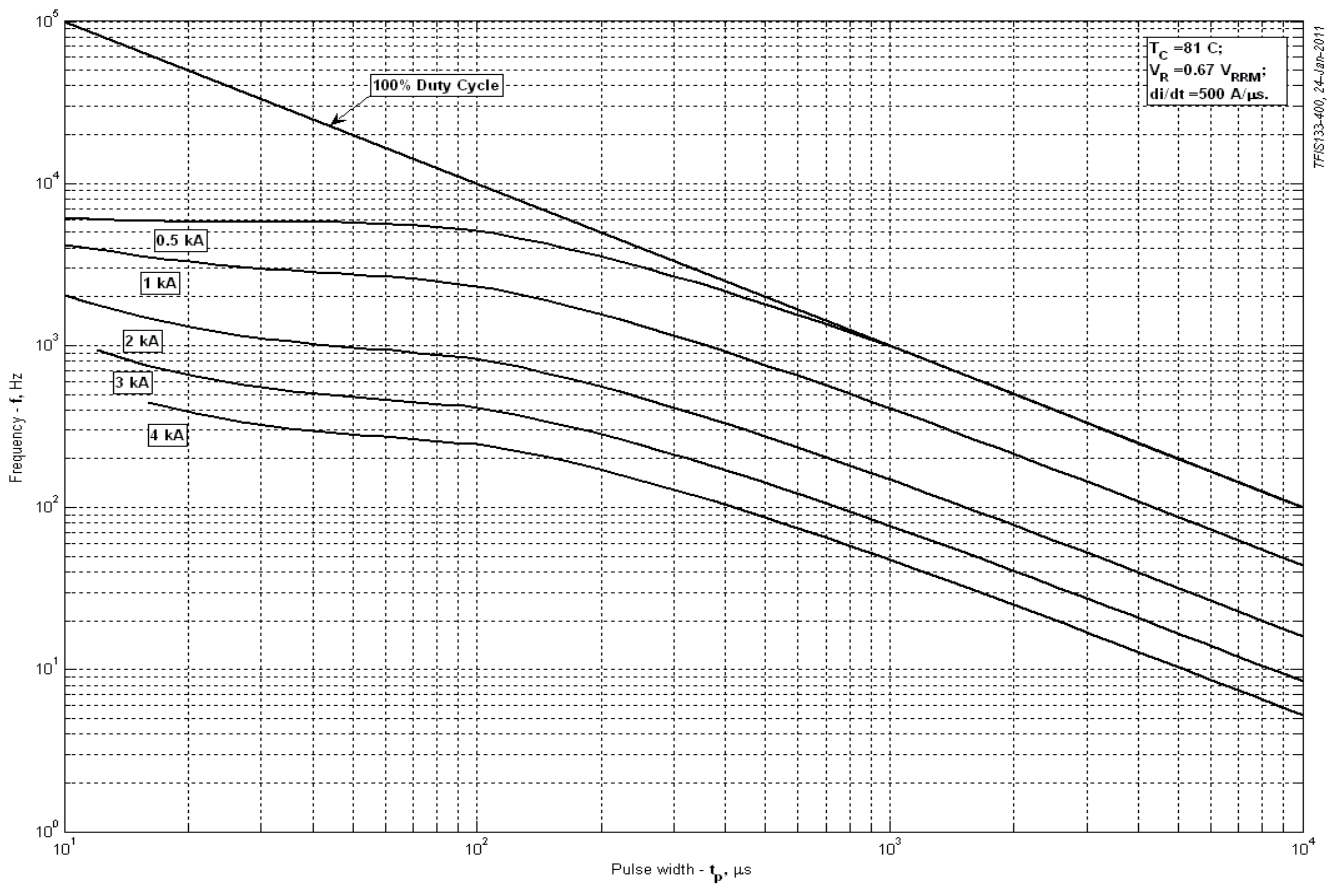


Fig 17 - Square wave frequency ratings

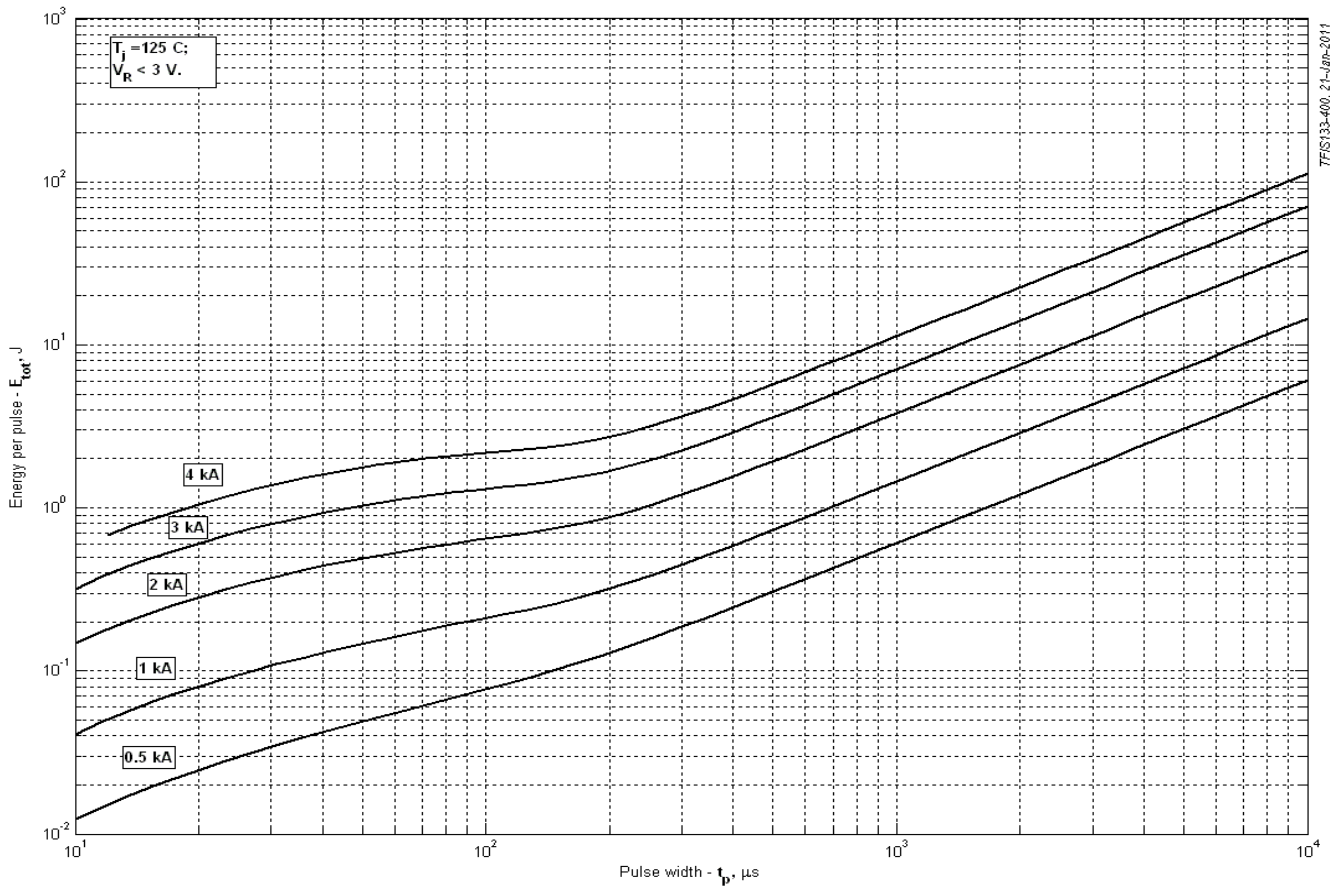


Fig 18 - Sine wave loss energy per pulse

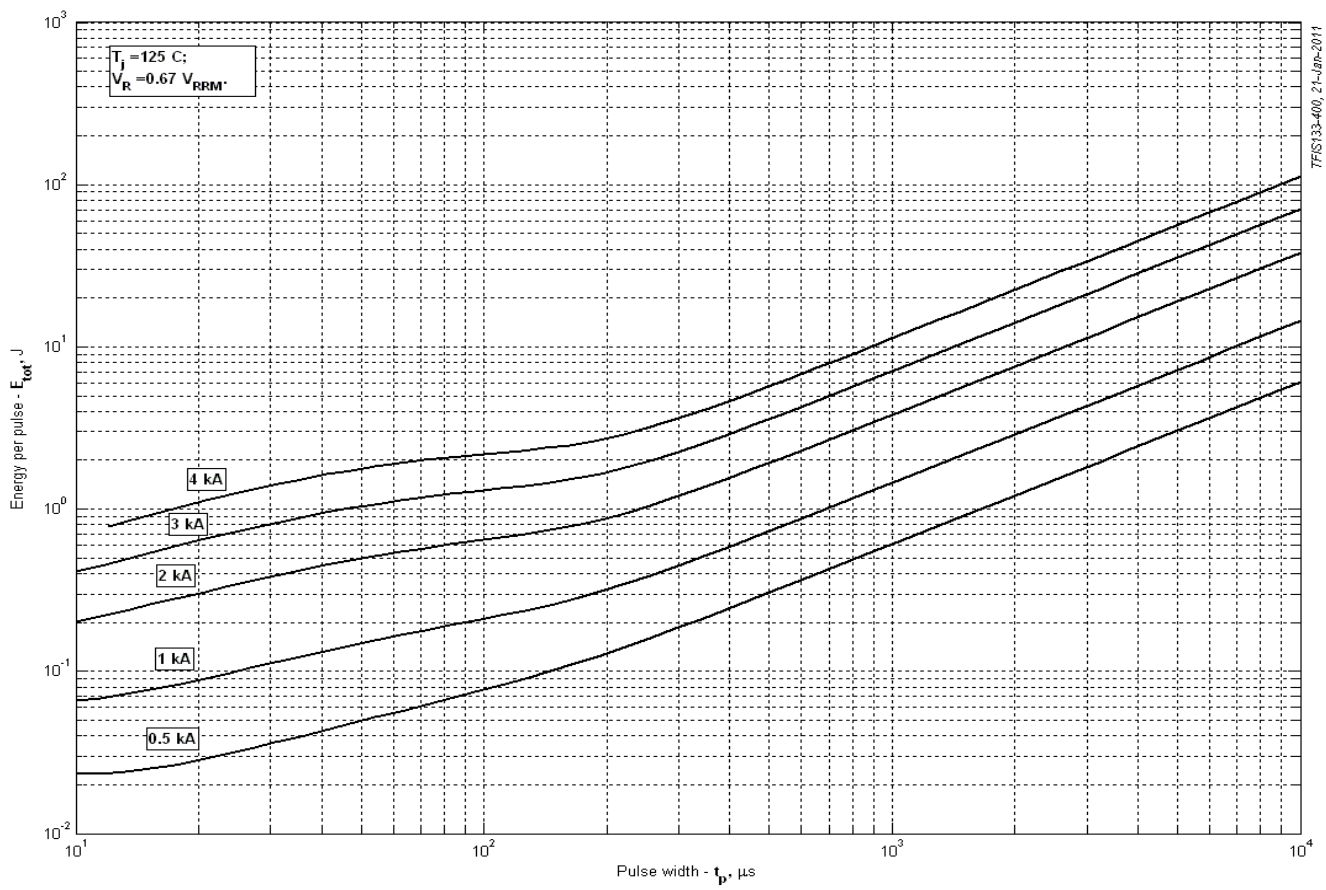


Fig 19 - Sine wave loss energy per pulse

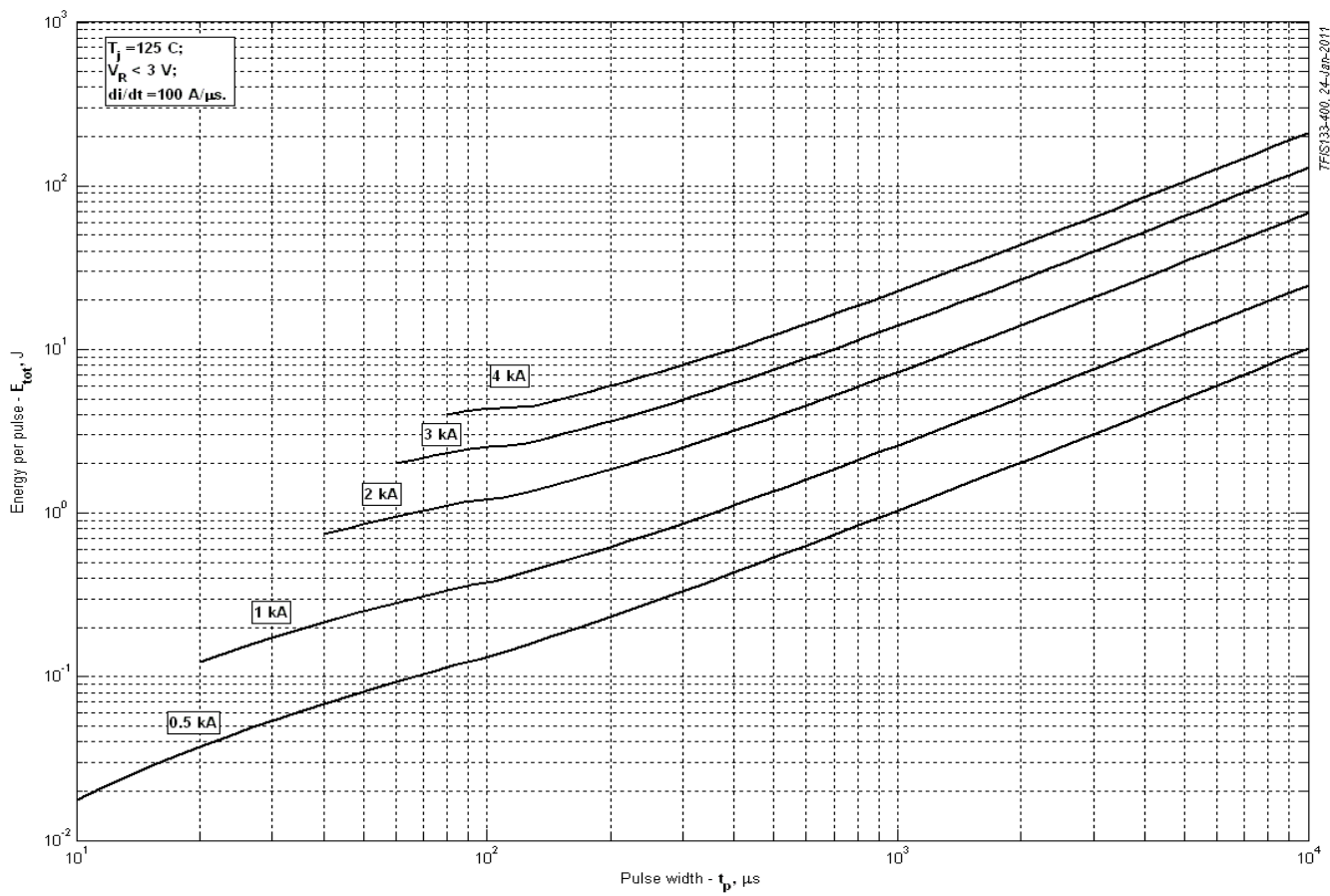


Fig 20 - Square wave loss energy per pulse

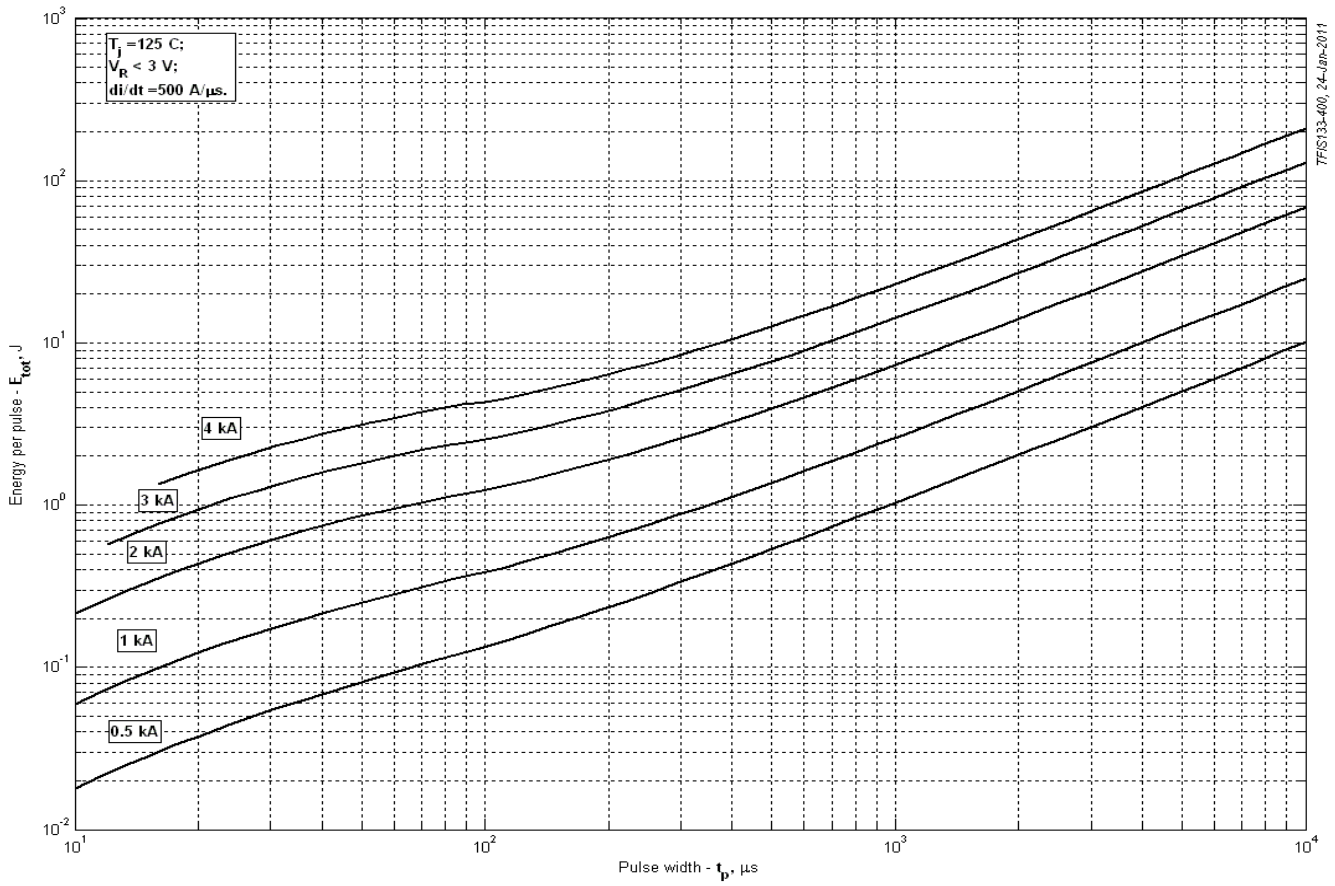


Fig 21 - Square wave loss energy per pulse

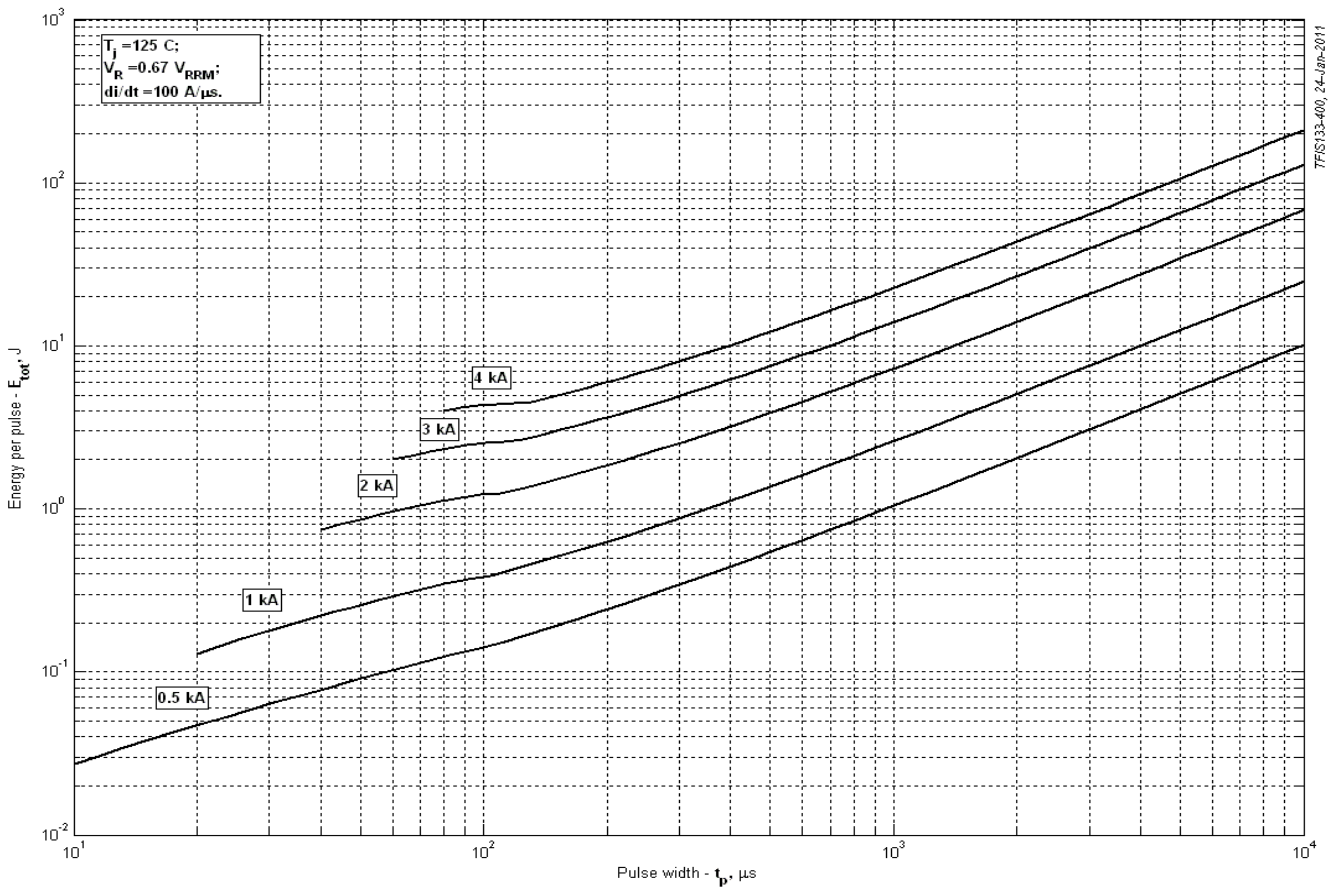


Fig 22 - Square wave loss energy per pulse

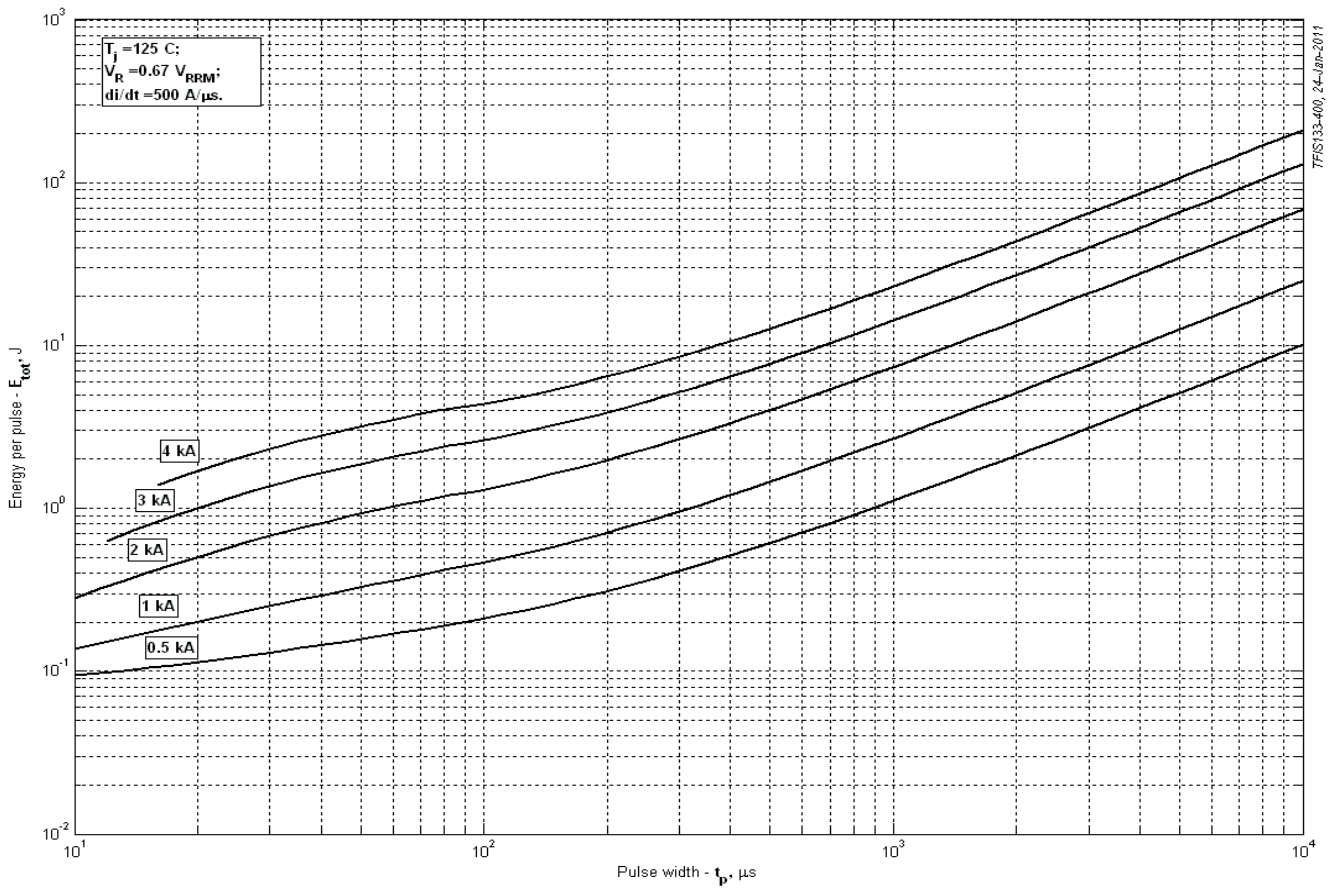


Fig 23 - Square wave loss energy per pulse

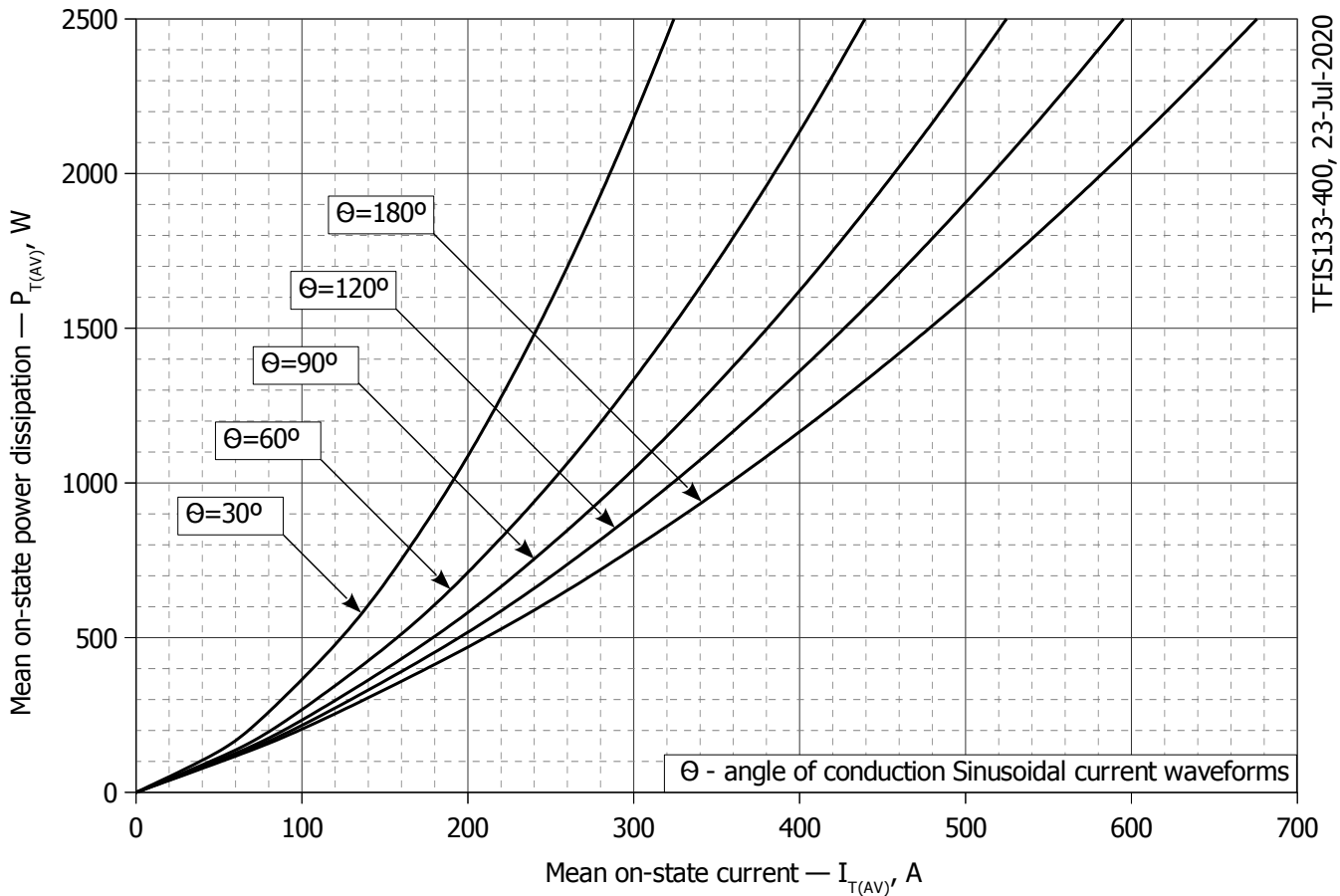
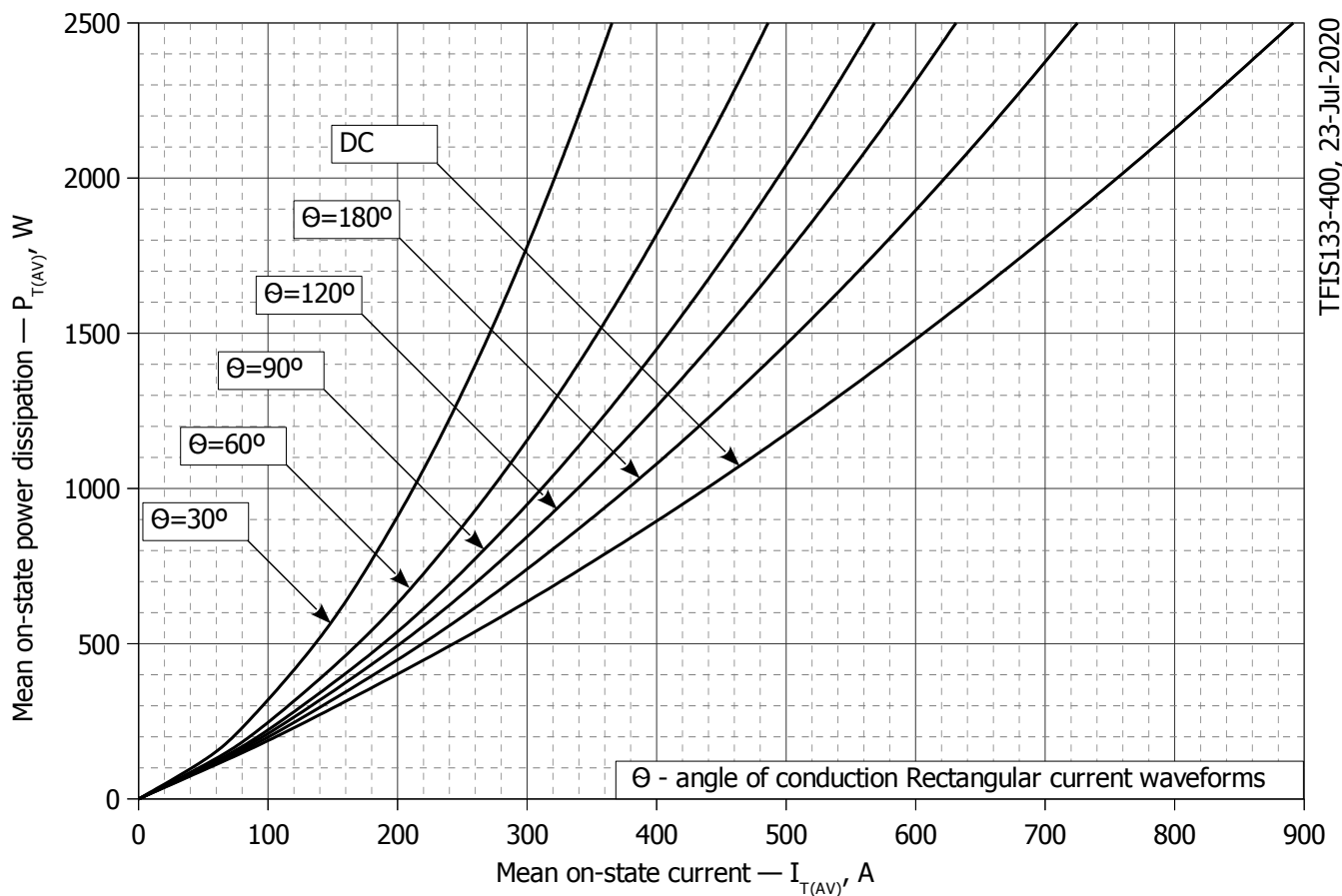
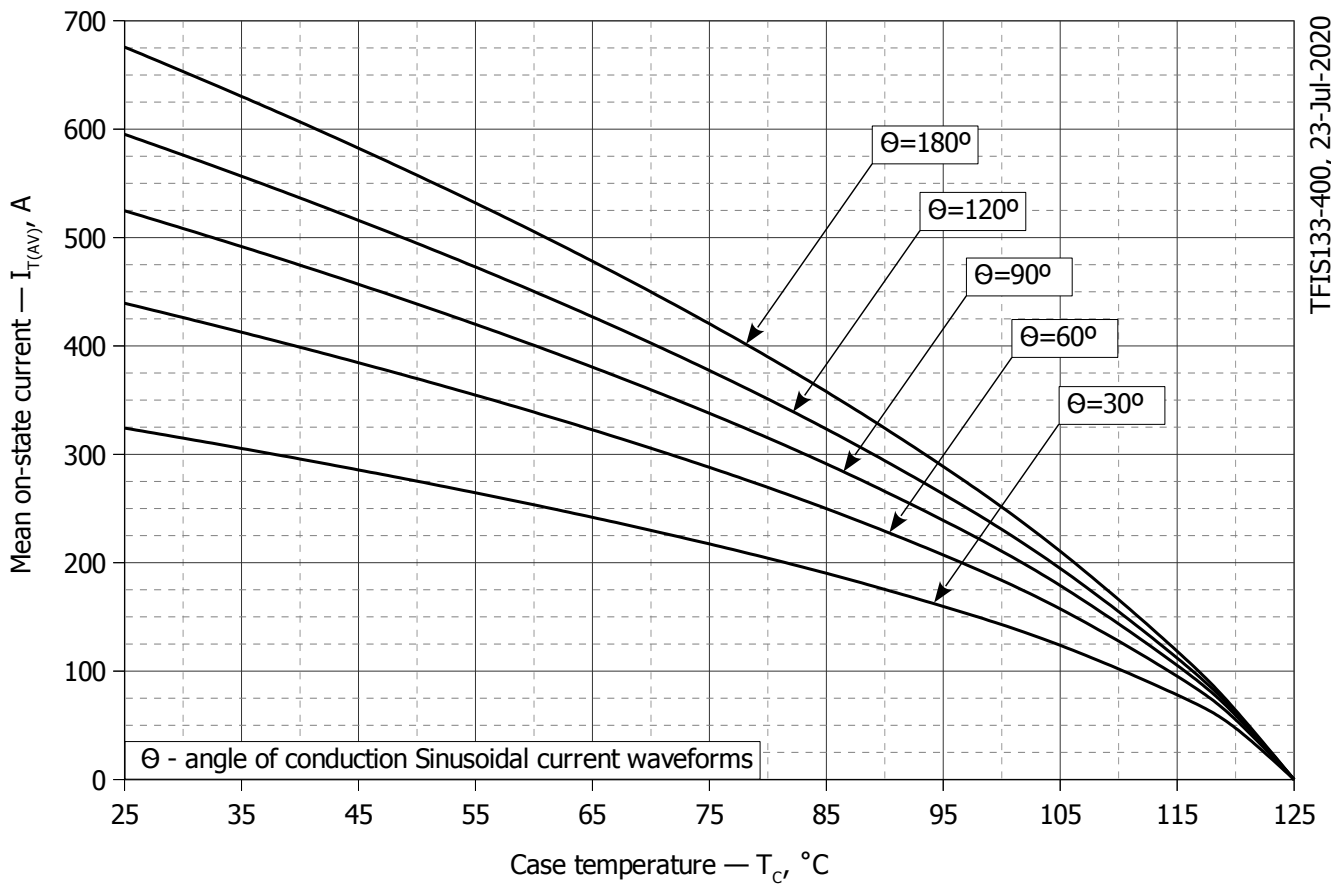


Fig. 24 - Mean on-state power dissipation P_{TAV} vs. mean on-state current I_{TAV} for sinusoidal current waveforms at different conduction angles ($f=50\text{Hz}$, DSC)



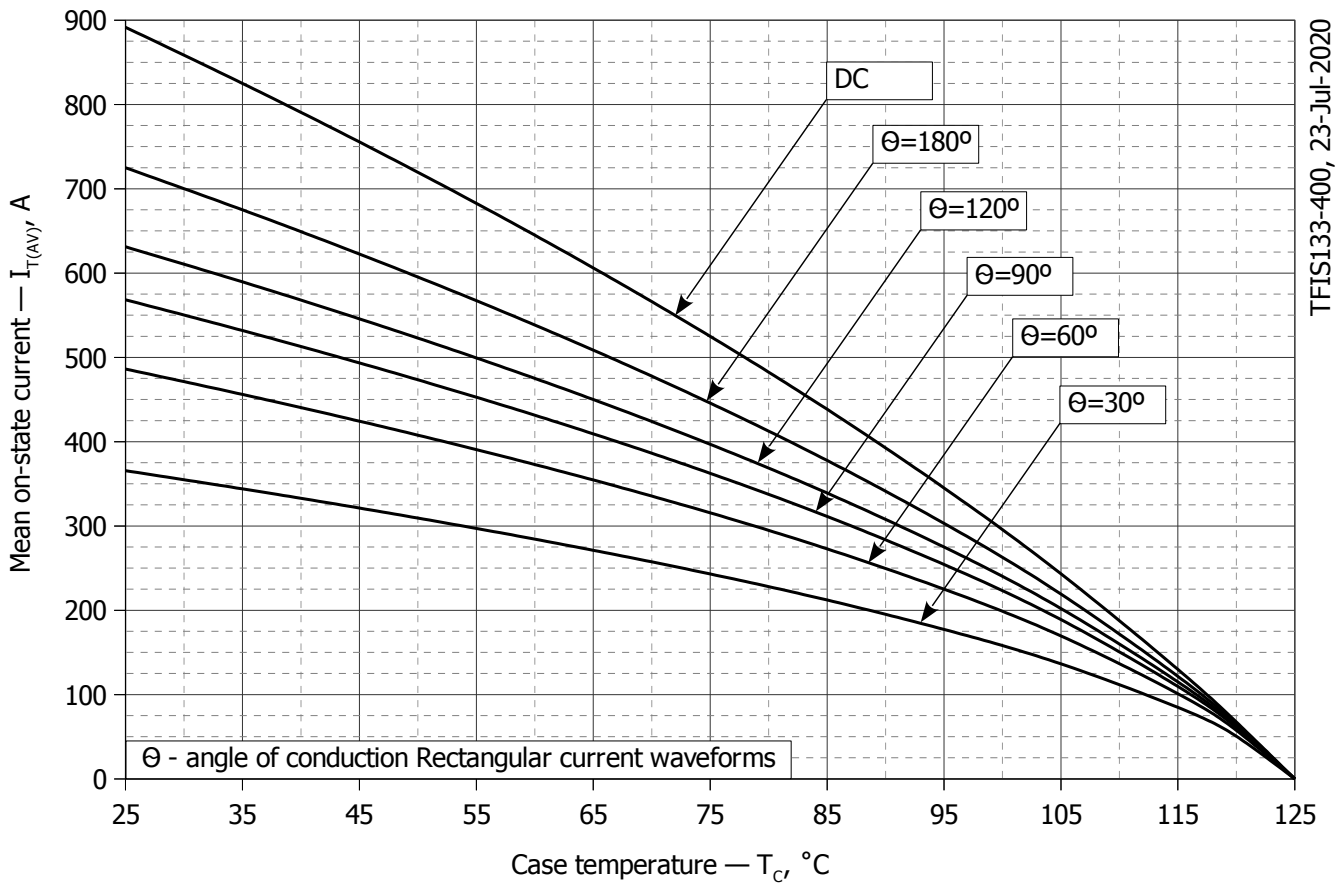
TFIS133-400, 23-Jul-2020

Fig. 25 – Mean on-state power dissipation P_{TAV} vs. mean on-state current I_{TAV} for rectangular current waveforms at different conduction angles and for DC (f=50Hz, DSC)



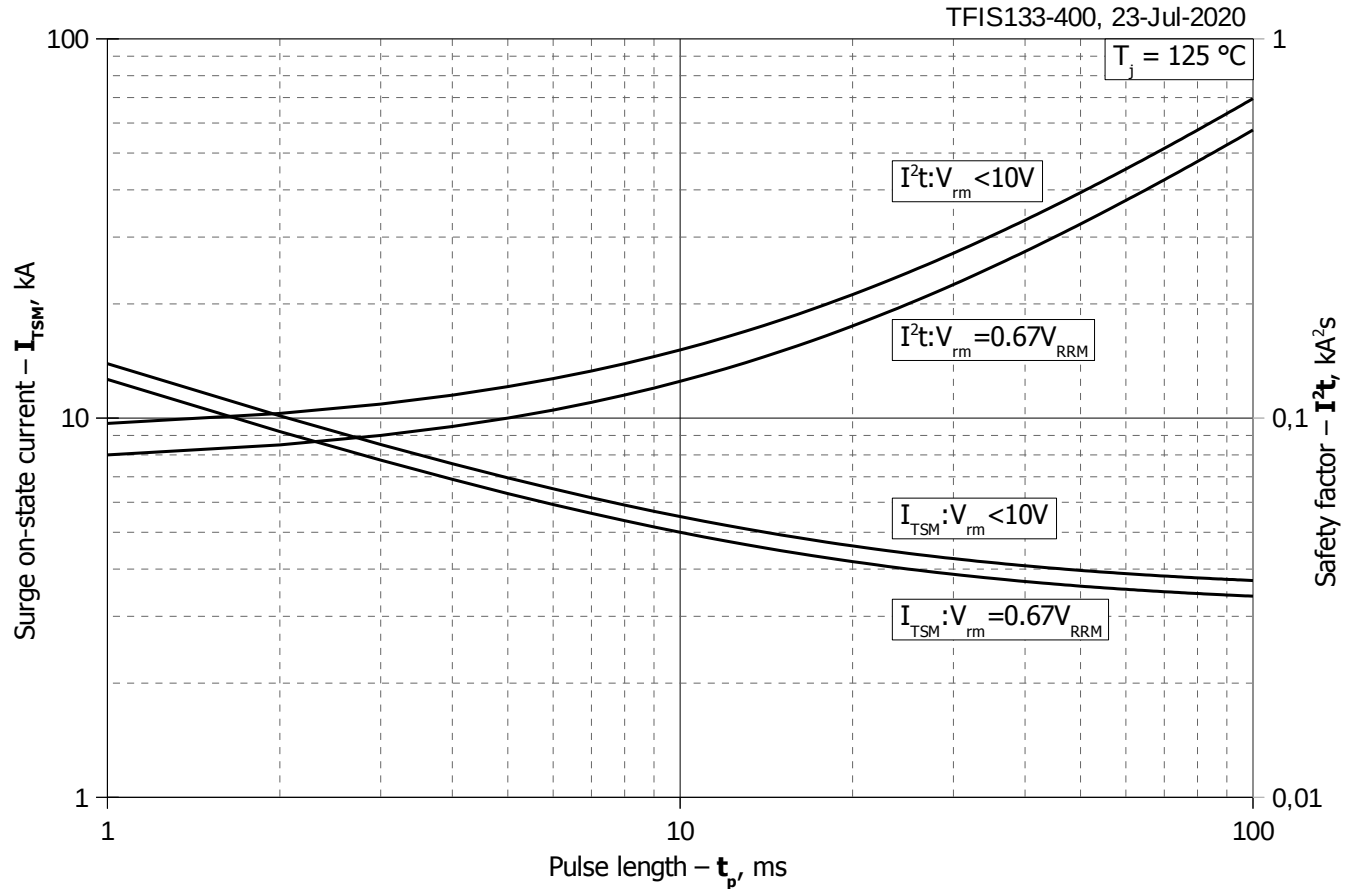
TFIS133-400, 23-Jul-2020

Fig. 26 – Mean on-state current I_{TAV} vs. case temperature T_c for sinusoidal current waveforms at different conduction angles (f=50Hz, DSC)



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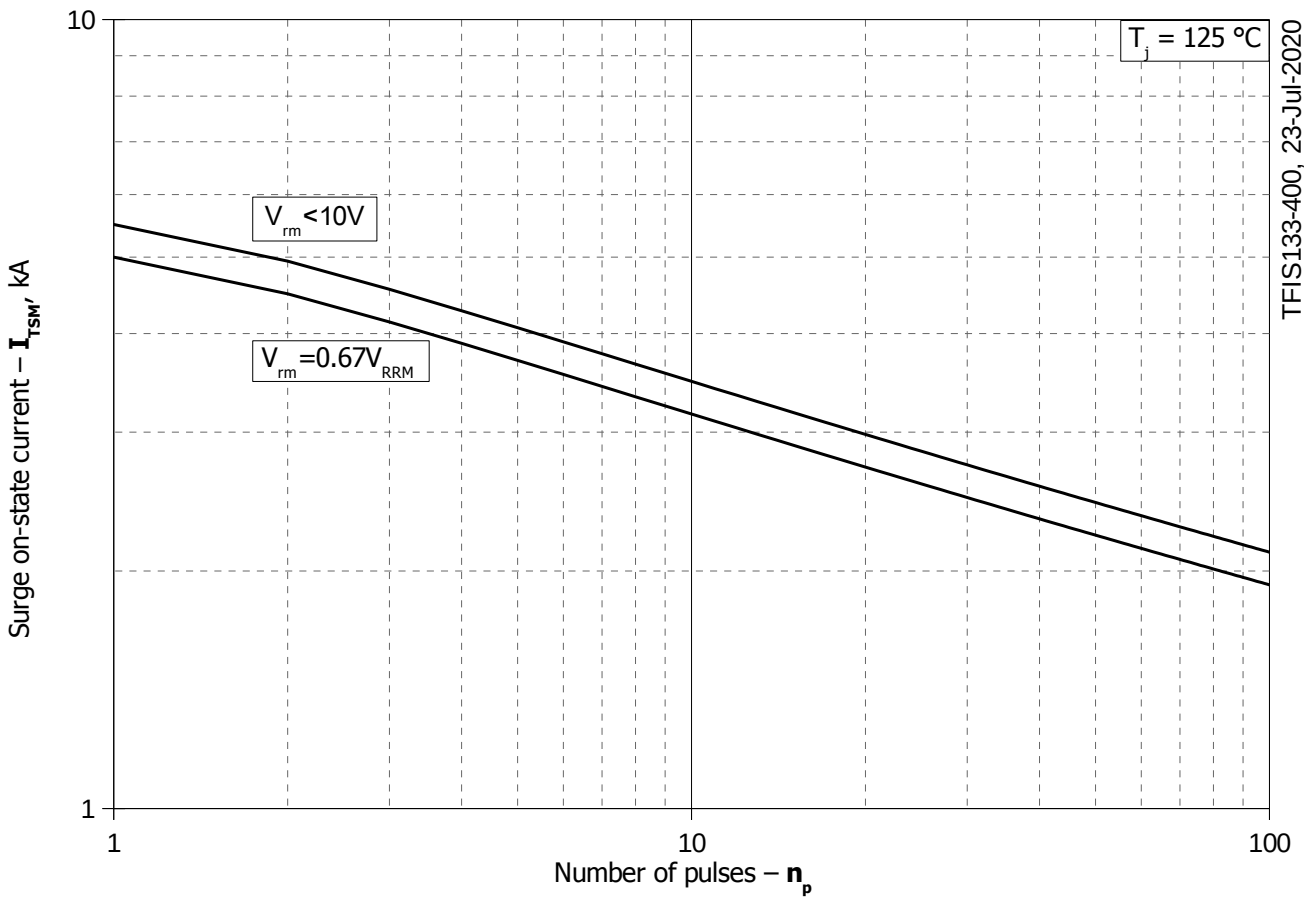
Fig. 27 - Mean on-state current I_{TAV} vs. case temperature T_C for rectangular current waveforms at different conduction angles and for DC (f=50Hz, DSC)



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$T_j = 125^{\circ}C$

Fig. 28 - Maximum surge on-state current I_{TSM} and safety factor I^2t vs. pulse length t_p



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Fig. 29 - Maximum surge on-state current I_{TSM} vs. number of pulses n_p