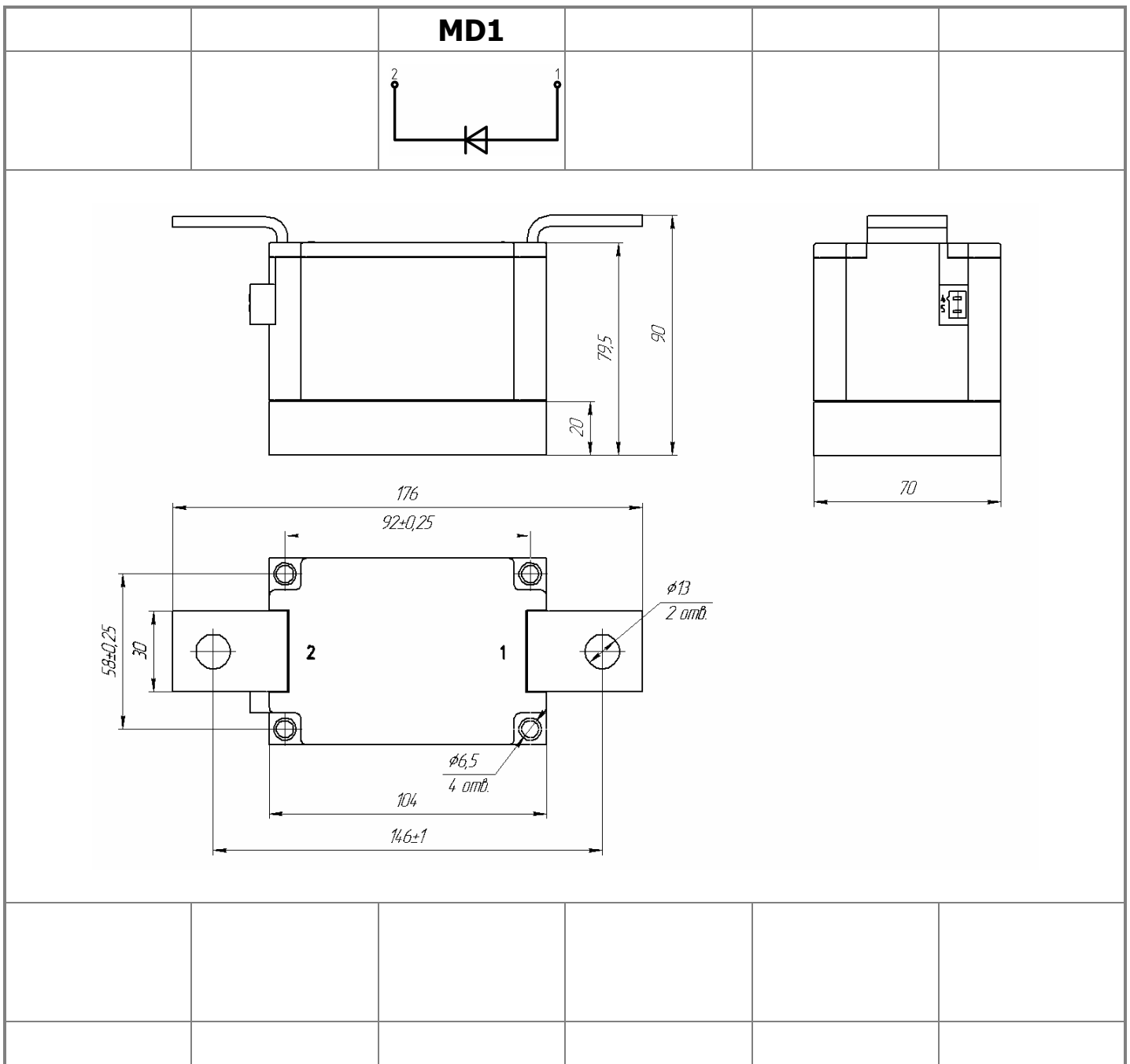




Double Diode Module
For Phase Control
MD1-950-44-E

Electrically isolated base plate
Industrial standard package
Simplified mechanical design, rapid assembly
Pressure contact

Average forward current		I_{FAV}	950 A	
Repetitive peak reverse voltage		V_{RRM}	4000 ÷ 4400 V	
V_{RRM}, V	4000	4200	4400	
Voltage code	40	42	44	
$T_j, ^\circ C$	- 40 ÷ 160			



All dimensions in millimeters (inches)

MAXIMUM ALLOWABLE RATINGS

Symbols and parameters		Units	Values	Test conditions
ON-STATE				
I_{FAV}	Average forward current	A	950	$T_c = 100\text{ }^\circ\text{C}$; 180° half-sine wave; 50 Hz
I_{FRMS}	RMS forward current	A	1491	
I_{FSM}	Surge forward current	kA	29.0 33.0	$T_j = T_{j\max}$ $T_j = 25\text{ }^\circ\text{C}$ 180° half-sine wave; 50 Hz ($t_p = 10\text{ ms}$); single pulse; $V_R = 0\text{ V}$;
			31.0 36.0	$T_j = T_{j\max}$ $T_j = 25\text{ }^\circ\text{C}$ 180° half-sine wave; 60 Hz ($t_p = 8.3\text{ ms}$); single pulse; $V_R = 0\text{ V}$;
I^2t	Safety factor	$A^2s \cdot 10^3$	4205 5445	$T_j = T_{j\max}$ $T_j = 25\text{ }^\circ\text{C}$ 180° half-sine wave; 50 Hz ($t_p = 10\text{ ms}$); single pulse; $V_R = 0\text{ V}$;
			3985 5375	$T_j = T_{j\max}$ $T_j = 25\text{ }^\circ\text{C}$ 180° half-sine wave; 60 Hz ($t_p = 8.3\text{ ms}$); single pulse; $V_R = 0\text{ V}$;
BLOCKING				
V_{RRM}	Repetitive peak reverse voltages	V	4000÷4400	$T_{j\min} < T_j < T_{j\max}$; 180° half-sine wave; 50 Hz;
V_{RSM}	Non-repetitive peak reverse voltages	V	4100÷4500	$T_{j\min} < T_j < T_{j\max}$; 180° half-sine wave; 50 Hz; single pulse;
V_R	Reverse continuous voltages	V	$0.75 \cdot V_{RRM}$	$T_j = T_{j\max}$;
THERMAL				
T_{stg}	Storage temperature	$^\circ\text{C}$	- 40 ÷ 125	
T_j	Operating junction temperature	$^\circ\text{C}$	- 40 ÷ 160	
MECHANICAL				
a	Acceleration under vibration	m/s^2	50	

CHARACTERISTICS

Symbols and parameters		Units	Values	Conditions
ON-STATE				
V_{FM}	Peak forward voltage, max	V	1.77	$T_j = 25\text{ }^\circ\text{C}$; $I_{FM} = 2512\text{ A}$
$V_{F(TO)}$	Forward threshold voltage, max	V	0.85	$T_j = T_{j\max}$; $0.5 \pi I_{FAV} < I_T < 1.5 \pi I_{FAV}$
r_T	Forward slope resistance, max	$\text{m}\Omega$	0.280	
BLOCKING				
I_{RRM}	Repetitive peak reverse current, max	mA	100	$T_j = T_{j\max}$; $V_R = V_{RRM}$
THERMAL				
R_{thjc}	Thermal resistance, junction to case			180° half-sine wave, 50 Hz
	per module	$^\circ\text{C/W}$	0.0420	
R_{thch}	Thermal resistance, case to heatsink			
	per module	$^\circ\text{C/W}$	0.0100	
INSULATION				
V_{ISOL}	Insulation test voltage	kV	3.00	Sine wave, 50 Hz; RMS
			3.60	
MECHANICAL				
M_1	Mounting torque (M6) ¹⁾	Nm	6.00	Tolerance $\pm 15\%$
M_2	Terminal connection torque (M12) ¹⁾	Nm	18.00	Tolerance $\pm 10\%$
w	Weight	g	2800	

PART NUMBERING GUIDE							NOTES			
MD	1	-	950	-	44	-	E	-	N	
1	2		3		4		5		6	
1. MD - Rectifier Diode 2. Circuit Schematic 3. Average Forward Current, A 4. Voltage Code 5. Package Type (M.E) 6. Ambient Conditions: N – Normal										
										1) The screws must be lubricated