



Low switching losses  
Low reverse recovery charge  
Distributed amplified gate for high  $di_T/dt$

Mean on-state current	$I_{TAV}$	2000 A
Repetitive peak off-state voltage	$V_{DRM}$	2000 V
Repetitive peak reverse voltage	$V_{RRM}$	
Turn-off time	$t_q$	32.0, 40.0, 50.0, 63.0 $\mu s$
$V_{DRM}, V_{RRM}, V$	2000	
Voltage code	20	
$T_j, ^\circ C$	-60...+125	

**MAXIMUM ALLOWABLE RATINGS**

Symbols and parameters		Units	Values	Test conditions
<b>ON-STATE</b>				
$I_{TAV}$	Mean on-state current	A	2000 2041 3054	$T_c=86^\circ C$ ; Double side cooled; $T_c=85^\circ C$ ; Double side cooled; $T_c=55^\circ C$ ; Double side cooled; 180° half-sine wave; 50 Hz
$I_{TRMS}$	RMS on-state current	A	3140	$T_c=86^\circ C$ ; Double side cooled; 180° half-sine wave; 50 Hz
$I_{TSM}$	Surge on-state current	kA	40.0 46.0	$T_j=T_{jmax}$ $T_j=25^\circ C$ 180° half-sine wave; $t_p=10$ ms; single pulse; $V_D=V_R=0$ V; Gate pulse: $I_G=I_{FGM}$ ; $V_G=20$ V; $t_{GP}=50$ $\mu s$ ; $di_G/dt=2$ A/ $\mu s$
			42.0 48.0	$T_j=T_{jmax}$ $T_j=25^\circ C$ 180° half-sine wave; $t_p=8.3$ ms; single pulse; $V_D=V_R=0$ V; Gate pulse: $I_G=I_{FGM}$ ; $V_G=20$ V; $t_{GP}=50$ $\mu s$ ; $di_G/dt=2$ A/ $\mu s$
$I^2t$	Safety factor	$A^2s \cdot 10^3$	8000 10500	$T_j=T_{jmax}$ $T_j=25^\circ C$ 180° half-sine wave; $t_p=10$ ms; single pulse; $V_D=V_R=0$ V; Gate pulse: $I_G=I_{FGM}$ ; $V_G=20$ V; $t_{GP}=50$ $\mu s$ ; $di_G/dt=2$ A/ $\mu s$
			7300 9500	$T_j=T_{jmax}$ $T_j=25^\circ C$ 180° half-sine wave; $t_p=8.3$ ms; single pulse; $V_D=V_R=0$ V; Gate pulse: $I_G=I_{FGM}$ ; $V_G=20$ V; $t_{GP}=50$ $\mu s$ ; $di_G/dt=2$ A/ $\mu s$
<b>BLOCKING</b>				
$V_{DRM}, V_{RRM}$	Repetitive peak off-state and Repetitive peak reverse voltages	V	2000	$T_{jmin} < T_j < T_{jmax}$ ; 180° half-sine wave; 50 Hz; Gate open
$V_{DSM}, V_{RSM}$	Non-repetitive peak off-state and Non-repetitive peak reverse voltages	V	2100	$T_{jmin} < T_j < T_{jmax}$ ; 180° half-sine wave; single pulse; Gate open
$V_D, V_R$	Direct off-state and Direct reverse voltages	V	$0.6 \cdot V_{DRM}$ $0.6 \cdot V_{RRM}$	$T_j=T_{jmax}$ ; Gate open

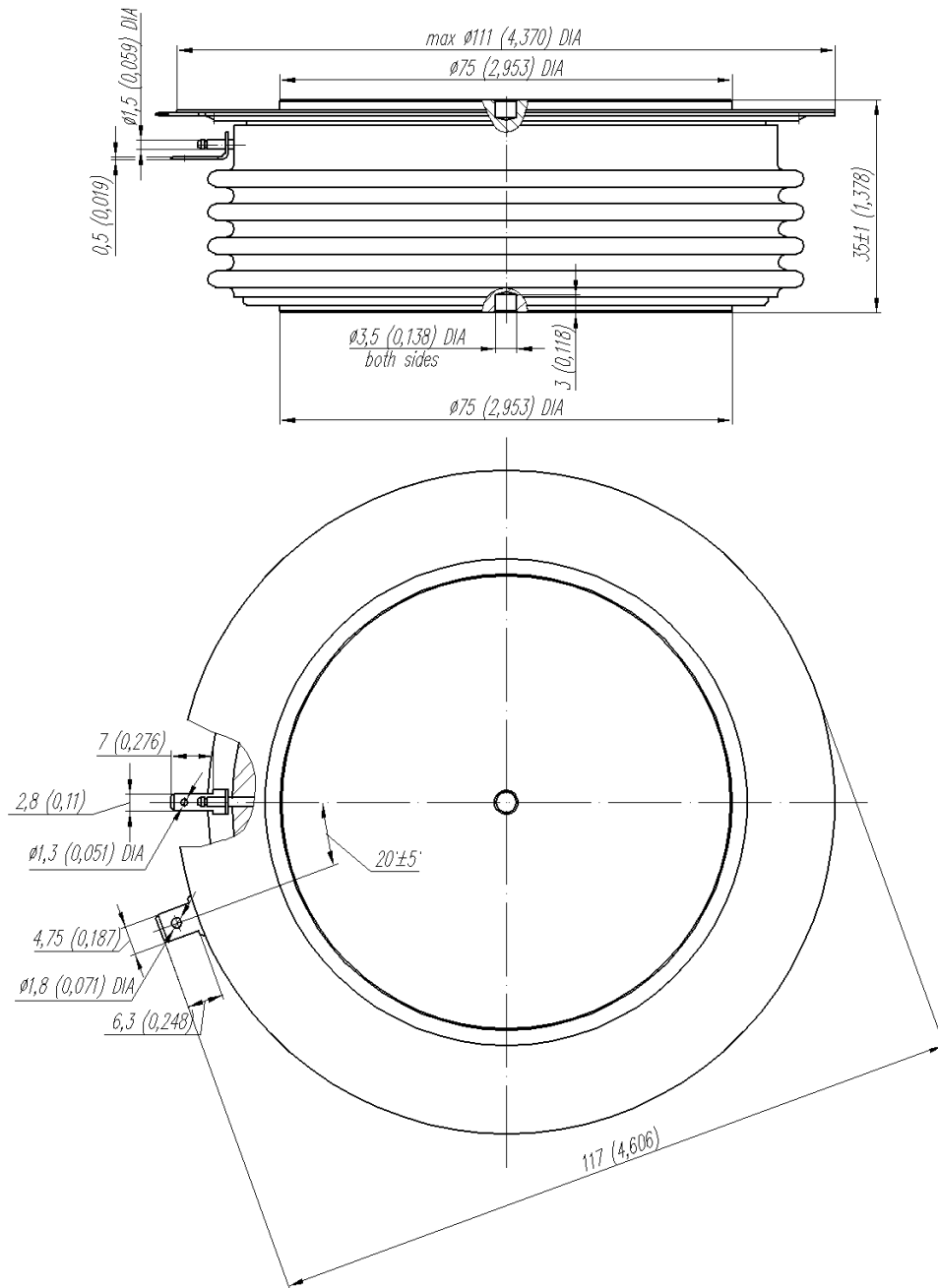
<b>TRIGGERING</b>				
$I_{FGM}$	Peak forward gate current	A	10	$T_j = T_{j\ max}$
$V_{RGM}$	Peak reverse gate voltage	V	5	
$P_G$	Gate power dissipation	W	8	$T_j = T_{j\ max}$ for DC gate current
<b>SWITCHING</b>				
$(di_T/dt)_{crit}$	Critical rate of rise of on-state current non-repetitive ( $f=1\ Hz$ )	A/ $\mu s$	2500	$T_j = T_{j\ max}$ ; $V_D = 0.67 \cdot V_{DRM}$ ; $I_{TM} = 6400\ A$ ; Gate pulse: $I_G = 2\ A$ ; $V_G = 20\ V$ ; $t_{GP} = 50\ \mu s$ ; $di_G/dt = 2\ A/\mu s$
<b>THERMAL</b>				
$T_{stg}$	Storage temperature	$^{\circ}C$	-60...+50	
$T_j$	Operating junction temperature	$^{\circ}C$	-60...+125	
<b>MECHANICAL</b>				
F	Mounting force	kN	40.0...50.0	
a	Acceleration	$m/s^2$	50	Device clamped

## CHARACTERISTICS

Symbols and parameters		Units	Values	Conditions	
<b>ON-STATE</b>					
$V_{TM}$	Peak on-state voltage, max	V	2.20	$T_j = 25\ ^{\circ}C$ ; $I_{TM} = 6280\ A$	
$V_{T(TO)}$	On-state threshold voltage, max	V	1.289	$T_j = T_{j\ max}$ ;	
$r_T$	On-state slope resistance, max	$m\Omega$	0.134	$0.5\ \pi\ I_{TAV} < I_T < 1.5\ \pi\ I_{TAV}$	
$I_H$	Holding current, max	mA	1000	$T_j = 25\ ^{\circ}C$ ; $V_D = 12\ V$ ; Gate open	
<b>BLOCKING</b>					
$I_{DRM}, I_{RRM}$	Repetitive peak off-state and Repetitive peak reverse currents, max	mA	300	$T_j = T_{j\ max}$ ; $V_D = V_{DRM}$ ; $V_R = V_{RRM}$	
$(dv_D/dt)_{crit}$	Critical rate of rise of off-state voltage <sup>1)</sup> , min	V/ $\mu s$	200, 320, 500, 1000, 1600, 2000, 2500	$T_j = T_{j\ max}$ ; $V_D = 0.67 \cdot V_{DRM}$ ; Gate open	
<b>TRIGGERING</b>					
$V_{GT}$	Gate trigger direct voltage, max	V	3.00 3.00 1.50	$T_j = T_{j\ min}$ $T_j = 25\ ^{\circ}C$ $T_j = T_{j\ max}$	$V_D = 12\ V$ ; $I_D = 3\ A$ ; Direct gate current
$I_{GT}$	Gate trigger direct current, max	mA	500 300 150	$T_j = T_{j\ min}$ $T_j = 25\ ^{\circ}C$ $T_j = T_{j\ max}$	
$V_{GD}$	Gate non-trigger direct voltage, min	V	0.45	$T_j = T_{j\ max}$ ; $V_D = 0.67 \cdot V_{DRM}$ ;	
$I_{GD}$	Gate non-trigger direct current, min	mA	80.00	Direct gate current	
<b>SWITCHING</b>					
$t_{gd}$	Delay time, max	$\mu s$	1.10	$T_j = 25\ ^{\circ}C$ ; $V_D = 1000\ V$ ; $I_{TM} = I_{TAV}$ ; $di/dt = 200\ A/\mu s$ ;	
$t_{gt}$	Turn-on time <sup>2)</sup> , max	$\mu s$	2.00, 2.50, 3.20, 4.00	Gate pulse: $I_G = 2\ A$ ; $V_G = 20\ V$ ; $t_{GP} = 50\ \mu s$ ; $di_G/dt = 2\ A/\mu s$	
$t_q$	Turn-off time <sup>3)</sup> , max	$\mu s$	32.0, 40.0, 50.0, 63.0	$dv_D/dt = 50\ V/\mu s$ ;	$T_j = T_{j\ max}$ ; $I_{TM} = I_{TAV}$ ; $di_R/dt = -10\ A/\mu s$ ; $V_R = 100V$ ; $V_D = 0.67\ V_{DRM}$
			40.0, 50.0, 63.0, 80.0	$dv_D/dt = 200\ V/\mu s$ ;	
$Q_{rr}$	Total recovered charge, max	$\mu C$	800	$T_j = T_{j\ max}$ ; $I_{TM} = 2000\ A$ ;	
$t_{rr}$	Reverse recovery time, max	$\mu s$	8.0	$di_R/dt = -50\ A/\mu s$ ;	
$I_{rrM}$	Peak reverse recovery current, max	A	200	$V_R = 100\ V$	

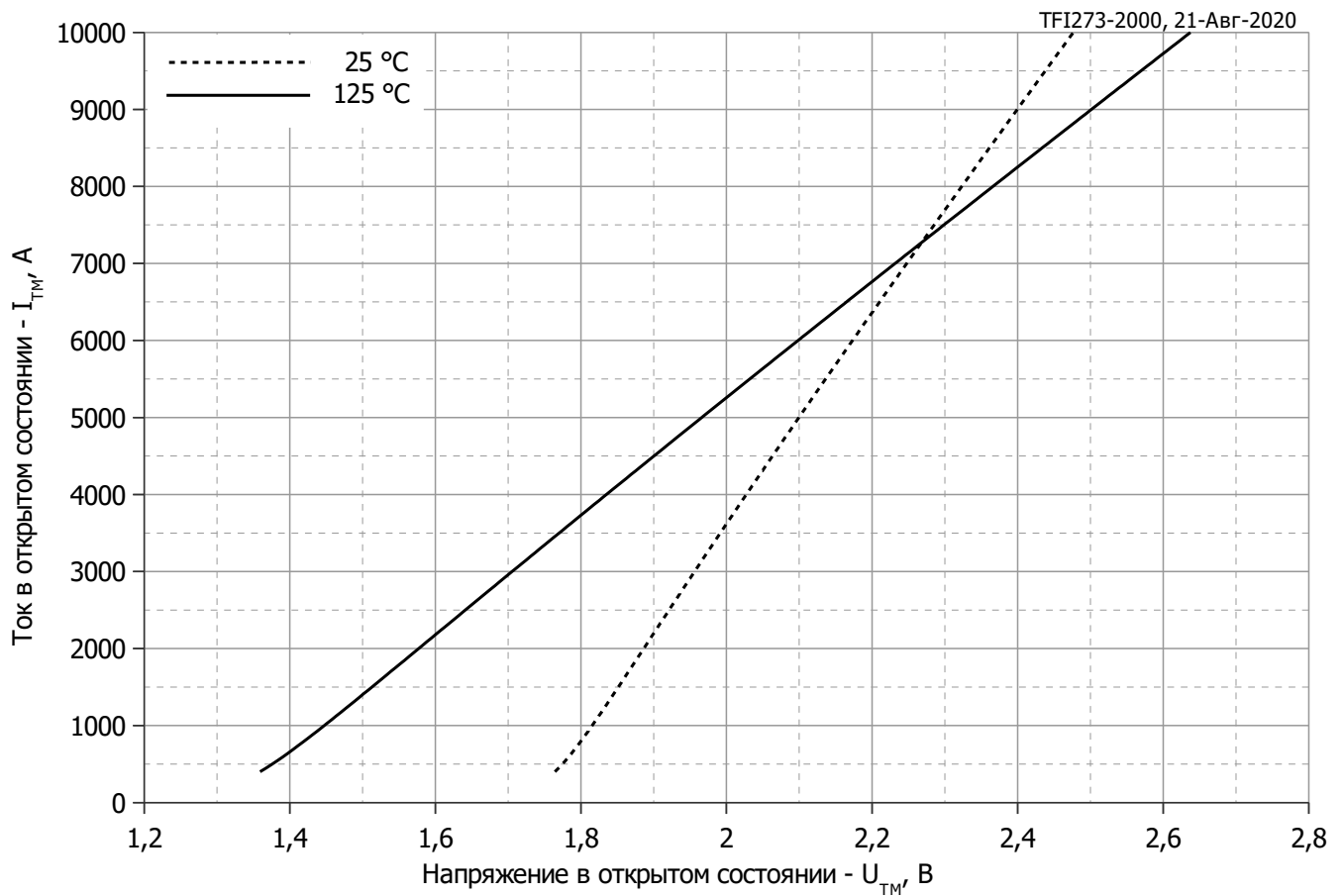
THERMAL					
$R_{thjc}$	Thermal resistance, junction to case, max	°C/W	0.0100	Direct current	Double side cooled
$R_{thjc-A}$			0.0220		Anode side cooled
$R_{thjc-K}$			0.0180		Cathode side cooled
$R_{thck}$	Thermal resistance, case to heatsink, max	°C/W	0.0020	Direct current	
MECHANICAL					
w	Weight, max	g	1600		
$D_s$	Surface creepage distance	mm (inch)	55.13 (2.170)		
$D_a$	Air strike distance	mm (inch)	25.10 (0.988)		

PART NUMBERING GUIDE								NOTES																							
TFI	273	2000	20	A2	C3	H4	N	<sup>1)</sup> Critical rate of rise of off-state voltage <table border="1"> <thead> <tr> <th>Symbol of Group</th> <th>P2</th> <th>K2</th> <th>E2</th> <th>A2</th> <th>T1</th> <th>P1</th> <th>M1</th> </tr> </thead> <tbody> <tr> <td><math>(dv_D/dt)_{crit}</math>, V/<math>\mu</math>s</td> <td>200</td> <td>320</td> <td>500</td> <td>1000</td> <td>1600</td> <td>2000</td> <td>2500</td> </tr> </tbody> </table>								Symbol of Group	P2	K2	E2	A2	T1	P1	M1	$(dv_D/dt)_{crit}$ , V/ $\mu$ s	200	320	500	1000	1600	2000	2500
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1	2	3	4	5	6	7	8																								
1. TFI — fast inverter thyristor 2. Design version 3. Mean on-state current, A 4. Voltage code 5. Critical rate of rise of off-state voltage 6. Group of turn-off time ( $dv_D/dt=50$ V/ $\mu$ s) 7. Group of turn-on time 8. Ambient conditions: N – normal; T – tropical								<sup>2)</sup> Turn-on time <table border="1"> <thead> <tr> <th>Symbol of group</th> <th>P4</th> <th>M4</th> <th>K4</th> <th>H4</th> </tr> </thead> <tbody> <tr> <td><math>t_{gt}</math>, <math>\mu</math>s</td> <td>2.00</td> <td>2.50</td> <td>3.20</td> <td>4.00</td> </tr> </tbody> </table>								Symbol of group	P4	M4	K4	H4	$t_{gt}$ , $\mu$ s	2.00	2.50	3.20	4.00						
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All dimensions in millimeters (inches)

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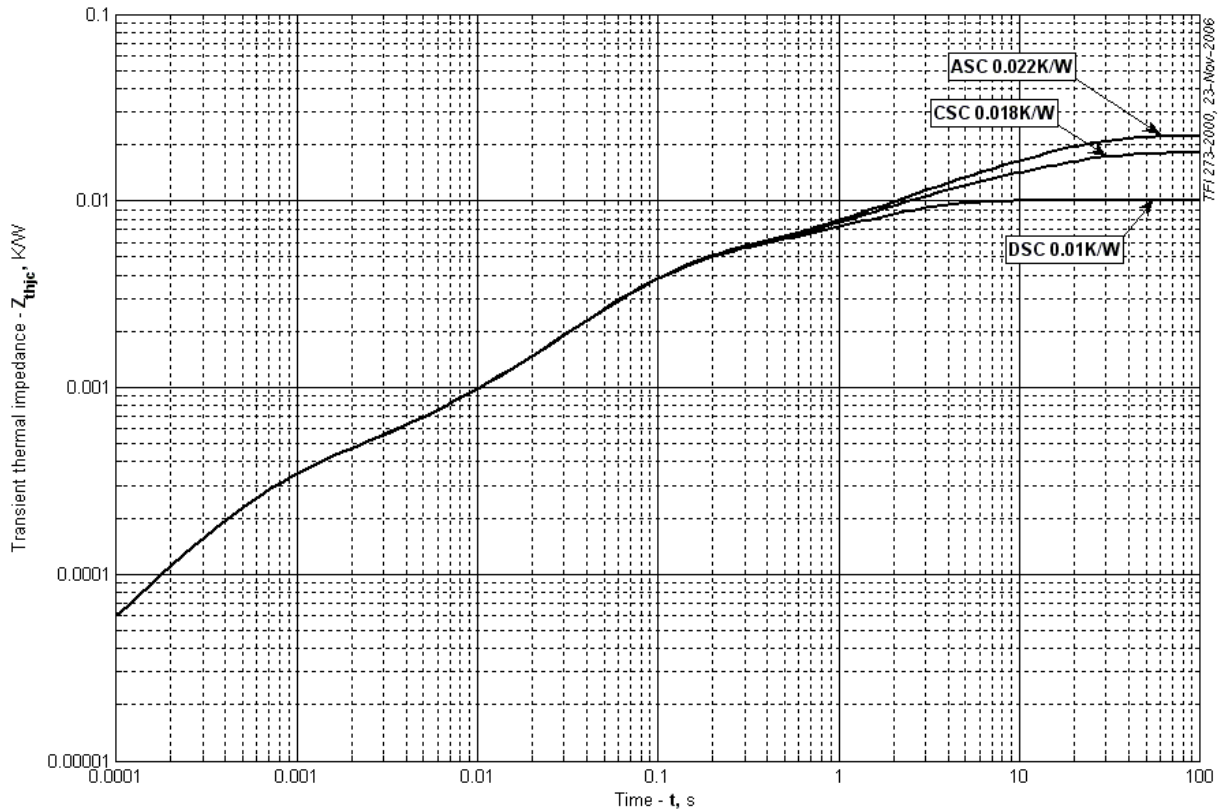
**Fig 1 – On-state characteristics of Limit device**

Analytical function for On-state characteristic:

$$V_T = A + B \cdot i_T + C \cdot \ln(i_T + 1) + D \cdot \sqrt{i_T}$$

	Coefficients	
	$T_j = 25^\circ\text{C}$	$T_j = T_{j \max}$
<b>A</b>	1.50298452	1.04020816
<b>B</b>	0.00009551	0.00015670
<b>C</b>	0.05283372	0.06026288
<b>D</b>	-0.00468035	-0.00524666

**On-state characteristic model (see Fig. 1).**



**Fig 2 – Transient thermal impedance**

Analytical function for Transient thermal impedance junction to case  $Z_{thjc}$  for DC:

$$Z_{thjc} = \sum_{i=1}^n R_i \left( 1 - e^{-\frac{t}{\tau_i}} \right)$$

Where  $i = 1$  to  $n$ ,  $n$  is the number of terms in the series.

$t$  = Duration of heating pulse in seconds.

$Z_{thjc}$  = Thermal resistance at time  $t$ .

$R_i$  = Amplitude of  $p_{th}$  term.

$\tau_i$  = Time constant of  $r_{th}$  term.

DC Double side cooled

$i$	1	2	3	4	5	6
$R_i$ , K/W	0.001774	0.003777	0.0001611	0.0006796	0.0002974	0.00331
$\tau_i$ , s	2.276	0.07599	0.003417	0.1692	0.0005483	1.377

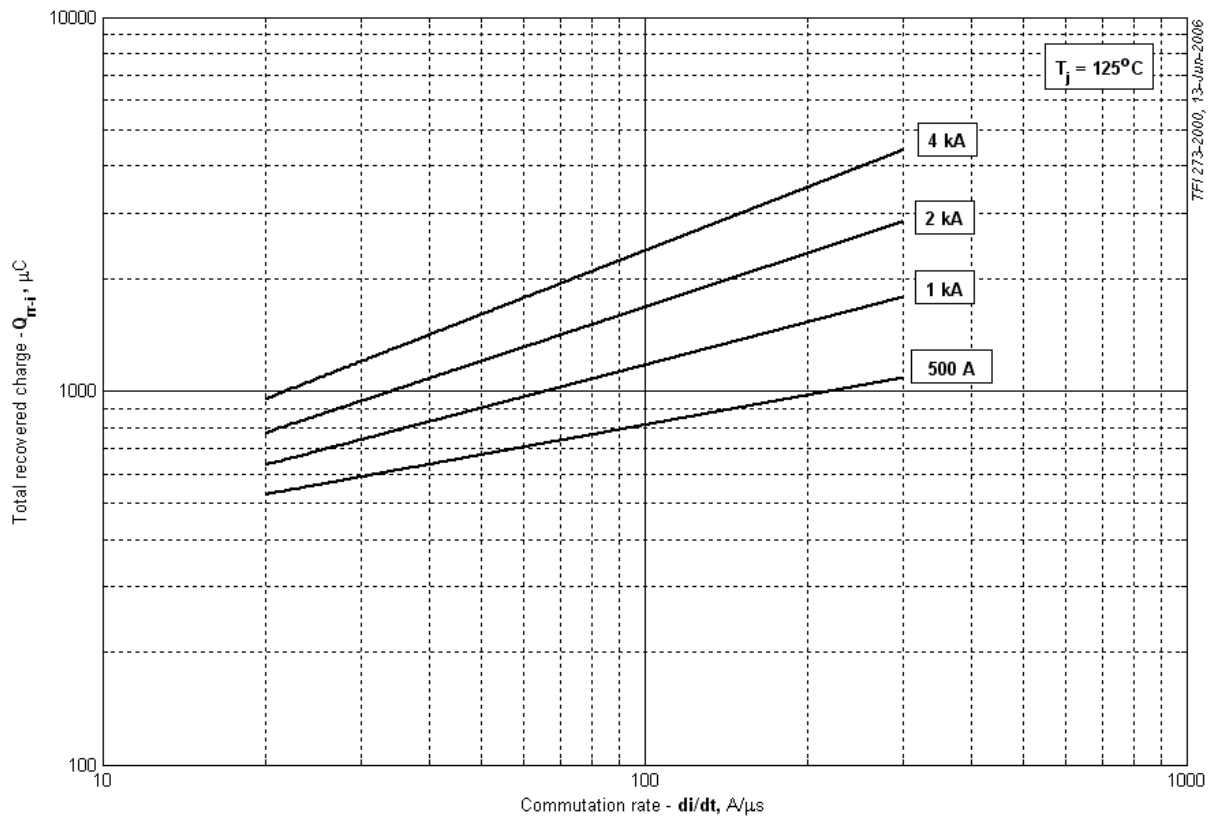
DC Anode side cooled

$i$	1	2	3	4	5	6
$R_i$ , K/W	0.01236	0.004656	0.0005901	0.004178	0.0001632	0.0003062
$\tau_i$ , s	13.340	2.011	0.4635	0.08072	0.00394	0.0005608

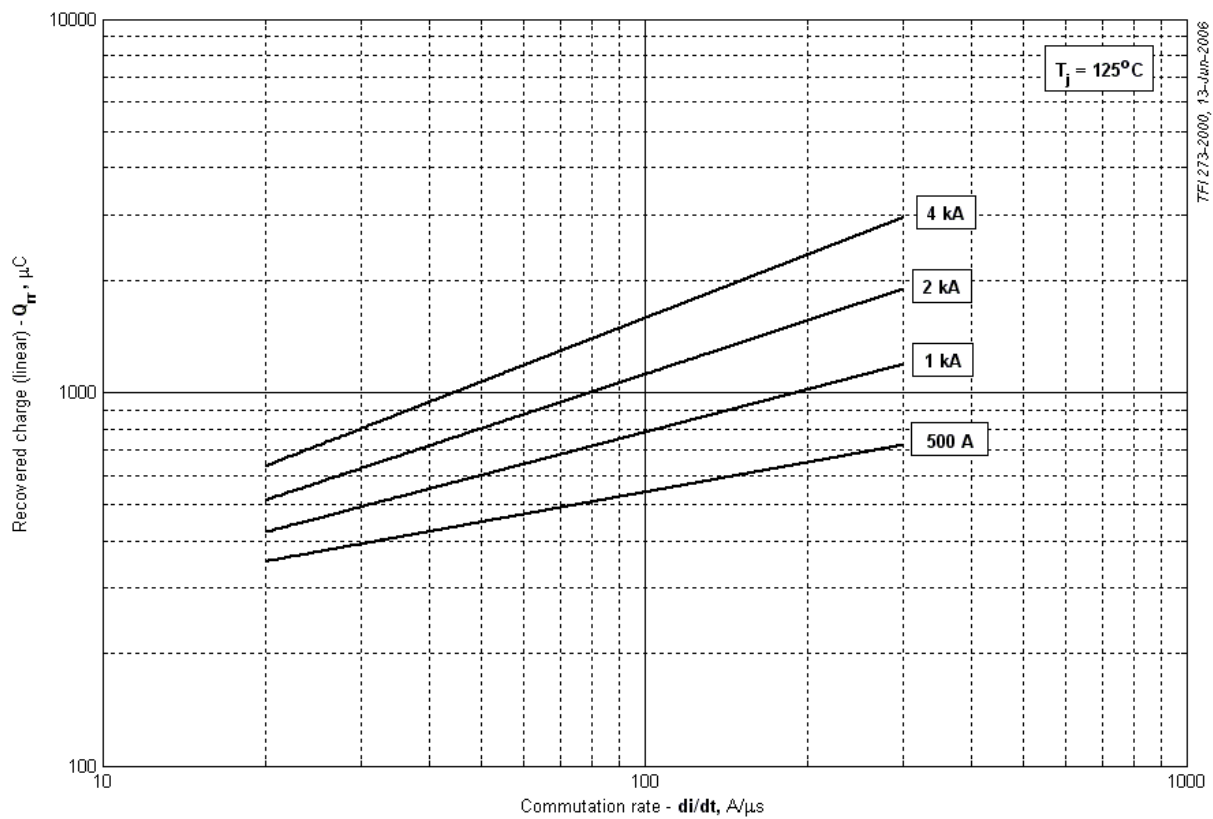
DC Cathode side cooled

$i$	1	2	3	4	5	6
$R_i$ , K/W	0.008157	0.004601	0.0006385	0.004186	0.0001632	0.0003067
$\tau_i$ , s	13.30	1.922	0.4875	0.08063	0.003967	0.0005616

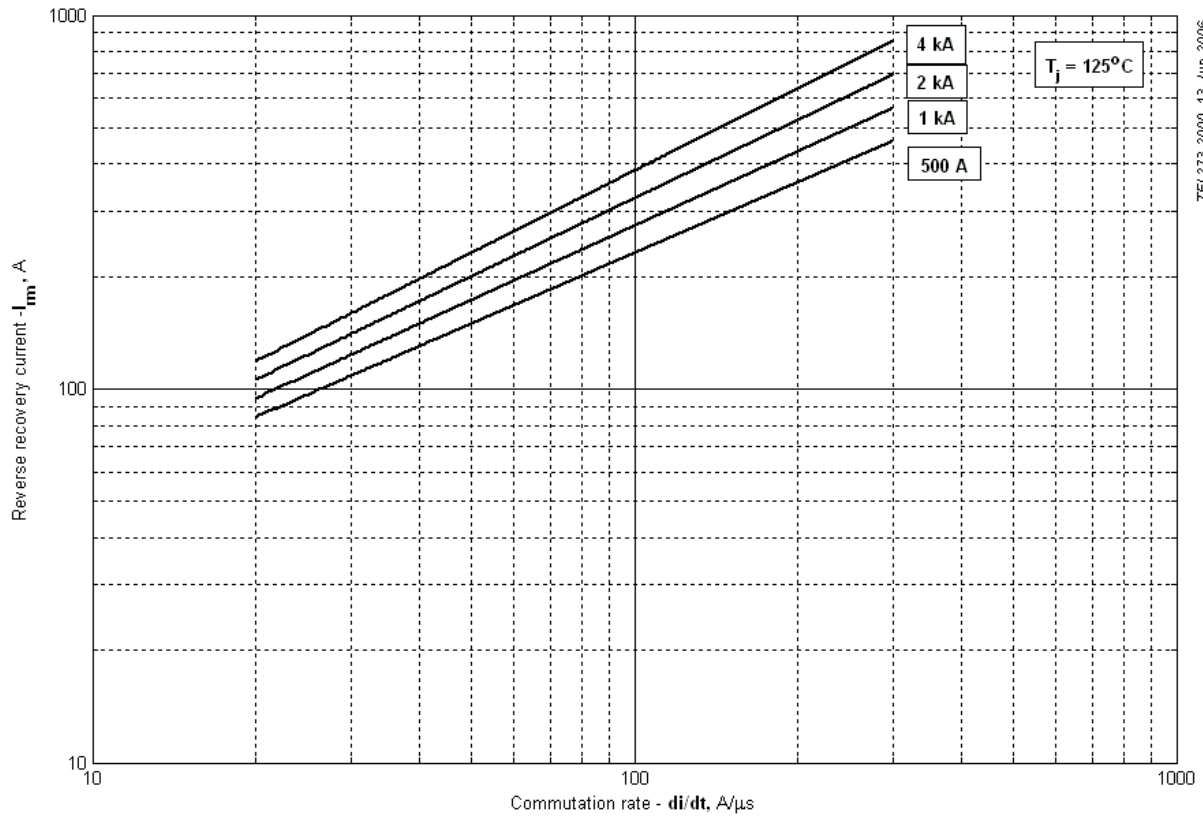
**Transient thermal impedance junction to case  $Z_{thjc}$  model (see Fig. 2).**



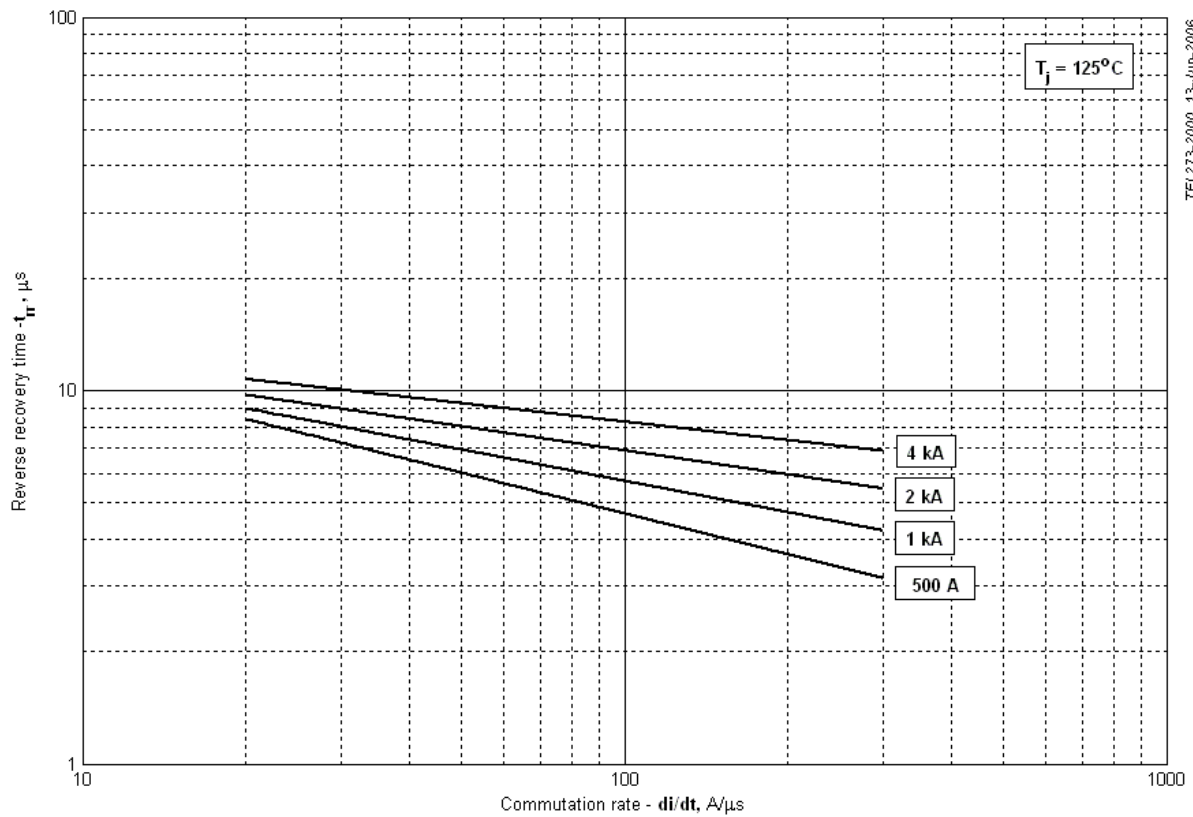
**Fig 3 – Total recovered charge,  $Q_{rr-i}$  (integral)**



**Fig 4 - Recovered charge,  $Q_{rr}$  (linear)**

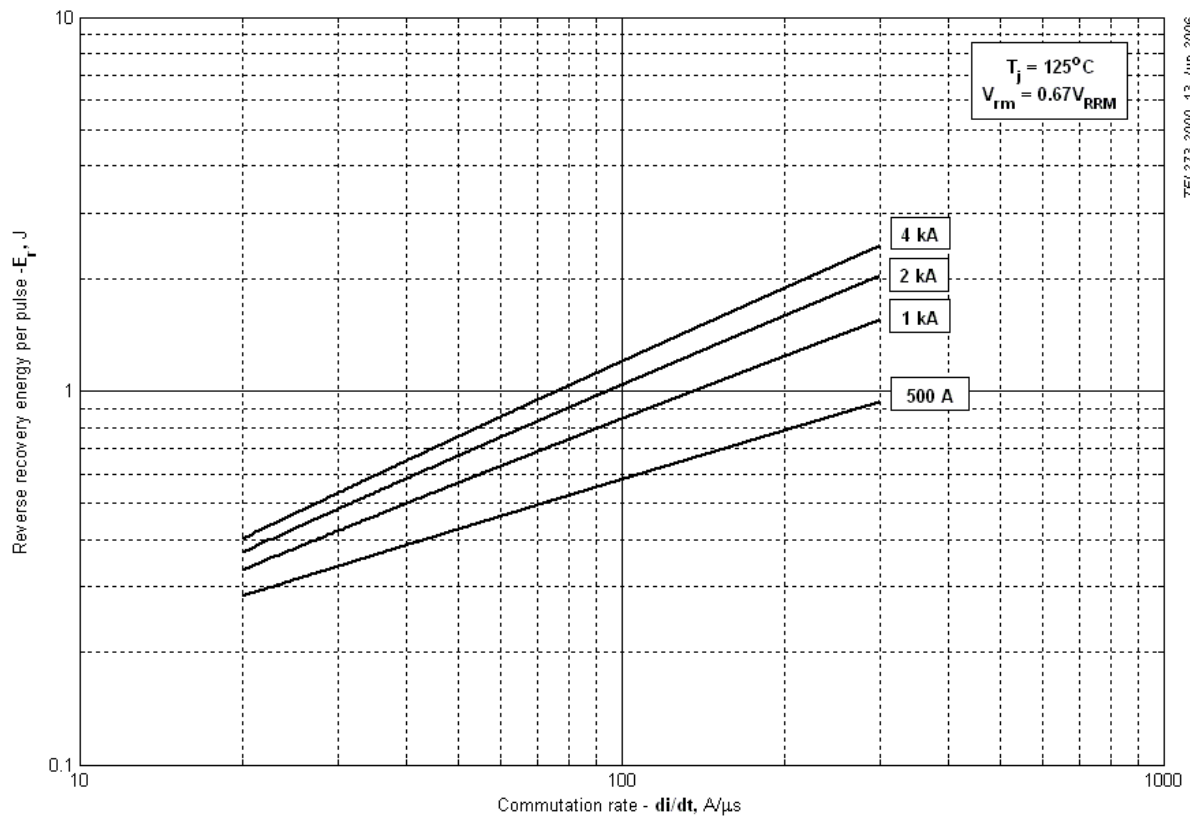


**Fig 5 – Peak reverse recovery current,  $I_{rm}$**

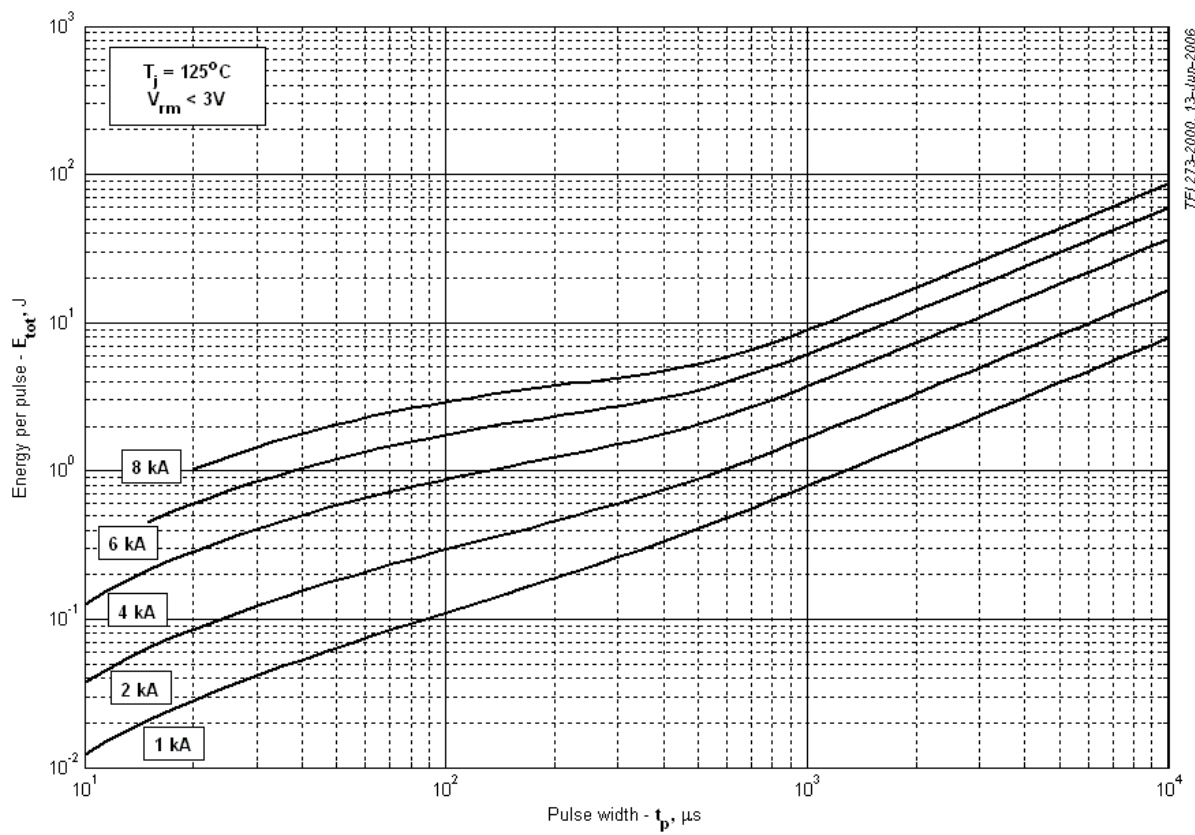


**Fig 6 – Typical recovery time,  $t_{rr}$  (linear)**

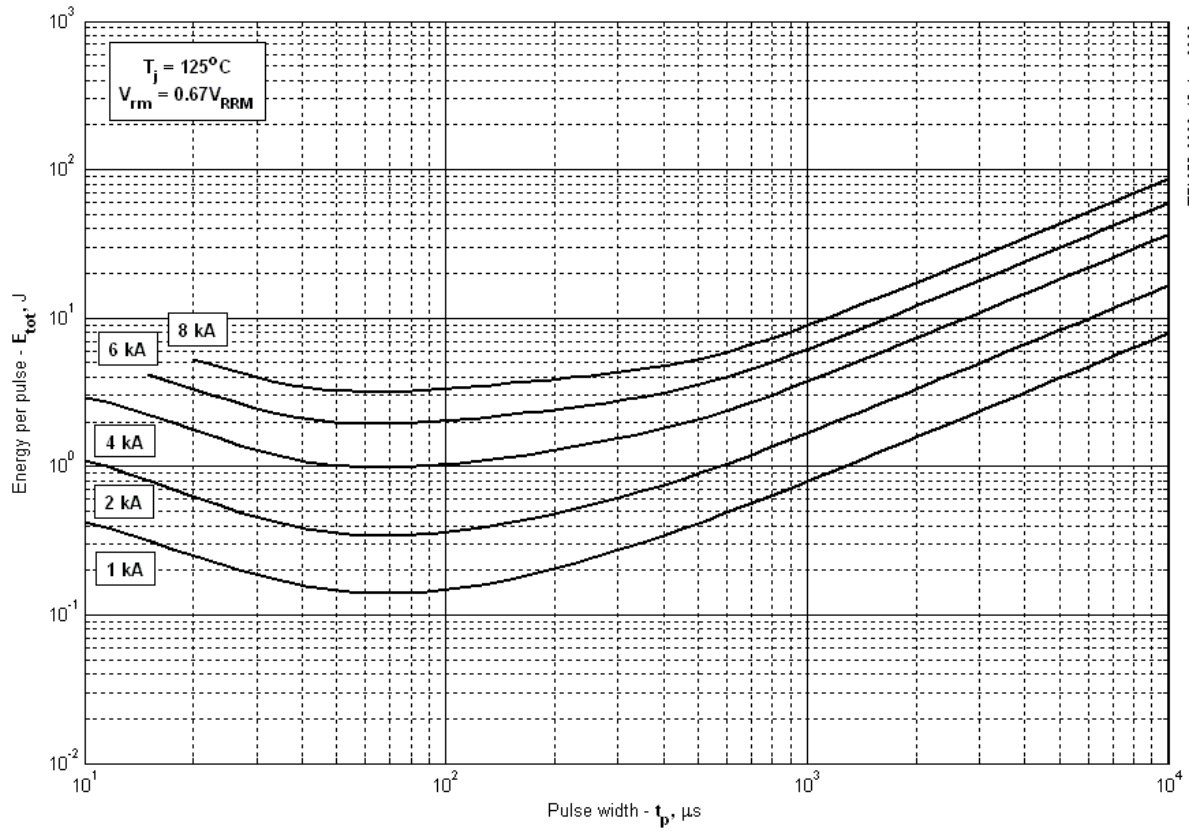




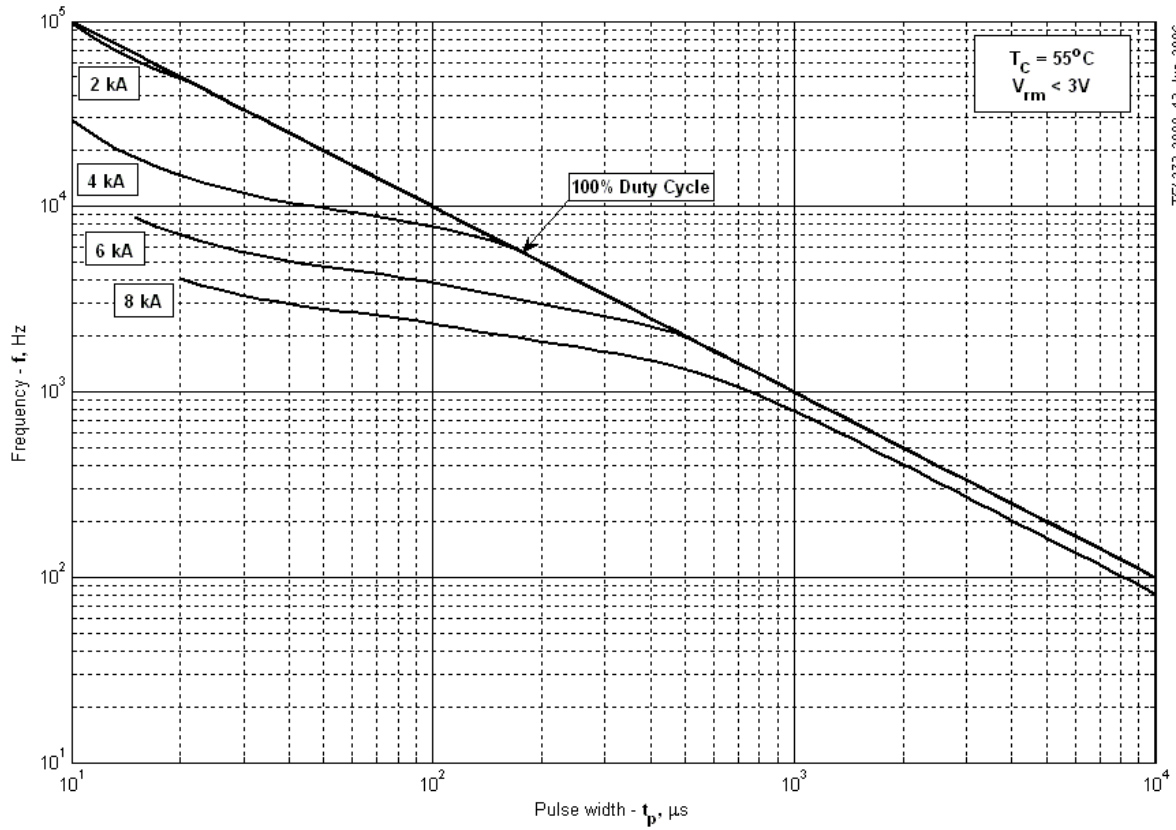
**Fig 7 – Reverse recovery energy per pulse**



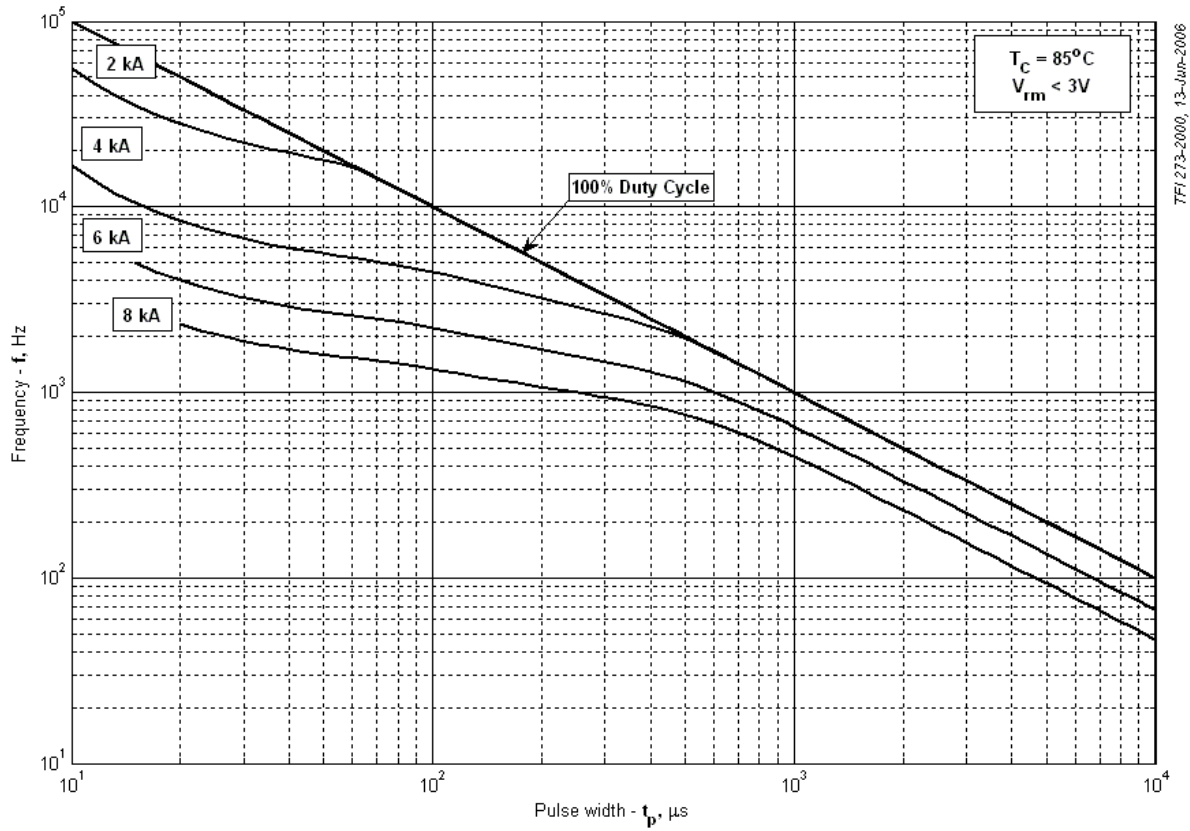
**Fig 8 – Sine wave energy per pulse**



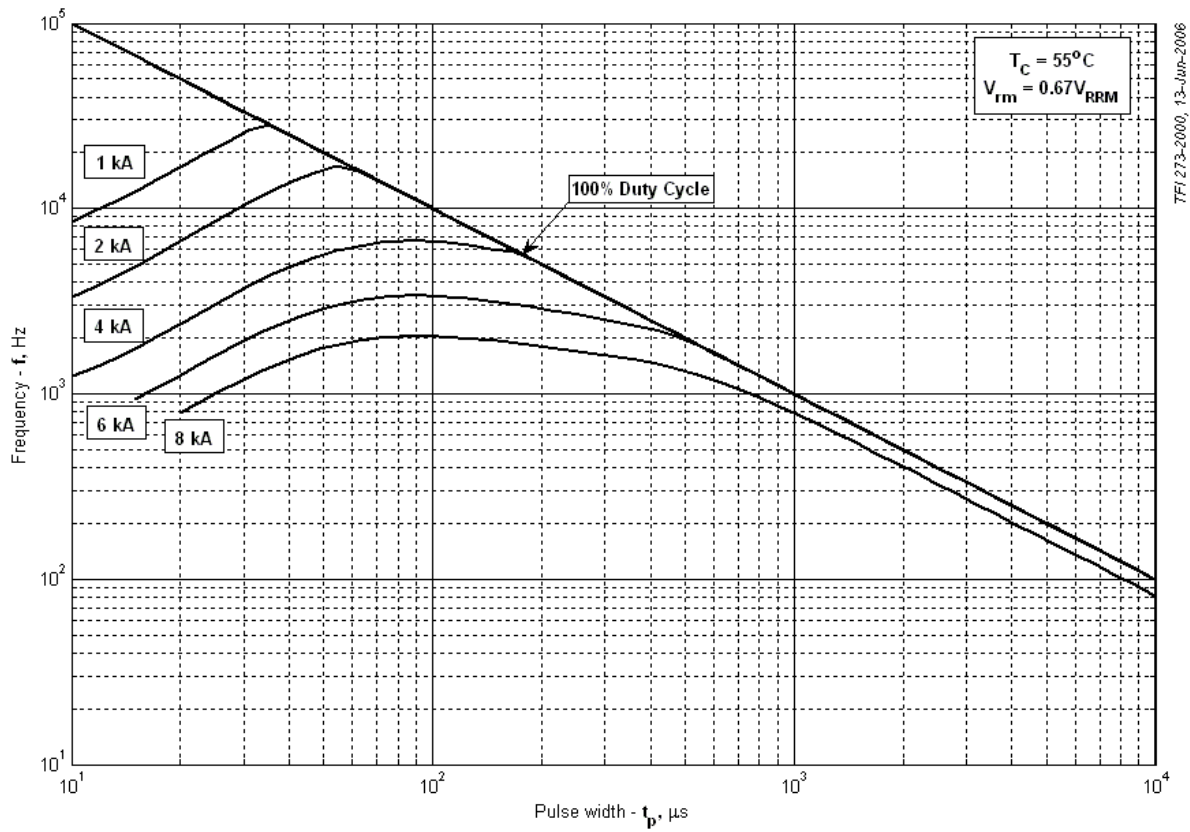
**Fig 9 – Sine wave energy per pulse**



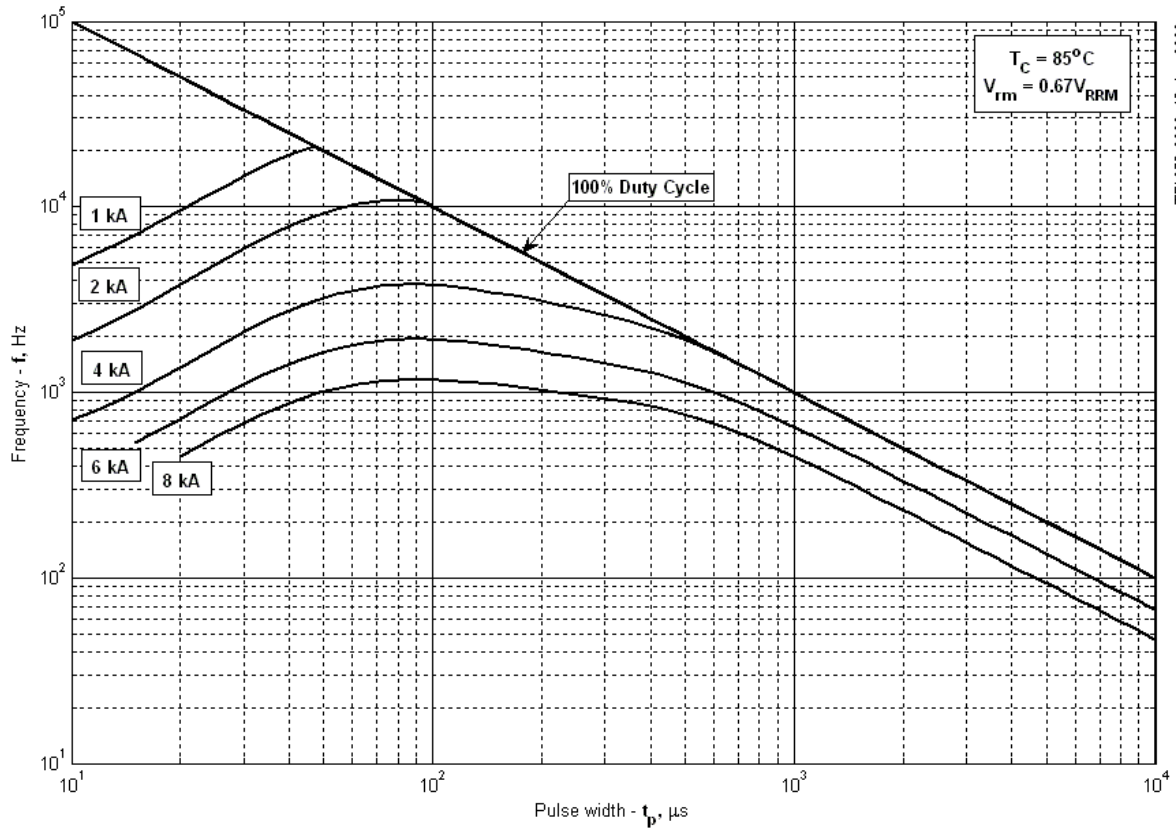
**Fig 10 – Sine wave frequency ratings**



**Fig 11 – Sine wave frequency ratings**

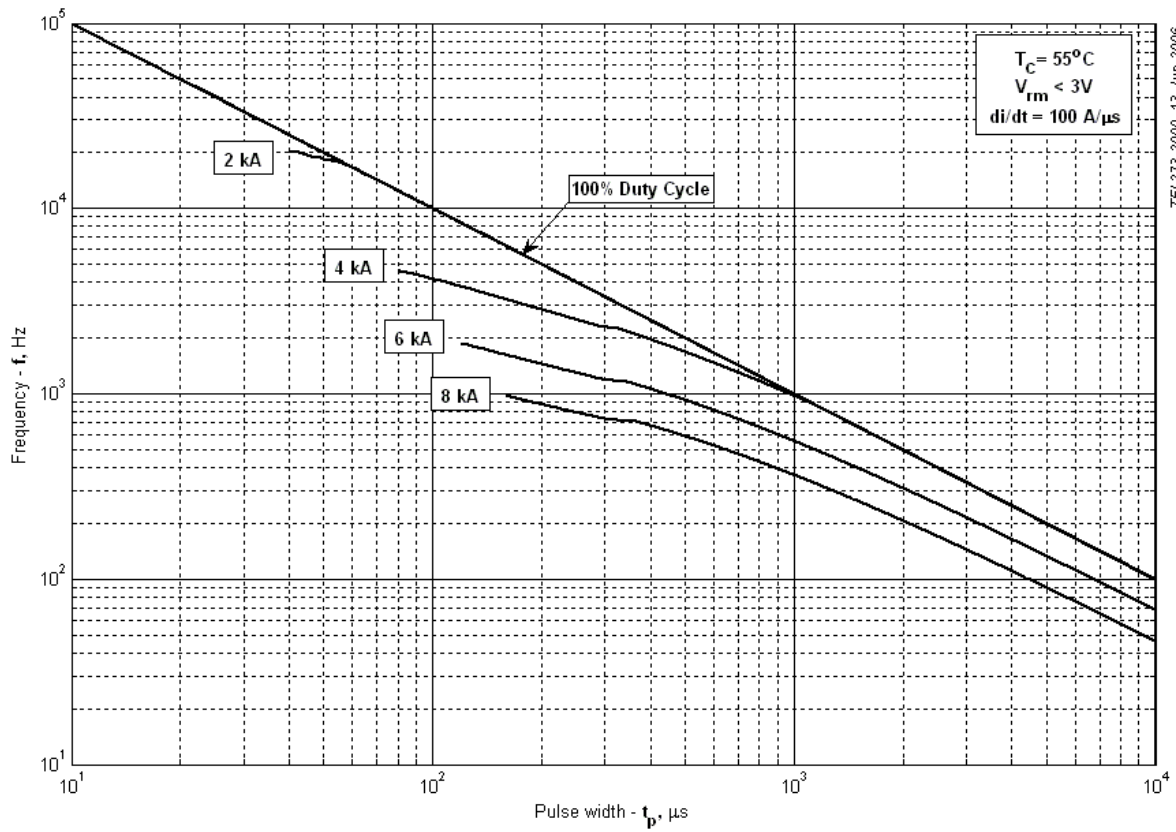


**Fig 12 – Sine wave frequency ratings**



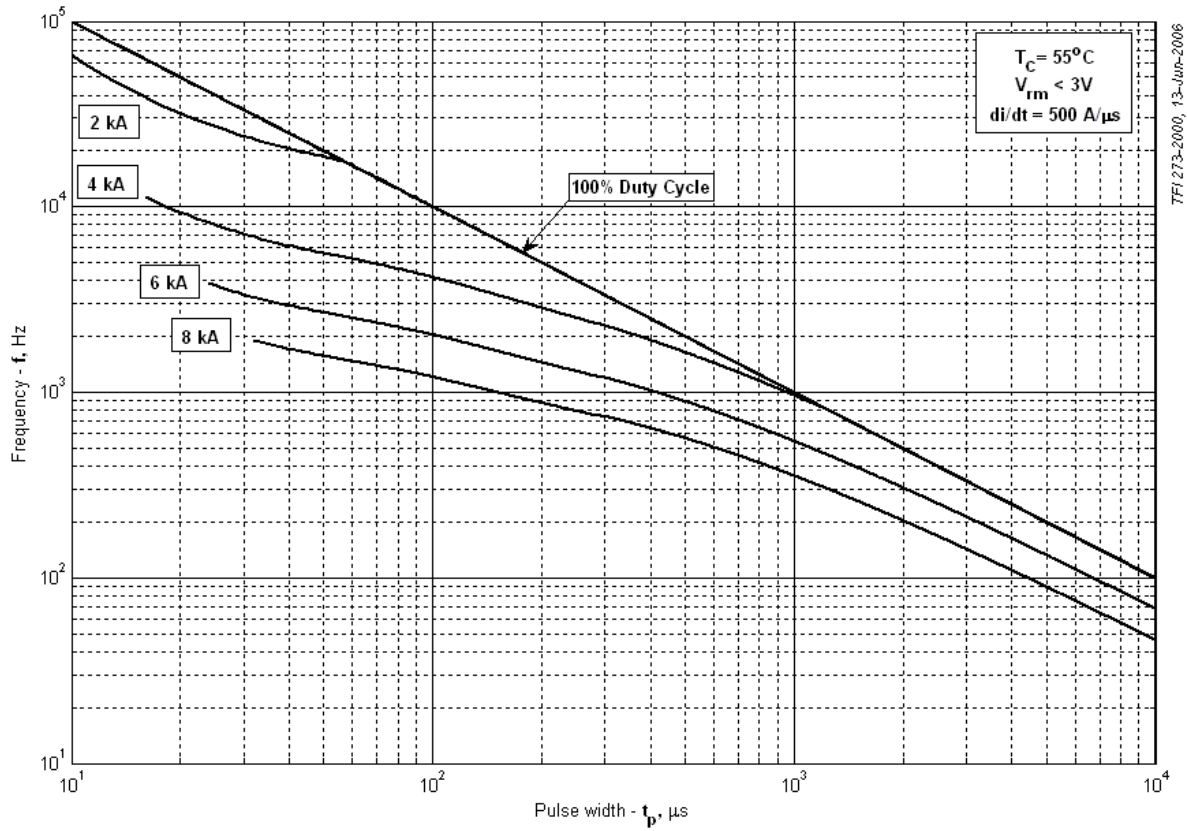
TFI273-2000, 13-Jun-2006

**Fig 13 – Sine wave frequency ratings**

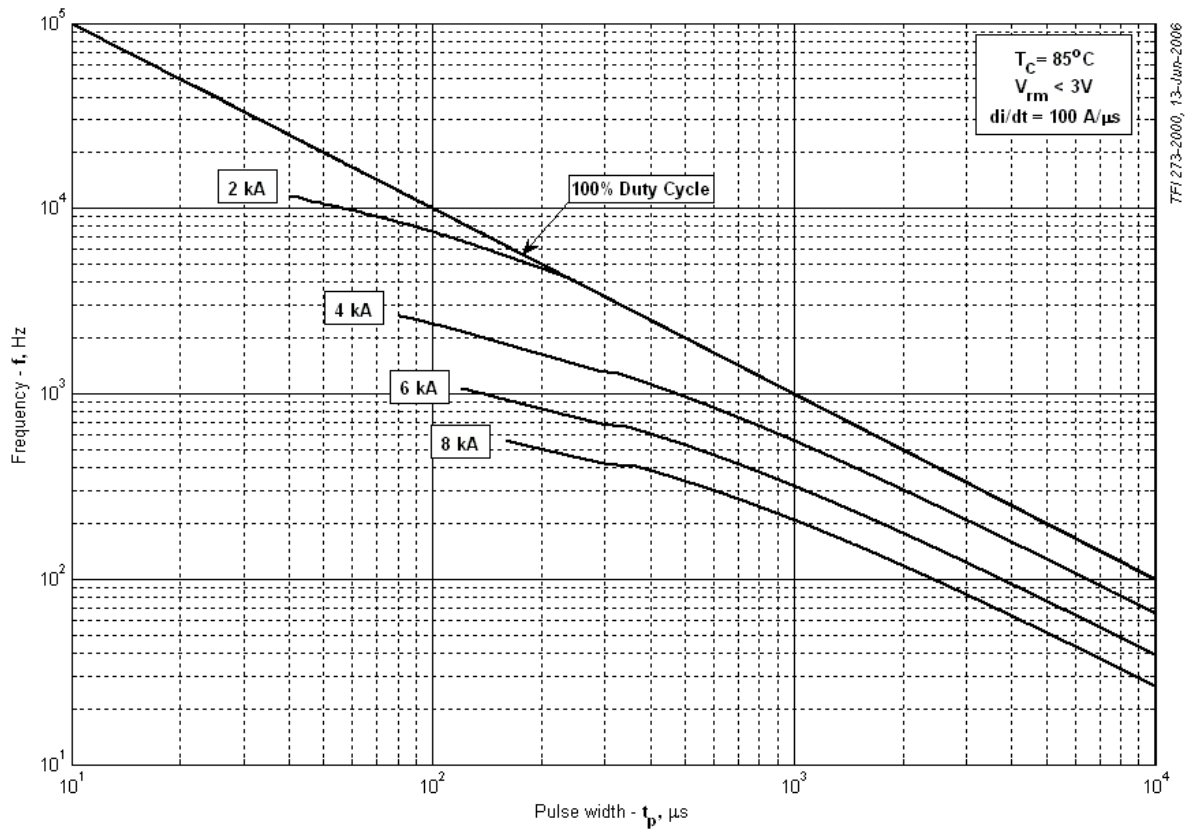


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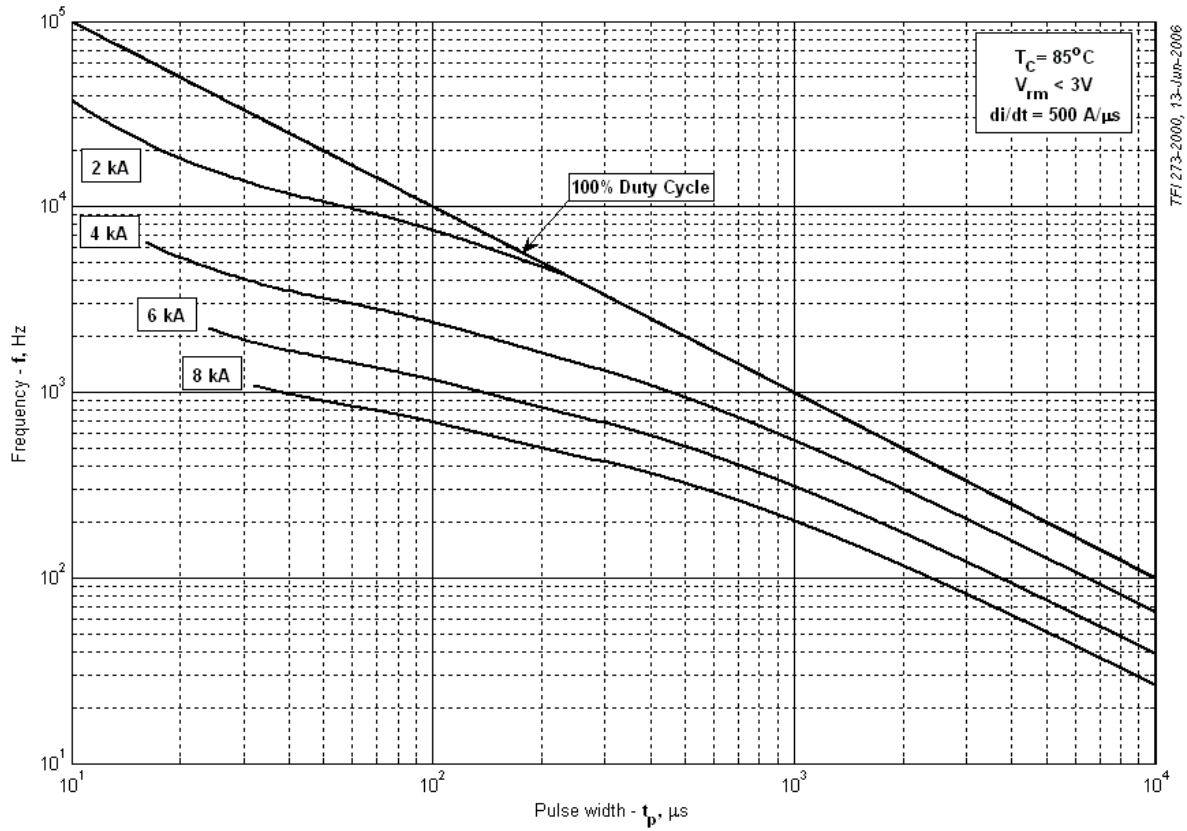
**Fig 14 – Square wave frequency ratings**



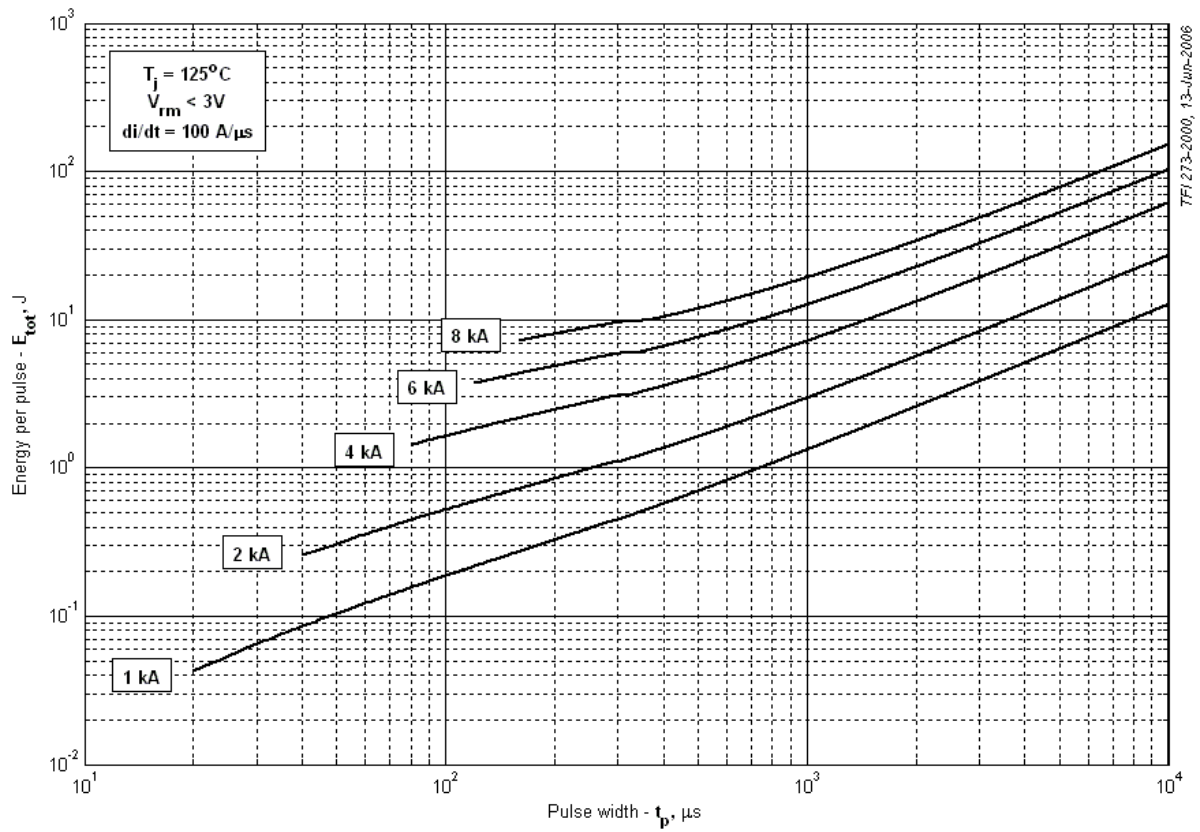
**Fig 15 – Square wave frequency ratings**



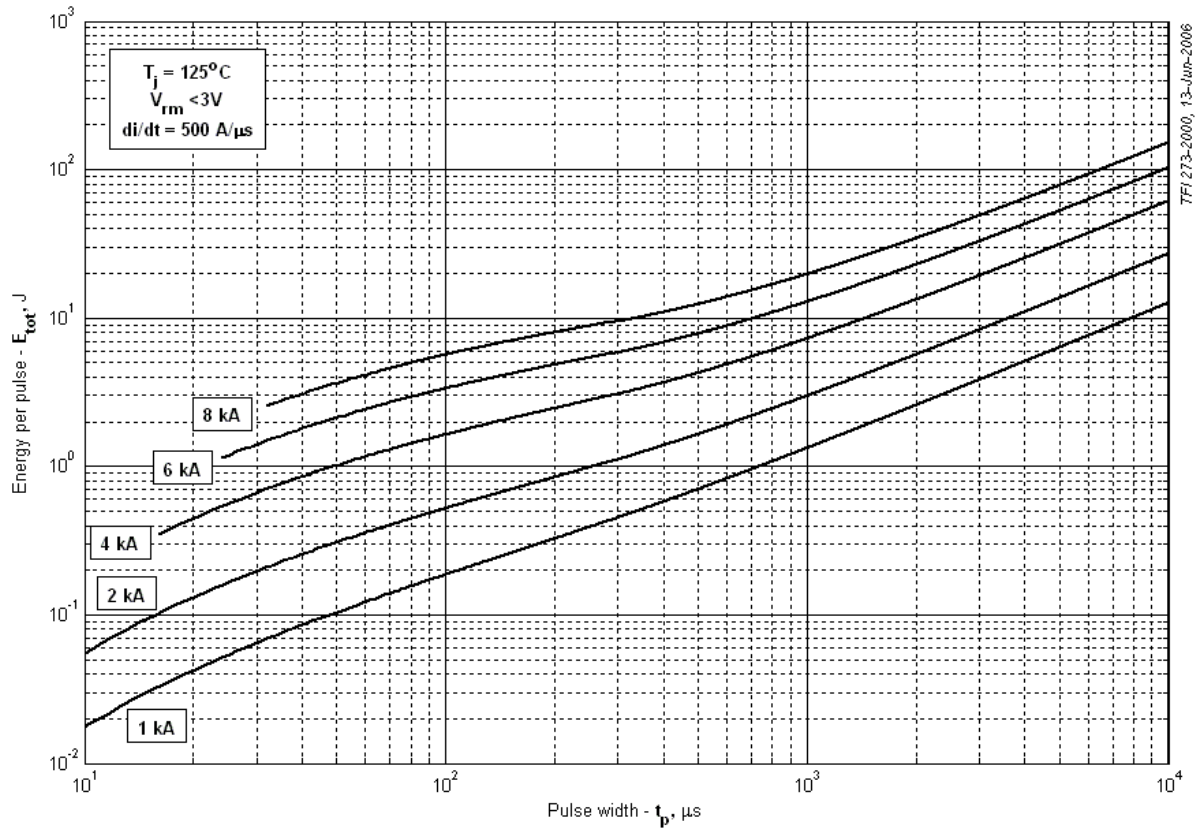
**Fig 16 – Square wave frequency ratings**



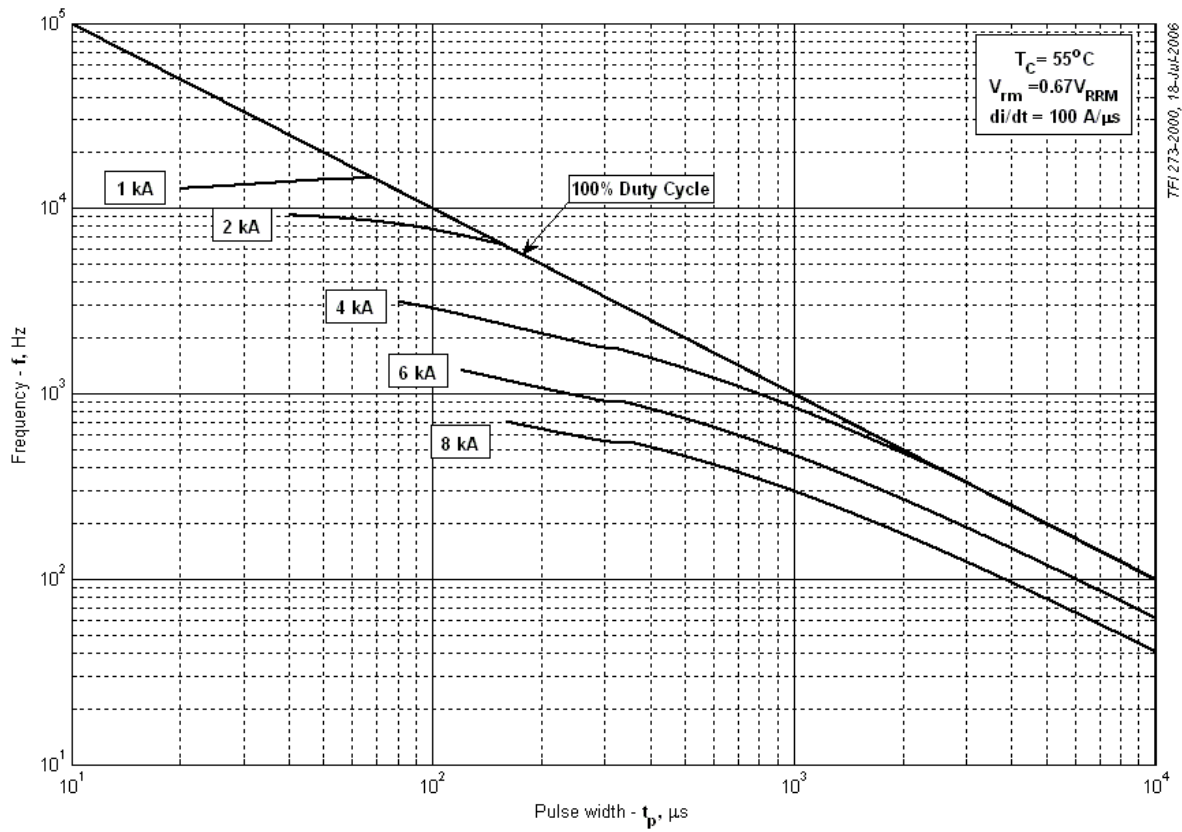
**Fig 17 – Square wave frequency ratings**



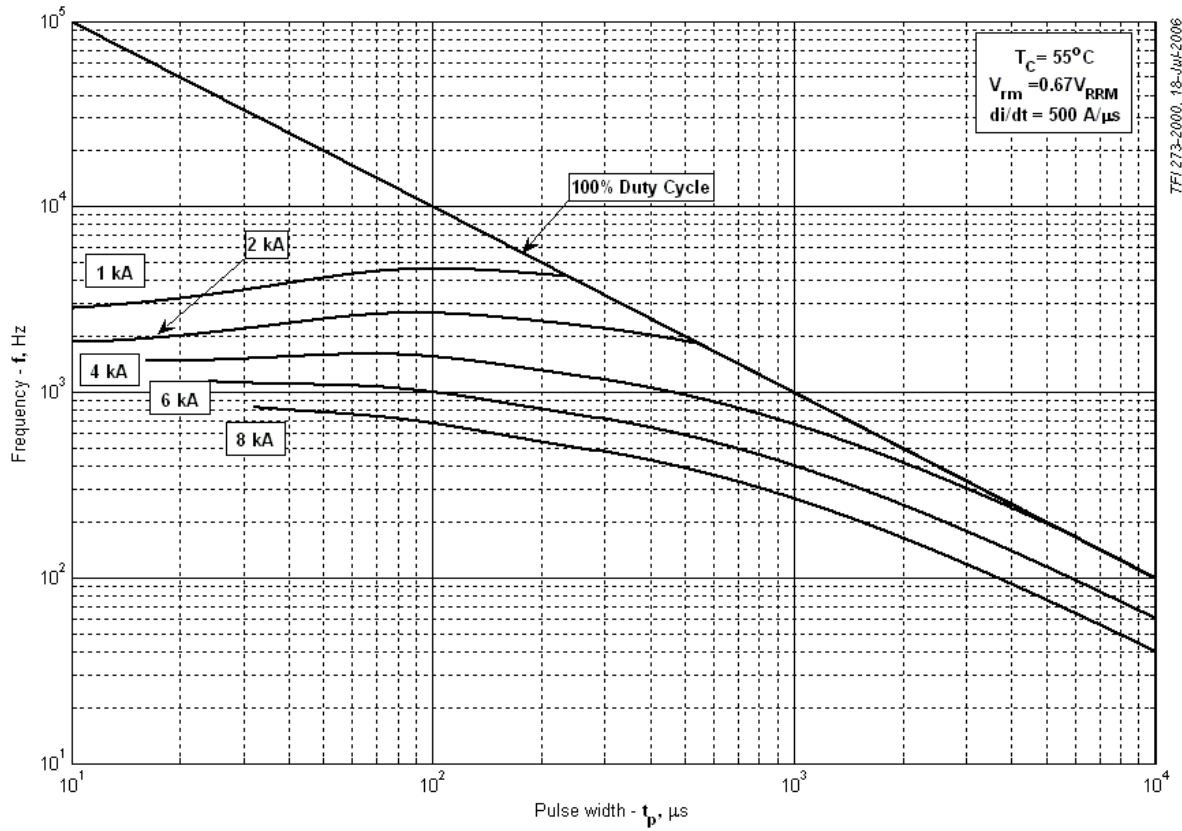
**Fig 18 – Square wave energy per pulse**



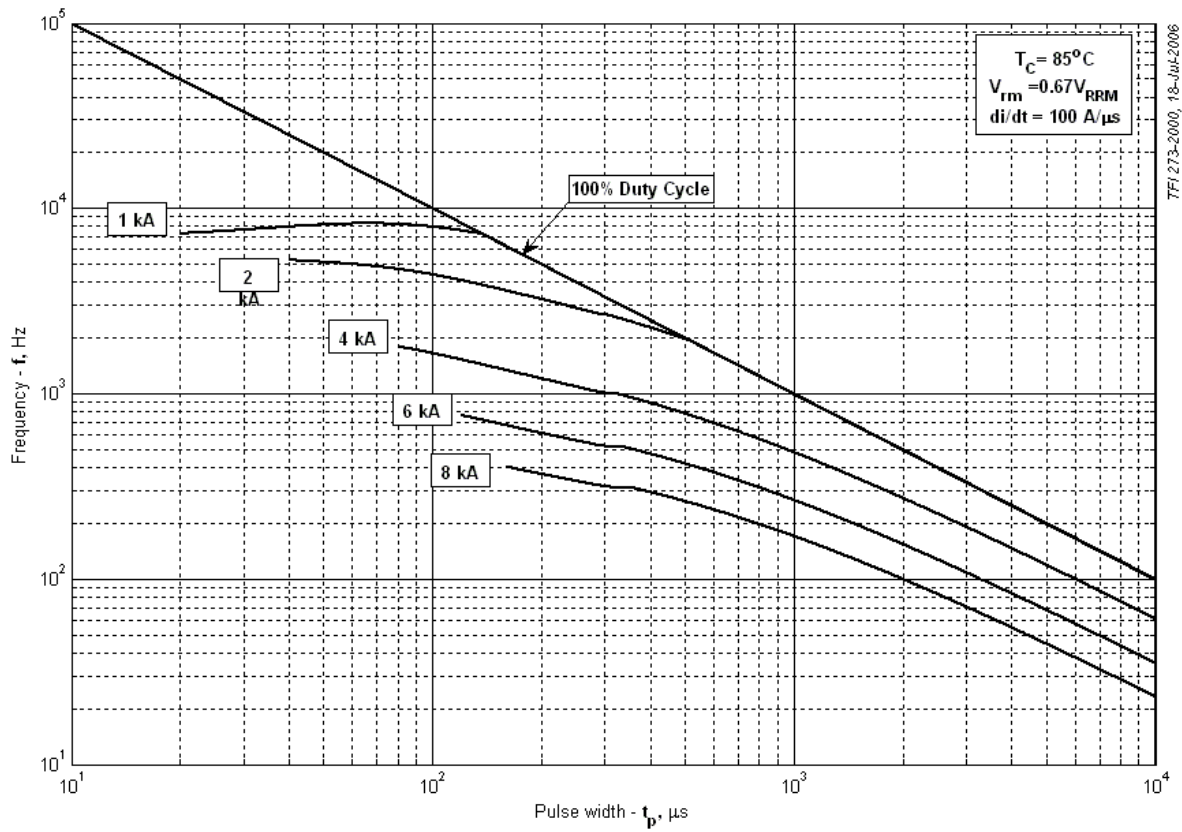
**Fig 19 – Square wave energy per pulse**



**Fig 20 – Square wave frequency ratings**

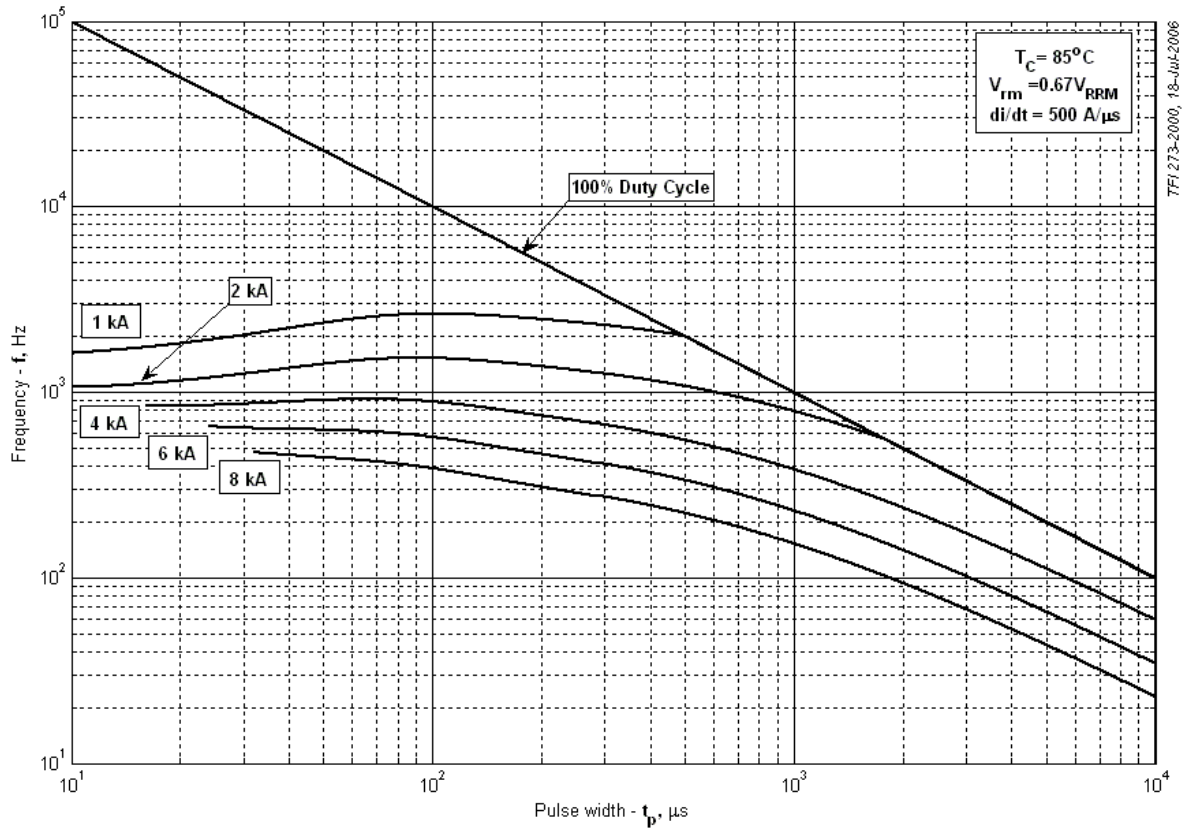


**Fig 21 – Square wave frequency ratings**

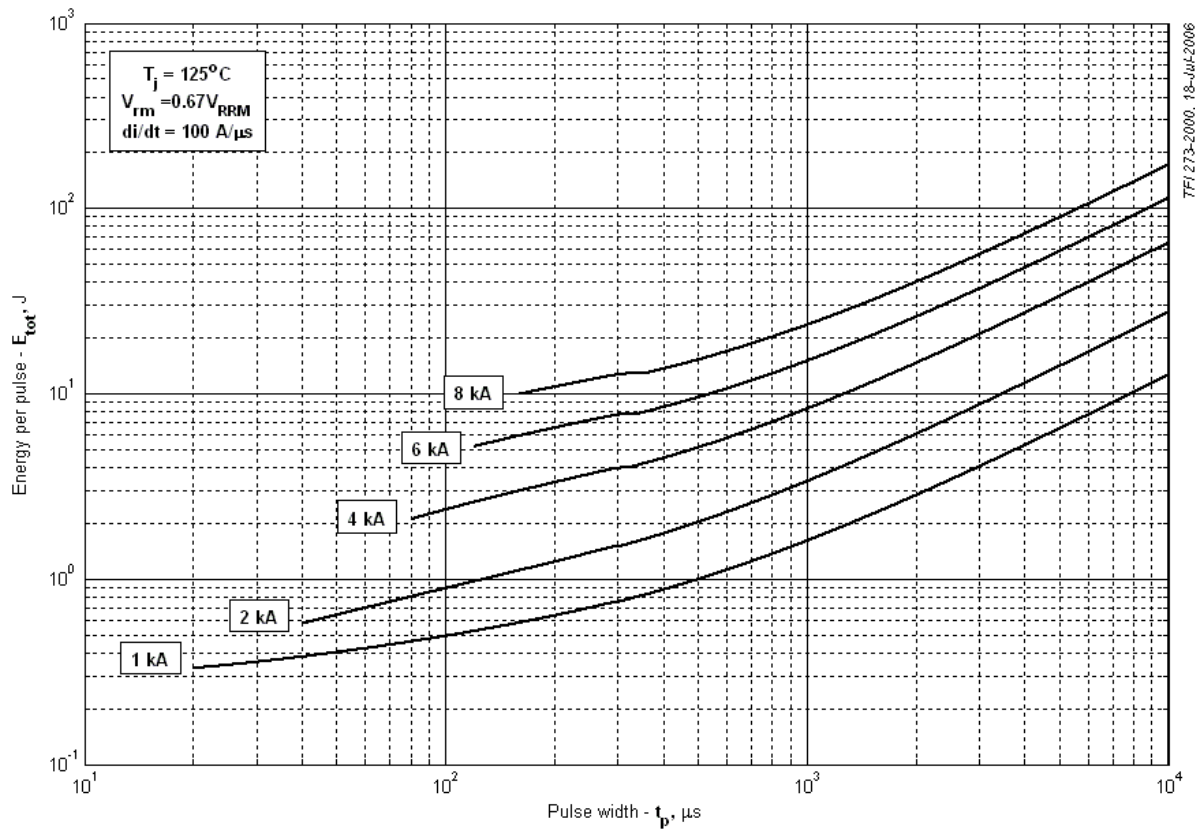


**Fig 22 – Square wave frequency ratings**

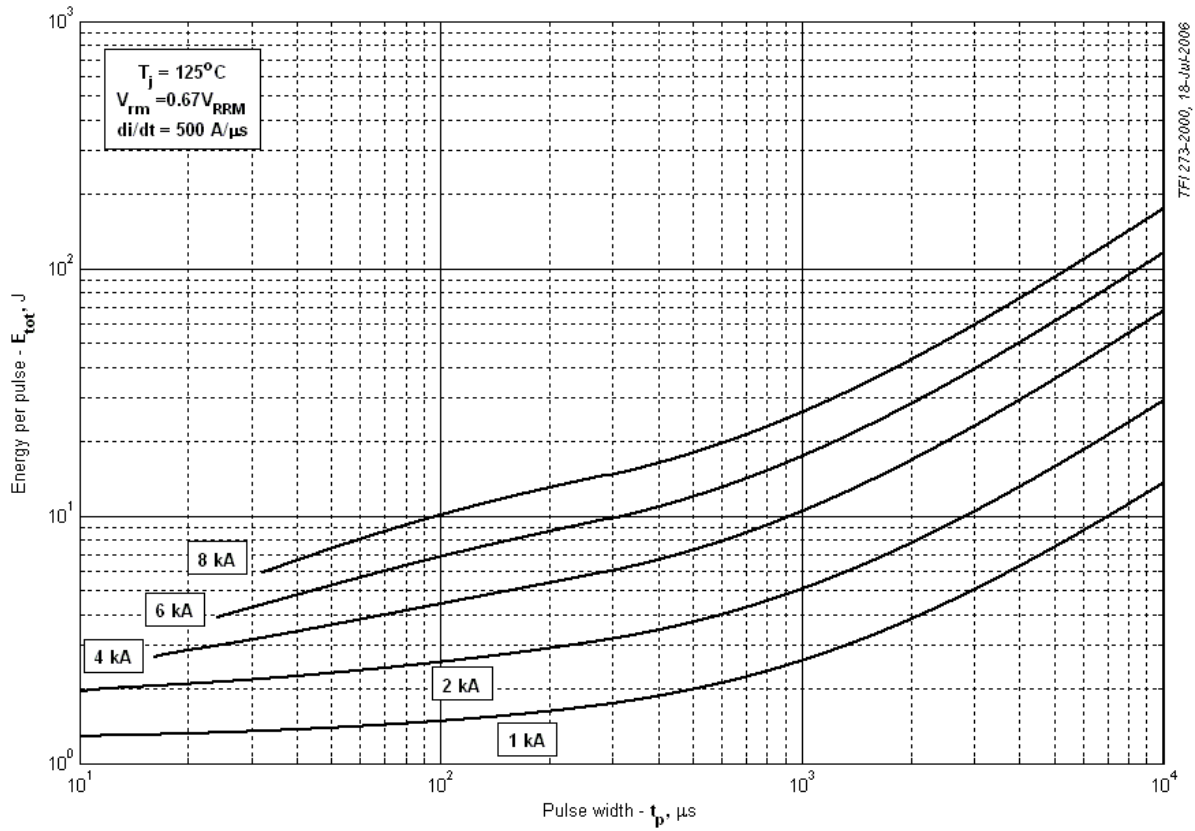




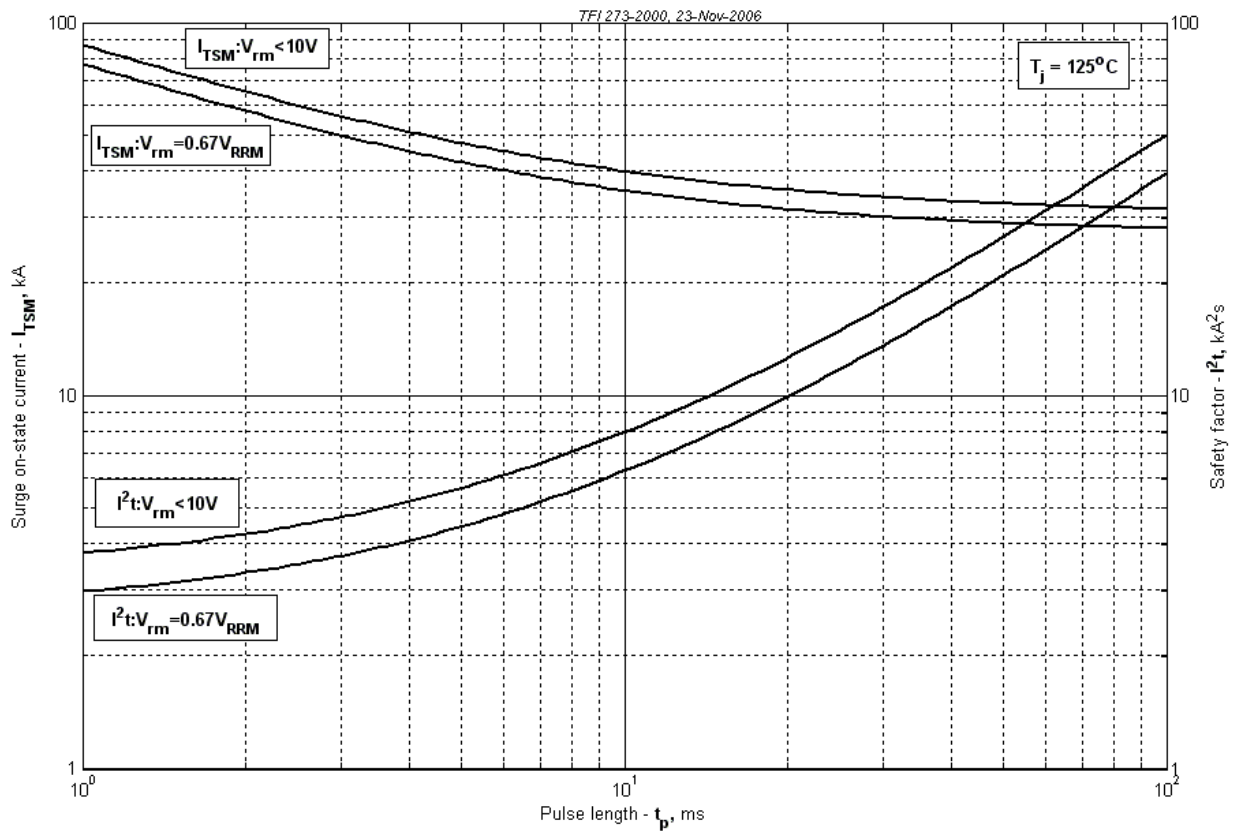
**Fig 23 – Square wave frequency ratings**



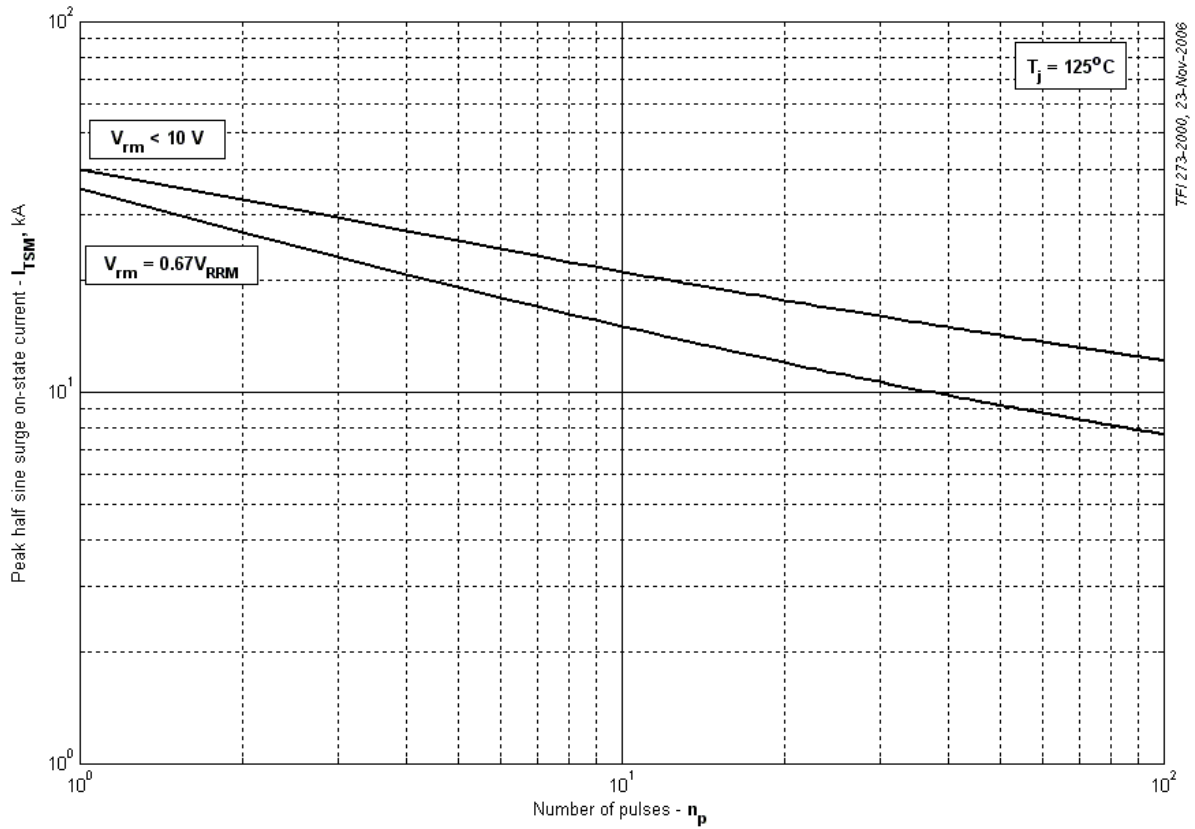
**Fig 24 – Square wave energy per pulse**



**Fig 25 – Square wave energy per pulse**

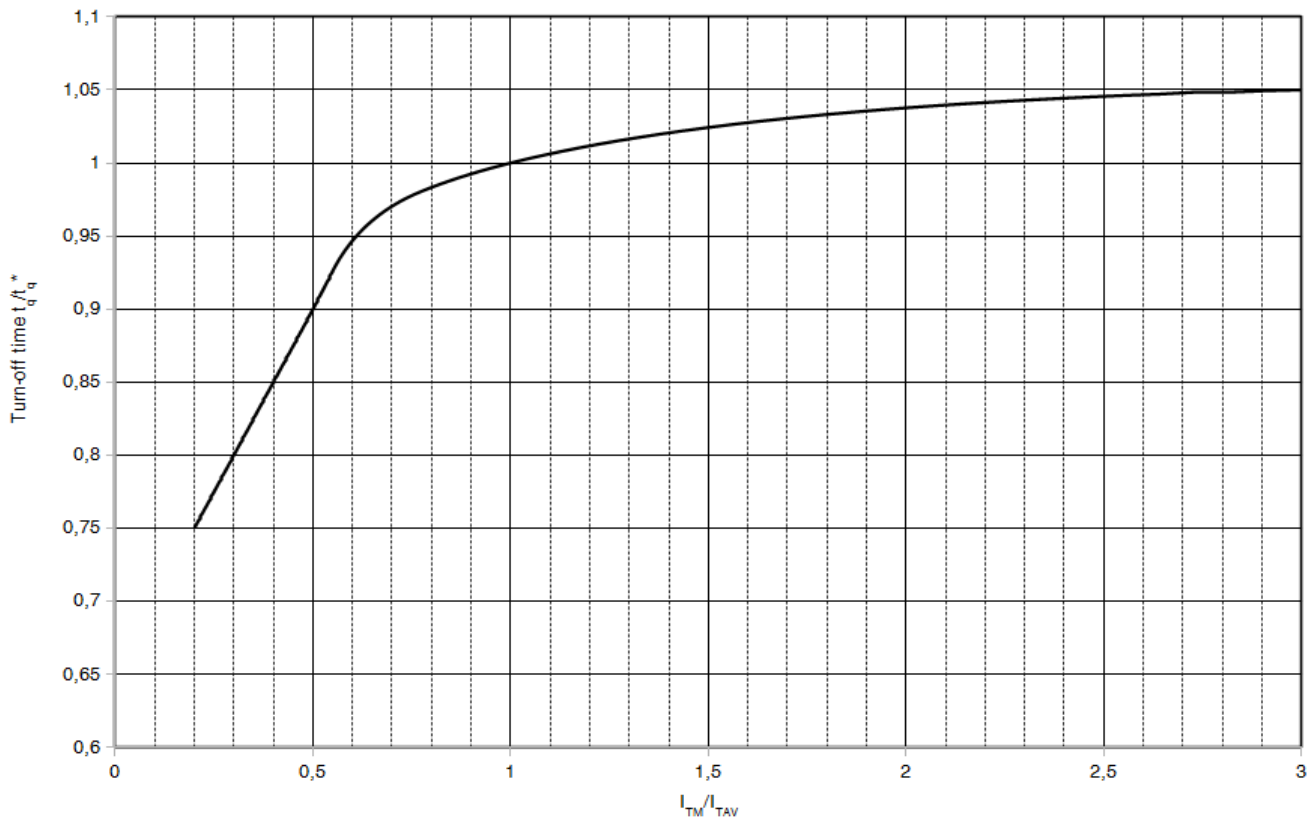


**Fig 26 – Maximum surge and  $I^2t$  ratings**



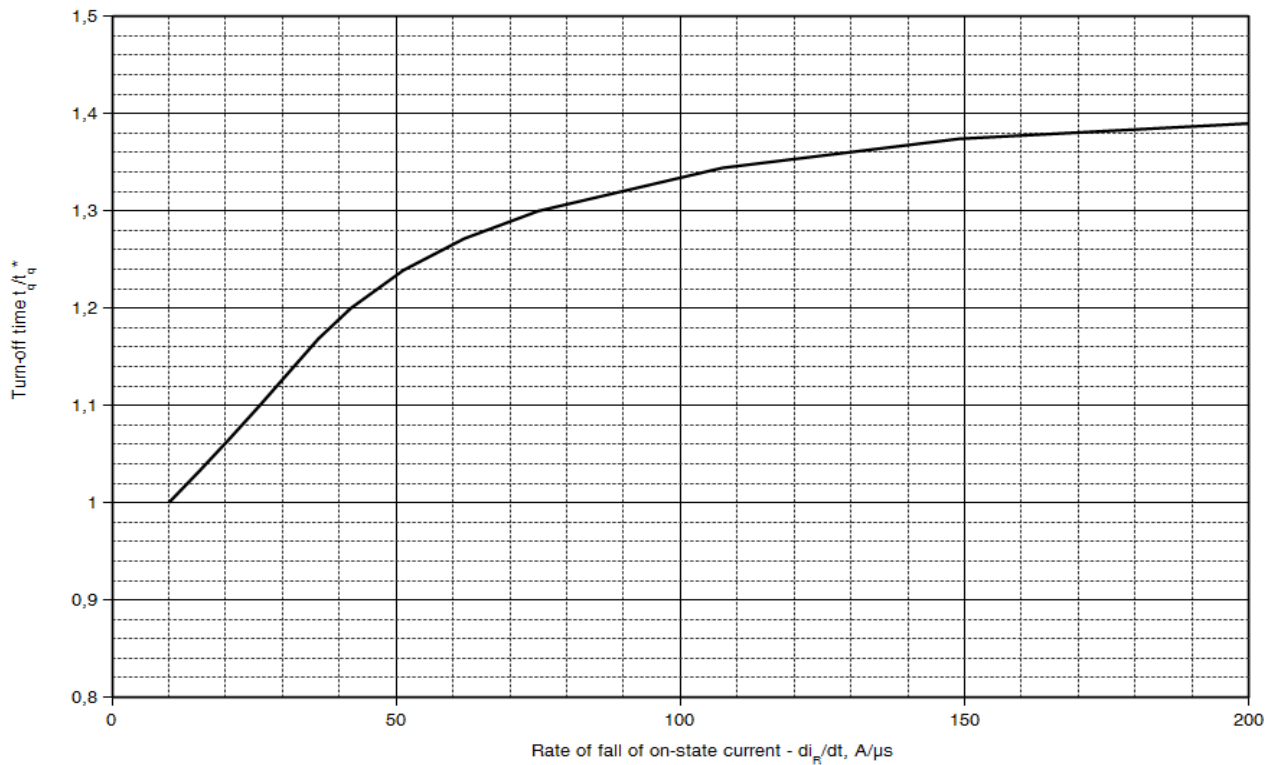
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**Fig 27 – Maximum surge ratings**



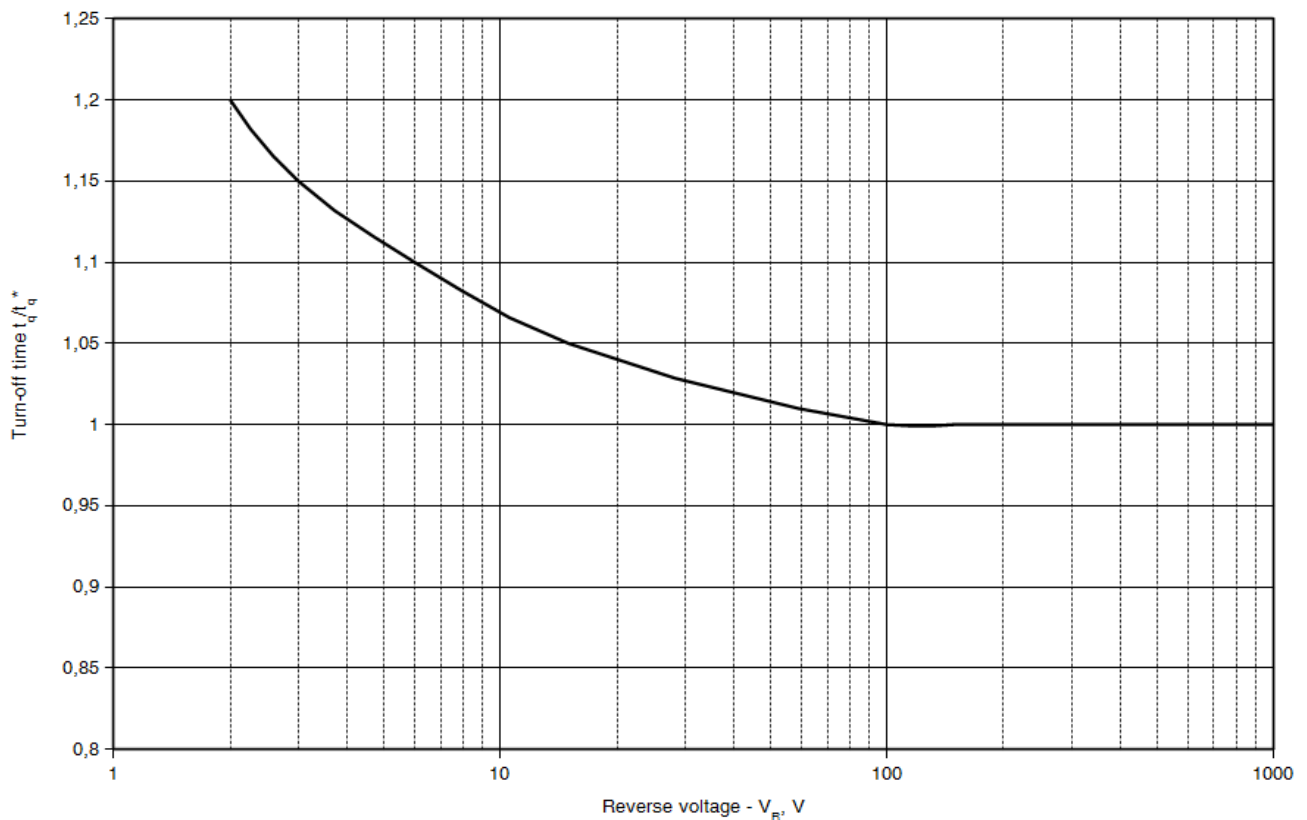
**Fig. 28 – Turn-off time  $t_q$  vs. On-state peak current  $I_{TM}$**

Conditions:  $T_j = T_{j\max}$ ;  $I_{TM} = I_{TAV}$ ;  $V_R = 100\text{ V}$ ;  $dv_D/dt = 50\text{ V}/\mu\text{s}$ ;  $V_D = 0.67 \cdot V_{DRM}$   
 Typical changes of  $t_q$  are normalized to the  $t_q^*$  ( $t_q^*$  – see data sheet,  $dv_D/dt = 50\text{ V}/\mu\text{s}$ )



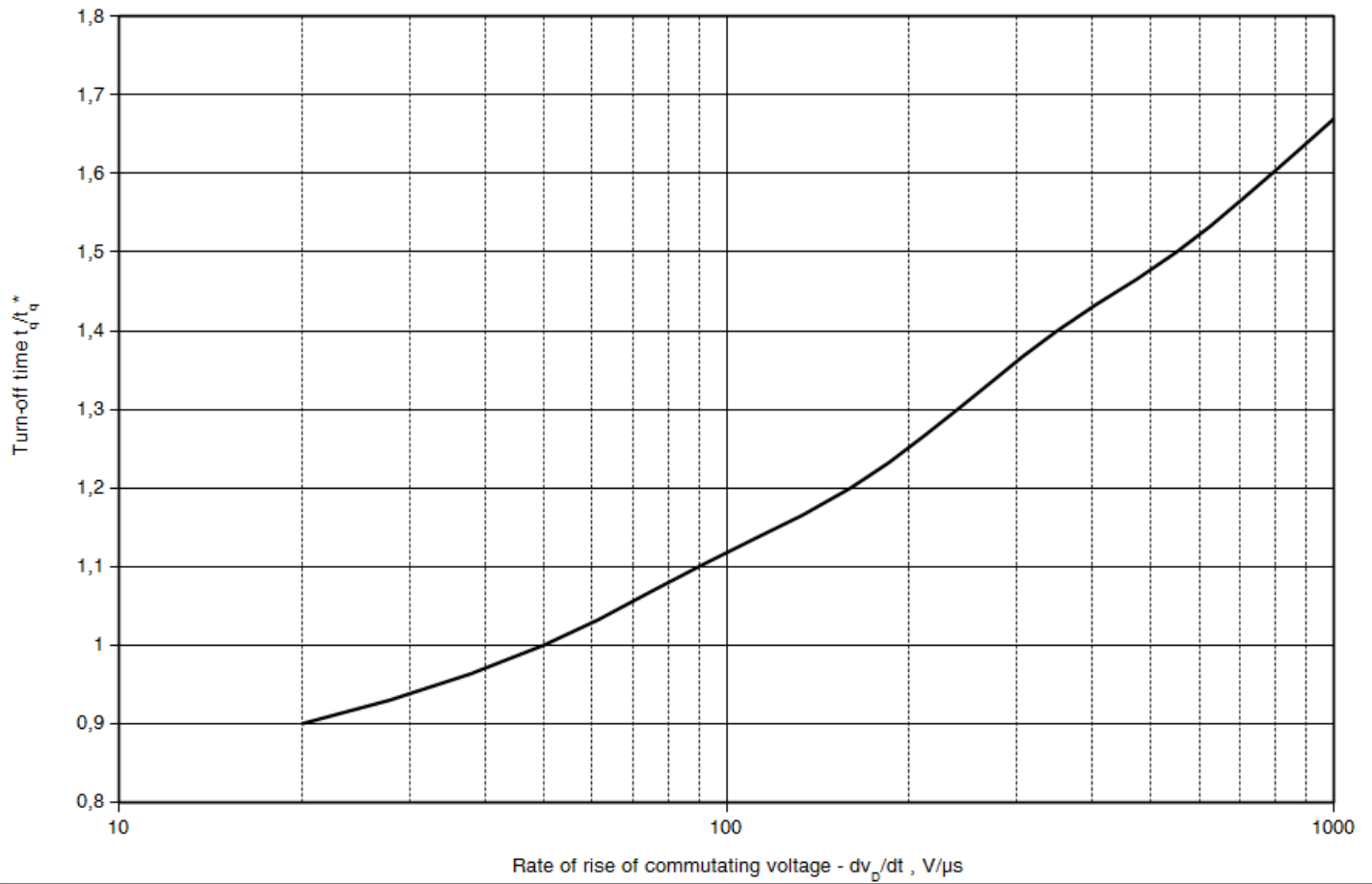
**Fig. 29 – Turn-off time  $t_q$  vs. Rate of fall of on-state current  $di_R/dt$**

Conditions:  $T_j=T_{j\max}$ ;  $I_{TM}=I_{TAV}$ ;  $V_R=100$  V;  $dv_D/dt=50$  V/ $\mu$ s;  $V_D=0.67\cdot V_{DRM}$   
 Typical changes of  $t_q$  are normalized to the  $t_q^*$  ( $t_q^*$  – see data sheet,  $dv_D/dt=50$  V/ $\mu$ s)



**Fig. 30 – Turn-off time  $t_q$  vs. Reverse voltage  $V_R$**

Conditions:  $T_j=T_{j\max}$ ;  $I_{TM}=I_{TAV}$ ;  $di_R/dt=10$  A/ $\mu$ s;  $dv_D/dt=50$  V/ $\mu$ s;  $V_D=0.67\cdot V_{DRM}$   
 Typical changes of  $t_q$  are normalized to the  $t_q^*$  ( $t_q^*$  – see data sheet,  $dv_D/dt=50$  V/ $\mu$ s)



**Fig. 31 – Turn-off time  $t_q$  vs. Rate of rise of commutating voltage  $dv_D/dt$**

Conditions:  $T_j = T_{j\max}$ ;  $I_{TM} = I_{TAV}$ ;  $di_R/dt = 10 A/\mu s$ ;  $V_R = 100 V$ ;  $V_D = 0.67 \cdot V_{DRM}$

Typical changes of  $t_q$  are normalized to the  $t_q^*$  ( $t_q^*$  – see data sheet,  $dv_D/dt = 50 V/\mu s$ )