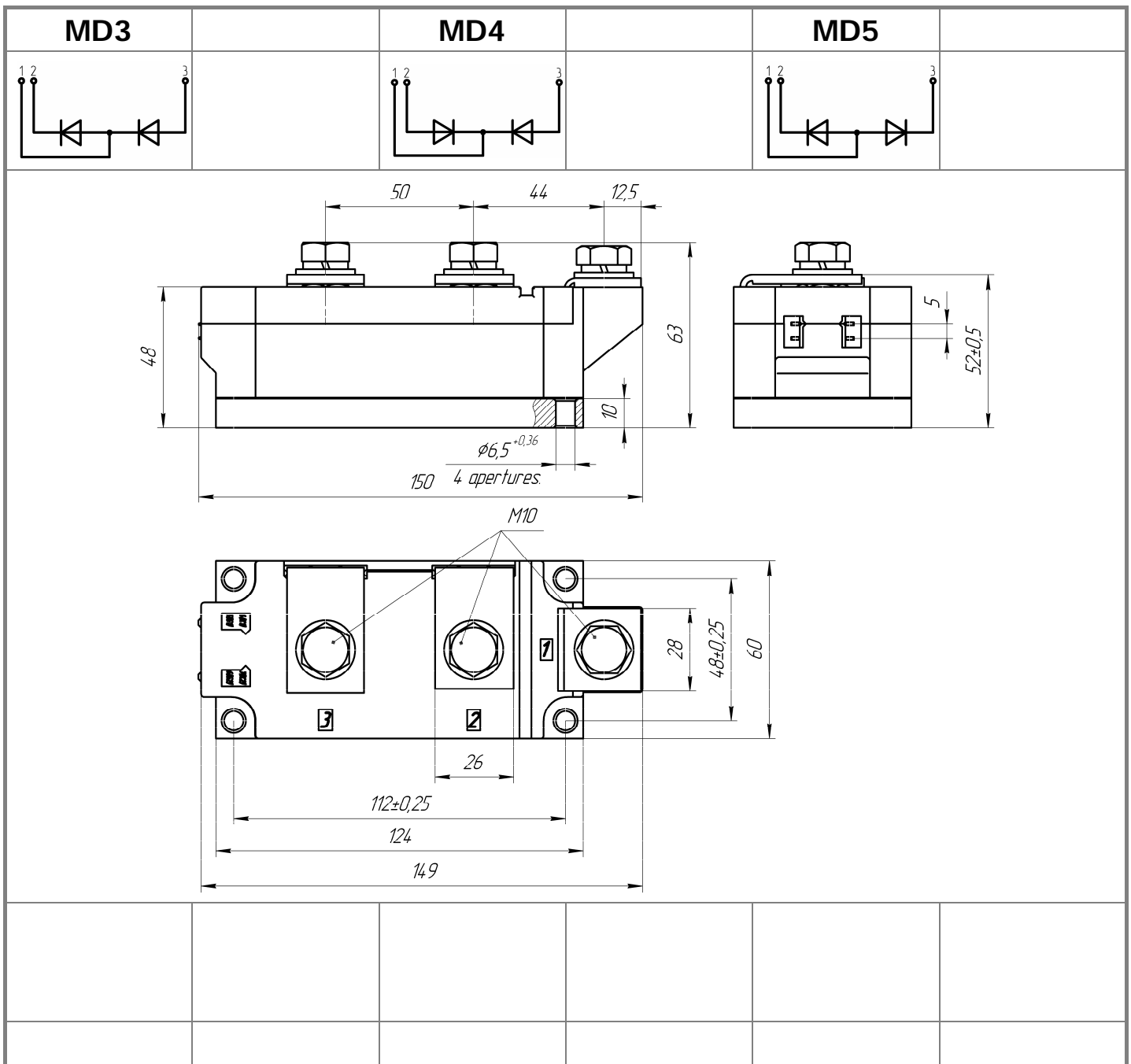




**Double Diode Module
For Phase Control
MDx-660-18-A**

Electrically isolated base plate
Industrial standard package
Simplified mechanical design, rapid assembly
Pressure contact

Average forward current		I_{FAV}		660 A	
Repetitive peak reverse voltage		V_{RRM}		1000 ÷ 1800 V	
V_{RRM} , V	1000	1200	1400	1600	1800
Voltage code	10	12	14	16	18
T_{ij} , °C	- 40 ÷ 150				



All dimensions in millimeters (inches)

MAXIMUM ALLOWABLE RATINGS

Symbols and parameters		Units	Values	Test conditions	
ON-STATE					
I_{FAV}	Average forward current	A	660	$T_c=100\text{ }^\circ\text{C}$; 180° half-sine wave; 50 Hz	
I_{FRMS}	RMS forward current	A	1036		
I_{FSM}	Surge forward current	kA	19.0 22.0	$T_j=T_{j\max}$ $T_j=25\text{ }^\circ\text{C}$	180° half-sine wave; 50 Hz ($t_p=10\text{ ms}$); single pulse; $V_R=0\text{ V}$;
			20.0 23.0	$T_j=T_{j\max}$ $T_j=25\text{ }^\circ\text{C}$	180° half-sine wave; 60 Hz ($t_p=8.3\text{ ms}$); single pulse; $V_R=0\text{ V}$;
I^2t	Safety factor	$A^2s\cdot 10^3$	1805 2420	$T_j=T_{j\max}$ $T_j=25\text{ }^\circ\text{C}$	180° half-sine wave; 50 Hz ($t_p=10\text{ ms}$); single pulse; $V_R=0\text{ V}$;
			1660 2195	$T_j=T_{j\max}$ $T_j=25\text{ }^\circ\text{C}$	180° half-sine wave; 60 Hz ($t_p=8.3\text{ ms}$); single pulse; $V_R=0\text{ V}$;
BLOCKING					
V_{RRM}	Repetitive peak reverse voltages	V	1000÷1800	$T_{j\min} < T_j < T_{j\max}$; 180° half-sine wave; 50 Hz;	
V_{RSM}	Non-repetitive peak reverse voltages	V	1100÷1900	$T_{j\min} < T_j < T_{j\max}$; 180° half-sine wave; 50 Hz; single pulse;	
V_R	Reverse continuous voltages	V	$0.75\cdot V_{RRM}$	$T_j=T_{j\max}$;	
THERMAL					
T_{stg}	Storage temperature	°C	-40 ÷ 125		
T_j	Operating junction temperature	°C	-40 ÷ 150		
MECHANICAL					
a	Acceleration under vibration	m/s^2	50		

CHARACTERISTICS

Symbols and parameters		Units	Values	Conditions	
ON-STATE					
V_{FM}	Peak forward voltage, max	V	1.40	$T_j=25\text{ }^\circ\text{C}$; $I_{FM}=1978\text{ A}$	
$V_{F(TO)}$	Forward threshold voltage, max	V	0.78	$T_j=T_{j\max}$; $0.5\pi I_{FAV} < I_T < 1.5\pi I_{FAV}$	
r_T	Forward slope resistance, max	$m\Omega$	0.230		
BLOCKING					
I_{RRM}	Repetitive peak reverse current, max	mA	50	$T_j=T_{j\max}$; $V_R=V_{RRM}$	
THERMAL					
R_{thjc}	Thermal resistance, junction to case			180° half-sine wave, 50 Hz DC	
	per module	°C/W	0.0325		
	per arm	°C/W	0.0650		
	per module	°C/W	0.0310		
R_{thch}	Thermal resistance, case to heatsink				
	per module	°C/W	0.0100		
	per arm	°C/W	0.0200		
INSULATION					
V_{ISOL}	Insulation test voltage	kV	3.00	Sine wave, 50 Hz; RMS	t=1 min
			3.60		t=1 sec
MECHANICAL					
M_1	Mounting torque (M6) ¹⁾	Nm	6.00	Tolerance ± 15%	
M_2	Terminal connection torque (M10) ¹⁾	Nm	12.00	Tolerance ± 10%	
w	Weight	g	1500		

PART NUMBERING GUIDE**NOTES**

MD	3	-	660	-	18	-	A	-	N
1	2		3		4		5		6

1. MD - Rectifier Diode
2. Circuit Schematic:
 - 3 – serial connection
 - 4 – common Cathode
 - 5 – common Anode
3. Average Forward Current, A
4. Voltage Code
5. Package Type (M.A)
6. Ambient Conditions:
 - N – Normal

¹⁾ The screws must be lubricated



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