



Low switching losses
Low reverse recovery charge
Distributed amplified gate for high di_T/dt

Mean on-state current	I_{TAV}	700 A
Repetitive peak off-state voltage	V_{DRM}	3000 V
Repetitive peak reverse voltage	V_{RRM}	
Turn-off time	t_q	40.0, 50.0, 63.0 μ s
V_{DRM}, V_{RRM}, V	3000	
Voltage code	30	
$T_j, ^\circ C$	- 60 ÷ 120	

MAXIMUM ALLOWABLE RATINGS

Symbols and parameters		Units	Values	Test conditions
ON-STATE				
I_{TAV}	Mean on-state current	A	700 1125	$T_c=87^\circ C$; Double side cooled; $T_c=55^\circ C$; Double side cooled; 180° half-sine wave; 50 Hz
I_{TRMS}	RMS on-state current	A	1100	$T_c=87^\circ C$; Double side cooled; 180° half-sine wave; 50 Hz
I_{TSM}	Surge on-state current	kA	14.0 16.0	$T_j=T_{jmax}$ $T_j=25^\circ C$ 180° half-sine wave; $t_p=10$ ms; single pulse; $V_D=V_R=0$ V; Gate pulse: $I_G=I_{FGM}$; $V_G=20$ V; $t_{GP}=50$ μ s; $di_G/dt=1$ A/ μ s
			15.0 17.0	$T_j=T_{jmax}$ $T_j=25^\circ C$ 180° half-sine wave; $t_p=8.3$ ms; single pulse; $V_D=V_R=0$ V; Gate pulse: $I_G=I_{FGM}$; $V_G=20$ V; $t_{GP}=50$ μ s; $di_G/dt=1$ A/ μ s
I^2t	Safety factor	$A^2s \cdot 10^3$	980 1280	$T_j=T_{jmax}$ $T_j=25^\circ C$ 180° half-sine wave; $t_p=10$ ms; single pulse; $V_D=V_R=0$ V; Gate pulse: $I_G=I_{FGM}$; $V_G=20$ V; $t_{GP}=50$ μ s; $di_G/dt=1$ A/ μ s
			930 1190	$T_j=T_{jmax}$ $T_j=25^\circ C$ 180° half-sine wave; $t_p=8.3$ ms; single pulse; $V_D=V_R=0$ V; Gate pulse: $I_G=I_{FGM}$; $V_G=20$ V; $t_{GP}=50$ μ s; $di_G/dt=1$ A/ μ s
BLOCKING				
V_{DRM}, V_{RRM}	Repetitive peak off-state and Repetitive peak reverse voltages	V	3000	$T_{jmin} < T_j < T_{jmax}$; 180° half-sine wave; 50 Hz; Gate open
V_{DSM}, V_{RSM}	Non-repetitive peak off-state and Non-repetitive peak reverse voltages	V	3100	$T_{jmin} < T_j < T_{jmax}$; 180° half-sine wave; single pulse; Gate open
V_D, V_R	Direct off-state and Direct reverse voltages	V	0.6 V_{DRM} 0.6 V_{RRM}	$T_j=T_{jmax}$; Gate open

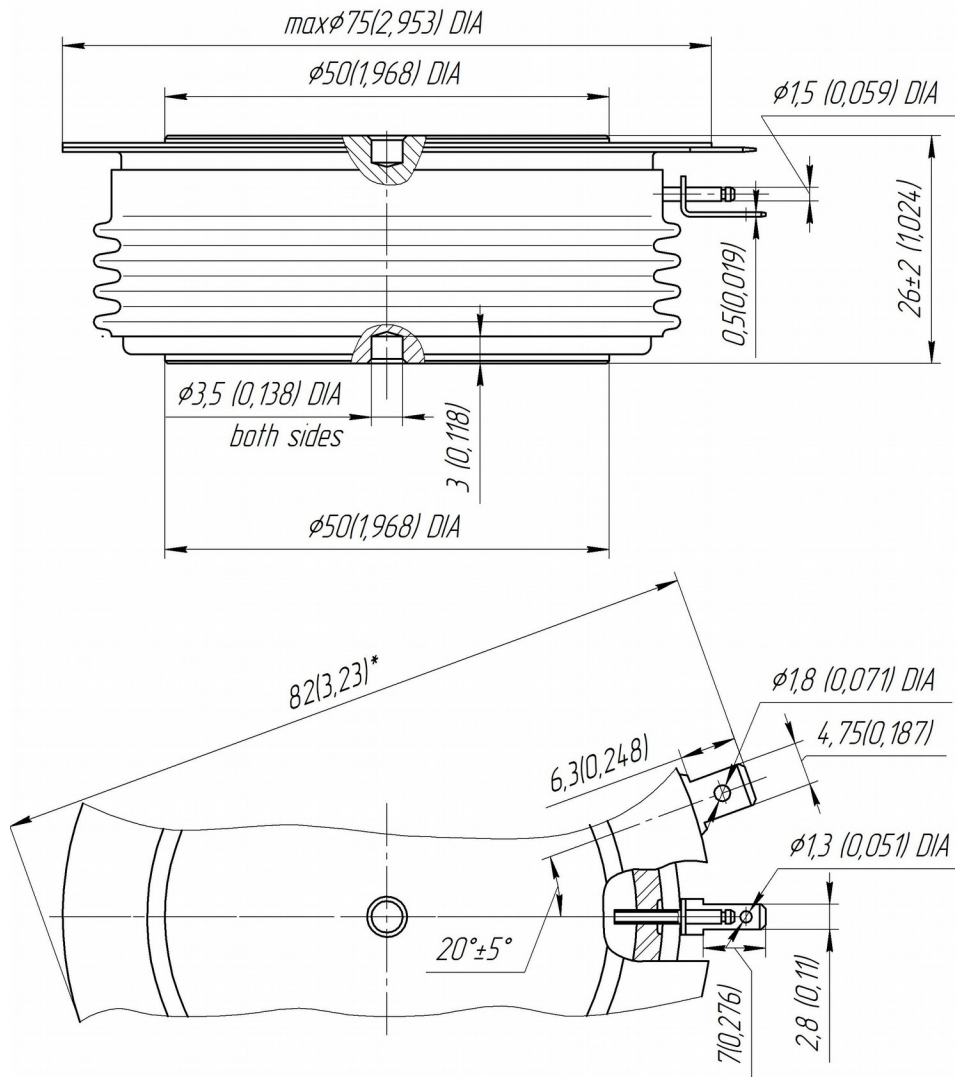
TRIGGERING				
I_{FGM}	Peak forward gate current	A	8	$T_j = T_{j\ max}$
V_{RGM}	Peak reverse gate voltage	V	5	
P_G	Gate power dissipation	W	8	$T_j = T_{j\ max}$ for DC gate current
SWITCHING				
$(di_T/dt)_{crit}$	Critical rate of rise of on-state current non-repetitive (f=1 Hz)	A/ μ s	2000	$T_j = T_{j\ max}$; $V_D = 0.67 \cdot V_{DRM}$; $I_{TM} = 2 I_{TAV}$; Gate pulse: $I_G = 2\ A$; $V_G = 20\ V$; $t_{GP} = 50\ \mu$ s; $di_G/dt = 2\ A/\mu$ s
THERMAL				
T_{stg}	Storage temperature	$^{\circ}$ C	-60 ÷ 50	
T_j	Operating junction temperature	$^{\circ}$ C	-60 ÷ 120	
MECHANICAL				
F	Mounting force	kN	24.0 ÷ 28.0	
a	Acceleration	m/s ²	50	Device clamped

CHARACTERISTICS

Symbols and parameters		Units	Values	Conditions	
ON-STATE					
V_{TM}	Peak on-state voltage, max	V	3.20 2.85	$T_j = T_{j\ max}$; $I_{TM} = 3200\ A$ $T_j = 25\ ^{\circ}$ C; $I_{TM} = 2512\ A$	
$V_{T(TO)}$	On-state threshold voltage, max	V	1.50	$T_j = T_{j\ max}$;	
r_T	On-state slope resistance, max	m Ω	0.500	$0.5\ \pi\ I_{TAV} < I_T < 1.5\ \pi\ I_{TAV}$	
I_H	Holding current, max	mA	500	$T_j = 25\ ^{\circ}$ C; $V_D = 12\ V$; Gate open	
BLOCKING					
I_{DRM}, I_{RRM}	Repetitive peak off-state and Repetitive peak reverse currents, max	mA	150	$T_j = T_{j\ max}$; $V_D = V_{DRM}$; $V_R = V_{RRM}$	
$(dv_D/dt)_{crit}$	Critical rate of rise of off-state voltage ¹⁾ , min	V/ μ s	200, 320, 500, 1000	$T_j = T_{j\ max}$; $V_D = 0.67 \cdot V_{DRM}$; Gate open	
TRIGGERING					
V_{GT}	Gate trigger direct voltage, max	V	4.00 2.50 2.00	$T_j = T_{j\ min}$ $T_j = 25\ ^{\circ}$ C $T_j = T_{j\ max}$	$V_D = 12\ V$; $I_D = 3\ A$; Direct gate current
I_{GT}	Gate trigger direct current, max	mA	500 300 200	$T_j = T_{j\ min}$ $T_j = 25\ ^{\circ}$ C $T_j = T_{j\ max}$	
V_{GD}	Gate non-trigger direct voltage, min	V	0.25	$T_j = T_{j\ max}$; $V_D = 0.67 \cdot V_{DRM}$;	
I_{GD}	Gate non-trigger direct current, min	mA	10.00	Direct gate current	
SWITCHING					
t_{gd}	Delay time, max	μ s	0.88	$T_j = 25\ ^{\circ}$ C; $V_D = 1500\ V$; $I_{TM} = I_{TAV}$; $di/dt = 200\ A/\mu$ s;	
t_{gt}	Turn-on time ²⁾	μ s	2.50, 3.20, 4.00, 6.30	Gate pulse: $I_G = 2\ A$; $V_G = 20\ V$; $t_{GP} = 50\ \mu$ s; $di_G/dt = 2\ A/\mu$ s	
t_q	Turn-off time ³⁾ , max	μ s	40.0, 50.0, 63.0 50.0, 63.0, 80.0	$dv_D/dt = 50\ V/\mu$ s; $dv_D/dt = 200\ V/\mu$ s;	$T_j = T_{j\ max}$; $I_{TM} = I_{TAV}$; $di_R/dt = -10\ A/\mu$ s; $V_R = 100V$; $V_D = 0.67\ V_{DRM}$
Q_{rr}	Total recovered charge, max	μ C	770	$T_j = T_{j\ max}$; $I_{TM} = I_{TAV}$;	
t_{rr}	Reverse recovery time, typ	μ s	7.0	$di_R/dt = -50\ A/\mu$ s;	
I_{rrM}	Peak reverse recovery current, max	A	220	$V_R = 100\ V$	

THERMAL					
R_{thjc}	Thermal resistance, junction to case, max	°C/W	0.0200	Direct current	Double side cooled
R_{thjc-A}			0.0440		Anode side cooled
R_{thjc-K}			0.0360		Cathode side cooled
R_{thck}	Thermal resistance, case to heatsink, max	°C/W	0.0040	Direct current	
MECHANICAL					
w	Weight, max	g	510		
D_s	Surface creepage distance	mm (inch)	30.38 (1.196)		
D_a	Air strike distance	mm (inch)	18.05 (0.710)		

PART NUMBERING GUIDE								NOTES						
TFI	353	700	30	A2	H3	M4	N	1) Critical rate of rise of off-state voltage						
1	2	3	4	5	6	7	8	Symbol of group	P2	K2	E2	A2		
1. TFI — fast inverter thyristor								$(dv_D/dt)_{crit}$, V/ μ s	200	320	500	1000		
2. Design version								2) Turn-on time						
3. Mean on-state current, A								Symbol of group	M4	K4	H4	C4		
4. Voltage code								t_{gt} , μ s	2.50	3.20	4.00	6.30		
5. Critical rate of rise of off-state voltage								3) Turn-off time ($dv_D/dt=50$ V/ μ s)						
6. Group of turn-off time ($dv_D/dt=50$ V/ μ s)								Symbol of group	H3	E3	C3			
7. Group of turn-on time								t_{qr} , μ s	40.0	50.0	63.0			
8. Ambient conditions: N – normal; T – tropical														



All dimensions in millimeters (inches)

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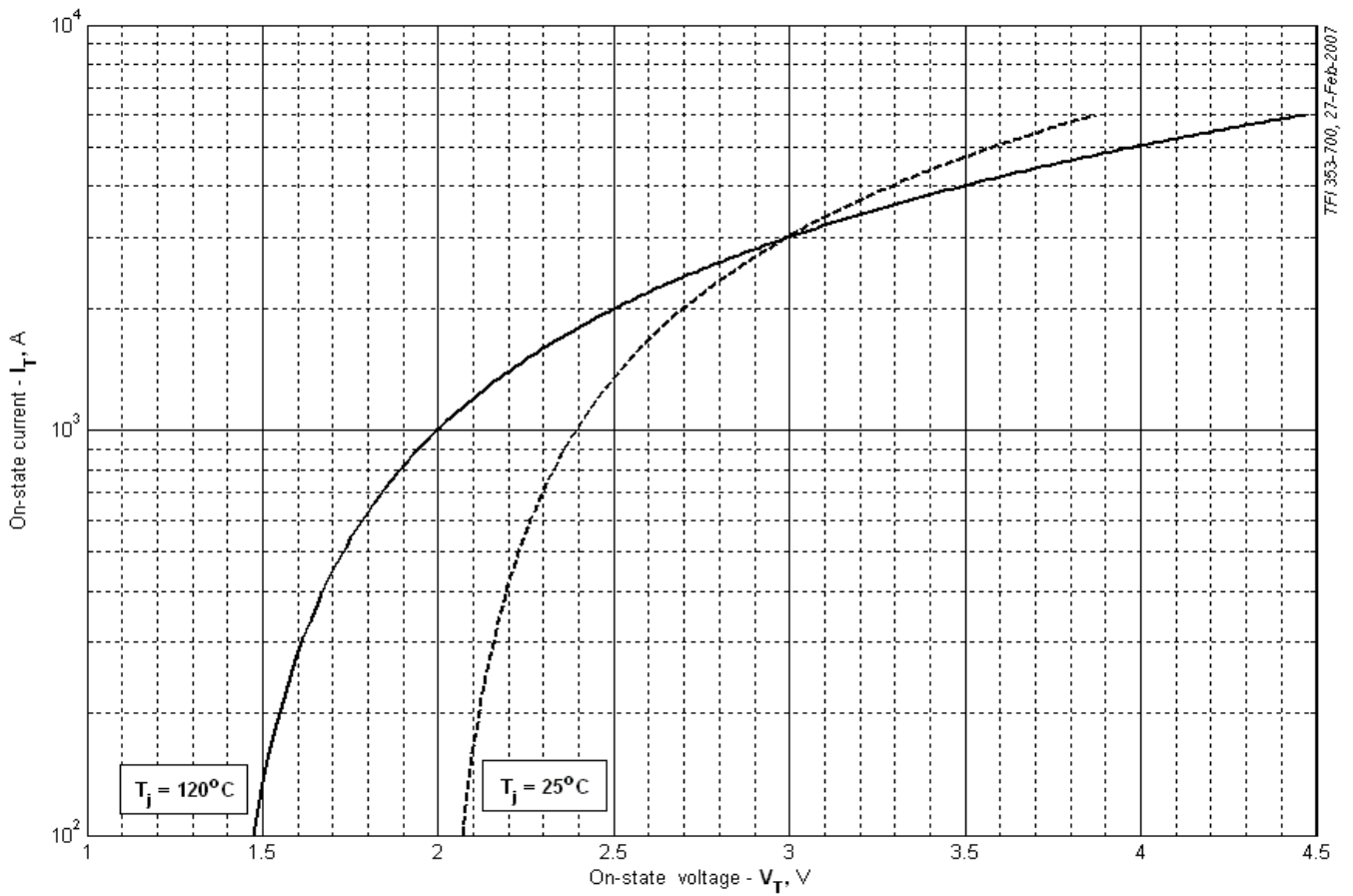


Fig 1 – On-state characteristics of Limit device

Analytical function for On-state characteristic:

$$V_T = A + B \cdot i_T + C \cdot \ln(i_T + 1) + D \cdot \sqrt{i_T}$$

	Coefficients for max curves	
	$T_j = 25^\circ\text{C}$	$T_j = T_{j\text{max}}$
A	1.967194	1.329742
B	0.254400	0.439131
C	-0.166422	-0.222268
D	0.285964	0.381925

On-state characteristic model (see Fig. 1)

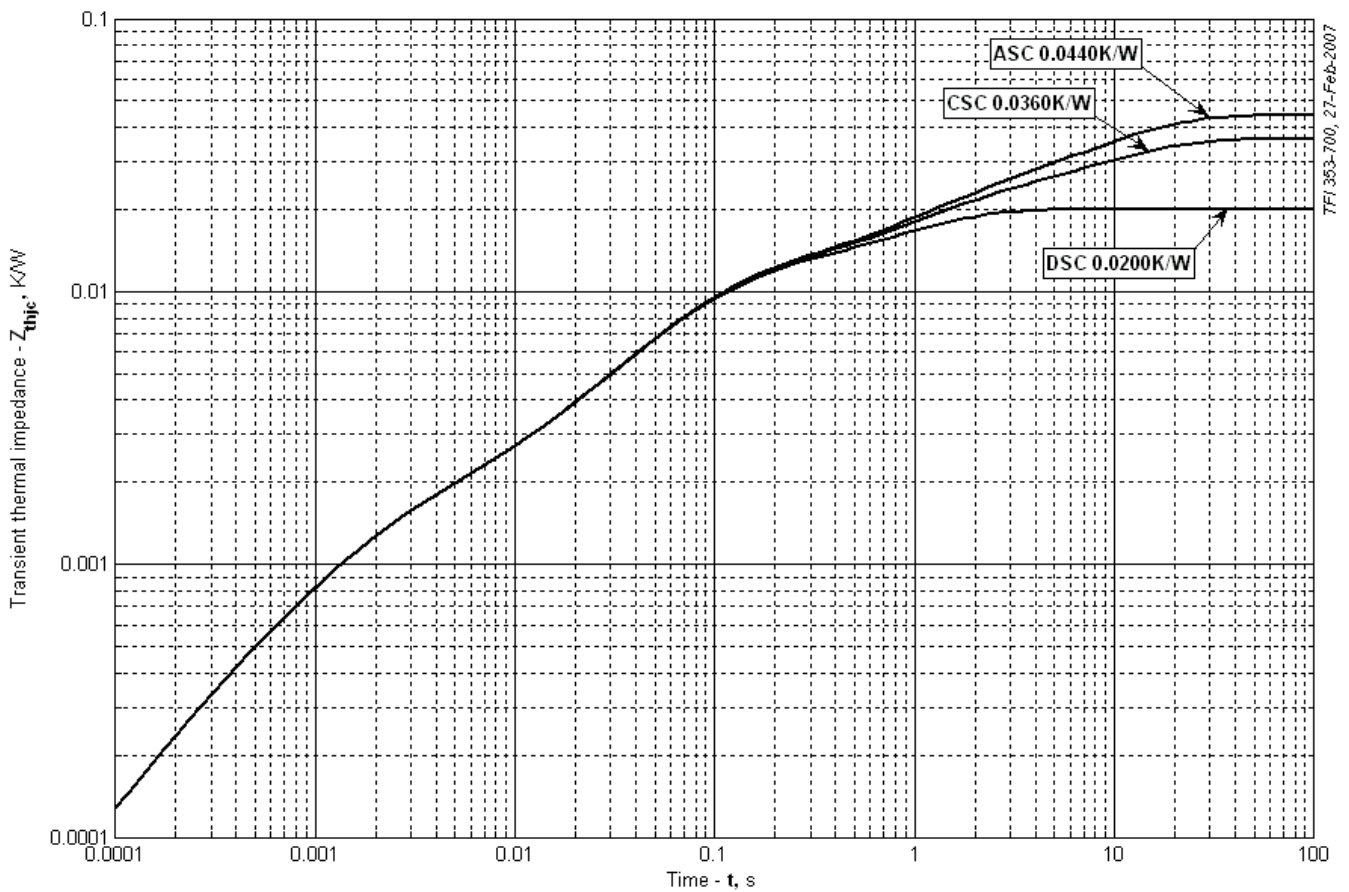


Fig 2 – Transient thermal impedance

Analytical function for Transient thermal impedance junction to case Z_{thjc} for DC:

$$Z_{thjc} = \sum_{i=1}^n R_i \left(1 - e^{-\frac{t}{\tau_i}} \right)$$

Where $i = 1$ to n , n is the number of terms in the series.

t = Duration of heating pulse in seconds.

Z_{thjc} = Thermal resistance at time t .

R_i = Amplitude of p_{th} term.

τ_i = Time constant of r_{th} term.

DC Double side cooled

i	1	2	3	4	5	6
R_i , K/W	-1.888e-006	0.009096	0.009331	0.0001969	0.001089	0.000289
τ_i , s	9.752	0.9752	0.06926	0.02587	0.00197	0.0004773

DC Cathode side cooled

i	1	2	3	4	5	6
R_i , K/W	0.01613	0.008994	0.00918	0.0004987	0.001111	0.0002592
τ_i , s	9.752	1.077	0.06877	0.2401	0.001906	0.0004449

DC Anode side cooled

i	1	2	3	4	5	6
R_i , K/W	0.02418	0.009264	0.00939	3.212e-007	0.001074	0.0003088
τ_i , s	9.752	1.078	0.07024	0.2399	0.00201	0.0005003

Transient thermal impedance junction to case Z_{thjc} model (see Fig. 2)

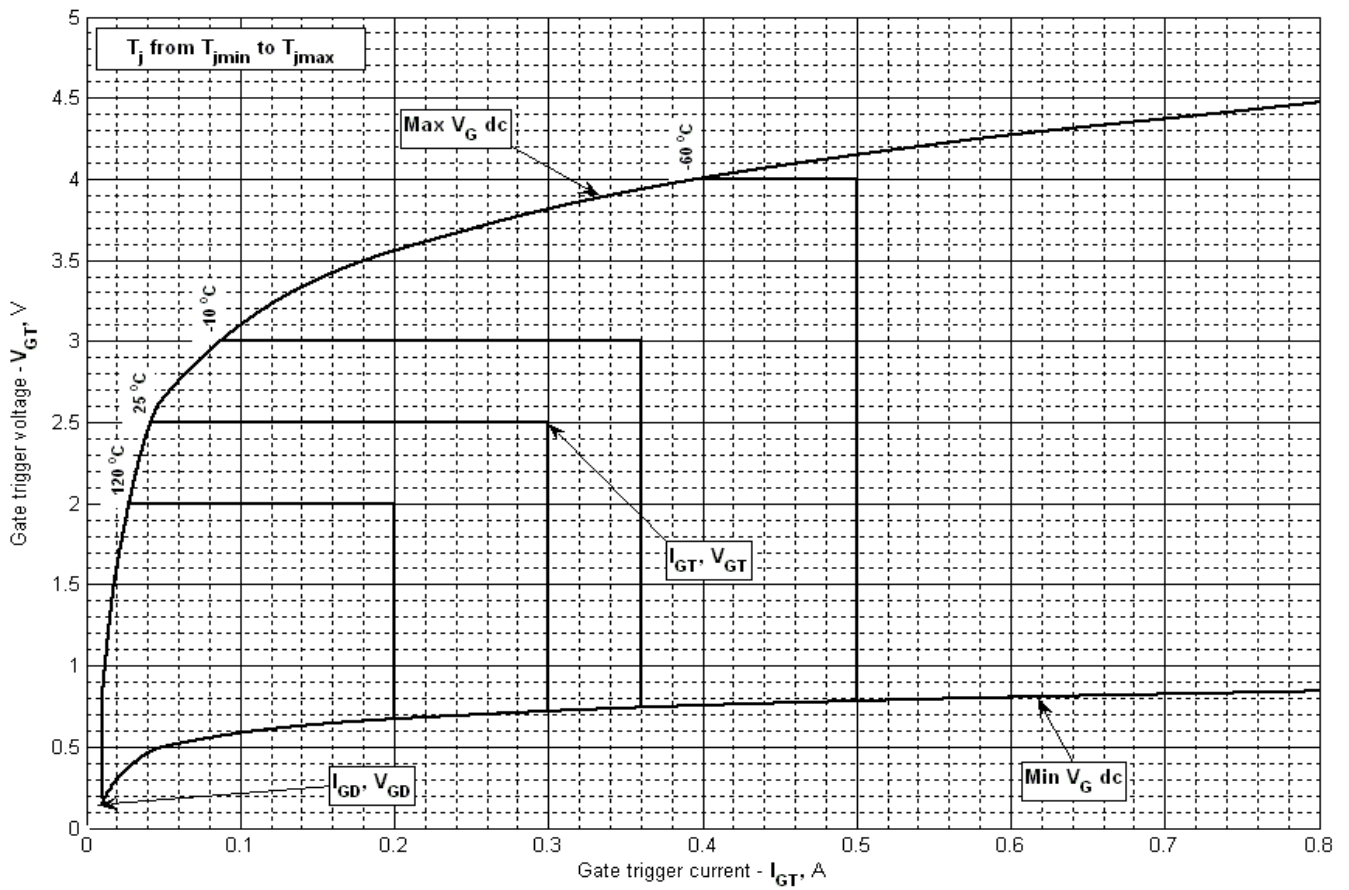


Fig 3 – Gate characteristics – Trigger limits

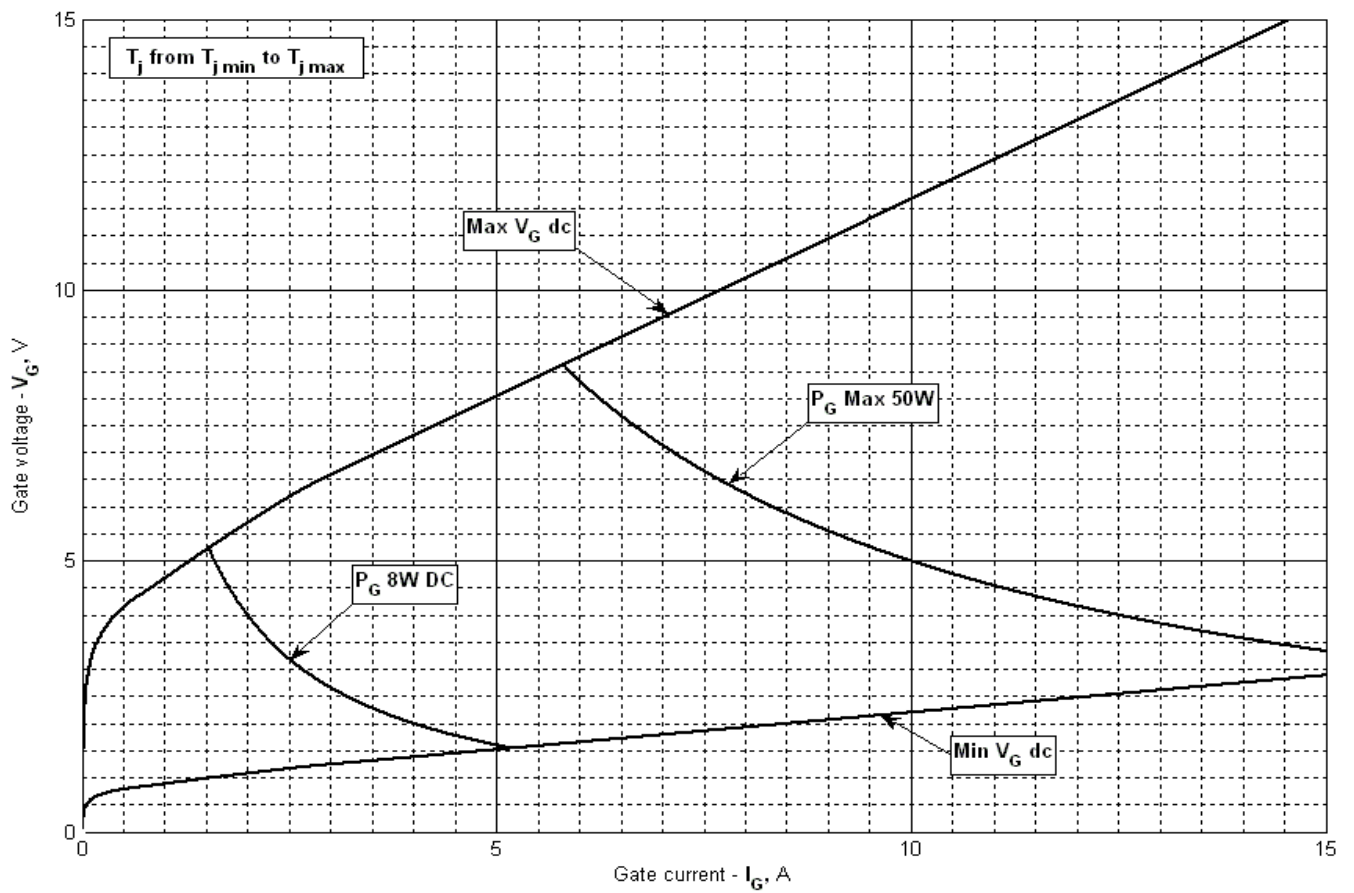


Fig 4 - Gate characteristics – Power curves

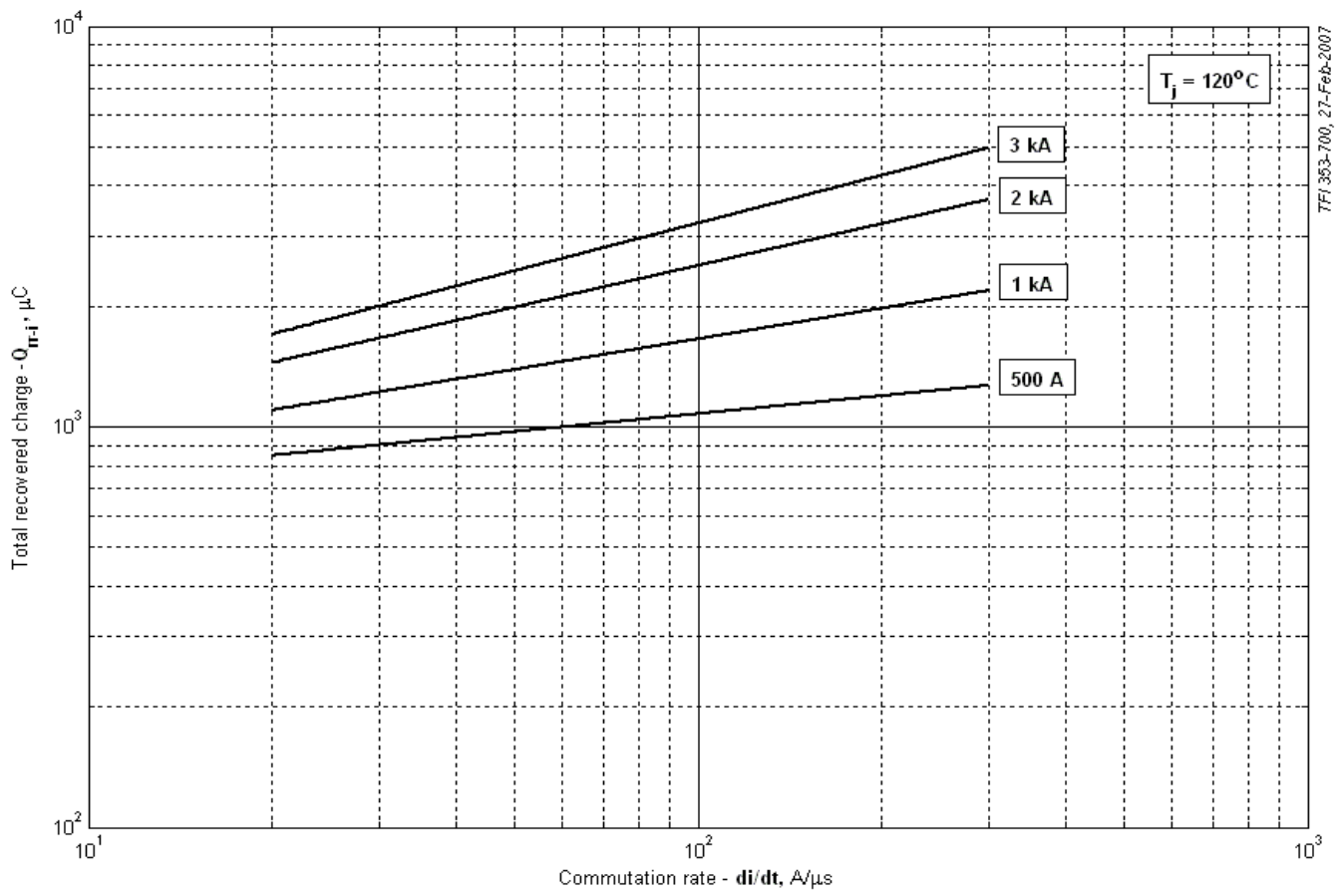


Fig 5 - Total recovered charge, Q_{rr-i} (integral)

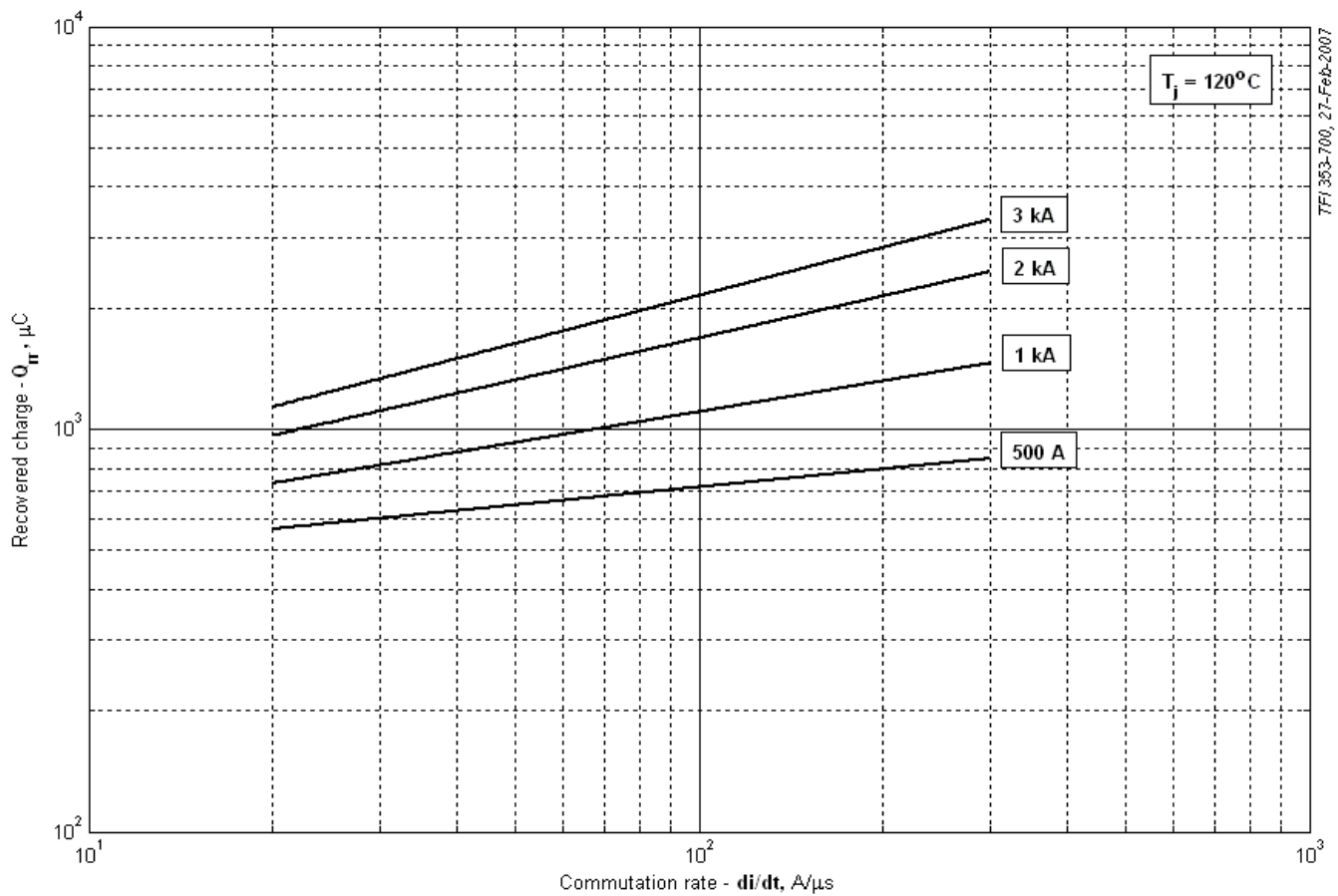


Fig 6 - Recovered charge, Q_{rr} (25% chord)

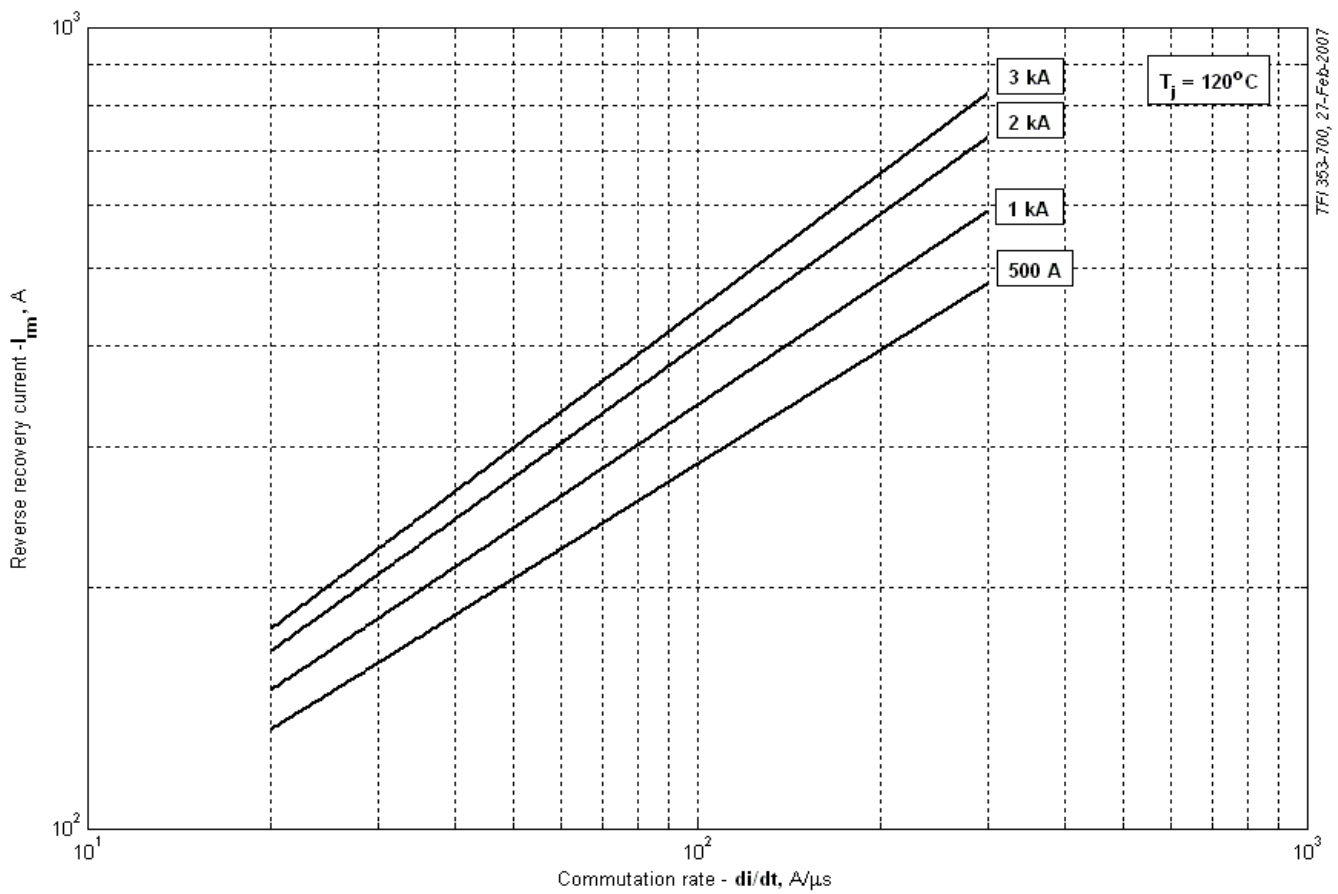


Fig 7 - Peak reverse recovery current, I_{rm}

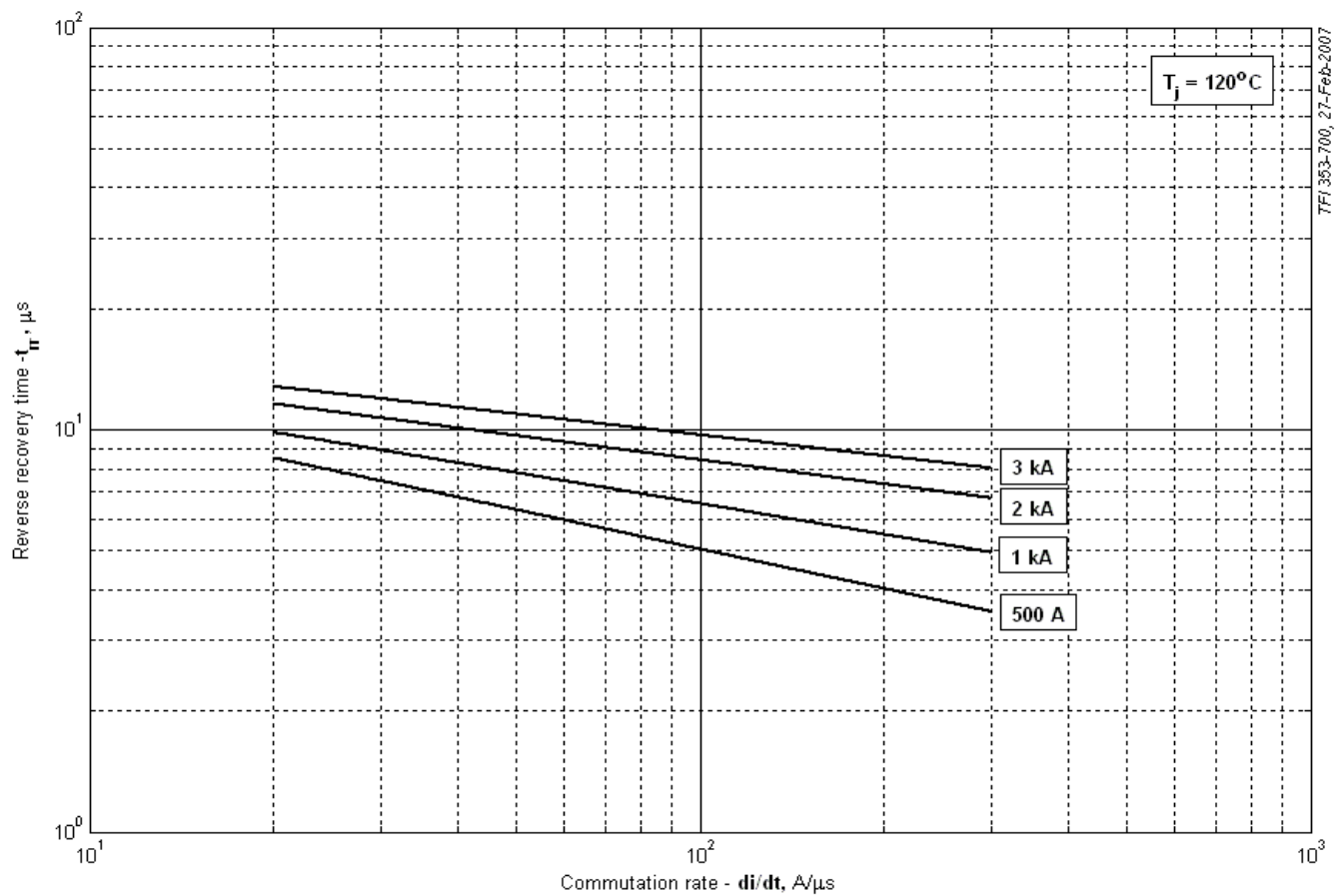


Fig 8 - Maximum recovery time, t_{tr} (25% chord)

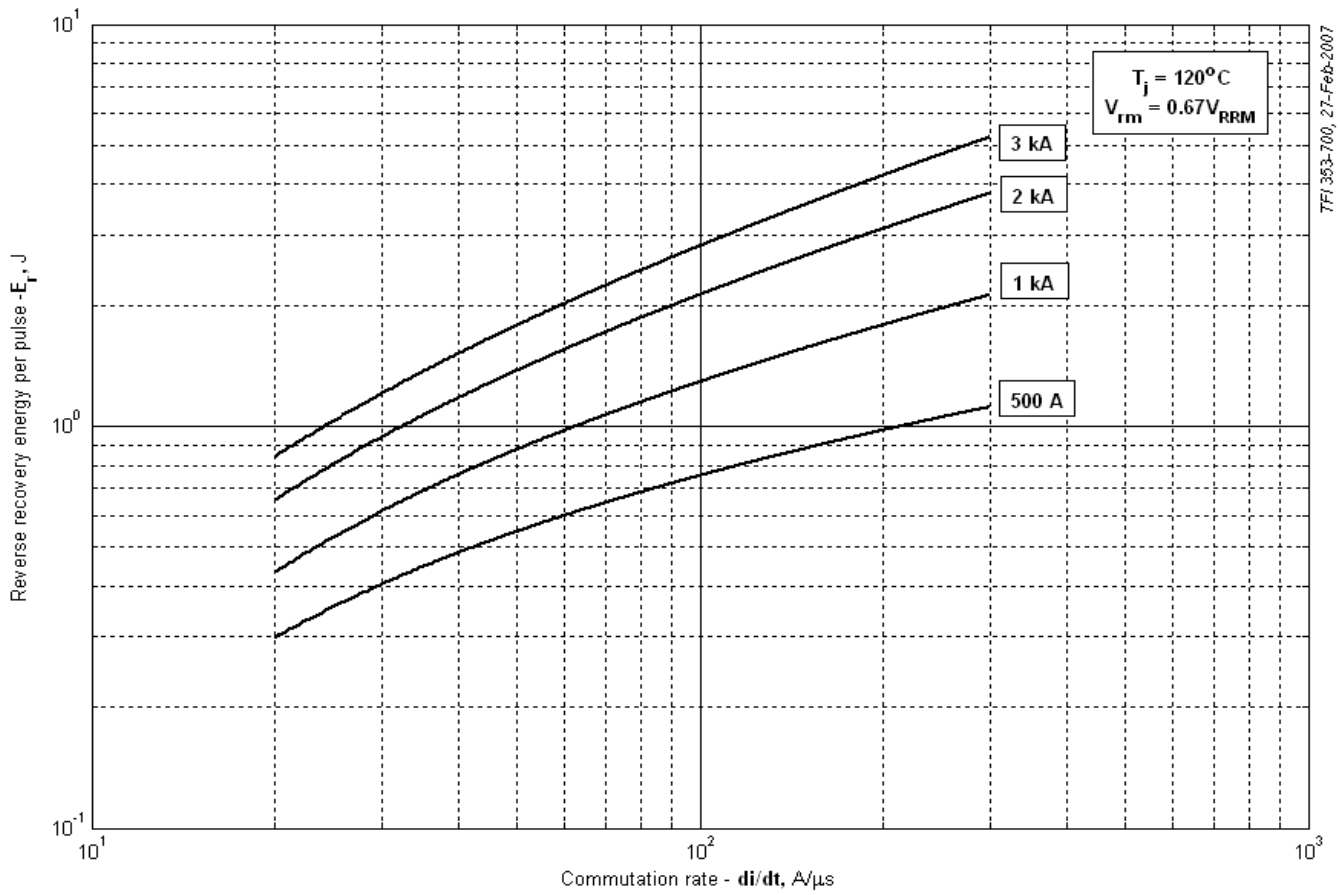


Fig 9 – Reverse recovery energy per pulse

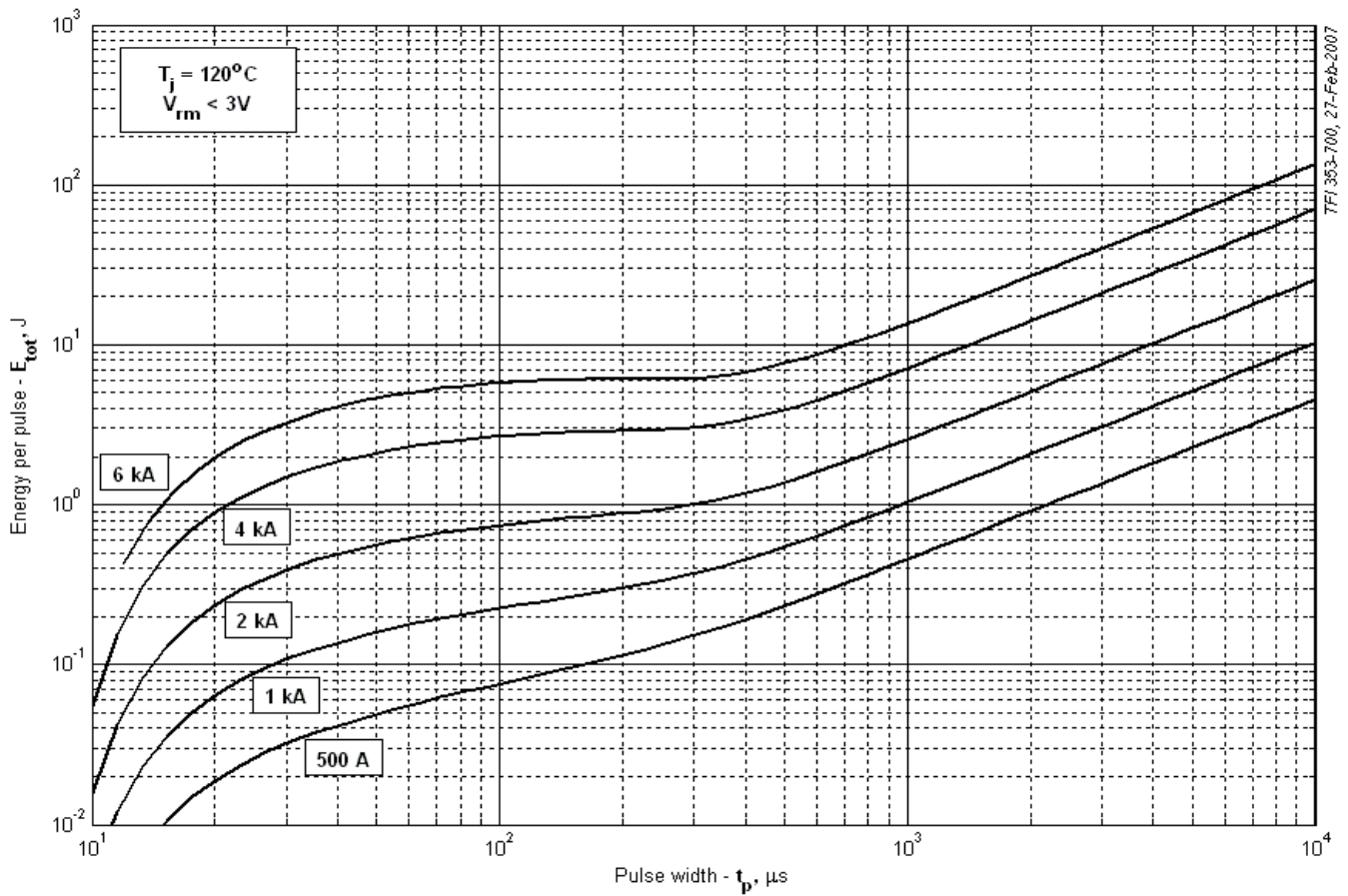


Fig 10 – Sine wave energy per pulse

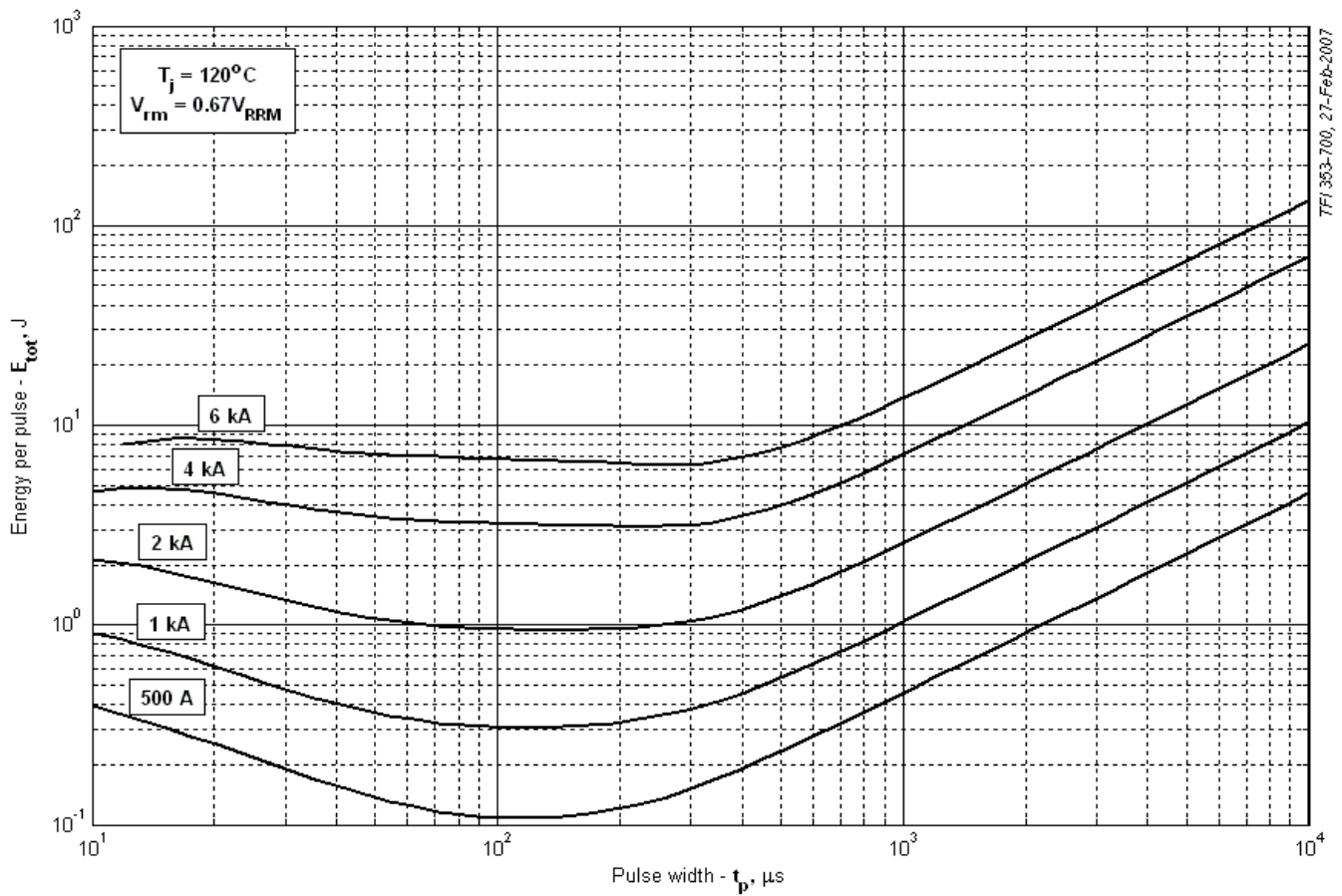


Fig 11 – Sine wave energy per pulse

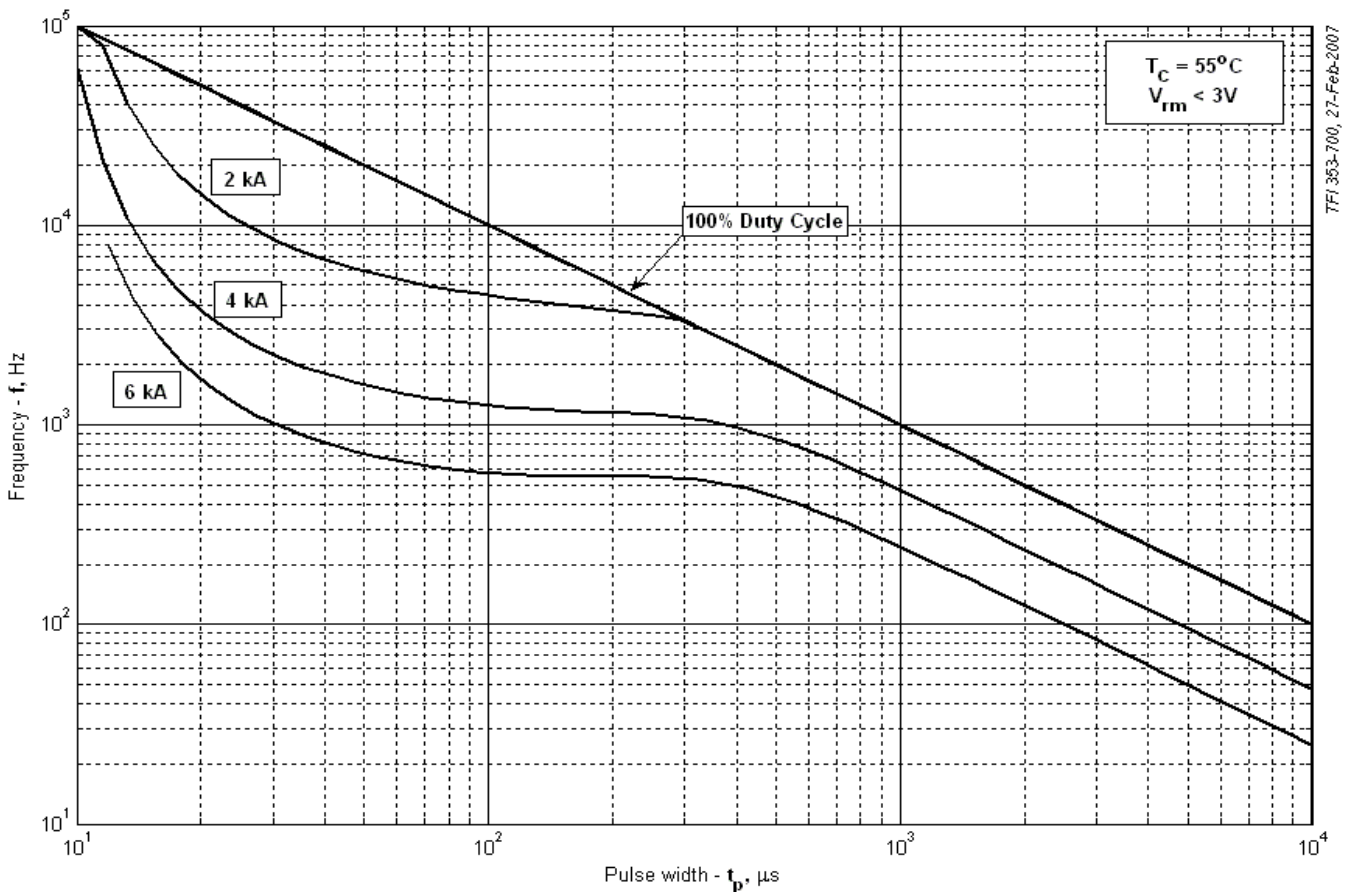


Fig 12 – Sine wave frequency ratings

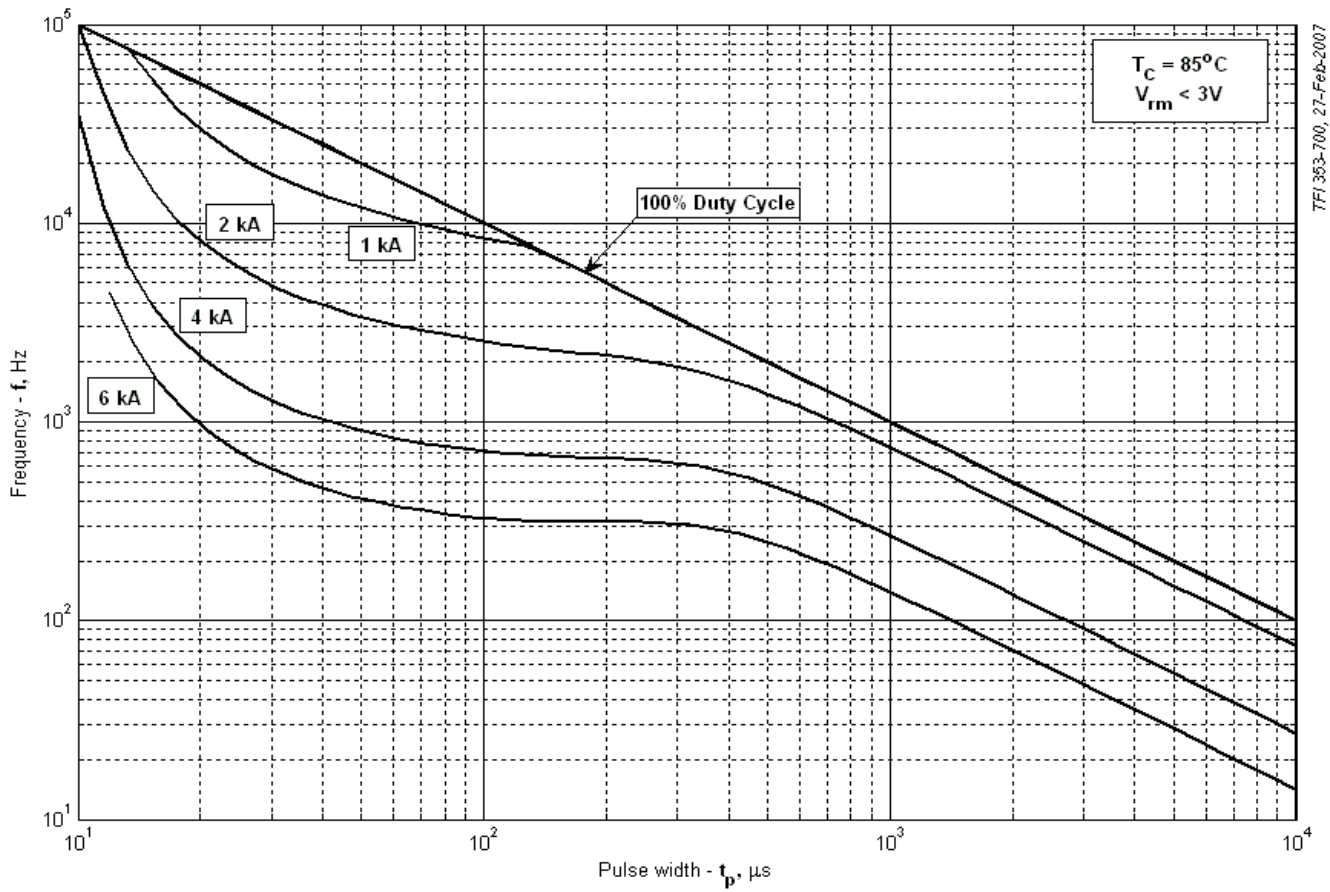


Fig 13 – Sine wave frequency ratings

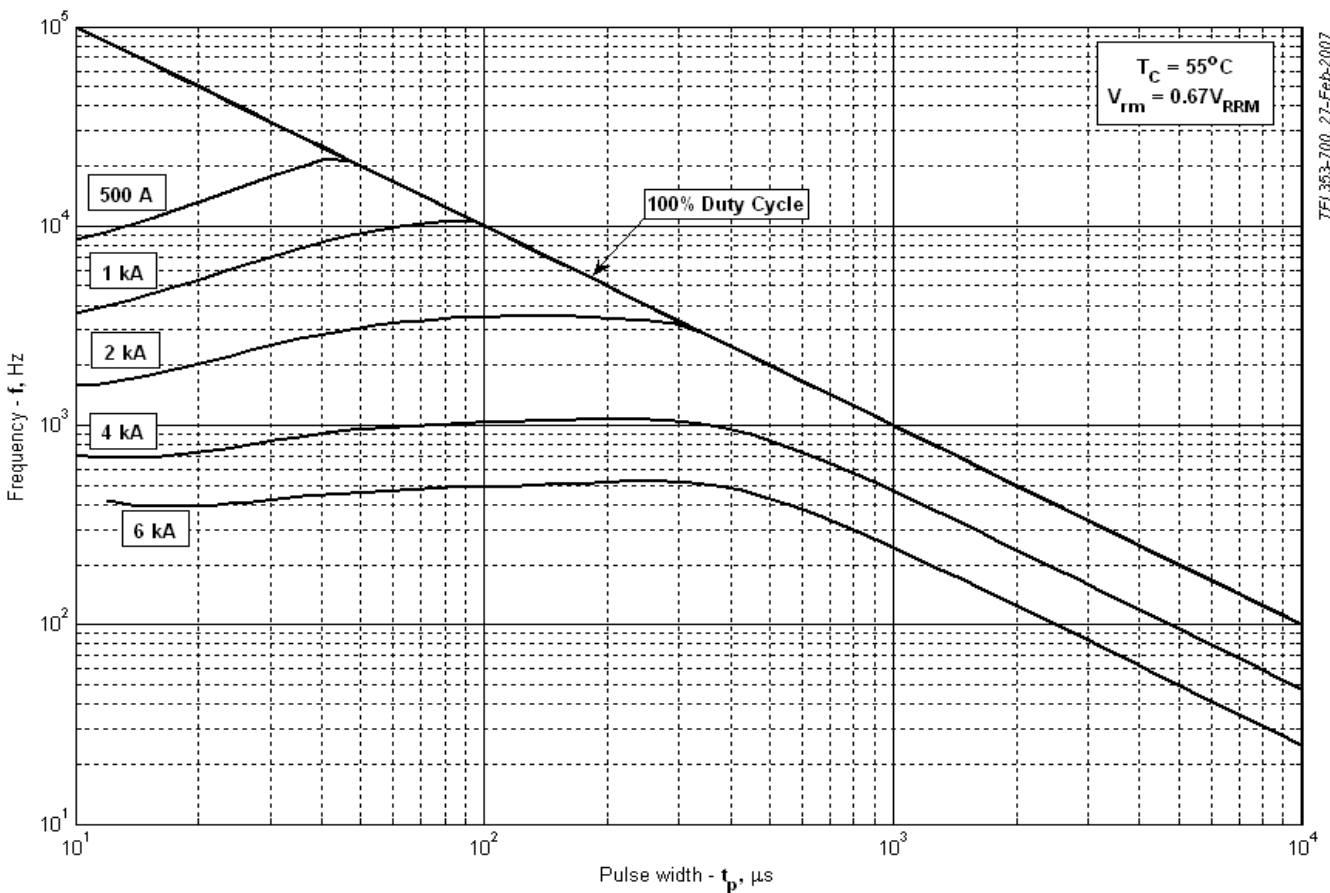


Fig 14 – Sine wave frequency ratings

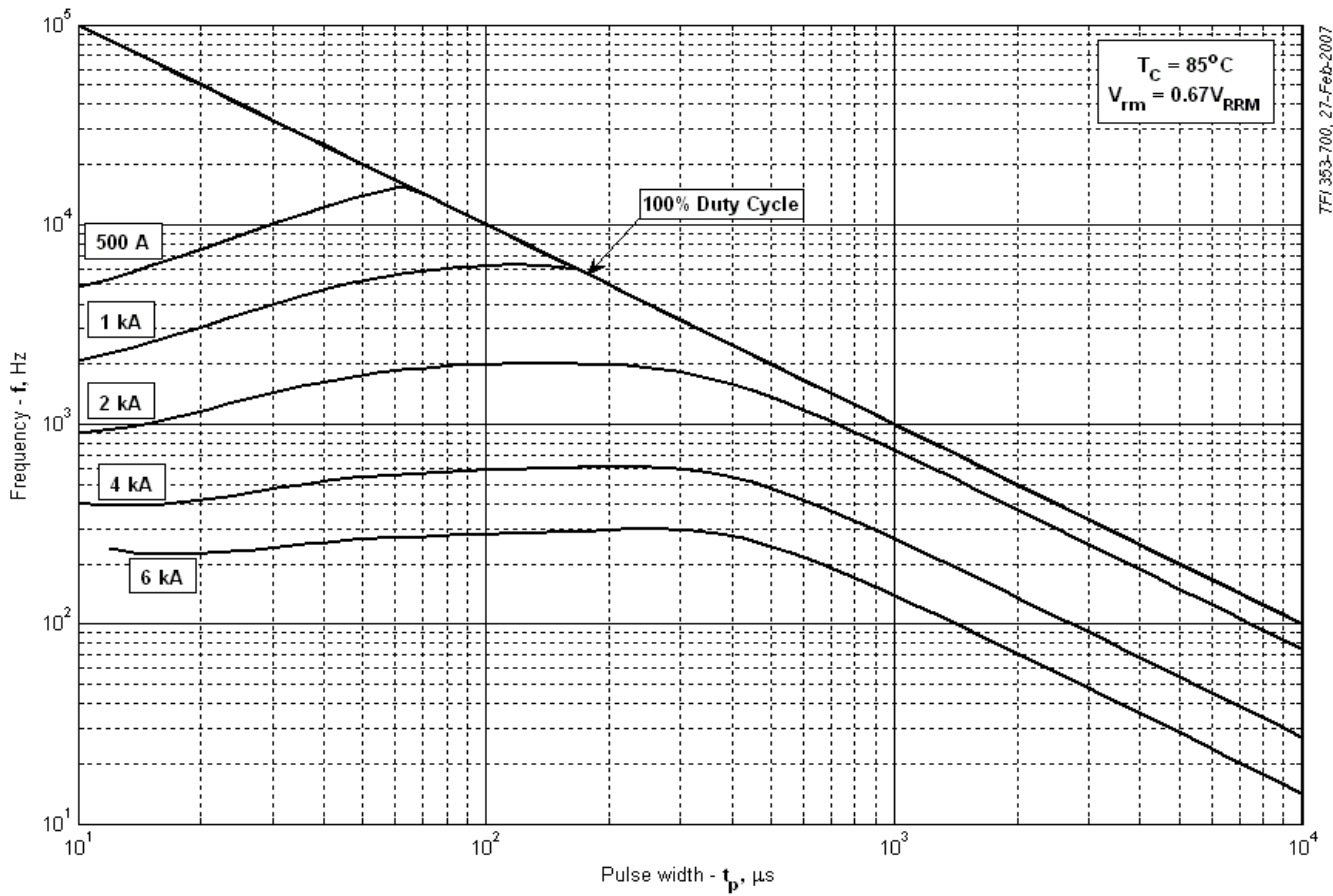


Fig 15 – Sine wave frequency ratings

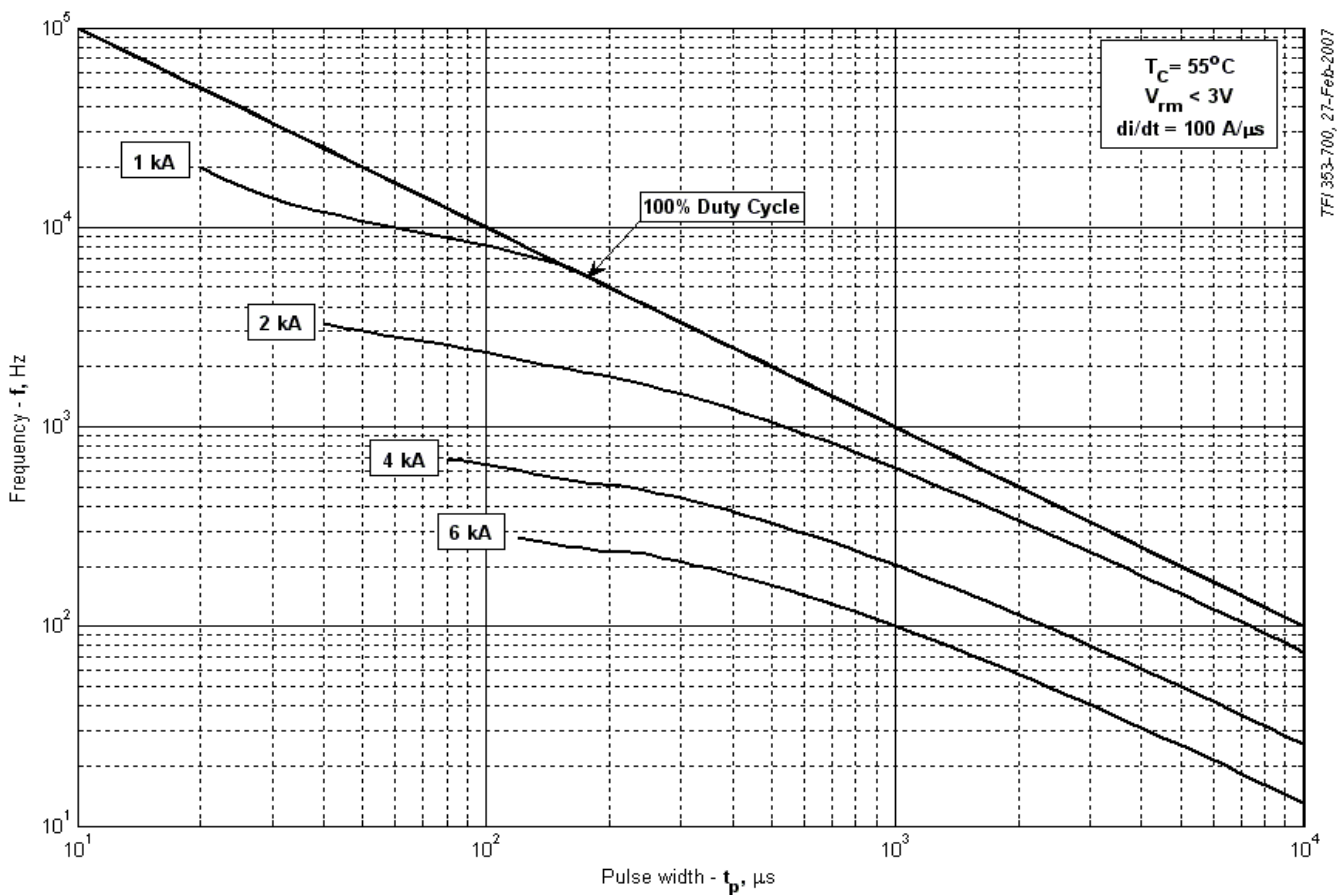
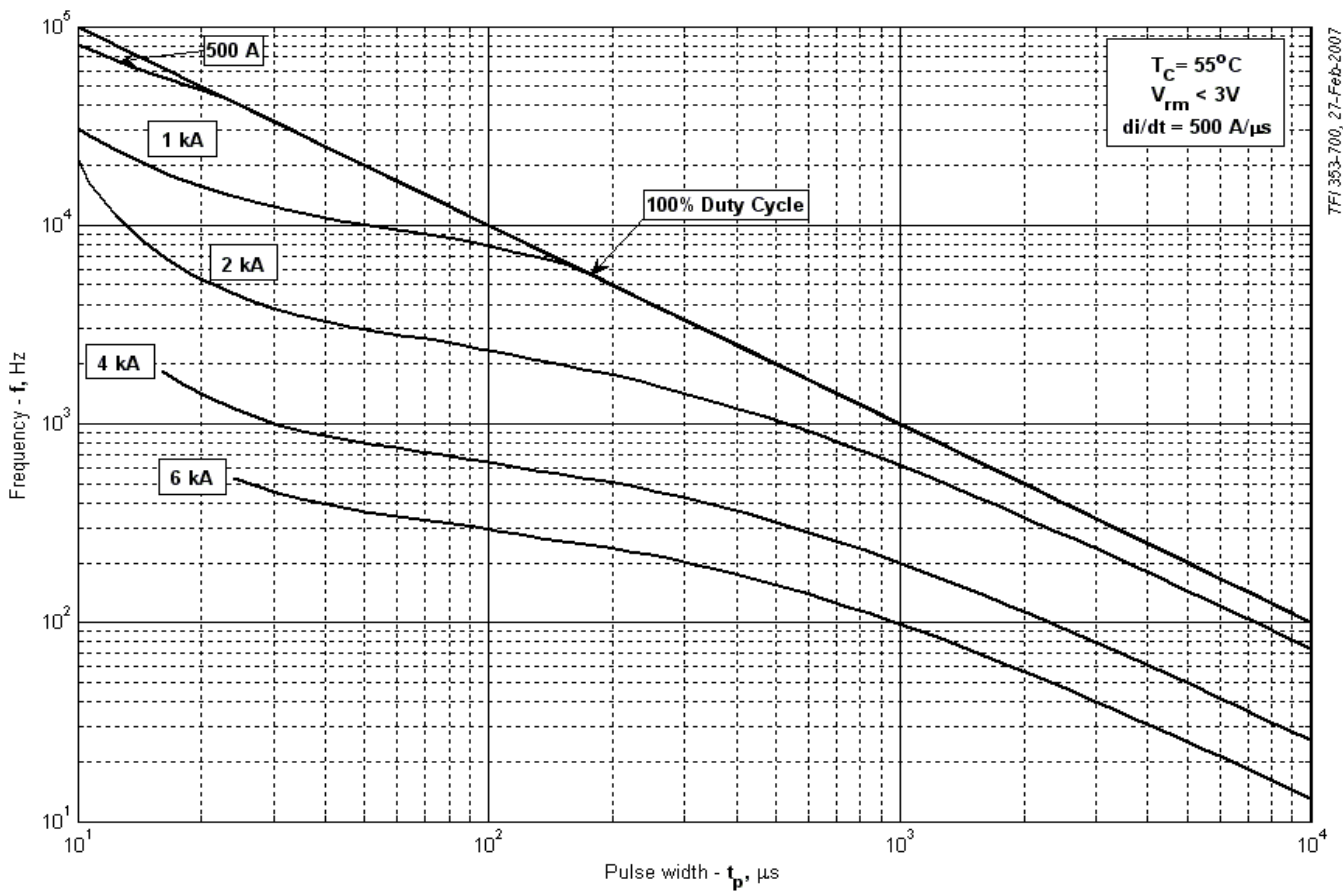
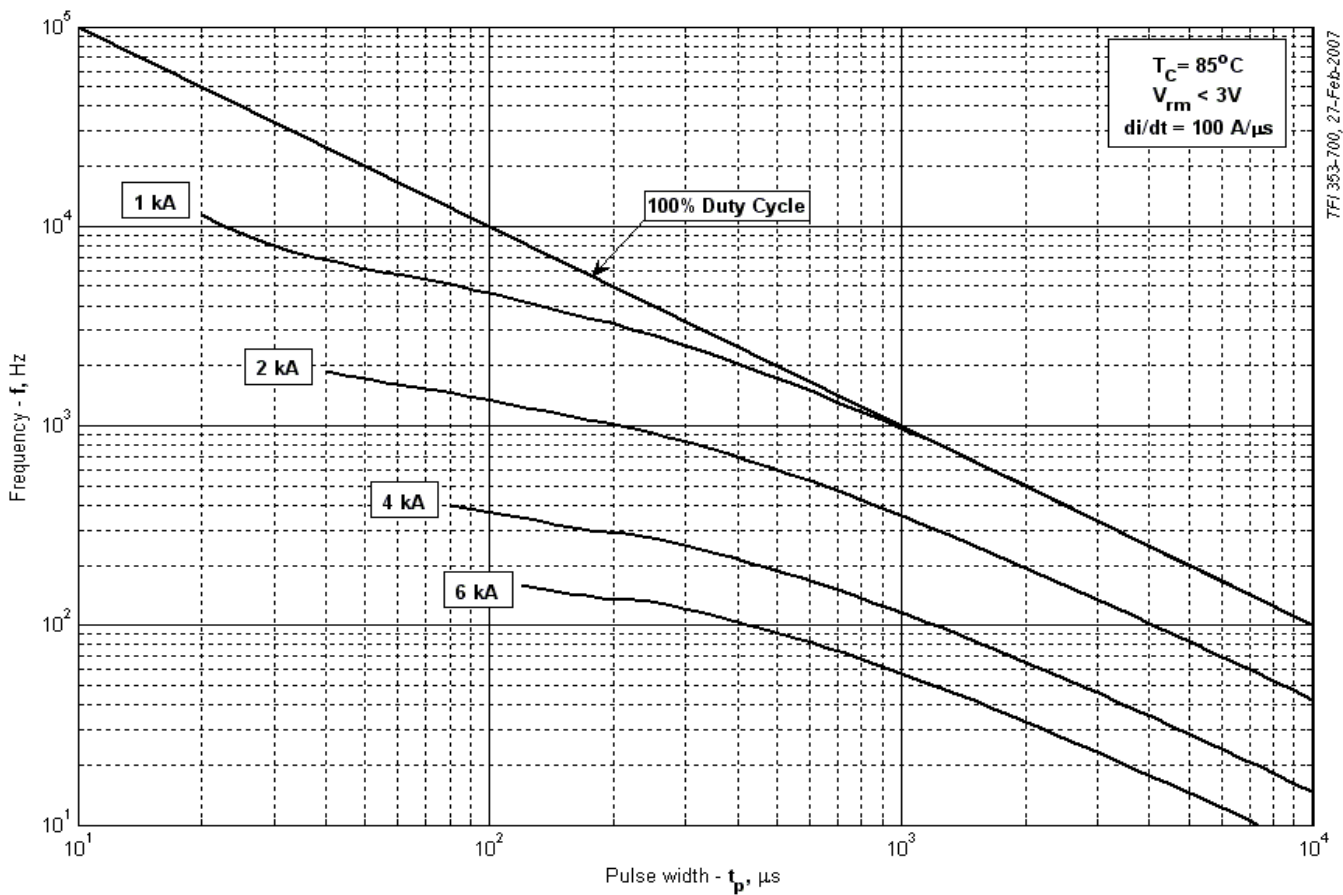


Fig 16 – Square wave frequency ratings



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Fig 17 – Square wave frequency ratings



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Fig 18 – Square wave frequency ratings

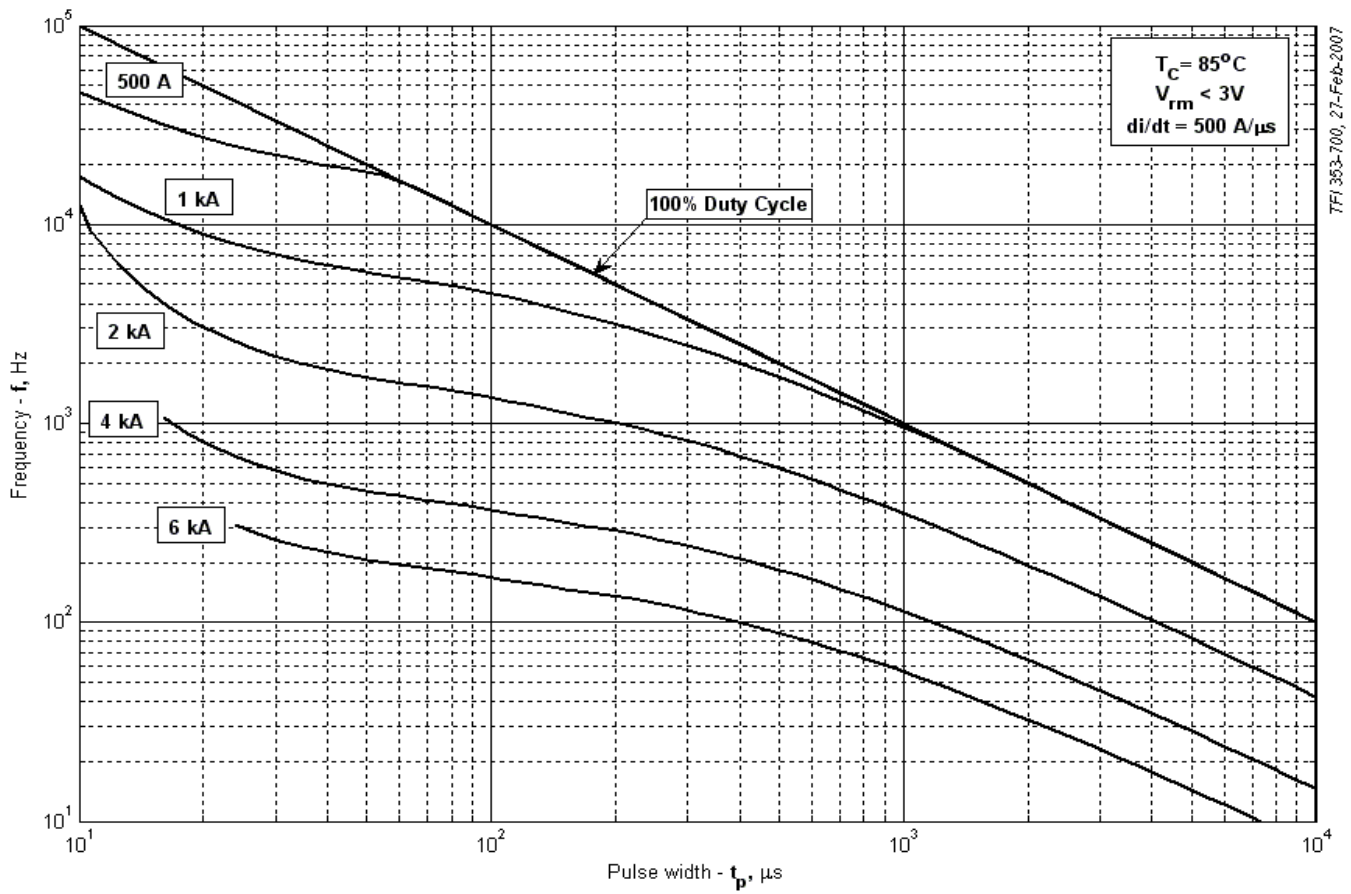


Fig 19 – Square wave frequency ratings

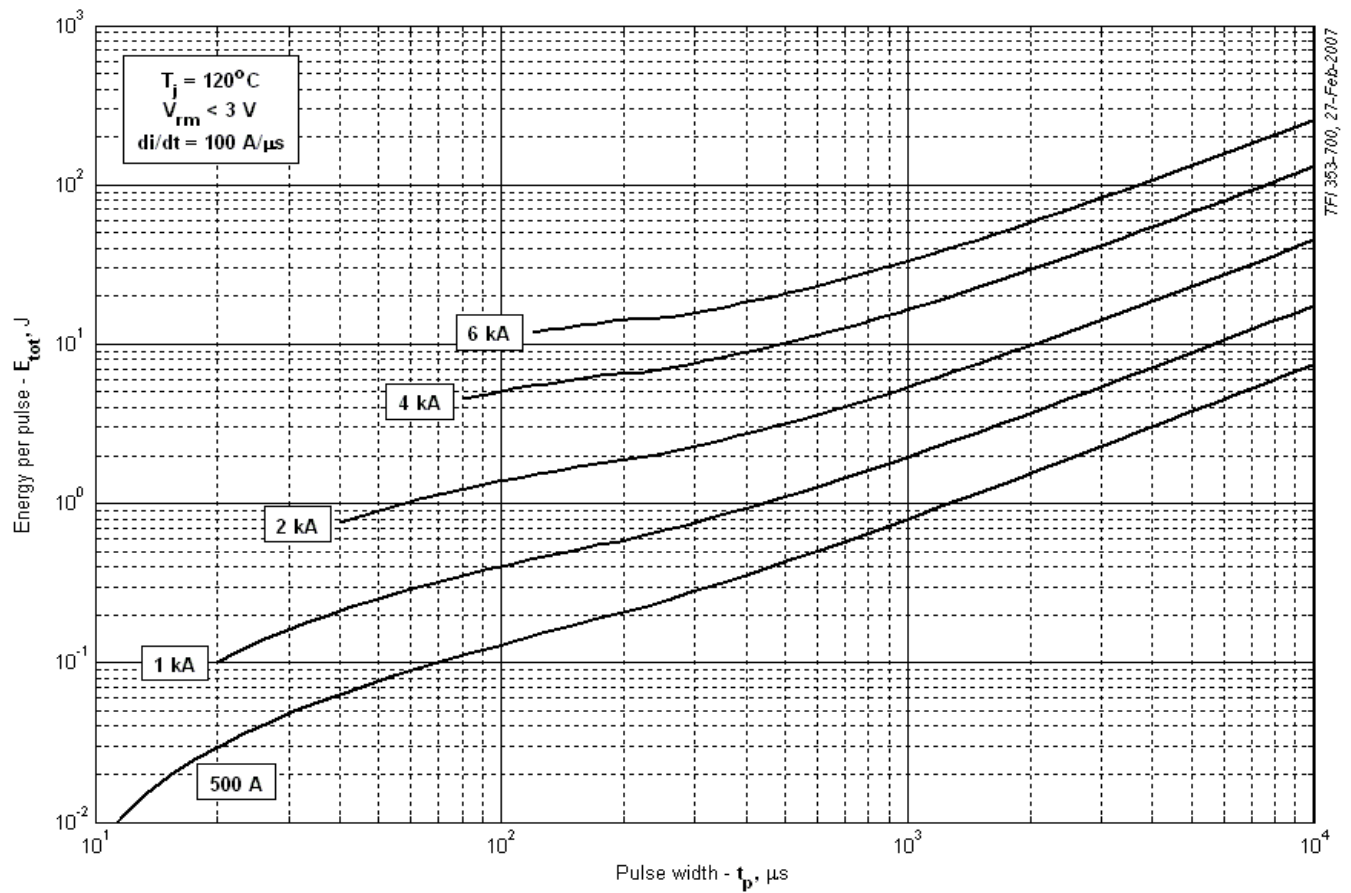


Fig 20 – Square wave energy per pulse

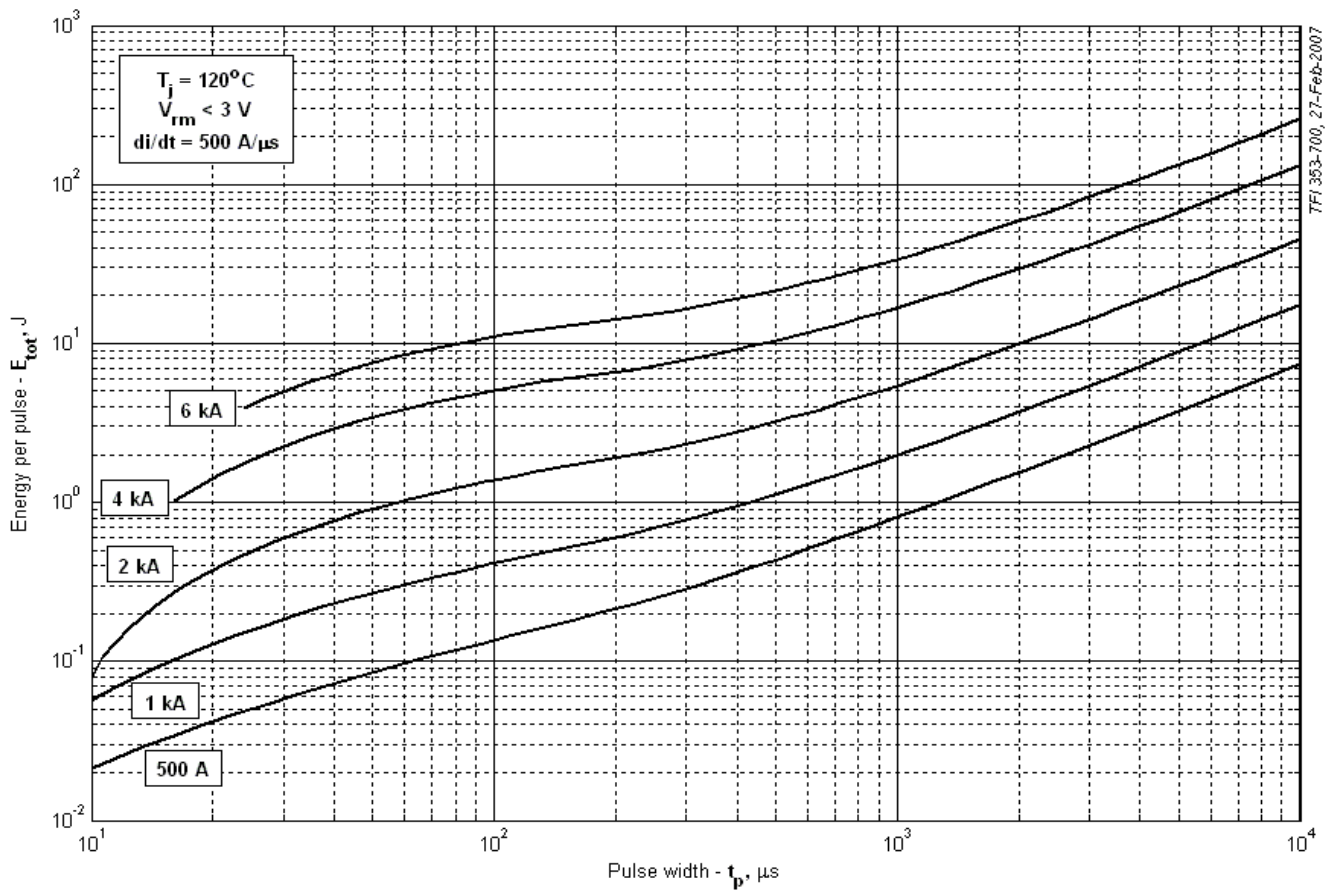


Fig 21 – Square wave energy per pulse

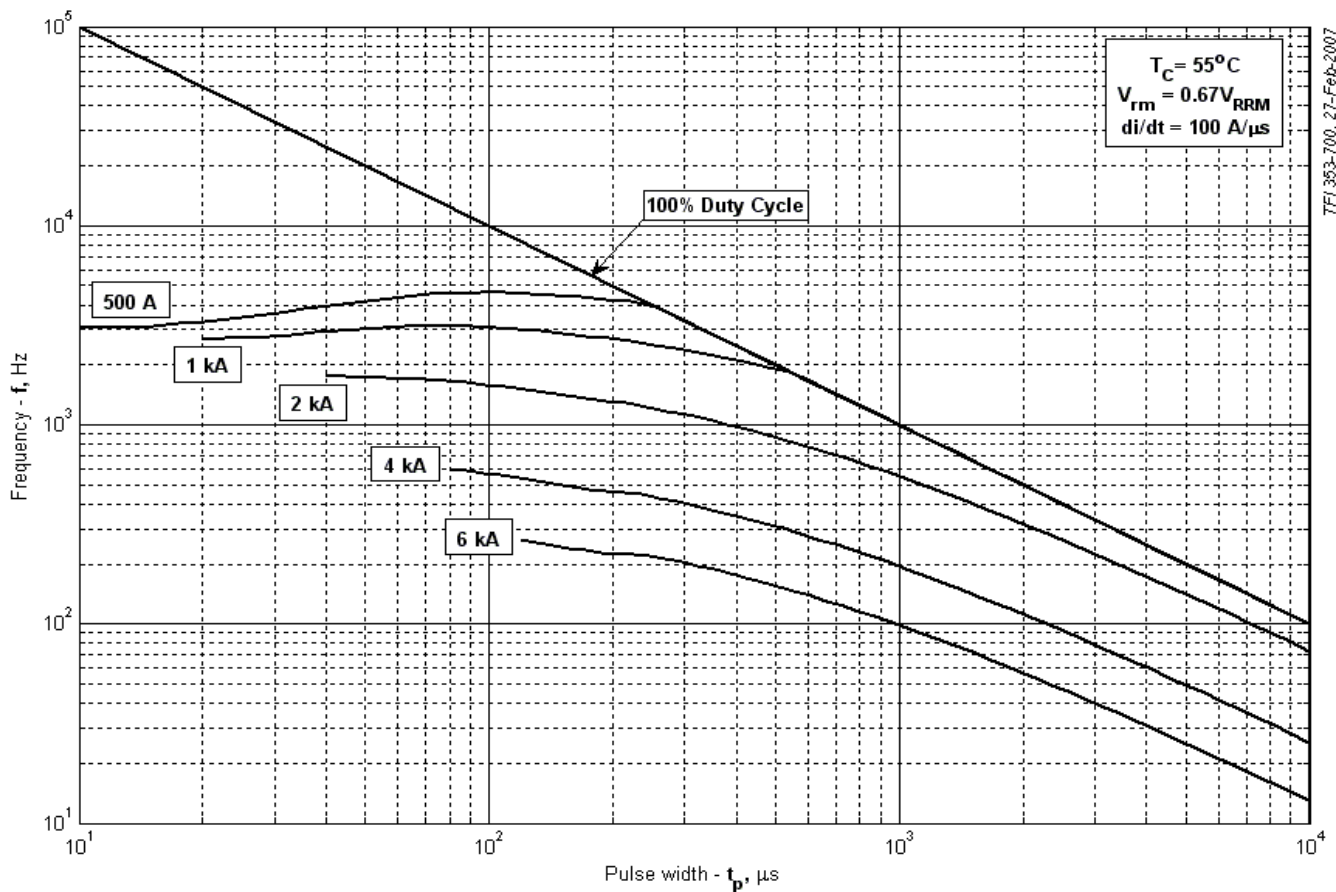


Fig 22 – Square wave frequency ratings

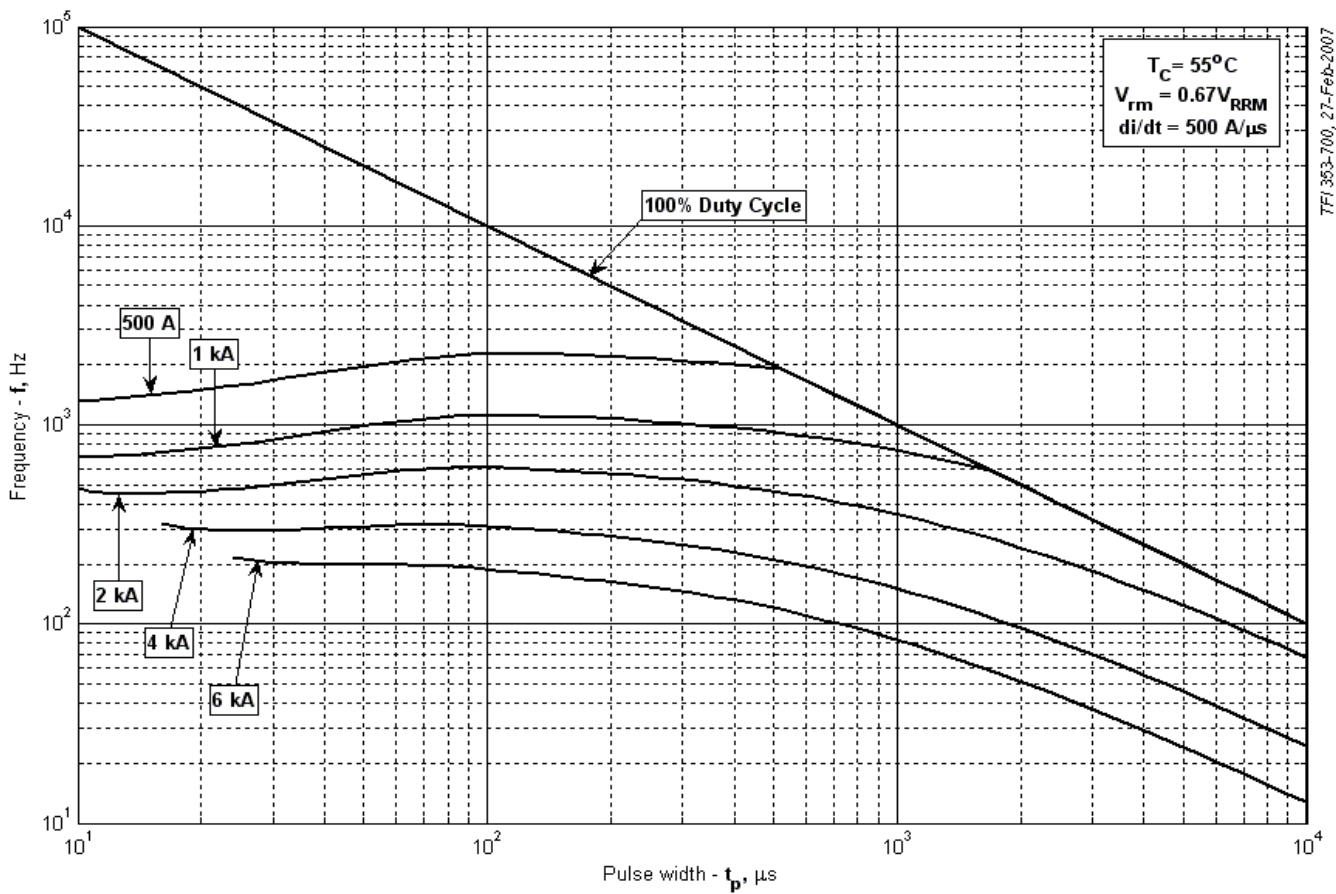


Fig 23 – Square wave frequency ratings

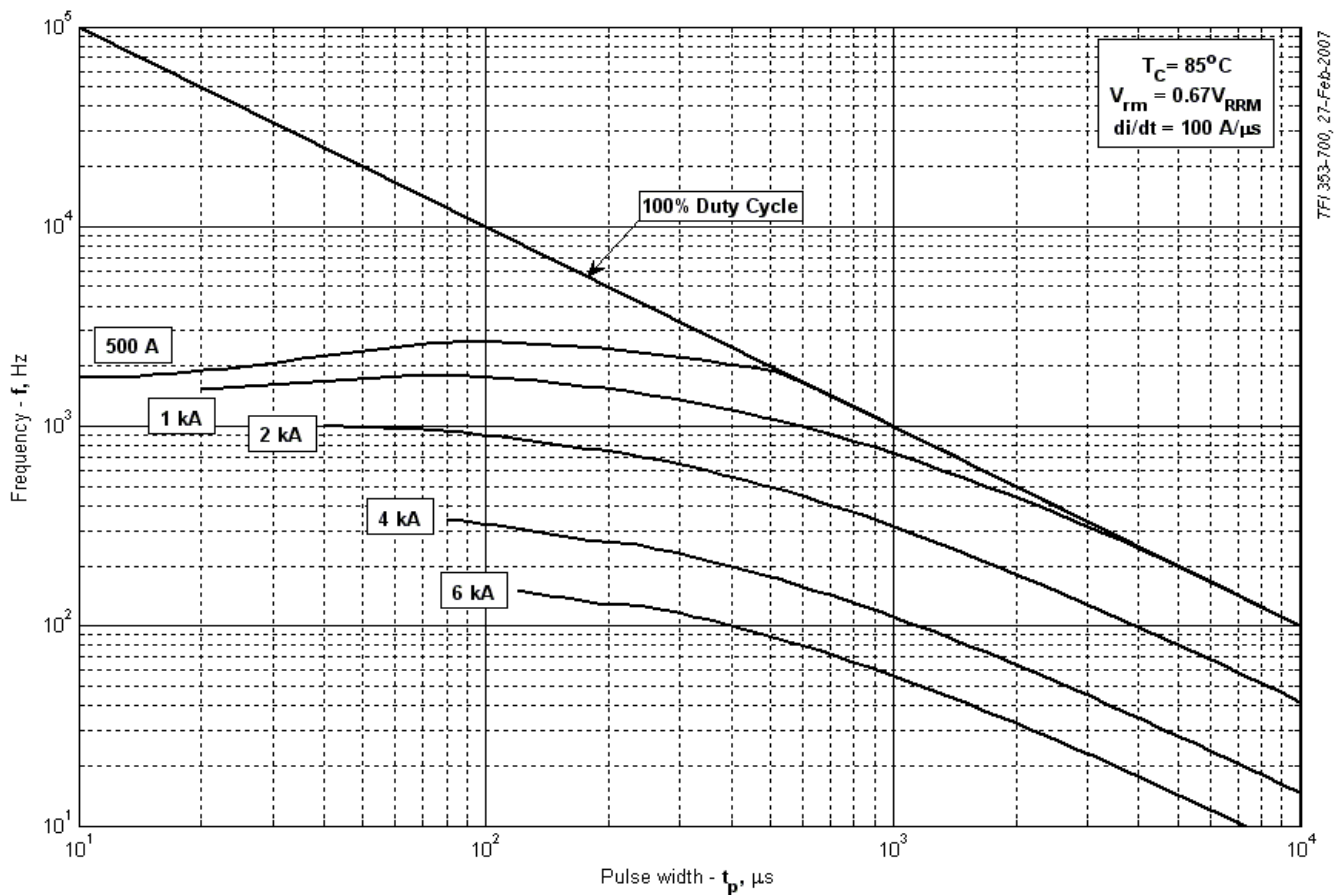


Fig 24 – Square wave frequency ratings

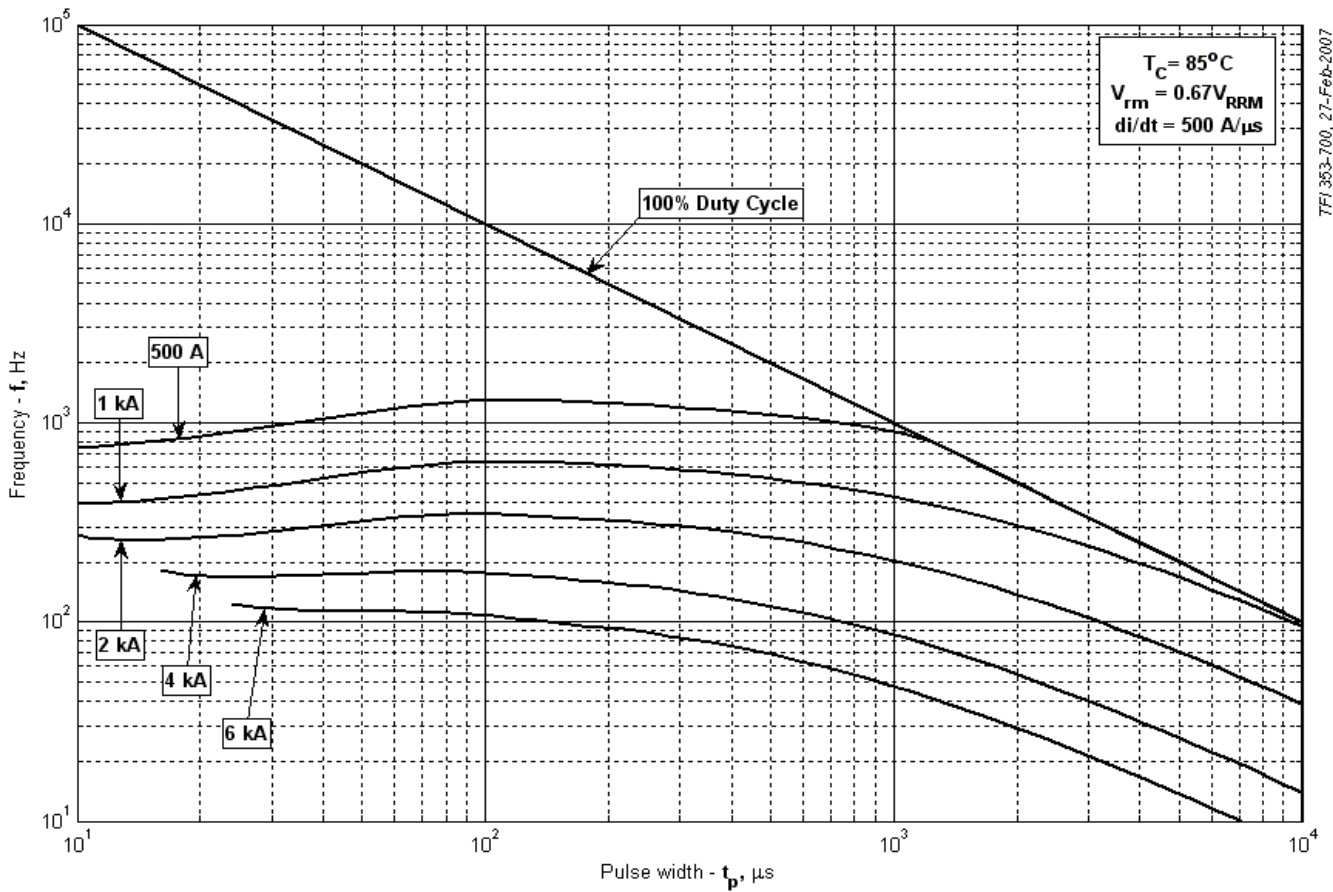


Fig 25 – Square wave frequency ratings

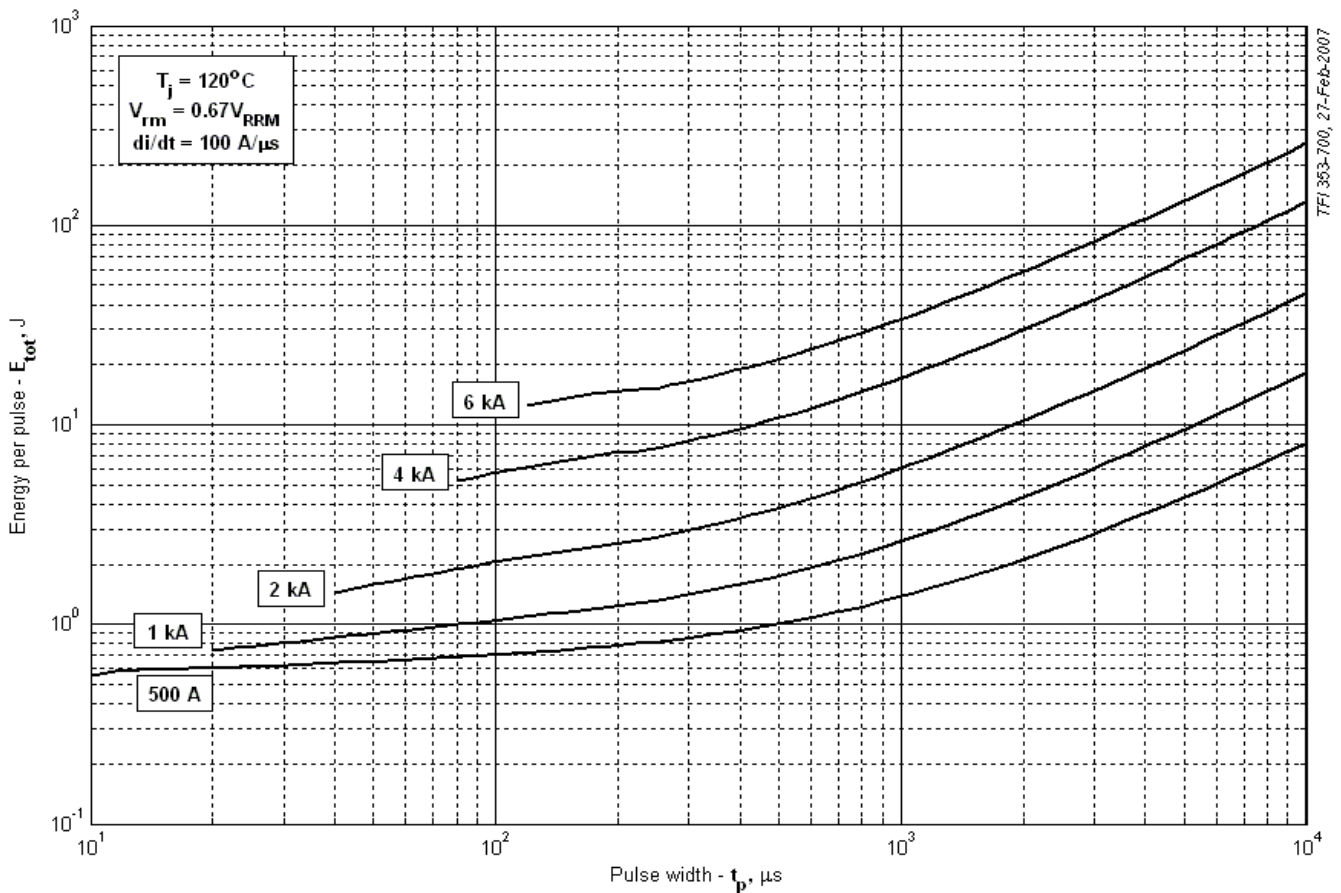


Fig 26 – Square wave energy per pulse

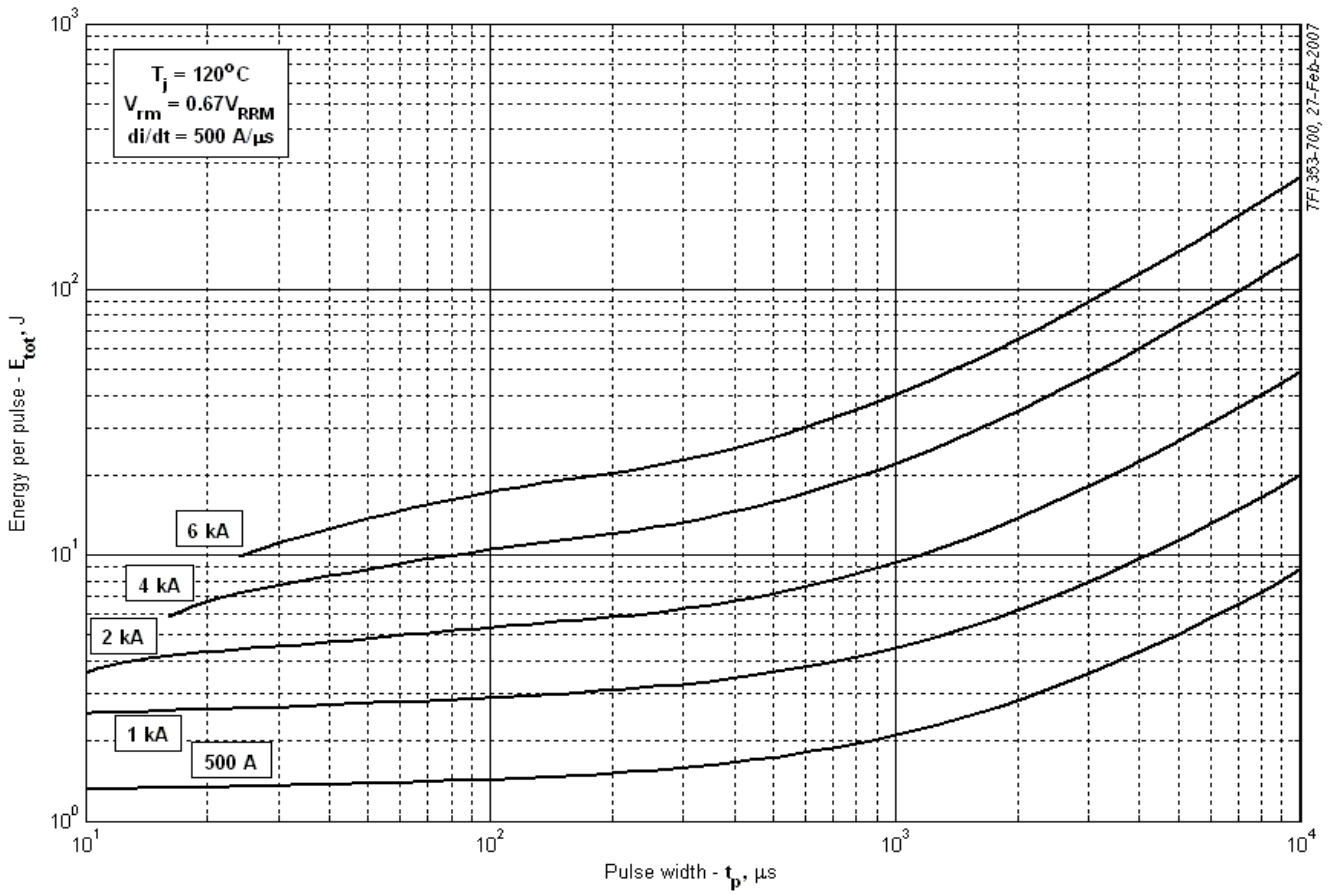


Fig 27 – Square wave energy per pulse

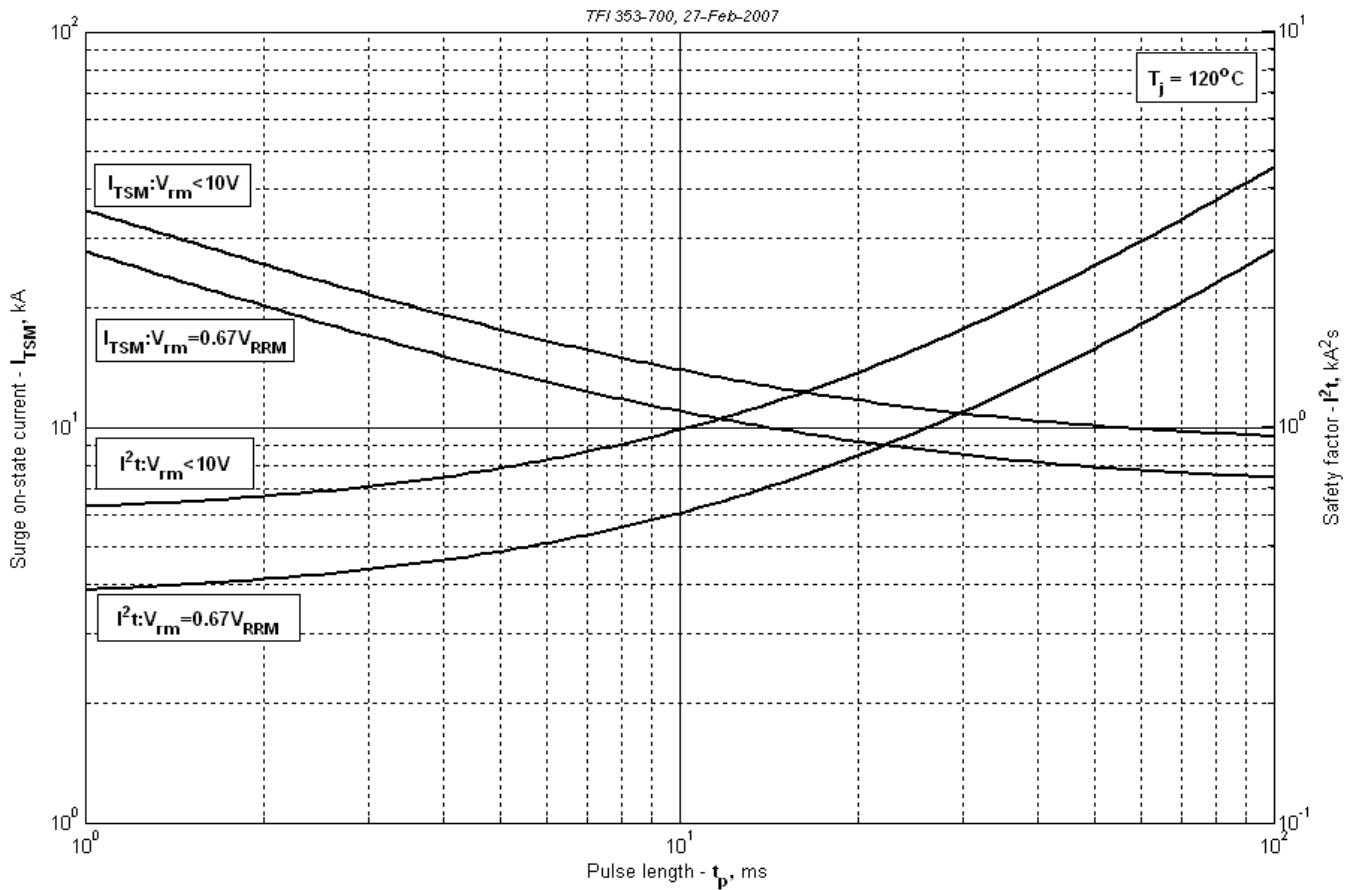
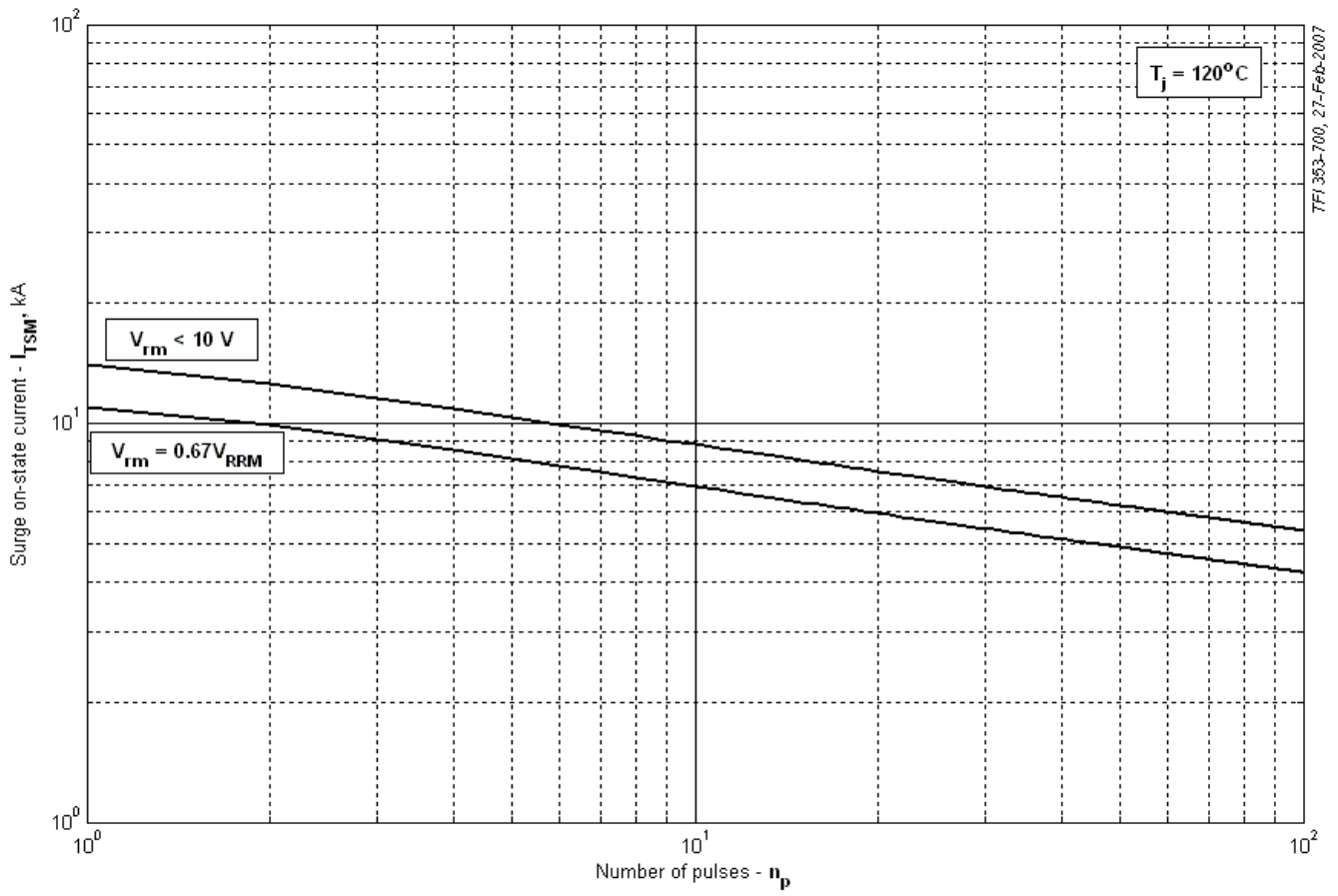


Fig 29 – Maximum surge and I^2t ratings



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Fig 30 – Maximum surge ratings